## **KOBELCO**

# SK25SR



We Save You Fuel

## Compact, Tough Performer



Mini excavators are widely used at sites where space is limited, such as residential areas and industrial operations. Users want big power in a small machine, stable operation, rugged construction and durability to reduce downtime. The SK25SR combines a compact design with efficiency, maneuverability and durability to ensure a long working life. Maintenance is easy, with the machine's running condition shown on an LCD monitor fitted as standard.

The SK25SR is a mini with big aspirations, designed and equipped for full-sized performance over an extended working life.

#### PERFORMANCE

## Compact yet Big Performance

#### **Reliable Swing Power, Faster Working Speed**

Boosted swing power and a top-class swing speed deliver shorter cycle times.

Swing Speed: 10.0 min<sup>-1</sup>

#### **Powerful Digging**

For more efficient work performance.

Max. Arm Crowding Force: 14.7 kN

Max. Bucket Digging Force: 24.5 kN

#### **Easy Hydraulic Piping for Quick Hitch**

Piping for Quick Hitch is available as option.



#### **Auto Deceleration (Option)**



If the operating levers have been in neutral for more than 4 seconds, the engine will automatically drop back to idle, which lowers noise, emissions and fuel consumption.

#### **Wide Working Range**

The SK25SR has plenty of working ranges.

Max. Digging Reach: 4,520 mm

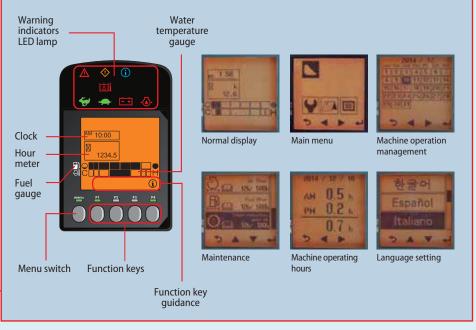
4,170 mm

4,170 mm

#### **Backlit Liquid Crystal Monitor**

The backlit liquid crystal monitor is provided as standard. Operation information as well as the full range of machine status information can readily be checked.





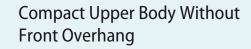
#### PERFORMANCE

### **Compact yet Big Performance**

#### **Short Tail Swing**

The combination of side-ditch digging function and zero tail radius makes it easy to dig next to walls with a compact operating footprint.







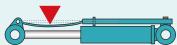
RELIABILITY

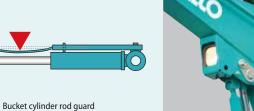
### **Reliable Construction**

SK25SR has the durability needed in a machine that works in tight spaces.

#### **Cylinder Rod Guard**

The spring steel cylinder rod guard is standard for the bucket, boom and arm cylinder. The use of spring steel not only protects the cylinder rod, but gives resiliency to the guard itself.





**Work Light** Work light is mounted under the boom to protect from damage.







**Blade Cutting** Edge Backfill dozer blade

has wear-resistant cutting edge.

## **Comfortable Work Environment**



Broader floor space gives operators plenty of foot room. Wide operational space is provided with more room between the left and right control consoles.

## Storage Compartment for Manuals

A handy compartment in the seat-back holds manuals and other documents.



#### **Wrist Rest**

Wrist rests fitted on the each control lever box ensure fatigue-free operation.



#### **Travel Pedal**

The travel pedal simplifies simultaneous operations while the machine is traveling.



## Comfortable Reclining Seat

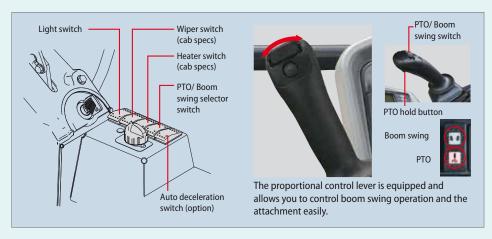
Seat can be adjusted to match the operator's size or posture.



#### **Easy Access to Control Panel and Levers**

Centralized switches in a convenient position to allow for simple, convenient operation.





## **Operator Safety**

#### **Reliable Cab/Canopy Structure**

The high-strength cab/canopy meets ROPS and TOP GUARD LEVEL 1 standards for greater operator safety.





#### Safety Lever Lock



Safety lever lock permits enter and exit only when the levers are disengaged to prevent accidental operation.

#### **Travel Alarm**



Travel alarm is available as an Option.

#### MAINTENANCE

## **Easy Maintenance**



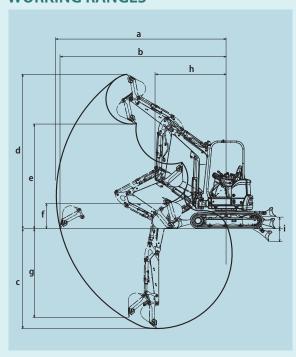
Fuel filter

Radiator over flow bottle

#### **SPECIFICATIONS**

GENERAL						
MODEL		SK25SR				
Туре		SK25SR-6				
PERFORMANCE						
Shoe Type		Rubber	Steel			
Bucket Capacity		m³	0.08			
Travel Speed (high/lov	<b>v</b> )	4.5/2.8				
Swing Speed		min <sup>-1</sup> {rpm}	10.0			
Gradeability		47 (30)				
Traction Force		kN	24.4	26.7		
Bucket Digging Force		kN	24.5	24.5		
Arm Crowding Force		kN	14.7	14.7		
WEIGHT						
Machine Mass	Cab	kg	2,670	2,780		
Machine Mass	Canopy	kg	2,565	2,675		
Ground Pressure	Cab	kPa	30.9	32.0		
diodila i lessure	Canopy	kPa	29.7	30.9		
ENGINE						
Model		Yanmar 3TNV76-NBVA1				
Туре			Water cooled, 4-cycle, 3-cylinder			
Power Output NET	(ISO9249)	kW/min <sup>-1</sup> {rpm}	15.2/2	15.2/2,500		
Max. Torque NET	Max. Torque NET (ISO9249) N·m/min <sup>-1</sup>			66.2/1,800		
Displacement		L	1.115			
Fuel Tank	Fuel Tank L			30.5		
HYDRAULIC SYSTEM						
Pump			Two variable displacement pumps + two gear pumps			
Max. Discharge Flow L/m			2 x 30.0, 21.3, 11.3			
Relief Valve Setting MPa			2 x 20.6, 18.1, 2.9			
Hydraulic Oil Tank (system)			25 (39)			
DOZER BLADE						
Width x Height mm			1,500 x 295			
Working Ranges (height/depth) mm			340/355			
SIDE DIGGING MECHA	NISM					
Туре		Boom swing				
Offset Angle	To the left	degree	47			
Oliset Aligie	To the right	degree	74			

#### **WORKING RANGES**



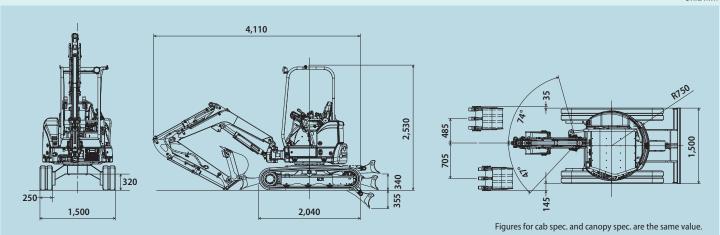
Unit: mm

M	DDEL	SK25SR
a-	Max. digging reach	4,520
b-	Max. digging reach at ground level	4,400
C-	Max. digging depth	2,540
d-	Max. digging height	4,170
e-	Max. dumping clearance	2,780
f-	Min. dumping clearance	950
g-	Max. vertical wall digging depth	2,240
h	Min. swing radius	1,950
h-	Min. swing radius at boom swing	1,650
i-	Dozer blade (height/depth)	340/355

Figures for cab spec. and canopy spec. are the same value.

#### **GENERAL DIMENSIONS**

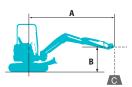
Unit: mm



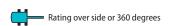
#### **OPTIONAL EQUIPMENT**

• Steel shoe • Piping for Quick Hitch • Long arm • Radio (only for cab) • Travel Alarm • Boom & arm holding valve

#### LIFTING CAPACITIES







A: Reach from swing centerline to arm top
B: Arm top height above/below ground
C: Lifting capacities in kilograms
Shoe: Rubber shoe Dozer blade: Up
Relief valve setting: 20.6 MPa

SK25SR Bucket: Without Rubber Shoe: 250 mm										
A B		2.0 m		2.5 m		3.0 m		At. Max. reach		
		<u> </u>	<del></del>	<u> </u>	<del></del>	<u> </u>	<del></del>	<u> </u>	<del></del>	Radius
3.0 m	kg			*450		*530	*520	*530	*520	3.02 m
2.5 m	kg			*470		*500	*490	*520	390	3.39 m
2.0 m	kg			*550	*550	*530	*520	400	340	3.62 m
1.0 m	kg	1,000	790	700	570	520	430	350	300	3.81 m
G. L.	kg	870	710	620	510	480	420	360	300	3.67 m
-1.0 m	kg	840	690	610	500	470	390	440	370	3.13 m
-1.5 m	kg	890	700	*650	510			580	490	2.61 m

#### Notes:

- Do not attempt to lift or hold any load that is greater than these lift capacities at their specified lift point radius and heights. Weight of all accessories must be deducted from the above lift capacities.
- Lift capacities are based on machine standing on level, firm, and uniform ground. User
  must make allowance for job conditions such as soft or uneven ground, out of level
  conditions, side loads, sudden stopping of loads, hazardous conditions, experience of
  personnel, etc.
- 3. Arm top defined as lift point.

- 4. The above lifting capacities are in compliance with ISO 10567. They do not exceed 87% of hydraulic lifting capacity or 75% of tipping load. Lifting capacities marked with an asterisk (\*) are limited by hydraulic capacity rather than tipping load.
- Operator should be fully acquainted with the Operator's and Maintenance Instructions before operating this machine. Rules for safe operation of equipment should be adhered to at all times.
- Lift capacities apply to only machine as originally manufactured and normally equipped by KOBELCO CONSTRUCTION MACHINERY CO., LTD.

Note: This catalog may contain attachments and optional equipment that are not available in your area. And it may contain photographs of machines with specifications that differ from those of machines sold in your area. Please consult your nearest KOBELCO distributor for those items you require.

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