

ELITE

112 SOFT TOUCH · 220 SUPERFAST



ELITE 112 - 220

The ELITE is an automatic bar feeder for diameters from 0.8 to 12.7 mm (Elite 112 Soft Touch) and from 2 to 23 mm (Elite 220 Superfast), suitable for sliding headstock lathes.



A HISTORY OF SUCCESS

People, Skills, Innovations and Investments have made IEMCA the Worldwide LEADER

1966

Model A

The **first IEMCA bar feeder**, model A, is officially presented at Milan's Trade Show.



1973

Model T

First bar feeder in the world equipped with **multi-rack and bundle magazines**, for 5 times greater production autonomy.



1983

TAL

First bar feeder in the world equipped with **lubrication** inside the guide channel.



1994

SIR

First integral bar feeder for multi-spindle lathes equipped with **guide channels of variable diameter**, thanks to the use of "sprockets" (IEMCA patent).



2007

ELITE

Bar feeder for small diameter bars destined to become **the benchmark for micromechanics**.



1971

Model CS

First bar feeder for sliding headstock able to machine **bars of 0.8 mm diameter**.



1979

PRA

First bar feeder in the world for multi-spindle lathes equipped with a revolutionary patent: the "double bar pusher" or "**pre-feeding**".



1991

BOSS

First bar feeder with full **electronic control** that redefines market standards.



1998

MASTER

Bar feeder for machining **bars up to 80 mm diameter**.



2009

MASTER HF

Hyper-Flexible technology for machining bars between 15 and 80 mm diameter without changing the guide channel.



1961

FOUNDING



4

PRODUCTION PLANTS



550

EMPLOYEES



+150.000

INSTALLATIONS



90

COUNTRIES

2013

BOSS HD SUPERFAST

The SUPERFAST platform reduces bar changeover time up to **37%** and cuts the headstock idle times to **zero**.



2017

SIR HEAVY DUTY

The perfect combination of: machine life cycle cost minimization, extreme flexibility and productivity maximization.



2018

MAESTRO® 80

Automatic bar feeder for **10 to 80 mm** bars for lathes with fixed headstock, to achieve very high performance and the utmost flexibility.



2020

NEXT 42 SLIDING

A machine unlike any other: the first multi-spindle bar feeder with sliding headstock, made to work alongside the DMG MORI MULTISPRINT multi-spindle lathes.



2022

BLUE LINE 100

The new IEMCA high-pressure system for managing fluids with different levels of dirt, perfectly integrated with the ELITE and BOSS bar feeders.



2016

INDUSTRY 4.0

IEMCA bar feeders are the only ones in the world to provide Industry 4.0 technology: warning messages in case of alarm, telecontrol, teleservice, remote connection with other systems, etc.



2018

ELITE ZERO

The first bar feeder in the world for micromechanics, able to feed **0.3 mm** bars.



2018

UNIQA 42 HIGH PERFORMANCE

The machine tool for **preparing bars** with a diameter of **12 – 42 mm**.



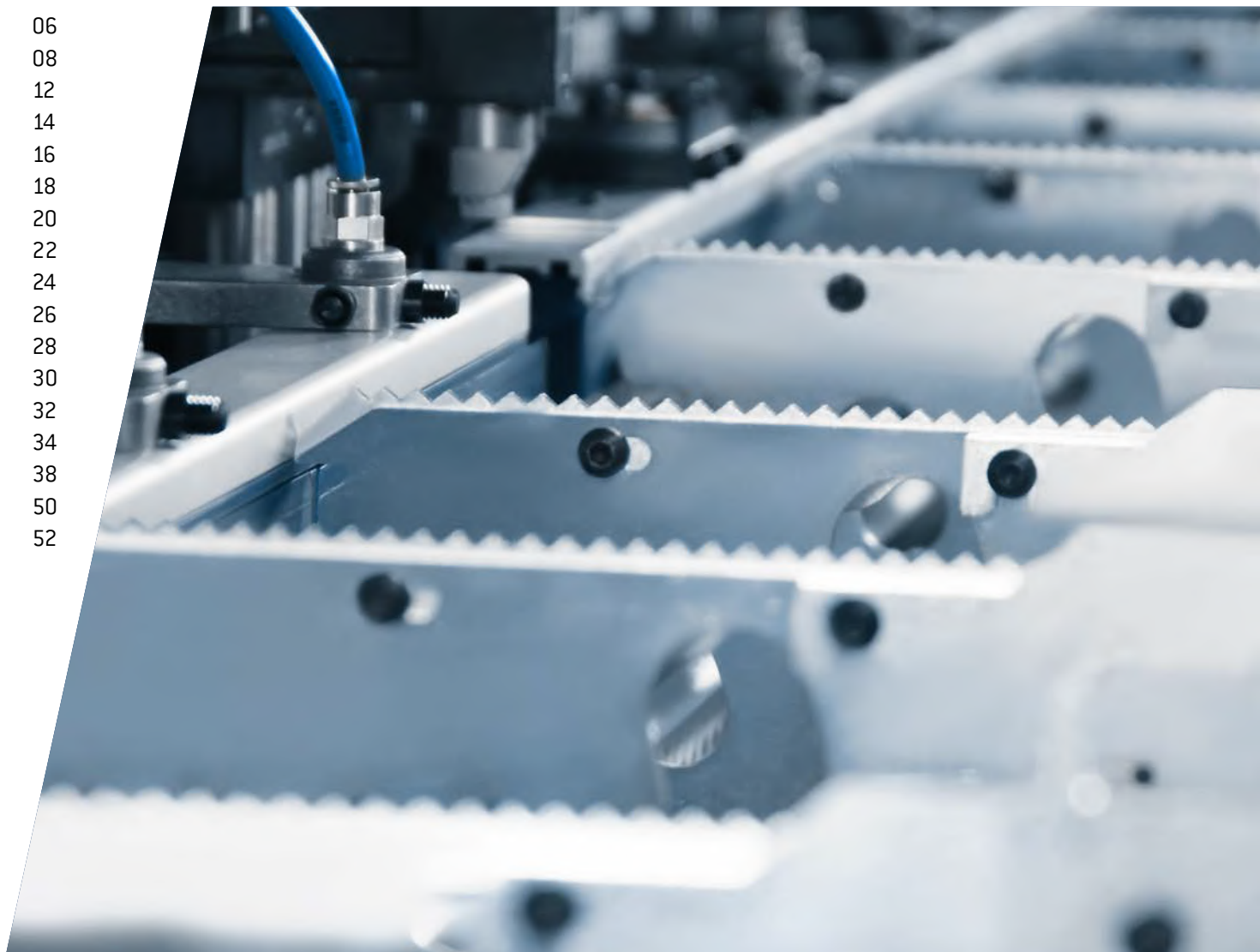
2021

MAESTRO® 52

Automatic bar feeder for bars from **10 to 51 mm** for fixed headstock lathes, to achieve very high performance and the utmost flexibility.

CONTENTS

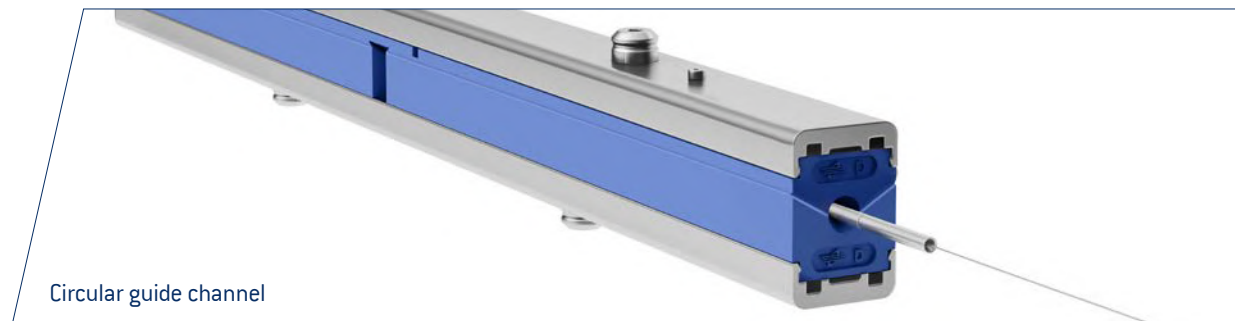
Constant investments in research	06
50+ years experience with small diameter bars	08
The large IEMCA factory	12
The best for small-diameter bars	14
Maximum precision	16
No speed limit	18
Ease of use	20
Personalised solutions	22
7" operator interface	24
IEMCA Industry 4.0	26
The customer first	28
The IEMCA service	30
Technical data	32
Design and layout	34
References	38
Bucci Industries	50
IEMCA Worldwide	52



CONSTANT INVESTMENTS IN RESEARCH

To be always Pioneers in automation

- IEMCA has always been working to develop innovative solutions for the end users and to improve its products in terms of productivity, design, physical and cognitive ergonomics.
- It employs globally 50 engineers dedicated to the product development: mechanical and electronic designers, software developers and dedicated staff for experimental tests in R&D laboratories.
- It has over 30 active patents for its bar feeders.
- It cooperates with the best Italian Universities and Research Centres in the territory.
- It is the technical partner and reference point for all those OEMs who want to provide the best technological solutions to their customers.



INNOVATIVE SOLUTIONS



50 DESIGNERS



30 ACTIVE PATENTS



RESEARCH CENTERS



TECHNICAL PARTNER

50+ YEARS OF EXPERIENCE WITH SMALL DIAMETER BARS

First in the world to feed 0.3 mm bars

In 2018 IEMCA was the first company in the world to supply a solution for automatically feeding 0.3 mm diameter bars.

Ø 3 mm



A

1966



AS

1967



CS

1971



CH

1995



GENIUS

1997



ELITE

2007



ELITE ZERO

2018

Ø 0,3 mm





THE LARGE IEMCA FACTORY

Competences for the Industry of the Future

The ELITE is made in the IEMCA plant in Faenza, Emilia Romagna, Italy. It is the biggest bar feeder plant in the world with an available surface area of more than 25,000 sq.m. More than 200 people work in this location everyday to develop new innovative technologies to support end users.



THE BEST FOR SMALL-DIAMETER BARS

Precision, speed and ease of use



The ELITE is a premium bar feeder, simple to use, precise and fast. It has been designed to meet the needs of those looking for high performance and reliability, accurate selection of thin bars, versatility at changing of machining and guaranteed rigidity even for the most challenging machining operations.

MAXIMUM PRECISION

The best way to process ultra- thin bars

ELITE can be used to machine with maximum reliability thin bars (of diameter as small as 0.8* mm - Elite 112 Soft Touch), thanks to the selection system and the innovative trolley fitted with ball bearings mounted on a linear guide, which guarantee maximum accuracy. Thanks to its features, it carries out with high precision and smoothness all phases of the work cycle, from bar feeding to unloading of the remnant piece.

- The bar selection system is very accurate and allows bars of diameter as small as 0.8* mm to be fed with maximum reliability.
- The new “Right Length” electronic control system guarantees that no incorrectly sized pieces (longer/ shorter compared to specifications) are produced.
- The “Full Digital” technology allows very small-diameter, light bars to be managed with extreme accuracy. Thanks to the low inertia motor, equipped with an encoder with over 4 million pulses per revolution, the high performance torque control and highest quality mechanics, even bars of just a few grams of weight are easily managed.

*Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.



NO SPEED LIMIT

Get the best from your lathe by choosing IEMCA

The ELITE has been developed to maximize productivity and it allows to easily reach the highest bar rotation speed allowed by the lathe in any configuration.

Maximum turning speed

Very high turning speeds (up to 20,000 rpm) are easily reached without vibrations, thanks to:

- High rigidity of the bar feeder.
- A circular, completely closed, polyurethane guide channel with calibrated section.
- The anti-vibration bushing device that guarantees maximum support for the rotating bar*.

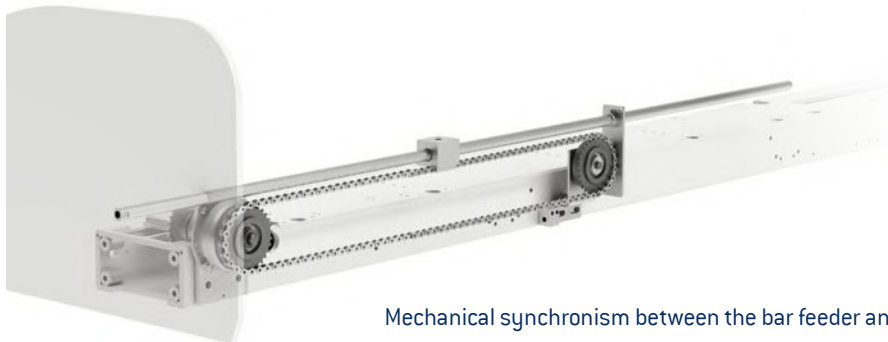
The mechanical synchronisation between the headstock and the bar pusher perfectly synchronises the movements between the lathe and the bar feeder, thus eliminating any risk of bending the bar and adapting to even the fastest headstocks.

Idle times reduced to a minimum

- The application of the Superfast Technology means substantial reduction of lathe idle times, therefore increasing production rates by 4%**.
- Bar changeover time*** is now reduced to just 20 seconds thanks to a new work cycle and new components.
- Headstock idle times due to the synchronisation between the lathe and the bar feeder, have been reduced to nothing****.

*Only Elite 220 Superfast / **For an estimate of the production rate increase for your specific case, contact your IEMCA sales agent.

*** See technical data / ****Consistently with the lathe characteristics.



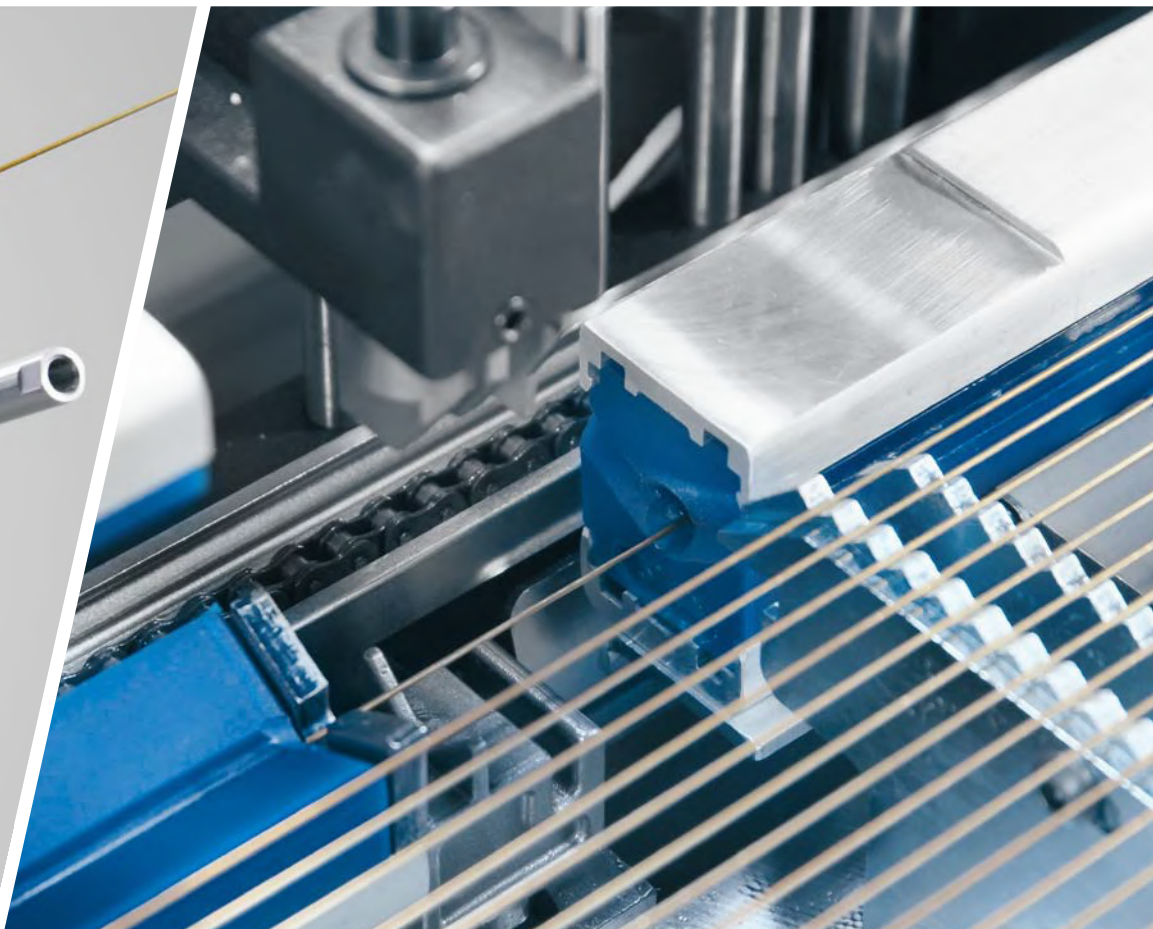
Mechanical synchronism between the bar feeder and the lathe

NO SPEED LIMIT

Get the best from your lathe by choosing IEMCA



Mechanical synchronism



Completely closed guide channel

EASE OF USE

Especially designed with a focus on the operator, from bar feeding to machining changeover

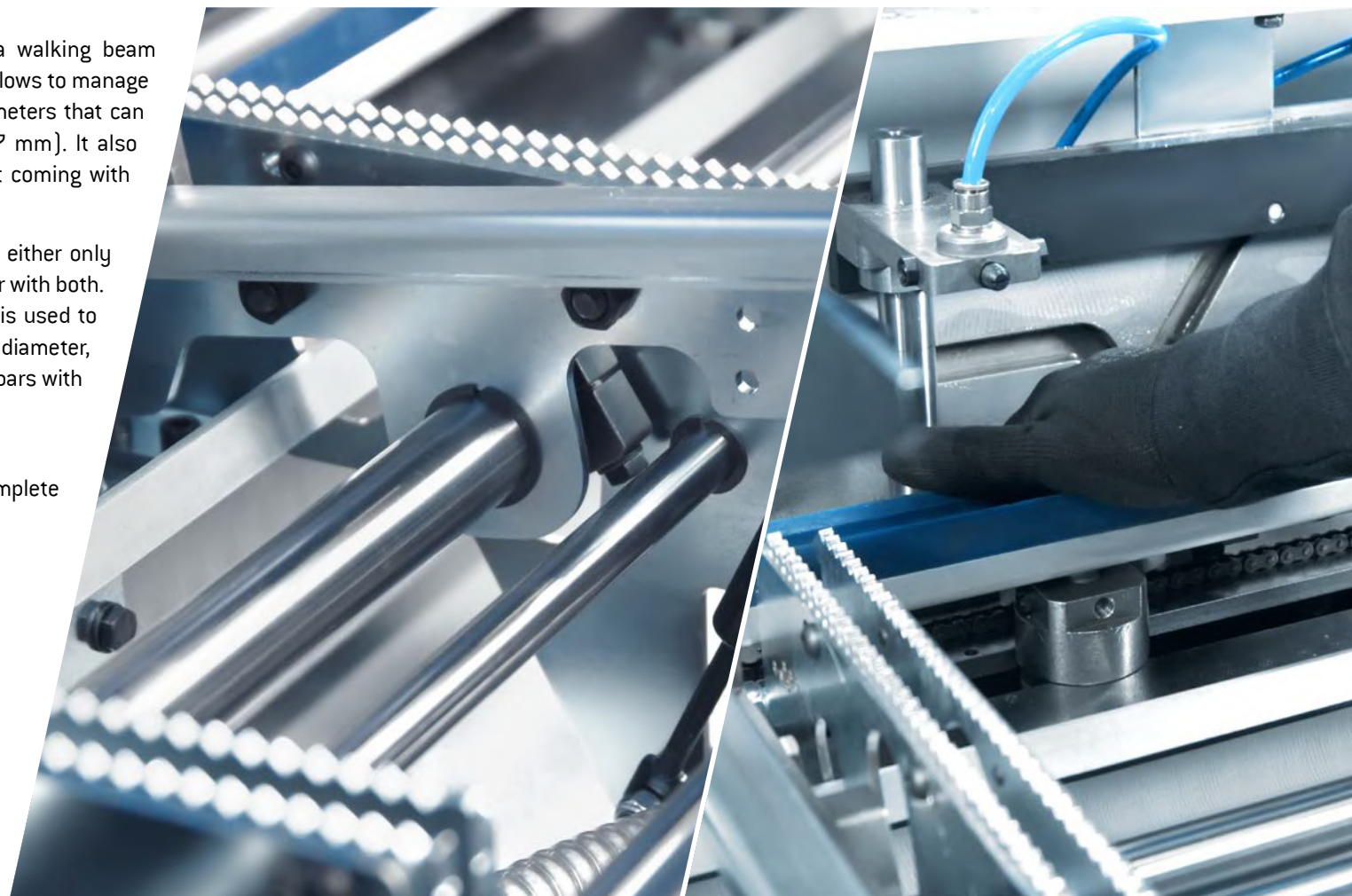
A magazine for every need

The ELITE 112 Soft Touch is equipped with a walking beam magazine, the ideal solution for thin bars as it allows to manage with extreme accuracy the entire range of diameters that can be processed with the bar feeder (0.8* to 12.7 mm). It also guarantees great autonomy. The “thin bars” kit coming with the magazine, makes feeding of thin bars easier.

The ELITE 220 Superfast can be equipped with either only the walking beam or the single rack magazine, or with both. In the latter case, the walking beam magazine is used to manage bars measuring between 2 and 6 mm in diameter, whereas the 280 mm inclined plane is used for bars with greater diameters up to 23 mm.

Simple, fast retooling

The quick-coupling guide channel allows to complete retooling in just 4 minutes, in a simple fast way.



*Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.

Walking beam magazine and single rack magazine

Quick-coupling guide channel

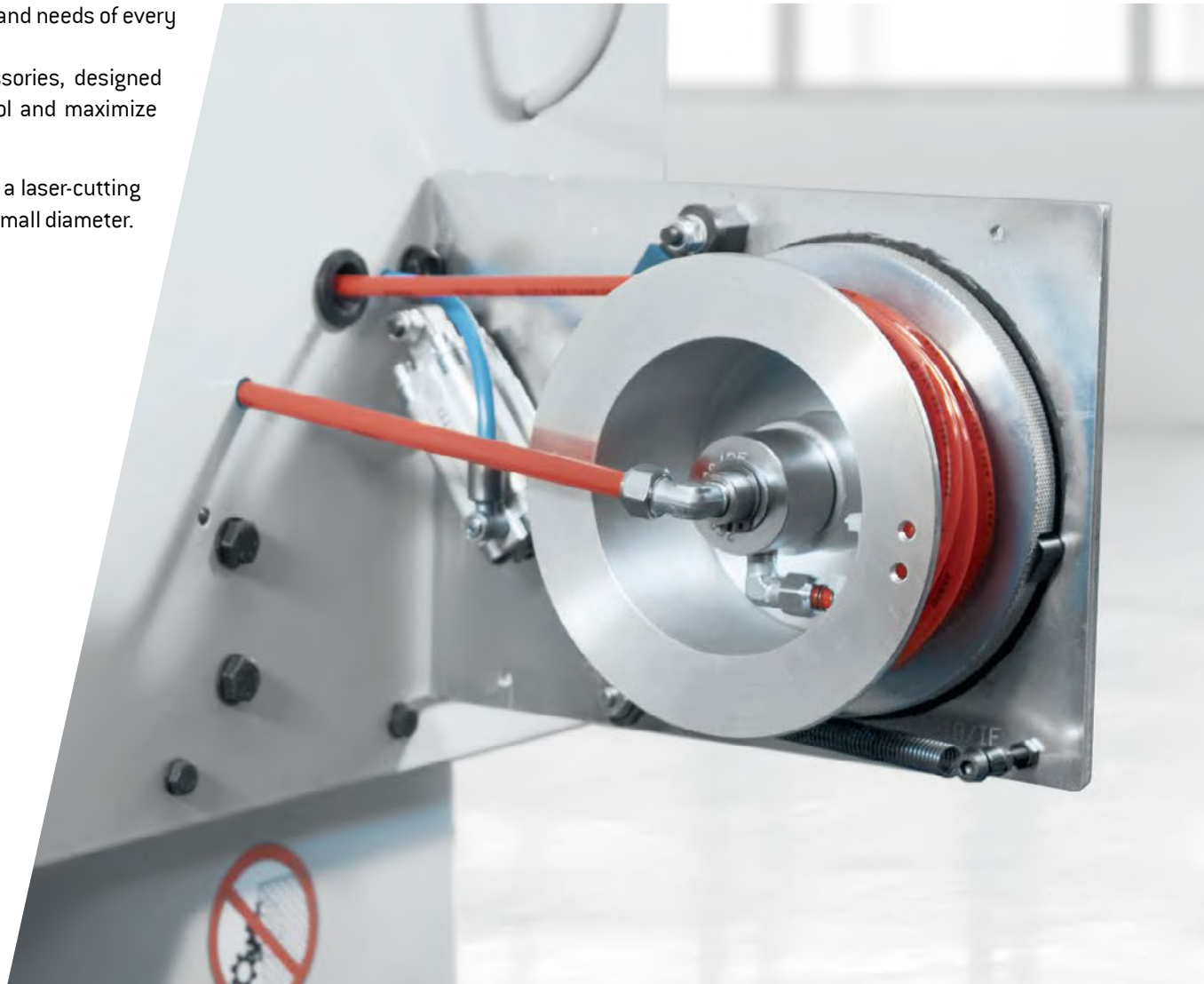
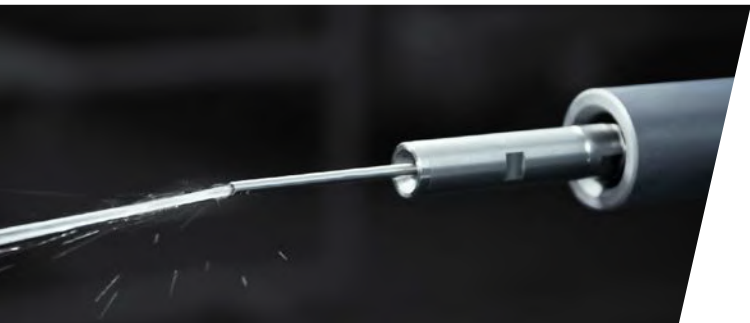
PERSONALISED SOLUTIONS

A magazine for every need

IEMCA offers customised solutions that meet the requirements and needs of every customer.

The bar feeder is equipped with a set of personalised accessories, designed for specific applications and used to support the machine tool and maximize performance.

ELITE Wet is the ideal solution for sliding headstock lathes with a laser-cutting unit. It can be used to process with high precision pipes of very small diameter.



7" OPERATOR INTERFACE

"One touch" function

The new operator interface has new features that make the machine extremely easy to use and intuitive. The "one touch" feature facilitates the operator: it is in fact possible to carry out multiple operations with just one touch. Work programs can be stored and easily recalled if needed. The bar feeder interface can be re-installed on the lathe control panel.



IEMCA INDUSTRY 4.0

The future is now

In January 2017 IEMCA was the first bar feeder manufacturer to deliver Industry 4.0 machines.

IEMCA devices are able to acquire and share data with the user's machines and production systems, contributing to the constant improvement of production processes.

The **IEMCA Industry 4.0** solution includes:



Email and SMS notification in the event of an alarm on the machine



Telecontrol and remote control



Global remote assistance on all equipment



Back-up and restore of machine parameters



Telecontrol via OPC UA clients



Telecontrol with camera

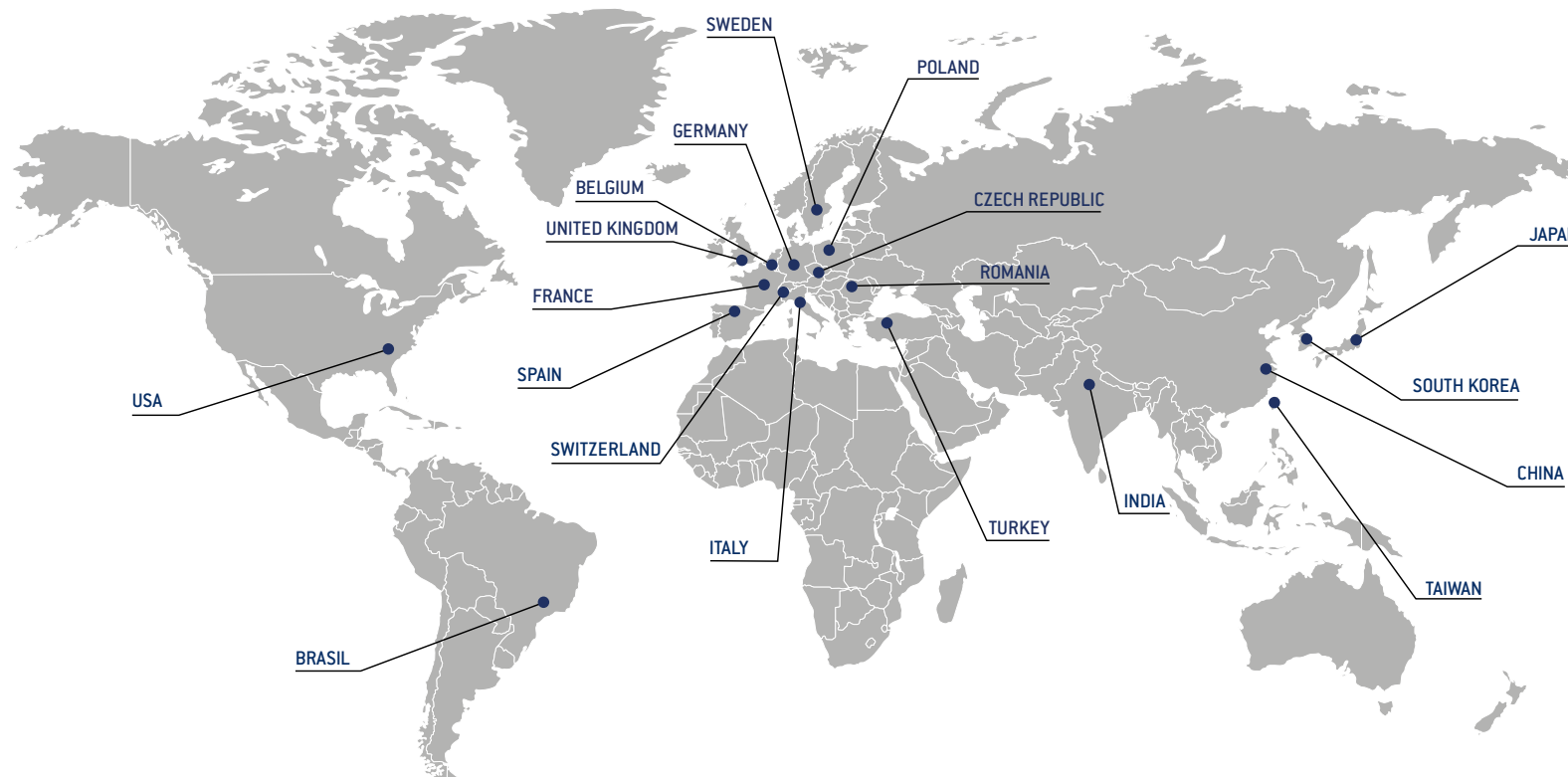


Remote control and local remote control



THE CUSTOMER FIRST

A worldwide network at your service



ITALY

IEMCA a BUCCI AUTOMATIONS
S.p.A. Division
Via Granarolo 167
48018 Faenza (RA)
Italy
Ph. +39 0546 698000
iemca.it@bucci-industries.com
www.iemca.com



BELGIUM

BUCCI INDUSTRIES BENELUX S.r.l.
53/4, Route de Saussin
5190 Jemeppe-sur-Sambre
Belgium
Ph. +32 475 91 45 44
iemca.be@bucci-industries.com



BRASIL

BUCCI INDUSTRIES BRASIL LTDA
Rua Arnaldo Roque Brisque, 104
13285-328 Vista Alegre - Vinhedo, SP
Brazil
Ph. +55 19 3515 7220
iemca.br@bucci-industries.com



CHINA

BUCCI INDUSTRIES CHINA
BI-TECH (Suzhou) Co., Ltd.
No. 106 Wufang Road, Wujiang District
Suzhou City, Jiangsu Province
PRC
Ph. +86 512 8155 6988
iemca.cn@bucci-industries.com



CZECH REPUBLIC

PODAJEX LTD
ING. PETR KALETA
Vendryně, 1000
73994 Vendryně
Czech Republic
Ph. +420 608 927 130
petr.kaleta@podajex.com
www.podajex.com

KEY:



Headquarters



Plant



Sales and Support Branch



Dealer



Agent



Support

**CZECH REPUBLIC**

SFS PRO S.R.O.
Tečovská, 911
763 02 Malenovice Zlín
Czech Republic
Ph. Rostislav Sypták: +420 702 107 748
Milan Dosedla: +420 776 144 792
md@sfspro.cz
www.sfspro.cz

**FRANCE**

BUCCI INDUSTRIES FRANCE SAS
145, Rue Louis Armand
Z.I. Les Grands Prés
74300 Cluses
France
Ph. +33 (0)4 50 89 69 60
iemca.fr@bucci-industries.com

**GERMANY**

BUCCI INDUSTRIES
DEUTSCHLAND GmbH
Stammheimer Str. 10
70806 Kornwestheim
Germany
Ph. +49 7154 83 70 70 0
iemca.de@bucci-industries.com

**GERMANY**

BUCCI INDUSTRIES
DEUTSCHLAND GmbH
Königsberger Str. 10
58511 Lüdenscheid
Germany
Ph. +49 2351 80521
iemca.de@bucci-industries.com

**GERMANY**

STIMPEL WERKZEUGMASCHINEN
Stüttinghauser Ringstr. 39
58515 Lüdenscheid
Germany
Ph. +49 2351 78183
info@stimpel-werkzeugmaschinen.de
www.stimpel-werkzeugmaschinen.de

**INDIA**

BUCCI INDUSTRIES INDIA PRIVATE LTD
411, DLF Tower B, Jasola District Centre
110076 New Delhi
India
Ph. +91 11 41525077
iemca.in@bucci-industries.com

**JAPAN**

BUCCI INDUSTRIES JAPAN Co. Ltd.
6-10-1 Kamoi, Midori-Ku
226-0003 Yokohama
Japan
Ph. +81 45 931 5096
iemca.jp@bucci-industries.com

**POLAND**

PODAJEX LTD
ING. PETR KALETA
Lukowa, 15/3
43-300 Bielko-Biała
Poland
Ph. +420 608 927 130
petr.kaleta@podajex.com
www.podajex.com

**POLAND**

SPI SP. Z O.O.
ul. Kaszubska 1
75-036 Koszalin
Poland
Ph. +48 518 854 292
biuro@spispzoo.pl
www.spispzoo.pl

**ROMANIA**

PODAJEX LTD
ING. PETR KALETA
Str. Crişan, 14
415 100 Aleşd
Romania
Ph. +420 608 927 130
petr.kaleta@podajex.com
www.podajex.com

**SOUTH KOREA**

BUCCI INDUSTRIES KOREA LIMITED
#131-132, 337, Bupyeong-daero,
Bupyeong-gu, Incheon
Republic of Korea
Ph. +82 32 293 8341
iemca.kr@bucci-industries.com

**SPAIN**

MANTEIN
Poligono Olaso, C/ Olaso, 3 Nave 5
20870 Elgoibar Guipúzcoa
Spain
Ph. +34 943 25 79 73
mantein@mantein.com
www.mantein.com

**SWEDEN**

BUCCI INDUSTRIES NORDIC AB
Metallgatan 2-4
441 32 Alingsås
Sweden
Ph. +46 322 66 87 20
iemca.se@bucci-industries.com

**SWITZERLAND**

BUCCI INDUSTRIES SWISS SA
Route du Grandval 3
CH-2744 Belprehon
Switzerland
Ph. +41 (0)32 493 40 54
iemca.ch@bucci-industries.com

**TAIWAN**

BUCCI INDUSTRIES TAIWAN
GIULIANI IEMCA MACHINERY CO., LTD
No. 297, Dongxing Rd., Dali Dist.,
Taichung City 412016
Taiwan
Ph. +886 4 24066970
iemca.tw@bucci-industries.com

**TURKEY**

BUCCI INDUSTRIES TURKEY
Otomasyon Makina A.S.
Çeçen Sk., Akasya Evleri,
Koru Etabi B3B, K.10, D.34,
Acıbadem, Üsküdar, İstanbul
Ph. +90 216 2222097
iemca.tr@bucci-industries.com

**UK**

BUCCI INDUSTRIES UK LIMITED
The Manor House, The Grange
Bishops Cleeve, Cheltenham
Gloucestershire GL52 8YQ
United Kingdom
iemca.uk@bucci-industries.com

**USA**

BUCCI INDUSTRIES USA, Inc.
9332 Forsyth Park Drive
Charlotte, NC 28273
USA
Ph. +1 (704) 583 8341
iemca.us@bucci-industries.com

IEMCA SUPPORTS YOU KEEPING YOUR MACHINE AT 100%

WORLDWIDE LEVEL SUPPORT

IEMCA customers can count on the support of more than 150 technicians for prompt intervention on site, phone support and spare parts.

Preventive maintenance: IEMCA technical experts support the end user keeping the bar feeder healthy for years.

Recommended spare parts: the end user can contact the IEMCA network and get convenient and original spare parts packages.



TECHNICAL DATA



ROUND BARS

Elite 112: 0.8** - 12.7 mm
Elite 220: 2 - 23 mm



NO. SPINDLES

1



INSTALLED POWER

1.8 kW



HEXAGONAL BARS

Elite 112: 1.5 - 11 mm
Elite 220: 1.7 - 19 mm



BAR LENGTH

450 - 3700 mm



OPERATING VOLTAGE

230/400 Volt



WALKING BEAM MAGAZINE

37 bars $\varnothing \leq 6$ mm
18 bars $\varnothing \leq 12.7$ mm



REMNANT LENGTH

Min. 80 mm; Max. 280 mm



FEEDING SPEED

Max 1000 mm/s



MP MAGAZINE:

Up to 280 mm



BAR CHANGEOVER TIME

20 s



RETURN SPEED

Max 1600 mm/s



MAGAZINE REVERSIBILITY

Yes

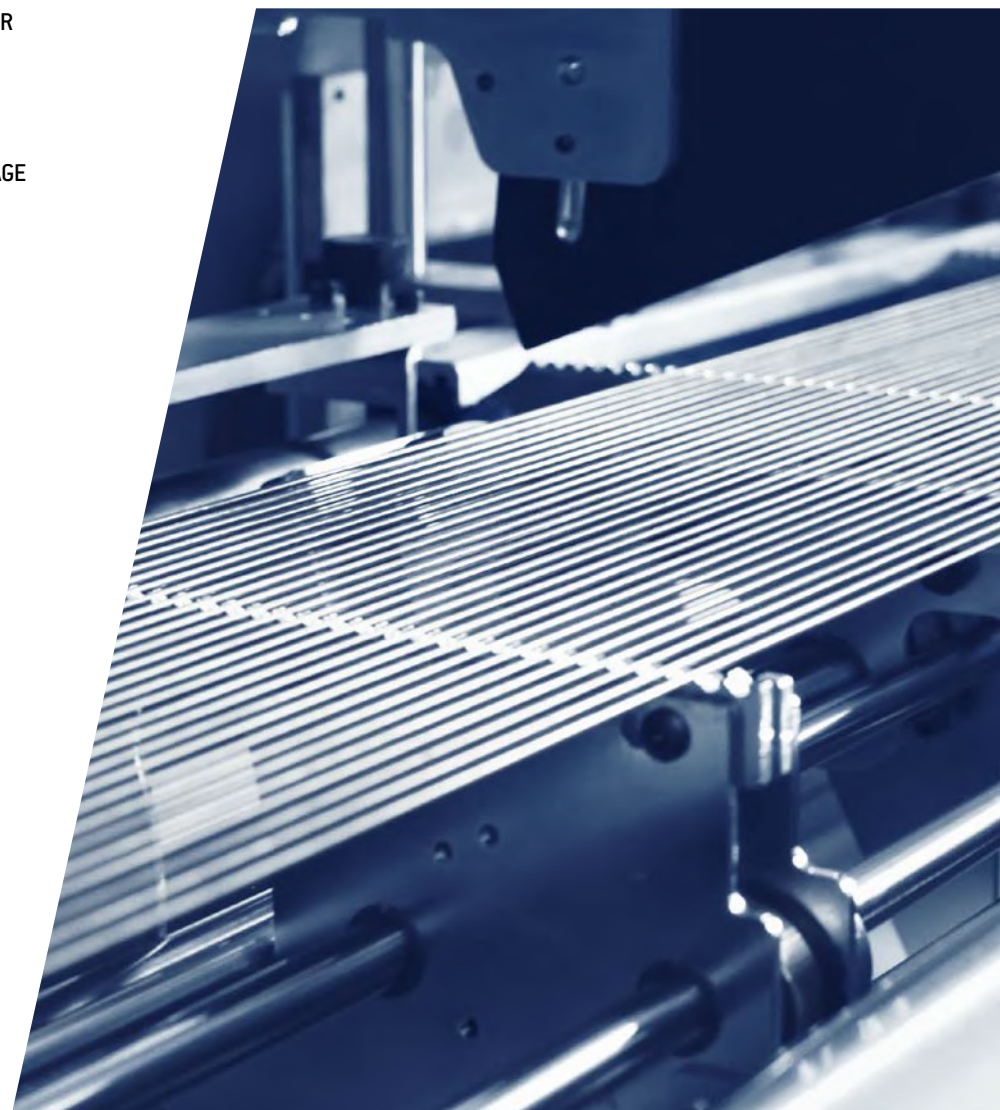


COMPRESSED AIR

6 bar

*The data here reported refer to the ELITE range in general. Please refer to the technical data tables in the following pages for the values specific to each bar feeder model.

**Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.

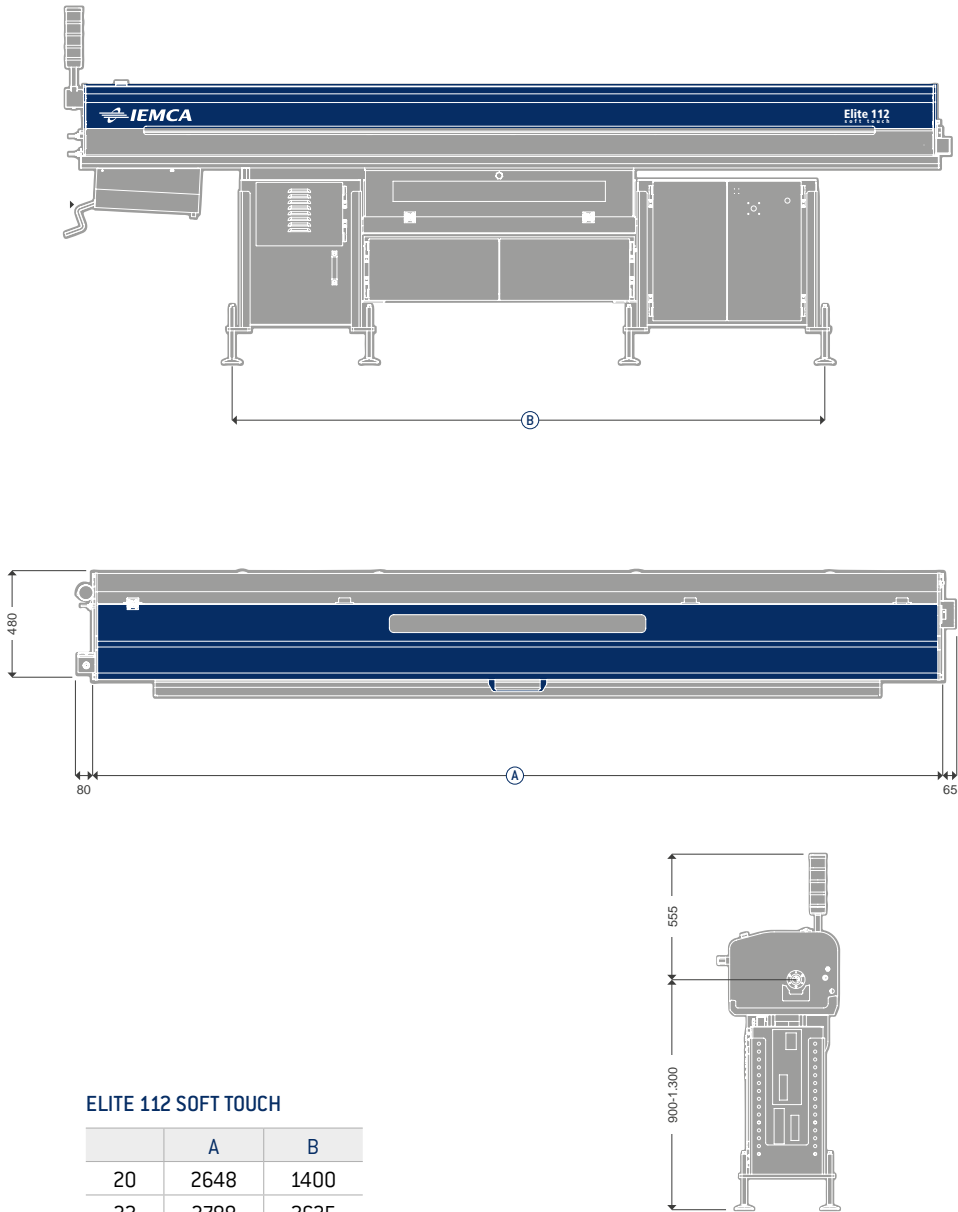


ELITE 112 SOFT TOUCH

Technical data	Walking Beam magazine
Round bar dimensions	0.8* - 12.7 mm
Hexagonal bars dimensions (key socket)	1.5 - 11 mm
Min bar length	450 mm
Max bar length	2100 mm - 3200 mm - 3700 mm
Walking beam magazine capacity	37 bars $\varnothing \leq 6$ mm - 18 bars $\varnothing \leq 12.7$ mm
Axial shifting	Optional - 550 mm
Max remnant length	280 mm
Min remnant length	80 mm
Bar changeover time**	20 s
Power supply	230/400 Volt
Network frequency	50/60 Hz
Power supply	24 Volt DC
Installed power	1.8 kW
Oil quantity	40 L
Air pressure	Min. 6 bar
Air consumption	6 NI/min
Bar feeder weight	Ver. 20 - 450 kg · Ver. 32 - 630 kg · Ver. 37 - 640 kg

*Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.

**Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.



ELITE 112 SOFT TOUCH

	A	B
20	2648	1400
32	3788	2635
37	4358	3155

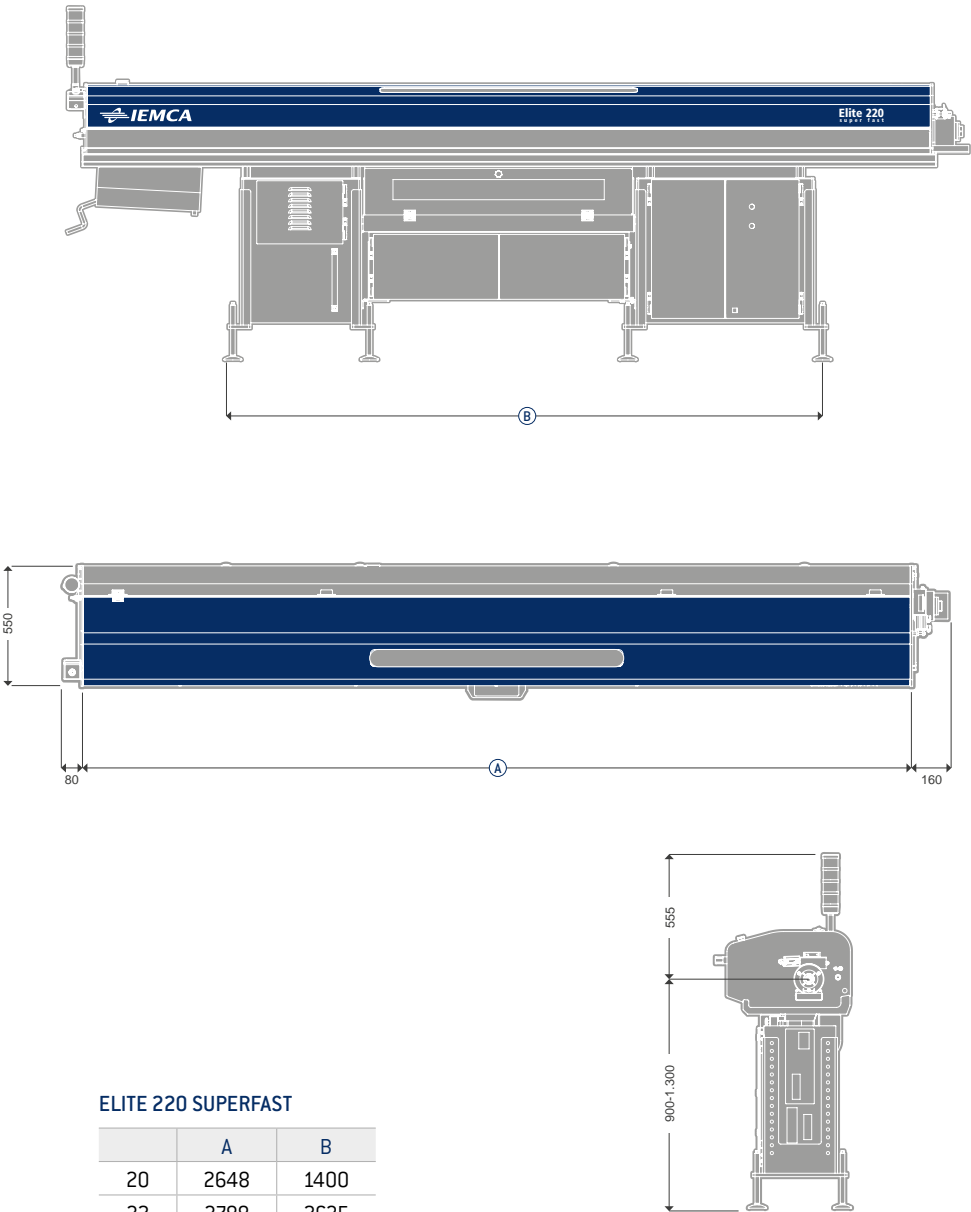
ELITE 220 SUPERFAST



Technical data	Walking Beam magazine Single rack magazine · MP
Round bar dimensions	2 - 23 mm
Hexagonal bars dimensions (key socket)	1.7 - 19 mm
Min bar length	450 mm
Max bar length	2100 mm - 3200 mm - 3700 mm
Walking beam magazine capacity	37 bars $\varnothing \leq 6$ mm
Single rack MP magazine capacity*	Up to 280 mm
Axial shifting	Optional - 550 mm
Max remnant length	280 mm
Min remnant length	80 mm
Bar changeover time**	20 s
Power supply	230/400 Volt
Network frequency	50/60 Hz
Power supply	24 Volt DC
Installed power	1.8 kW
Oil quantity	40 L
Air pressure	Min. 6 bar
Air consumption	8 NI/min
Bar feeder weight	Ver. 20 - 550 kg · Ver. 32 - 730 kg · Ver. 37 - 740 kg

*The length of the single rack magazine may vary depending on the diameter of the machined bar.

**Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.



ELITE 220 SUPERFAST

	A	B
20	2648	1400
32	3788	2635
37	4358	3155

REFERENCES



IEMCA ELITE 220 with Star SB-20R type G



IEMCA ELITE 112 with Star SB-12R type G



IEMCA ELITE 112 with Star SR10J

REFERENCES



IEMCA ELITE 112 with Citizen R07



IEMCA ELITE 112 with Citizen L12 VIII



IEMCA ELITE 112 with Citizen L2 12 X

REFERENCES



IEMCA ELITE 220 with Citizen C16 VII



IEMCA ELITE 220 with Citizen L12 VII

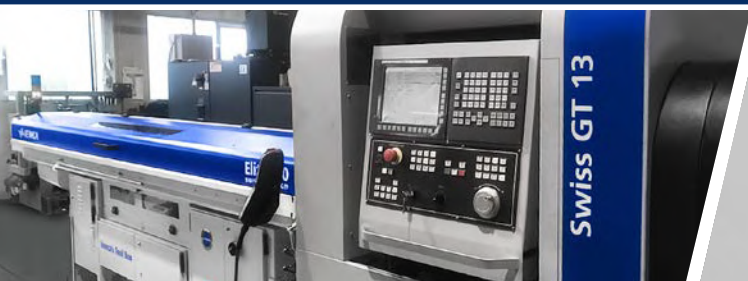


IEMCA ELITE 220 with Citizen Cincom L20

REFERENCES



IEMCA ELITE 220 with Tornos Deco 10



IEMCA ELITE 220 with Tornos Swiss GT 13



IEMCA ELITE 112 with Tornos Nano



IEMCA ELITE 220 with Tornos Evo DEVO 16

REFERENCES



IEMCA ELITE 220 with Hanwha XD20 V



IEMCA ELITE 112 with Hanwha XD 12II



IEMCA ELITE 220 with Hanwha XD 16 III

REFERENCES



IEMCA ELITE 112 with Nexturn LP 12



IEMCA ELITE 220 with Doosan Puma ST20G



IEMCA ELITE 220 with DMG MORI SPRINT 2015

REFERENCES



IEMCA ELITE 220 with Tsugami BW208E-II



IEMCA ELITE 112 with Tsugami BO 126 III

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People, Passion, Technology!

The BUCCI INDUSTRIES GROUP is worldwide leader in two sectors: in industrial AUTOMATION & ROBOTICS and advanced COMPOSITE MATERIALS.

In the automation industry, Bucci Industries operates with the following brands:

IEMCA: worldwide leader in the design and production of bar feeders (www.iemca.com)

GIULIANI: leader in the industry of high-productivity and high-flexibility machine tools and transfer machines (www.giulianimachines.com)

SINTECO: leader in the field of automation and robotics for assembly applications and in the management of medicine unit doses in hospitals (www.sintecorobotics.com)

VIRE: benchmark for the packaging of hygiene products (www.vire.it)

ZETA: design and production of automatic end-of-line machines for secondary packaging (www.zetamachines.com)

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www.bucci-industries.com



WORLDWIDE
LEADER



1.400+
PEOPLE



200+
R&D ENGINEERS



PARTNERSHIPS WITH
UNIVERSITIES AND
RESEARCH CENTRES

+80

YEARS
OF HISTORY



INVESTMENTS TO
CREATE NEW SKILLS



1945

Founding of
CISA



1961

Founding of
IEMCA



1984

Acquisition of
GIULIANI



1985

Inauguration of
Bucci Industries
USA



1987

Inauguration of
Bucci Industries
Deutschland



1996

Opening of
IEMCA Gimco plant
in Taiwan



1996

Inauguration of
Bucci Industries
France



1999

Opening of
IEMCA branch in
Giappone



1999

Selling of CISA
-
Founding of
BUCCI INDUSTRIES



2000

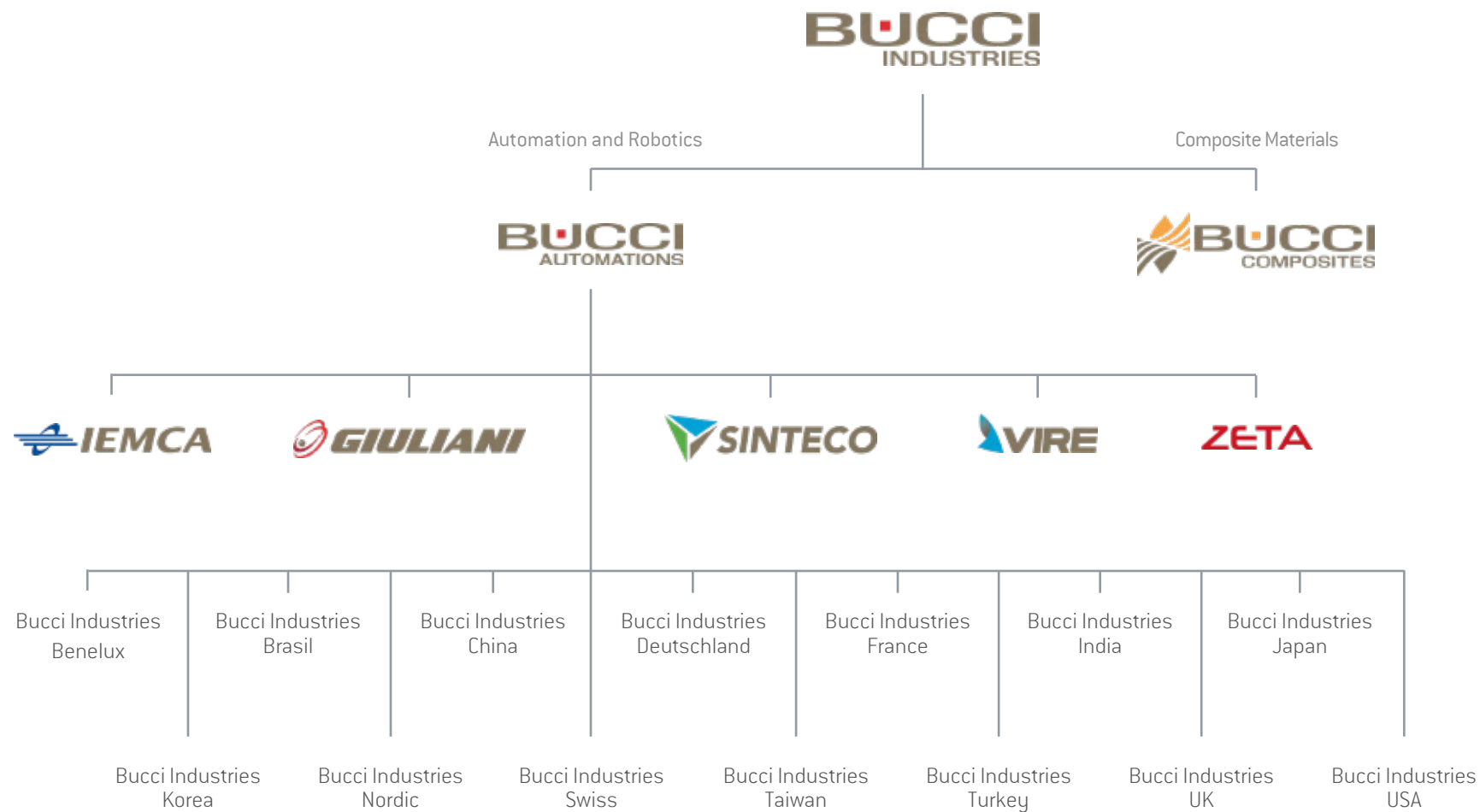
Acquisition of RIBA Composites
renamed BUCCI COMPOSITES
in 2020



2002

Inauguration of
Bucci Industries
Brasil





Italian
holding

Italian
companies

Italian
companies'
divisions

Worldwide
subsidiary
companies



IEMCA WORLDWIDE



HEADQUARTERS

IEMCA
a BUCCI AUTOMATIONS S.p.A. Division
Via Granarolo 167
48018 Faenza (RA)
Italy
Ph. +39.0546.698000
iemca.it@bucci-industries.com
www.iemca.com

BRANCHES

BUCCI INDUSTRIES BENELUX S.r.l.
53/4, Route de Saussin
5190 Jemeppe-sur-Sambre
Belgium
Ph. +32 475 91 45 44
iemca.be@bucci-industries.com

BUCCI INDUSTRIES BRASIL LTDA
Rua Arnaldo Roque Brisque, 104
13285-328 Vista Alegre - Vinhedo, SP
Brazil
Ph. +55 19 3515 7220
iemca.br@bucci-industries.com

BUCCI INDUSTRIES CHINA
BI-TECH (Suzhou) Co., Ltd.
No. 106 Wufang Road, Wujiang District
Suzhou City, Jiangsu Province
PRC
Ph. +86 512 8155 6988
iemca.cn@bucci-industries.com

BUCCI INDUSTRIES DEUTSCHLAND GmbH
Stammheimer Str. 10
70806 Kornwestheim
Germany
Ph. +49 7154 83 70 70 0
iemca.de@bucci-industries.com

BUCCI INDUSTRIES DEUTSCHLAND GmbH
Königsberger Str. 10
58511 Lüdenscheid
Germany
Ph. +49 2351 80521
iemca.de@bucci-industries.com

BUCCI INDUSTRIES FRANCE SAS
145, Rue Louis Armand
Z.I. Les Grands Prés
74300 Cluses
France
Ph. +33 (0)4 50 89 69 60
iemca.fr@bucci-industries.com

BUCCI INDUSTRIES INDIA PRIVATE LTD
411, DLF Tower B, Jasola District Centre
110076 New Delhi
India
Ph. +91 11 41525077
iemca.in@bucci-industries.com

BUCCI INDUSTRIES JAPAN Co. Ltd.
6-10-1 Kamoi, Midori-Ku
226-0003 Yokohama
Japan
Ph. +81 45 931 5096
iemca.jp@bucci-industries.com

BUCCI INDUSTRIES KOREA LIMITED
#131-132, 337, Bupyeong-daero,
Bupyeong-gu, Incheon
Republic of Korea
Ph. +82 32 293 8341
iemca.kr@bucci-industries.com

BUCCI INDUSTRIES NORDIC AB
Metallgatan 2-4
441 32 Alingsås
Sweden
Ph. +46 322 66 87 20
iemca.se@bucci-industries.com

BUCCI INDUSTRIES SWISS SA
Route du Grandval 3
CH-2744 Belprahon
Switzerland
Ph. +41 (0)32 493 40 54
iemca.ch@bucci-industries.com

BUCCI INDUSTRIES TAIWAN
GIULIANI IEMCA MACHINERY CO., LTD
No. 297, Dongxing Rd., Dali Dist.,
Taichung City 412016
Taiwan
Ph. +886 4 24066970
iemca.tw@bucci-industries.com

BUCCI INDUSTRIES TURKEY
Otomasyon Makina A.S.
Çeçen Sk., Akasya Evleri,
Koru Etabi B3B, K.10, D.34,
Acıbadem, Üsküdar, Istanbul
Ph. +90 216 2222097
iemca.tr@bucci-industries.com

BUCCI INDUSTRIES UK LIMITED
The Manor House, The Grange
Bishops Cleeve, Cheltenham
Gloucestershire GL52 8YQ
United Kingdom
iemca.uk@bucci-industries.com

BUCCI INDUSTRIES USA, Inc.
9332 Forsyth Park Drive
Charlotte, NC 28273
USA
Ph. +1 (704) 583 8341
iemca.us@bucci-industries.com

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