

# ELITE

112 SOFT TOUCH · 220 SUPERFAST



 **IEMCA**

# ELITE 112 - 220

The ELITE is an automatic bar feeder for diameters from 0.8 to 12.7 mm (Elite 112 Soft Touch)  
and from 2 to 23 mm (Elite 220 Superfast), suitable for sliding headstock lathes.



 **IEMCA**

# A HISTORY OF SUCCESS

People, Skills, Innovations and Investments have made IEMCA the Worldwide LEADER

**1966**

**Model A**

The first IEMCA bar feeder, model A, is officially presented at Milan's Trade Show.



**1973**

**Model T**

First bar feeder in the world equipped with multi-rack and bundle magazines, for 5 times greater production autonomy.



**1983**

**TAL**

First bar feeder in the world equipped with lubrication inside the guide channel.



**1994**

**SIR**

First integral bar feeder for multi-spindle lathes equipped with guide channels of variable diameter, thanks to the use of "sprockets" (IEMCA patent).



**2007**

**ELITE**

Bar feeder for small diameter bars destined to become the benchmark for micromechanics.



**1971**

**Model CS**

First bar for feeder for sliding headstock able to machine bars of 0.8 mm diameter.



**1979**

**PRA**

First bar feeder in the world for multi-spindle lathes equipped with a revolutionary patent: the "double bar pusher" or "pre-feeding".



**1991**

**BOSS**

First bar feeder with full electronic control that redefines market standards.



**1998**

**MASTER**

Bar feeder for machining bars up to 80 mm diameter.



**2009**

**MASTER HF**

Hyper-Flexible technology for machining bars between 15 and 80 mm diameter without changing the guide channel.



1961

FOUNDING



4

PRODUCTION PLANTS



550

EMPLOYEES



+150.000

INSTALLATIONS



90

COUNTRIES

2013

**BOSS HD SUPERFAST**

The SUPERFAST platform reduces bar changeover time up to 37% and cuts the headstock idle times to zero.



2017

**SIR HEAVY DUTY**

The perfect combination of: machine life cycle cost minimization, extreme flexibility and productivity maximization.



2018

**MAESTRO® 80**

Automatic bar feeder for 10 to 80 mm bars for lathes with fixed headstock, to achieve very high performance and the utmost flexibility.



2020

**NEXT 42 SLIDING**

A machine unlike any other: the first multi-spindle bar feeder with sliding headstock, made to work alongside the DMG MORI MULTISPRINT multi-spindle lathes.



2022

**BLUE LINE 100**

The new IEMCA high-pressure system for managing fluids with different levels of dirt, perfectly integrated with the ELITE and BOSS bar feeders.



2016

**INDUSTRY 4.0**

IEMCA bar feeders are the only ones in the world to provide Industry 4.0 technology: warning messages in case of alarm, telecontrol, teleservice, remote connection with other systems, etc.



2018

**ELITE ZERO**

The first bar feeder in the world for micromechanics, able to feed 0.3 mm bars.



2018

**UNIQA 42 HIGH PERFORMANCE**

The machine tool for preparing bars with a diameter of 12 – 42 mm.



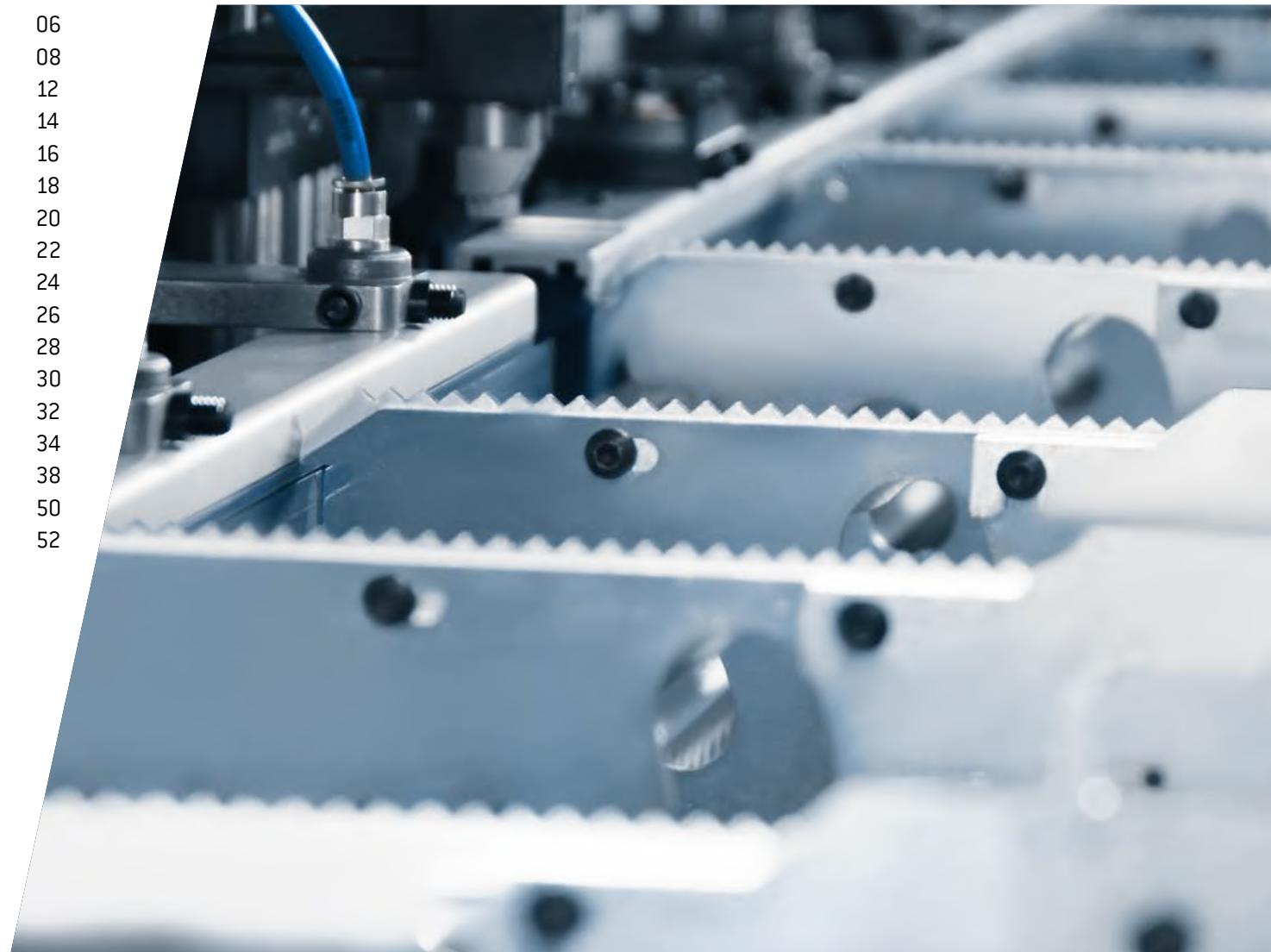
2021

**MAESTRO® 52**

Automatic bar feeder for bars from 10 to 51 mm for fixed headstock lathes, to achieve very high performance and the utmost flexibility.

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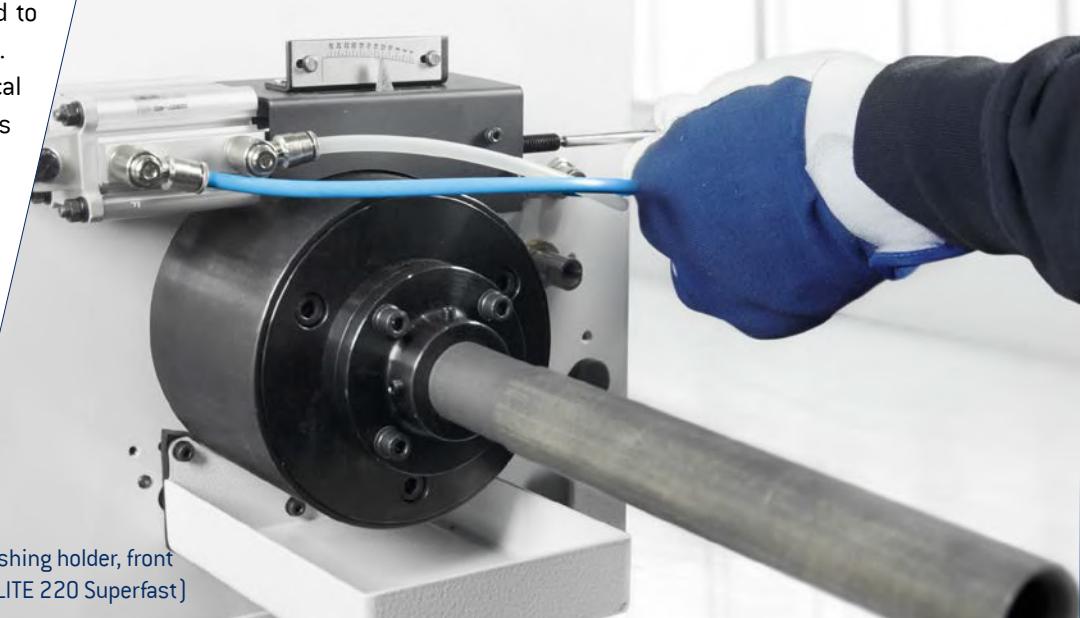
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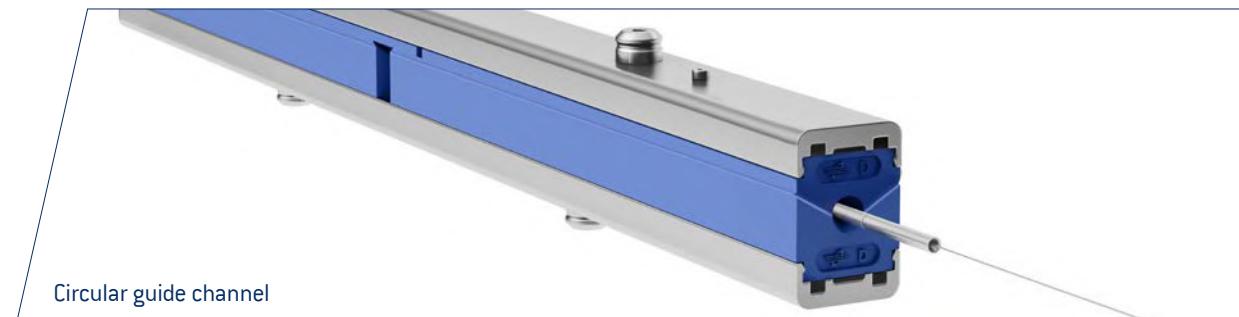
# CONSTANT INVESTMENTS IN RESEARCH

To be always Pioneers in automation

- IEMCA has always been working to develop innovative solutions for the end users and to improve its products in terms of productivity, design, physical and cognitive ergonomics.
- It employs globally 50 engineers dedicated to the product development: mechanical and electronic designers, software developers and dedicated staff for experimental tests in R&D laboratories.
- It has over 30 active patents for its bar feeders.
- It cooperates with the best Italian Universities and Research Centres in the territory.
- It is the technical partner and reference point for all those OEMs who want to provide the best technological solutions to their customers.



Bushing holder, front  
(ELITE 220 Superfast)



Circular guide channel



INNOVATIVE SOLUTIONS



50 DESIGNERS



30 ACTIVE PATENTS



RESEARCH CENTERS



TECHNICAL PARTNER

# 50+ YEARS OF EXPERIENCE WITH SMALL DIAMETER BARS

First in the world to feed 0.3 mm bars

In 2018 IEMCA was the first company in the world to supply a solution for automatically feeding 0.3 mm diameter bars.

Ø 3 mm



A



AS



CS



CH



GENIUS



ELITE



ELITE ZERO

1966

1967

1971

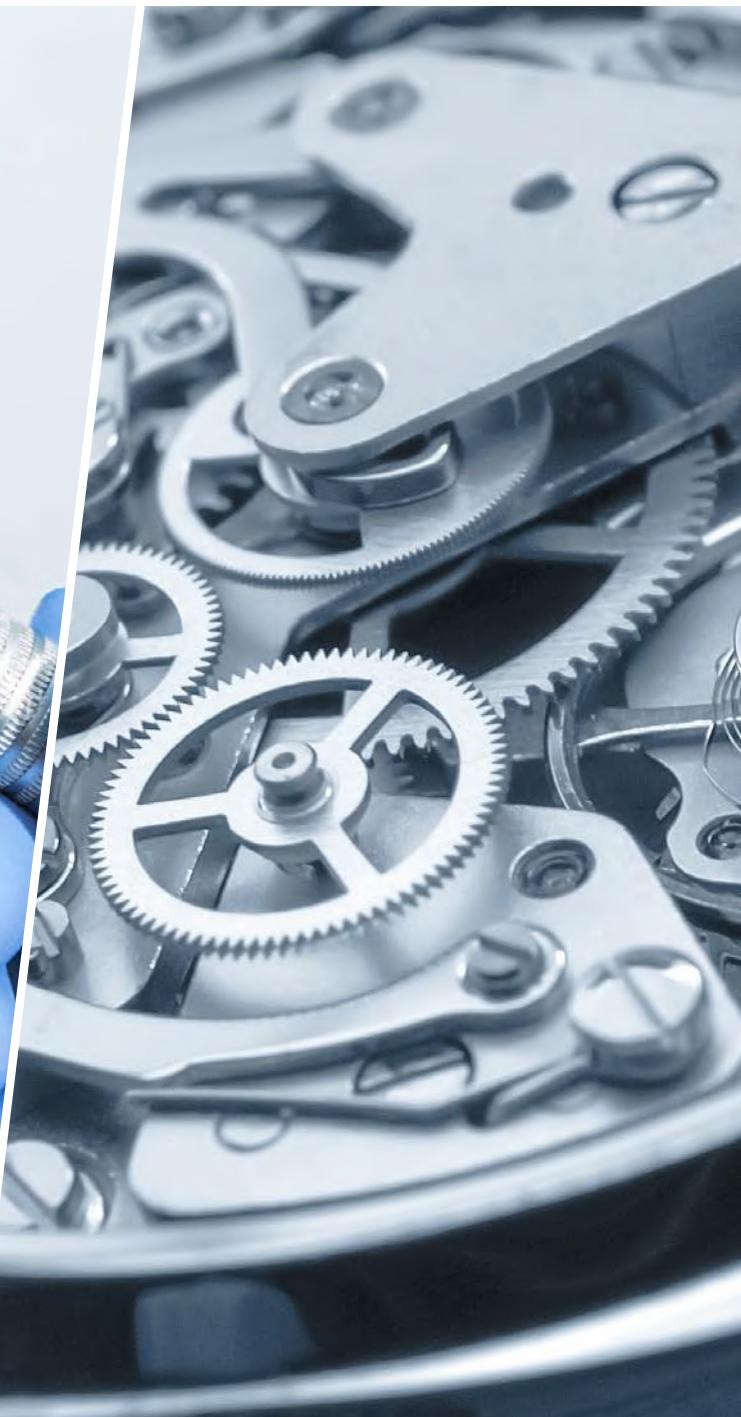
1995

1997

2007

2018





# THE LARGE IEMCA FACTORY

## Competences for the Industry of the Future

The ELITE is made in the IEMCA plant in Faenza, Emilia Romagna, Italy. It is the biggest bar feeder plant in the world with an available surface area of more than 25,000 sq.m. More than 200 people work in this location everyday to develop new innovative technologies to support end users.



# THE BEST FOR SMALL-DIAMETER BARS

Precision, speed and ease of use



The ELITE is a premium bar feeder, simple to use, precise and fast. It has been designed to meet the needs of those looking for high performance and reliability, accurate selection of thin bars, versatility at changing of machining and guaranteed rigidity even for the most challenging machining operations.

# MAXIMUM PRECISION

## The best way to process ultra-thin bars

ELITE can be used to machine with maximum reliability thin bars (of diameter as small as 0.8\* mm - Elite 112 Soft Touch), thanks to the selection system and the innovative trolley fitted with ball bearings mounted on a linear guide, which guarantee maximum accuracy. Thanks to its features, it carries out with high precision and smoothness all phases of the work cycle, from bar feeding to unloading of the remnant piece.

- The bar selection system is very accurate and allows bars of diameter as small as 0.8\* mm to be fed with maximum reliability.
- The new “Right Length” electronic control system guarantees that no incorrectly sized pieces (longer/shorter compared to specifications) are produced.
- The “Full Digital” technology allows very small-diameter, light bars to be managed with extreme accuracy. Thanks to the low inertia motor, equipped with an encoder with over 4 million pulses per revolution, the high performance torque control and highest quality mechanics, even bars of just a few grams of weight are easily managed.



\*Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.

# NO SPEED LIMIT

Get the best from your lathe by choosing IEMCA

The ELITE has been developed to maximize productivity and it allows to easily reach the highest bar rotation speed allowed by the lathe in any configuration.

## Maximum turning speed

Very high turning speeds (up to 20,000 rpm) are easily reached without vibrations, thanks to:

- High rigidity of the bar feeder.
- A circular, completely closed, polyurethane guide channel with calibrated section.
- The anti-vibration bushing device that guarantees maximum support for the rotating bar\*.

The mechanical synchronisation between the headstock and the bar pusher perfectly synchronises the movements between the lathe and the bar feeder, thus eliminating any risk of bending the bar and adapting to even the fastest headstocks.

## Idle times reduced to a minimum

- The application of the Superfast Technology means substantial reduction of lathe idle times, therefore increasing production rates by 4%\*\*.
- Bar changeover time\*\*\* is now reduced to just 20 seconds thanks to a new work cycle and new components.
- Headstock idle times due to the synchronisation between the lathe and the bar feeder, have been reduced to nothing\*\*\*\*.

\*Only Elite 220 Superfast / \*\*For an estimate of the production rate increase for your specific case, contact your IEMCA sales agent.

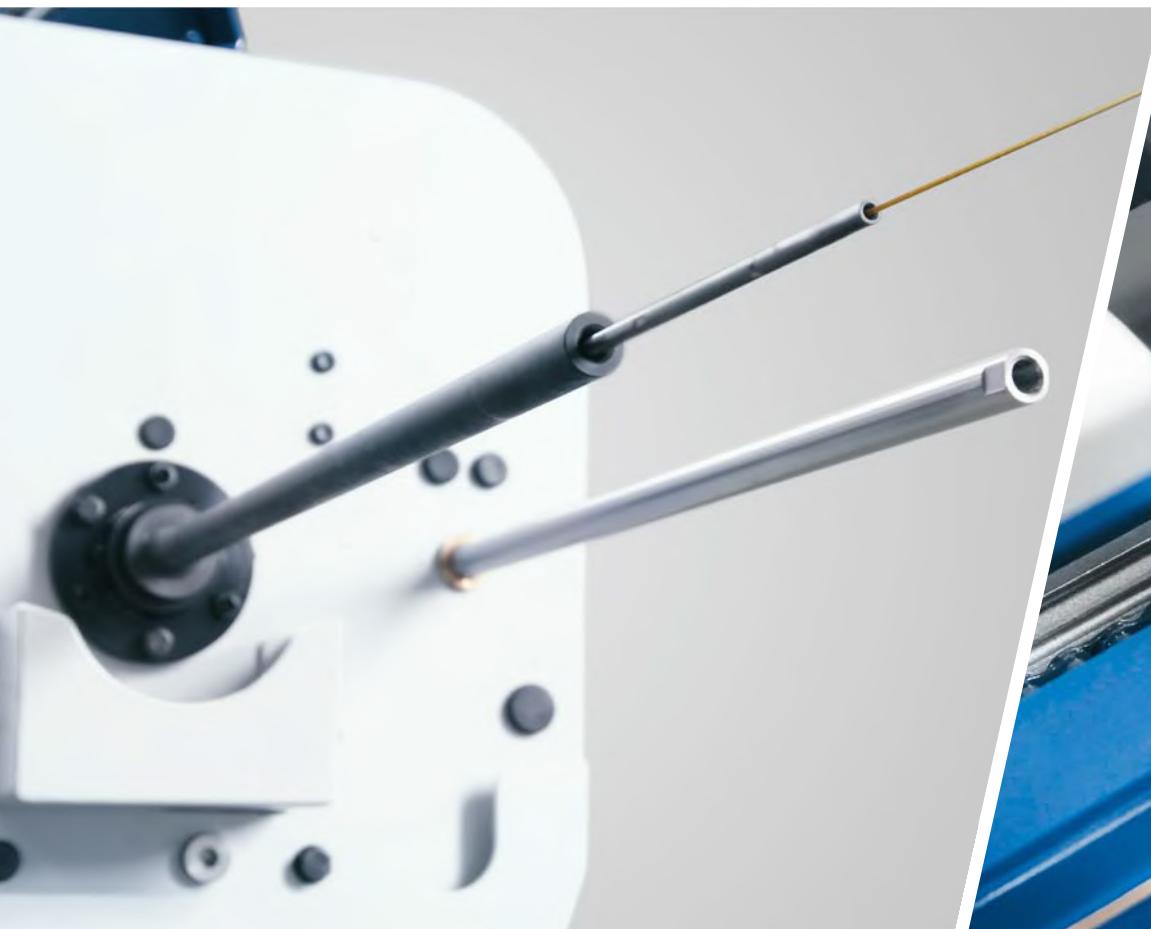
\*\*\* See technical data / \*\*\*\*Consistently with the lathe characteristics.



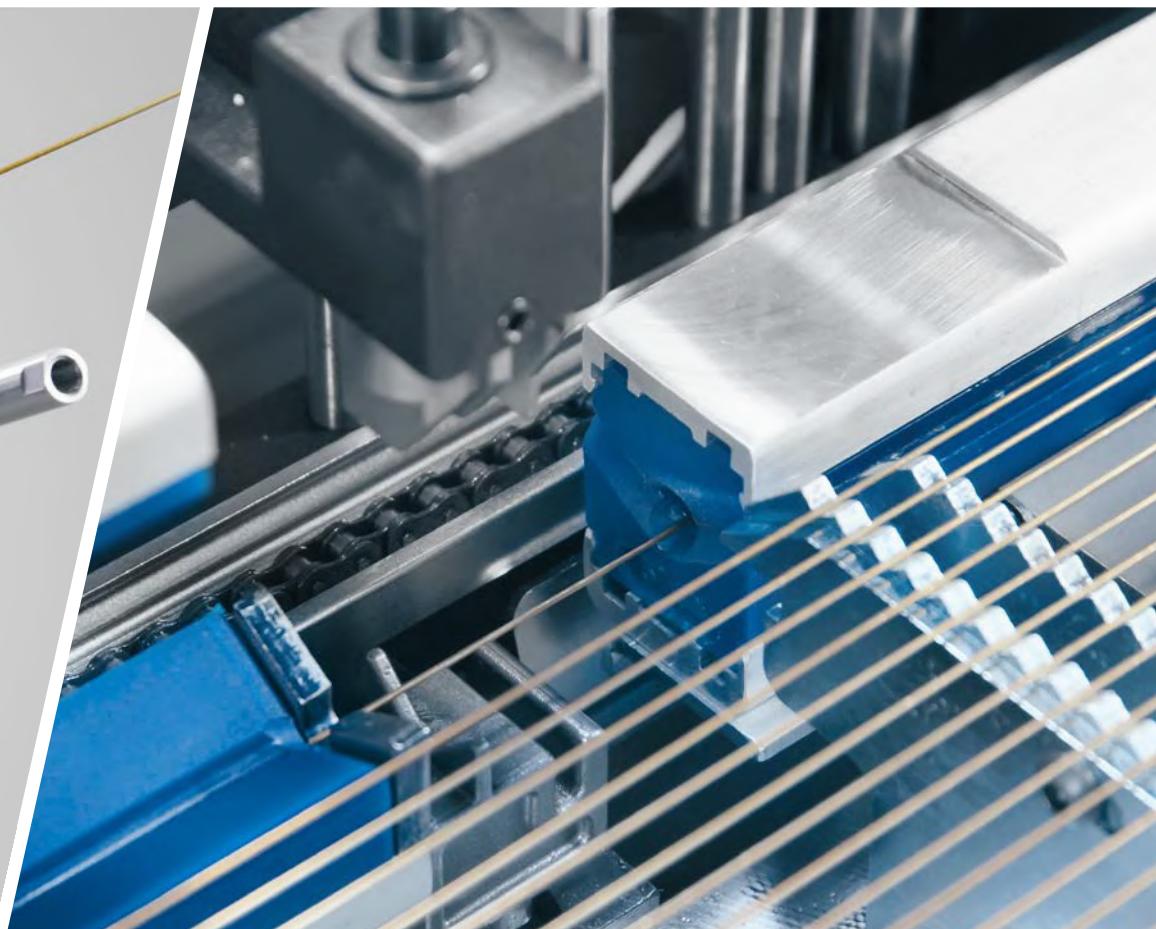
Mechanical synchronism between the bar feeder and the lathe

# NO SPEED LIMIT

Get the best from your lathe by choosing IEMCA



Mechanical synchronism



Completely closed guide channel

# EASE OF USE

Especially designed with a focus on the operator, from bar feeding to machining changeover

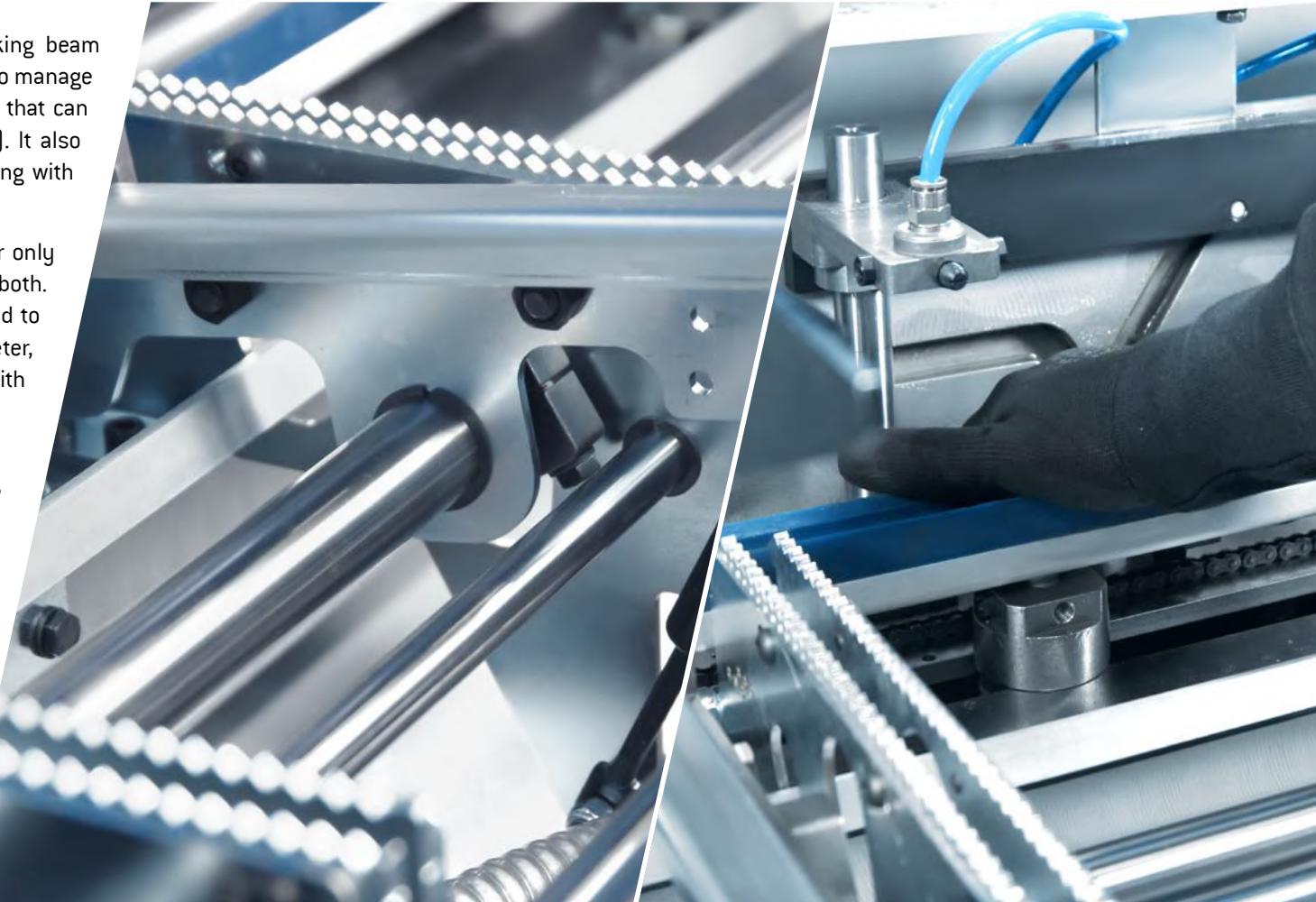
## A magazine for every need

The ELITE 112 Soft Touch is equipped with a walking beam magazine, the ideal solution for thin bars as it allows to manage with extreme accuracy the entire range of diameters that can be processed with the bar feeder (0.8\* to 12.7 mm). It also guarantees great autonomy. The "thin bars" kit coming with the magazine, makes feeding of thin bars easier.

The ELITE 220 Superfast can be equipped with either only the walking beam or the single rack magazine, or with both. In the latter case, the walking beam magazine is used to manage bars measuring between 2 and 6 mm in diameter, whereas the 280 mm inclined plane is used for bars with greater diameters up to 23 mm.

## Simple, fast retooling

The quick-coupling guide channel allows to complete retooling in just 4 minutes, in a simple fast way.



\*Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.

Walking beam magazine and single rack magazine

Quick-coupling guide channel

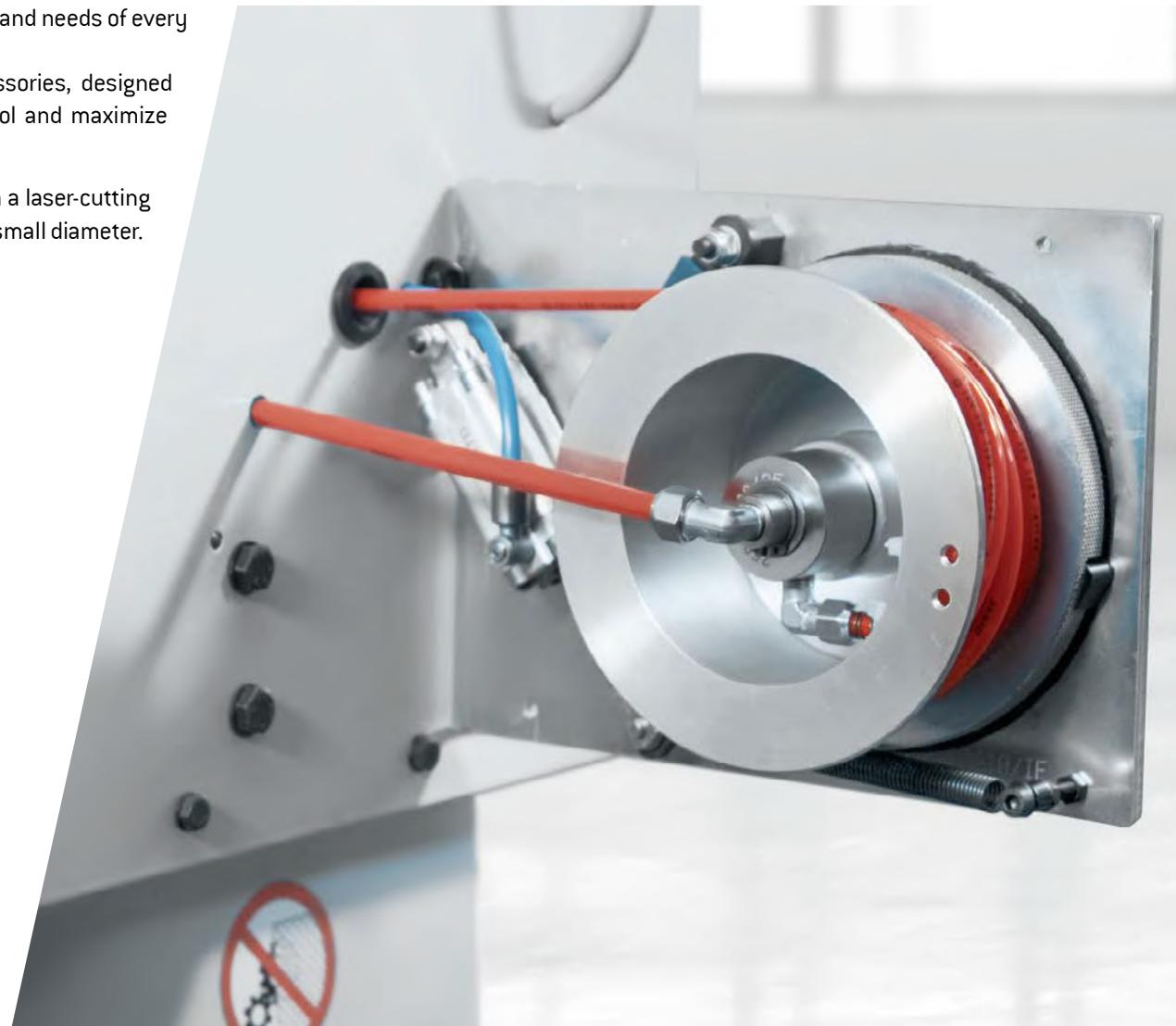
# PERSONALISED SOLUTIONS

## A magazine for every need

IEMCA offers customised solutions that meet the requirements and needs of every customer.

The bar feeder is equipped with a set of personalised accessories, designed for specific applications and used to support the machine tool and maximize performance.

ELITE Wet is the ideal solution for sliding headstock lathes with a laser-cutting unit. It can be used to process with high precision pipes of very small diameter.



# 7" OPERATOR INTERFACE

## "One touch" function

The new operator interface has new features that make the machine extremely easy to use and intuitive. The "one touch" feature facilitates the operator: it is in fact possible to carry out multiple operations with just one touch. Work programs can be stored and easily recalled if needed. The bar feeder interface can be re-installed on the lathe control panel.



# IEMCA INDUSTRY 4.0

## The future is now

In January 2017 IEMCA was the first bar feeder manufacturer to deliver Industry 4.0 machines.

IEMCA devices are able to acquire and share data with the user's machines and production systems, contributing to the constant improvement of production processes.

The IEMCA Industry 4.0 solution includes:



Email and SMS notification in the event of an alarm on the machine



Telecontrol and remote control



Global remote assistance on all equipment



Back-up and restore of machine parameters



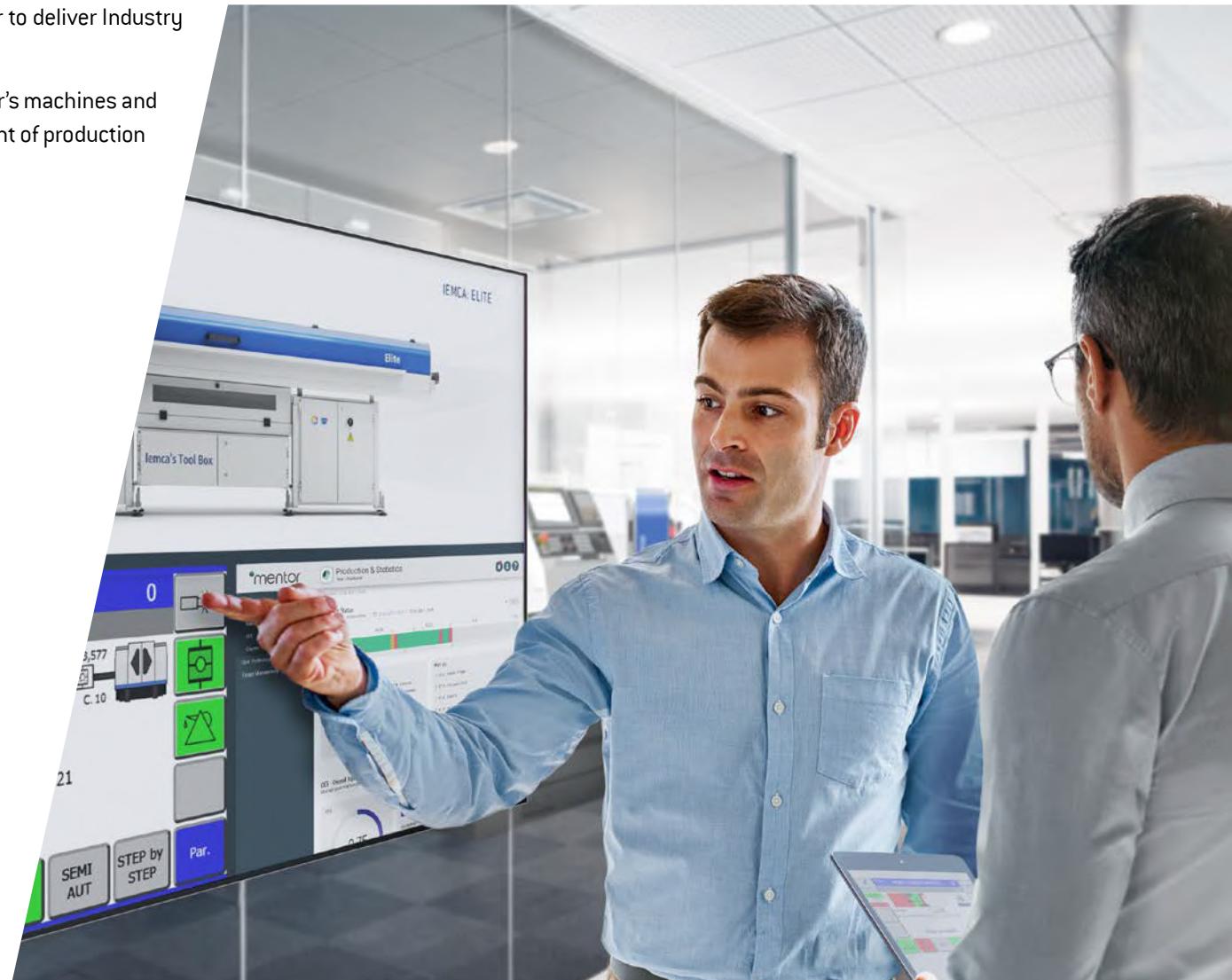
Telecontrol via OPC UA clients



Telecontrol with camera

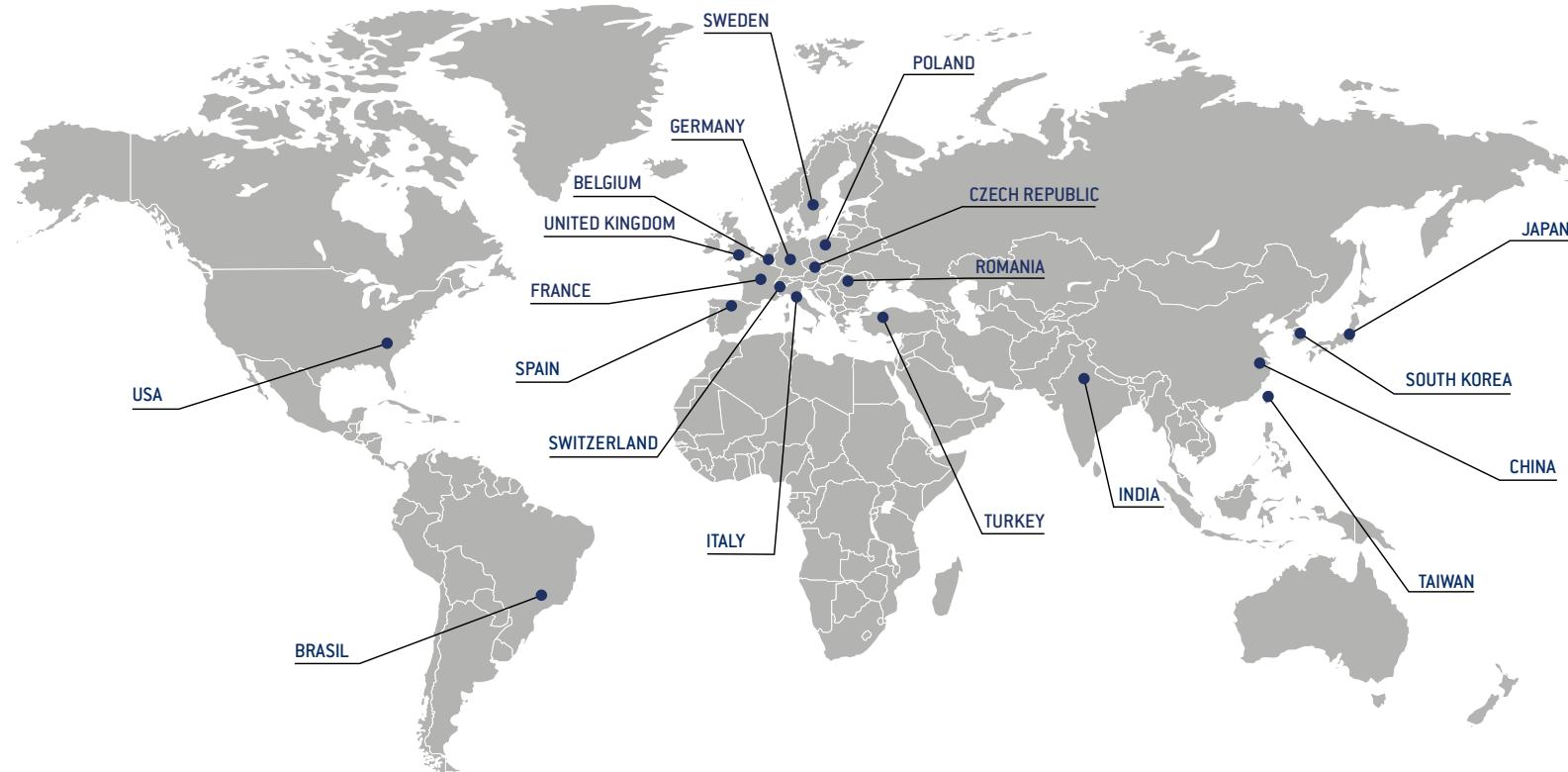


Remote control and local remote control



# THE CUSTOMER FIRST

A worldwide network at your service



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# IEMCA SUPPORTS YOU KEEPING YOUR MACHINE AT 100%

## WORLDWIDE LEVEL SUPPORT

IEMCA customers can count on the support of more than 150 technicians for prompt intervention on site, phone support and spare parts.

**Preventive maintenance:** IEMCA technical experts support the end user keeping the bar feeder healthy for years.

**Recommended spare parts:** the end user can contact the IEMCA network and get convenient and original spare parts packages.



# TECHNICAL DATA



**ROUND BARS**  
Elite 112: 0.8\*\*-12.7 mm  
Elite 220: 2-23 mm



**NO. SPINDLES**  
1



**INSTALLED POWER**  
1.8 kW



**HEXAGONAL BARS**  
Elite 112: 1.5-11 mm  
Elite 220: 1.7-19 mm



**BAR LENGTH**  
450 - 3700 mm



**OPERATING VOLTAGE**  
230/400 Volt



**WALKING BEAM MAGAZINE**  
37 bars  $0 \leq 6$  mm  
18 bars  $0 \leq 12.7$  mm



**REMNANT LENGTH**  
Min. 80 mm; Max. 280 mm



**FEEDING SPEED**  
Max 1000 mm/s



**MP MAGAZINE:**  
Up to 280 mm



**BAR CHANGEOVER TIME**  
20 s



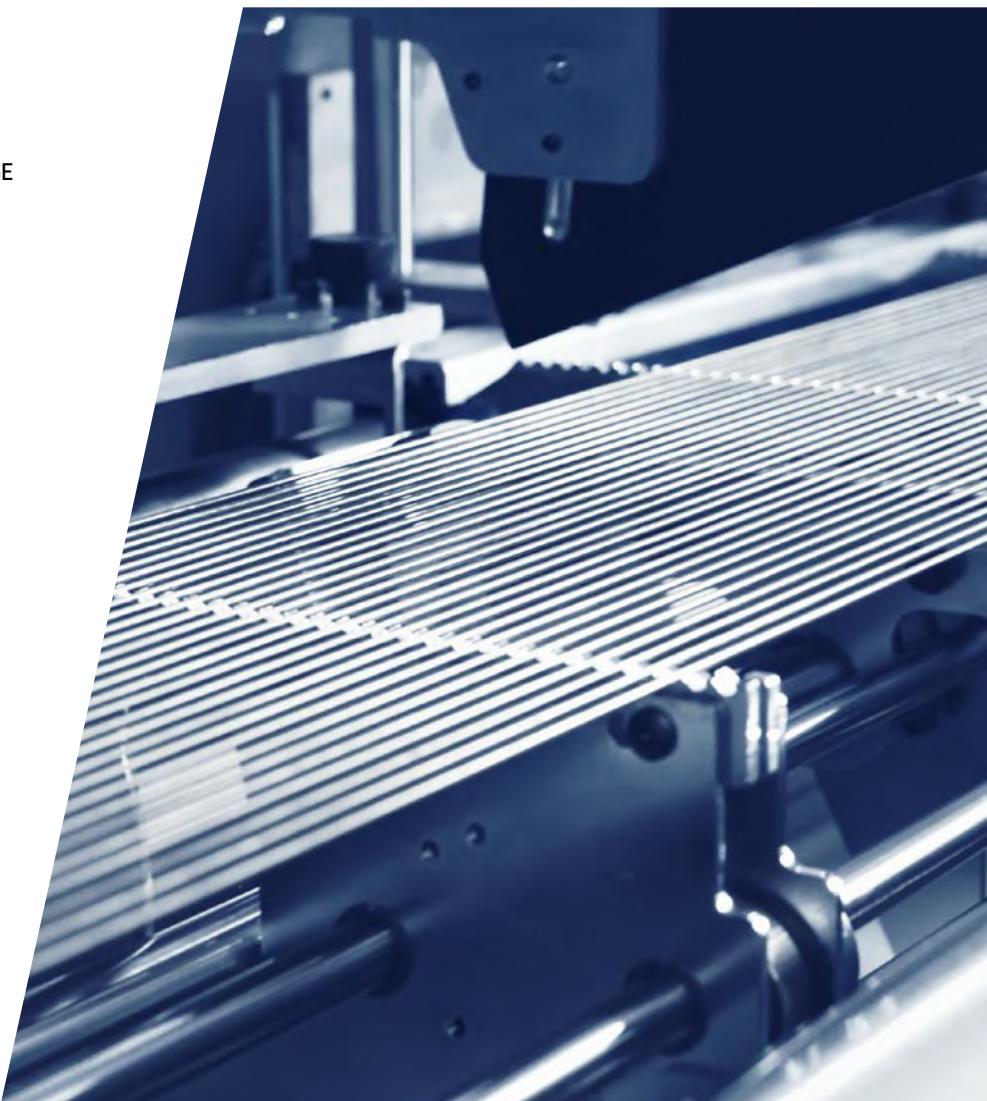
**RETURN SPEED**  
Max 1600 mm/s



**MAGAZINE REVERSIBILITY**  
Yes



**COMPRESSED AIR**  
6 bar



\*The data here reported refer to the ELITE range in general. Please refer to the technical data tables in the following pages for the values specific to each bar feeder model.

\*\*Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.

# ELITE 112 SOFT TOUCH



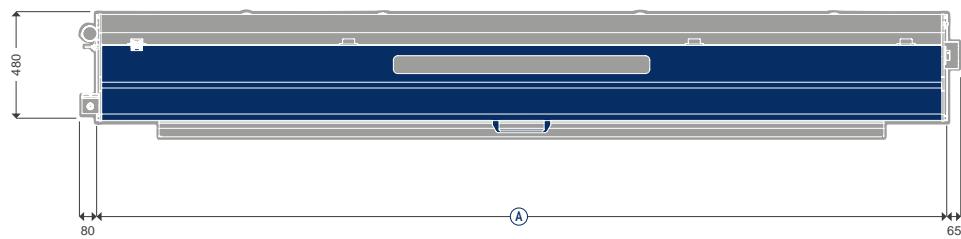
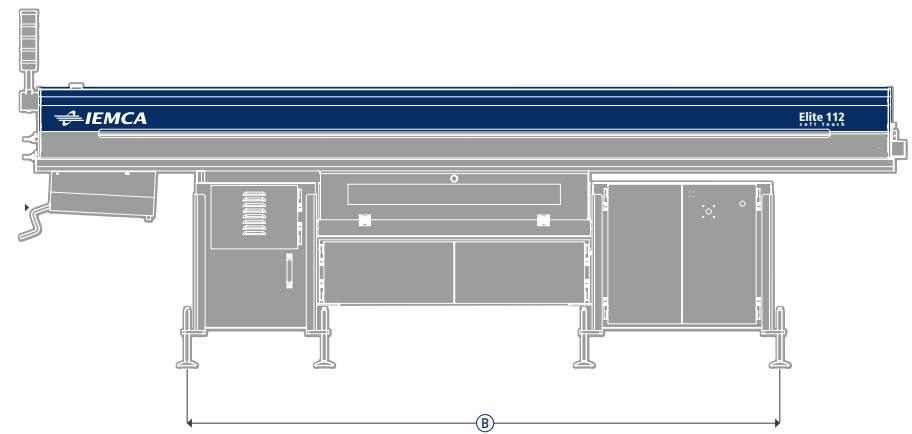
## Technical data

### Walking Beam magazine

Round bar dimensions	0.8* - 12.7 mm
Hexagonal bars dimensions (key socket)	1.5 - 11 mm
Min bar length	450 mm
Max bar length	2100 mm - 3200 mm - 3700 mm
Walking beam magazine capacity	37 bars 0≤6 mm - 18 bars 0≤12.7 mm
Axial shifting	Optional - 550 mm
Max remnant length	280 mm
Min remnant length	80 mm
Bar changeover time**	20 s
Power supply	230/400 Volt
Network frequency	50/60 Hz
Power supply	24 Volt DC
Installed power	1.8 kW
Oil quantity	40 L
Air pressure	Min. 6 bar
Air consumption	6 Nl/min
Bar feeder weight	Ver. 20 - 450 kg · Ver. 32 - 630 kg · Ver. 37 - 640 kg

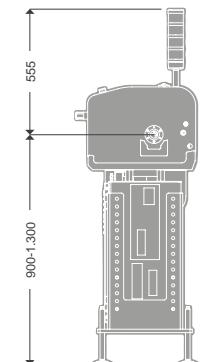
\*Depending on the diameter of the guide channel. Please contact IEMCA to correctly define the minimum diameter of workable bar.

\*\*Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.



ELITE 112 SOFT TOUCH

	A	B
20	2648	1400
32	3788	2635
37	4358	3155



# ELITE 220 SUPERFAST



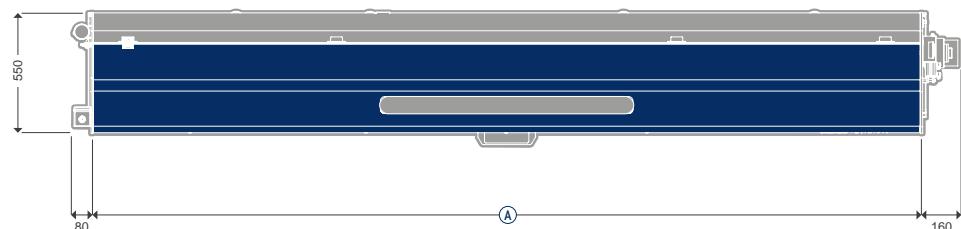
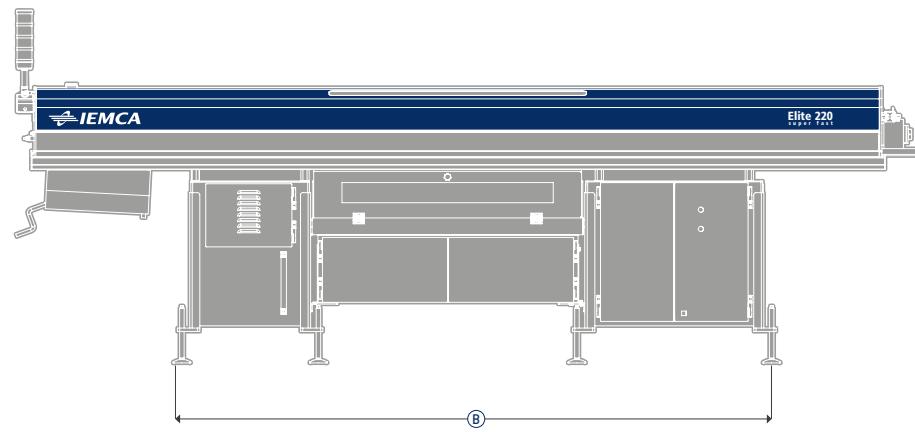
## Technical data

### Walking Beam magazine Single rack magazine · MP

Round bar dimensions	2 - 23 mm
Hexagonal bars dimensions (key socket)	1.7 - 19 mm
Min bar length	450 mm
Max bar length	2100 mm - 3200 mm - 3700 mm
Walking beam magazine capacity	37 bars $0 \leq 6$ mm
Single rack MP magazine capacity*	Up to 280 mm
Axial shifting	Optional - 550 mm
Max remnant length	280 mm
Min remnant length	80 mm
Bar changeover time**	20 s
Power supply	230/400 Volt
Network frequency	50/60 Hz
Power supply	24 Volt DC
Installed power	1.8 kW
Oil quantity	40 L
Air pressure	Min. 6 bar
Air consumption	8 Nl/min
Bar feeder weight	Ver. 20 - 550 kg · Ver. 32 - 730 kg · Ver. 37 - 740 kg

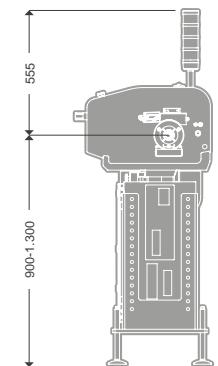
\*The length of the single rack magazine may vary depending on the diameter of the machined bar.

\*\*Data are purely indicative. Different factors such as length and material of the fed bar, type of magazine and some parameter settings done by the operator, may affect time significantly.



ELITE 220 SUPERFAST

	A	B
20	2648	1400
32	3788	2635
37	4358	3155



## REFERENCES



IEMCA ELITE 220 with Star SB-20R type G



IEMCA ELITE 112 with Star SB-12R type G



IEMCA ELITE 112 with Star SR10J

# REFERENCES



IEMCA ELITE 112 with Citizen R07



IEMCA ELITE 112 with Citizen L12 VIII



IEMCA ELITE 112 with Citizen L2 12 X

# REFERENCES



IEMCA ELITE 220 with Citizen C16 VII



IEMCA ELITE 220 with Citizen L12 VII



IEMCA ELITE 220 with Citizen Cincom L20

## REFERENCES



IEMCA ELITE 220 with Tornos Deco 10



IEMCA ELITE 220 with Tornos Swiss GT 13



IEMCA ELITE 112 with Tornos Nano



IEMCA ELITE 220 with Tornos Evo DEVO 16

## REFERENCES



IEMCA ELITE 220 with Hanwha XD20 V



IEMCA ELITE 112 with Hanwha XD 12II



IEMCA ELITE 220 with Hanwha XD 16 III

# REFERENCES



IEMCA ELITE 112 with Nexturn LP 12



IEMCA ELITE 220 with Doosan Puma ST20G



IEMCA ELITE 220 with DMG MORI Sprint 20|5

## REFERENCES



# BUCCI INDUSTRIES

## People, Passion, Technology!

The BUCCI INDUSTRIES GROUP is worldwide leader in two sectors: in industrial AUTOMATION & ROBOTICS and advanced COMPOSITE MATERIALS.

In the automation industry, Bucci Industries operates with the following brands:

**IEMCA**: worldwide leader in the design and production of bar feeders ([www.iemca.com](http://www.iemca.com))

**GUILIANI**: leader in the industry of high-productivity and high-flexibility machine tools and transfer machines ([www.giulianimachines.com](http://www.giulianimachines.com))

**SINTECO**: leader in the field of automation and robotics for assembly applications and in the management of medicine unit doses in hospitals ([www.sintecorobotics.com](http://www.sintecorobotics.com))

**VIRE**: benchmark for the packaging of hygiene products ([www.vire.it](http://www.vire.it))

**ZETA**: design and production of automatic end-of-line machines for secondary packaging ([www.zetamachines.com](http://www.zetamachines.com))

Bucci Industries operates with the brand **BUCCI COMPOSITES** in the design and production of advanced composite materials, primarily carbon fibre ([www.bucci-composites.com](http://www.bucci-composites.com))

[www.bucci-industries.com](http://www.bucci-industries.com)



WORLDWIDE  
LEADER



1.400+  
PEOPLE



200+  
R&D ENGINEERS



PARTNERSHIPS WITH  
UNIVERSITIES AND  
RESEARCH CENTRES



+80  
YEARS  
OF HISTORY



INVESTMENTS TO  
CREATE NEW SKILLS



1945

Founding of  
CISA



1961

Founding of  
IEMCA



1984

Acquisition of  
GUILIANI



1985

Inauguration of  
Bucci Industries  
USA



1987

Inauguration of  
Bucci Industries  
Deutschland



1996

Opening of  
IEMCA Gimco plant  
in Taiwan



1996

Inauguration of  
Bucci Industries  
France



1999

Opening of  
IEMCA branch in  
Giappone



1999

Selling of CISA  
- Founding of  
BUCCI INDUSTRIES



2000

Acquisition of RIBA Composites  
renamed BUCCI COMPOSITES  
in 2020



2002

Inauguration of  
Bucci Industries  
Brasil





Italian holding

Automation and Robotics

Composite Materials



Italian companies



Italian companies' divisions

Bucci Industries  
Benelux

Bucci Industries  
Brasil

Bucci Industries  
China

Bucci Industries  
Deutschland

Bucci Industries  
France

Bucci Industries  
India

Bucci Industries  
Japan

Worldwide  
subsidiary  
companies

Bucci Industries  
Korea

Bucci Industries  
Nordic

Bucci Industries  
Swiss

Bucci Industries  
Taiwan

Bucci Industries  
Turkey

Bucci Industries  
UK

Bucci Industries  
USA



2003

Acquisition of  
SINTECO



2005  
Opening of  
IEMCA Bi-Tech plant  
in China



2007  
Acquisition of  
VIRE



2015  
Creation of  
BUCCI AUTOMATIONS



2017  
Founding of  
Bucci Industries  
Swiss



2018  
Founding of  
Bucci Industries  
Benelux



2019  
Founding of  
Bucci Industries  
Nordic



2021  
Opening of an additional  
branch office  
in Lüdenscheid



2022  
Founding of  
Bucci Industries  
Korea



2023  
Founding of  
Bucci Industries  
India



2024  
Founding of  
Bucci Industries  
UK



# IEMCA WORLDWIDE



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CERTIFICATO DA DNV GL  
=ISO 9001=



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