



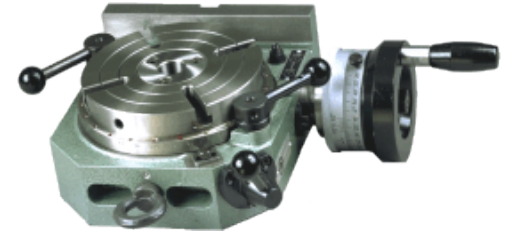
MILLING FIXTURES





**MILLING
FIXTURES**

**HORIZONTAL / VERTICAL
ROTARY TABLES**



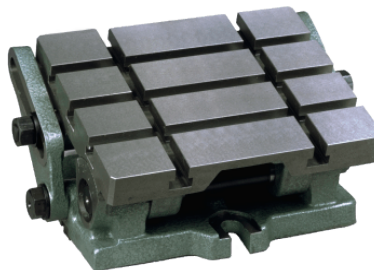
**HORIZONTAL / VERTICAL
INDEXING FIXTURES**



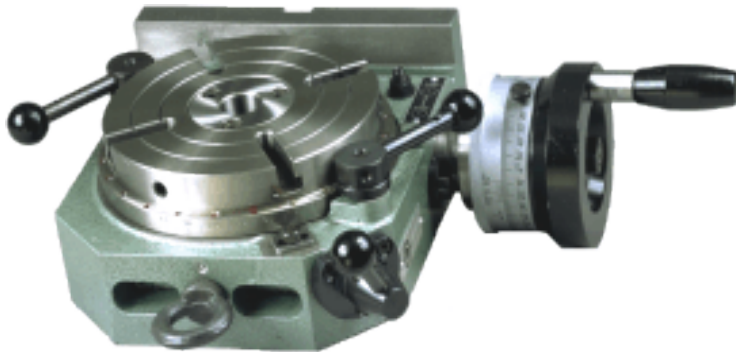
TAILSTOCKS



SWIVEL ANGLE PLATES



Rotary table – Type 5859



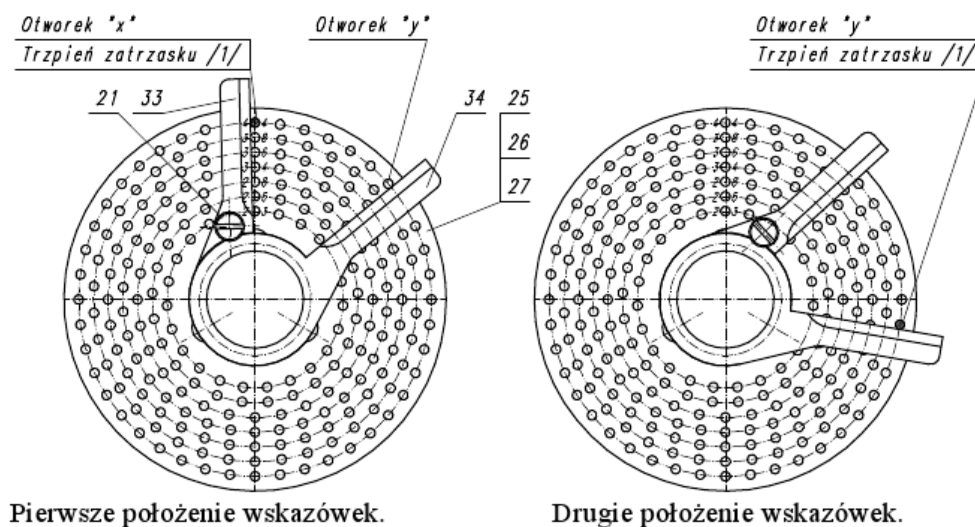
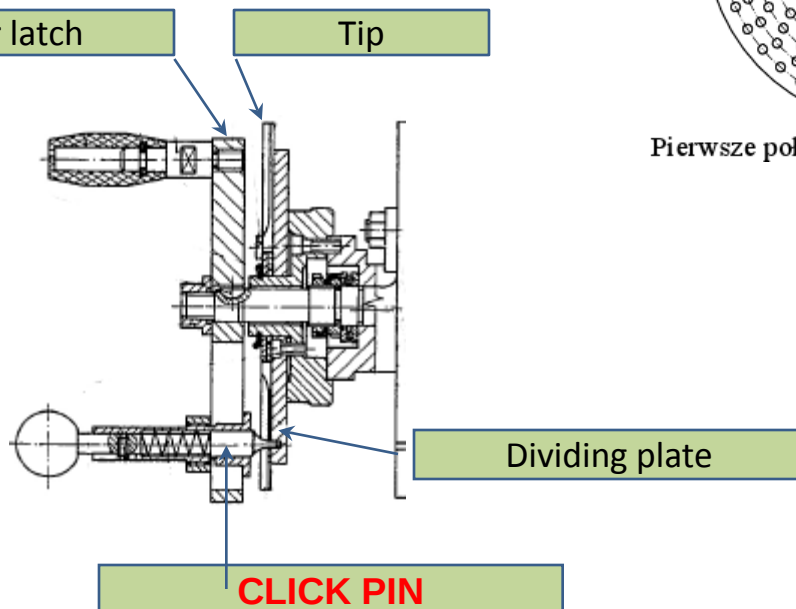
Sizes:

-160
- 200
-250
- 320
-400
-500

- Due to three dividing plates, division into the required number of section is obtained with an accuracy of 1'
- Dividing means of handle with scale with 1'30"
- Parallelism of clamping surface to base 0,02mm
- Flatness of clamping surface 0,02mm

Rotary Table Direct Indexing

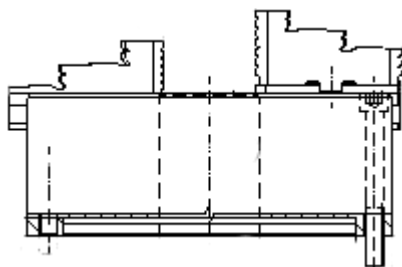
INDEXING PLATES



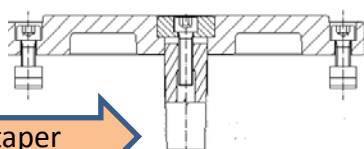


Optional accessories for 5859:

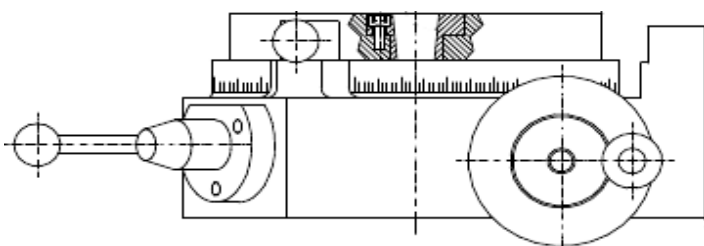
- ☐ Fully machined adapters type 8293, 8298
- ☐ Self-centering lathe chucks type: 3274, 3275, 3574, 3575
- ☐ Tailstocks type: 5818, 5819



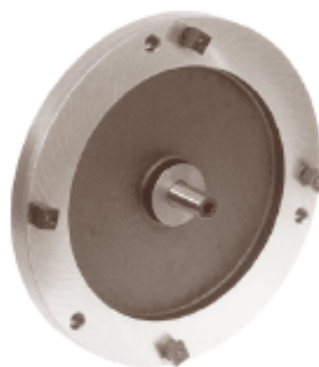
chucks 3274, 3275, 3574, 3575



Morse taper



Adapters 8293, 8298



8293

3274

3275

3574

3575

3564

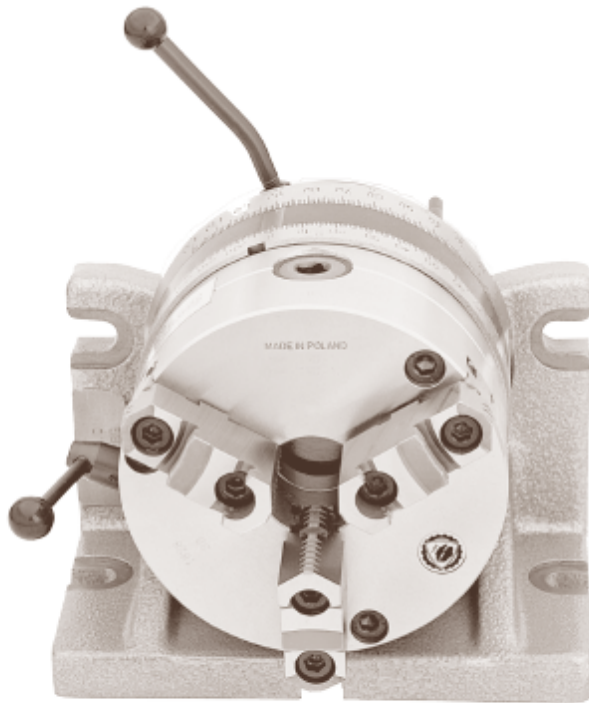
3565

3864

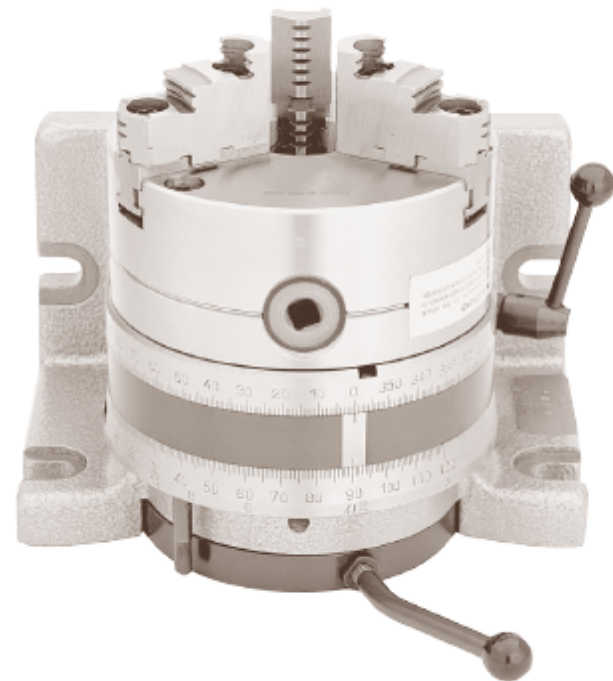
3865

8298

Horizontal / Vertical Indexing fixtures



Horizontal working position



Vertical working position



Horizontal / Vertical Indexing Fixtures



- INDEXING ACCURACY – 2'
- SQUARNESS
(BASE TO CHUCK AXIS) – 0.02mm
- PARALLELISM
(BASE TO CHUCK AXIS) – 0.02mm

- BASIC INDEXING
– 2, 3, 4, 6, 8, 12, 24 EQUAL DIVISIONS
- ANGULAR INDEXING
1 DEGREE INCREMENT

Indexing fixtures – Type 5820 – Size 100mm

Indexing fixture 5821-100

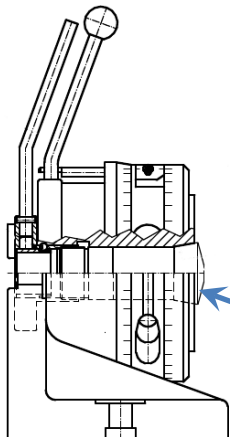
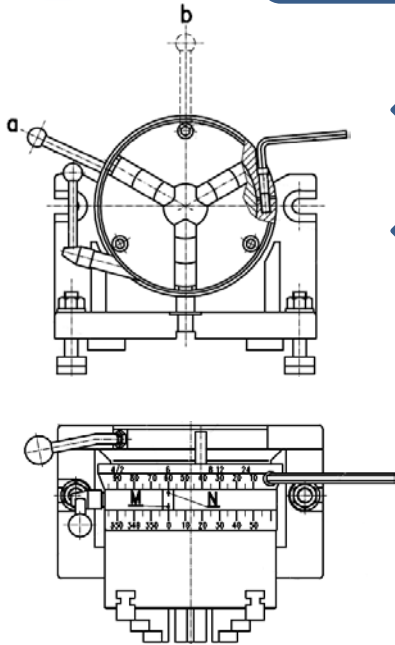
3275-125

Indexing fixture 5822-100

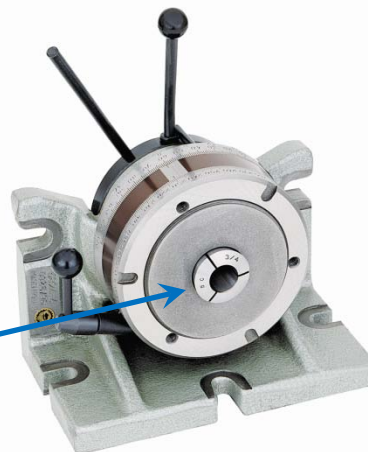
3274-125

Standard accessories :

- 3 jaw standard chuck
- slot nuts
- clamping bolts



Collet 5C.



Indexing fixture 5824-100



Indexing fixtures – Type 5900 – Sizes 125 -250mm

Interchangeable dividing plates

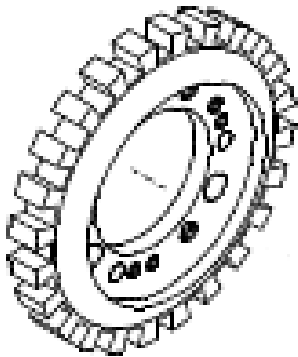
**Irregular divisions: 13, 14, 15, 16, 17, 18,
19, 20, 21, 22, 23**

**Sizes: 200 and 250
with ball bearing feature**

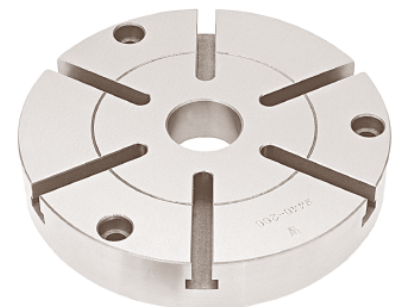


Indexing fixtures with interchangeable dividing plates 5900

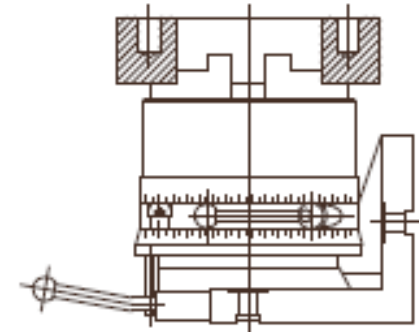
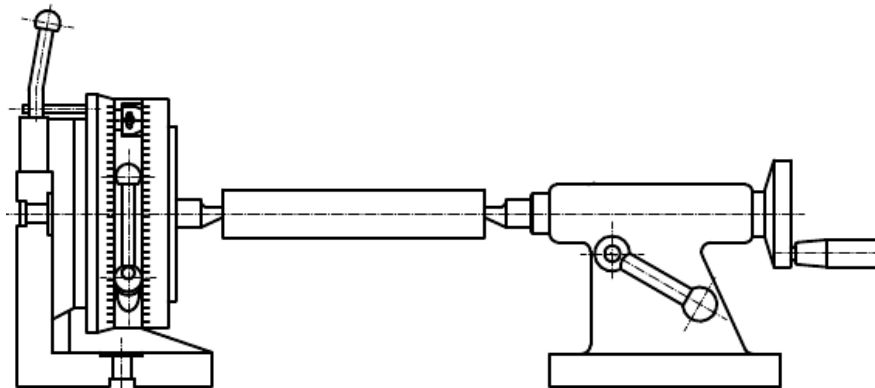
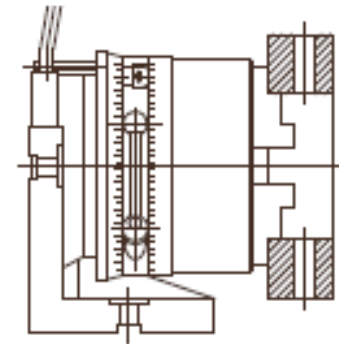
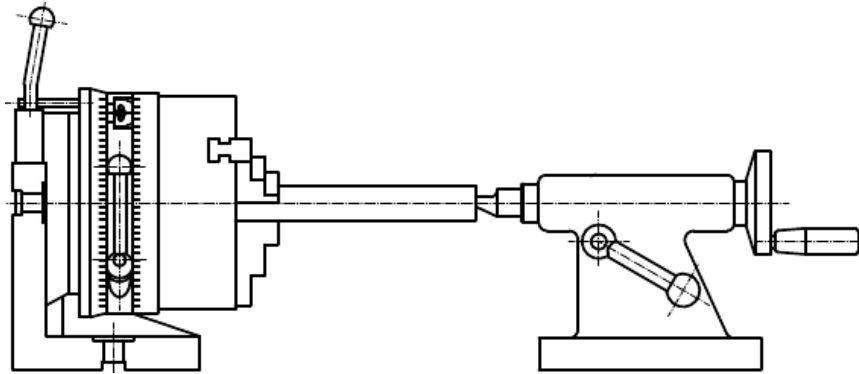
**Interchangeable
dividing plate**



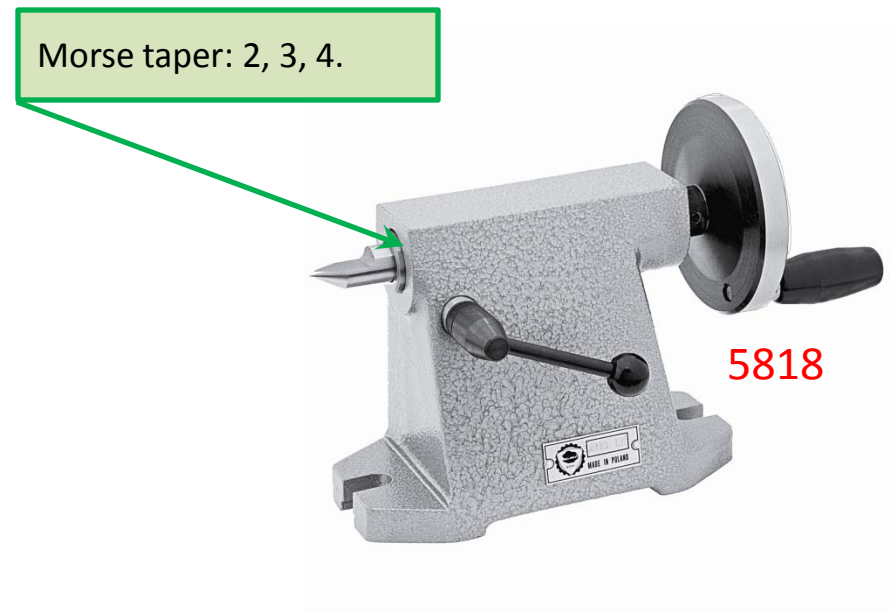
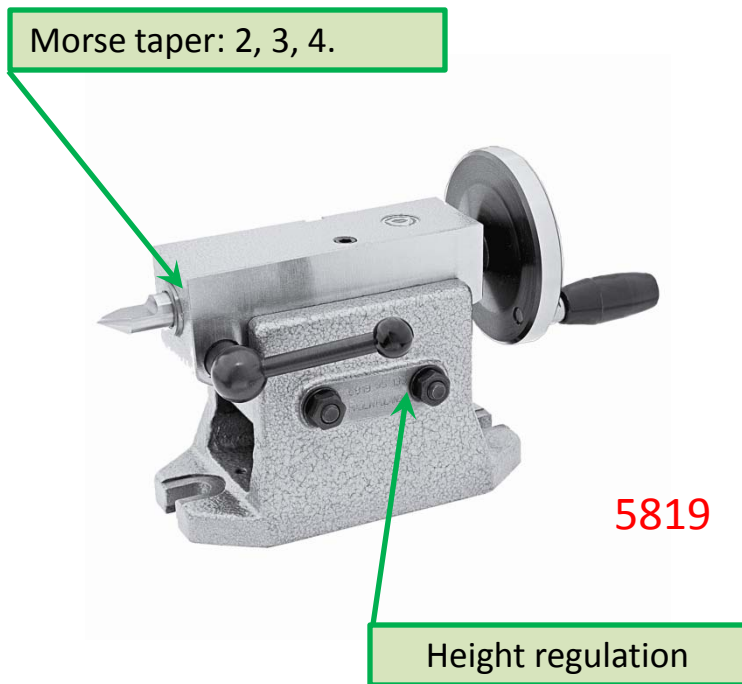
**Face plate
Type 9440**



Application examples of indexing fixtures

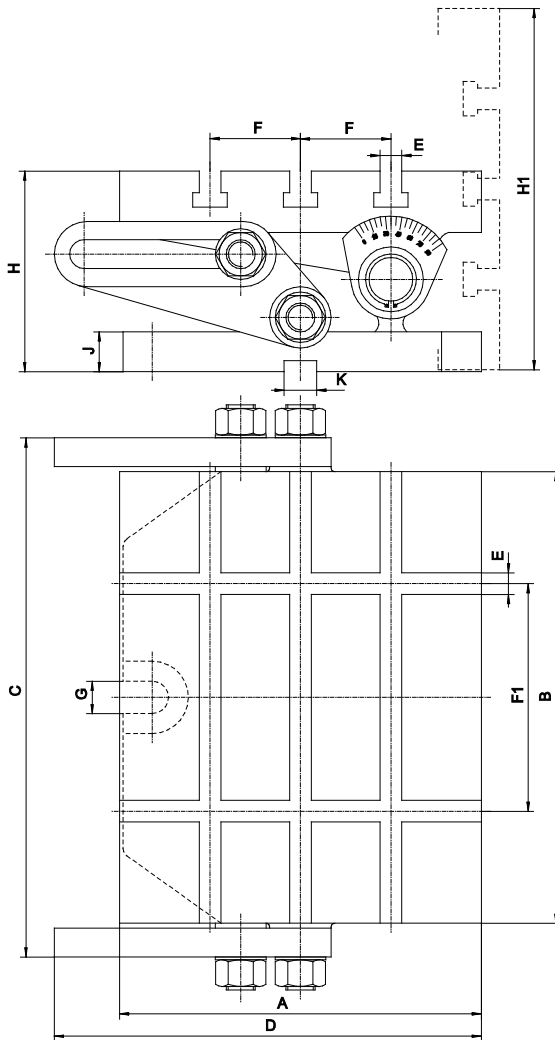


Tailstocks

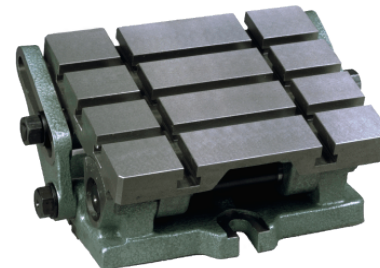


Swivel plates

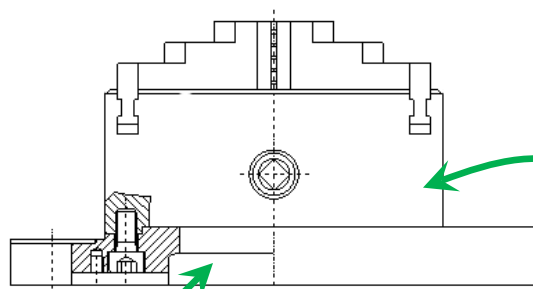
Type - 5150, 5155 (sine)



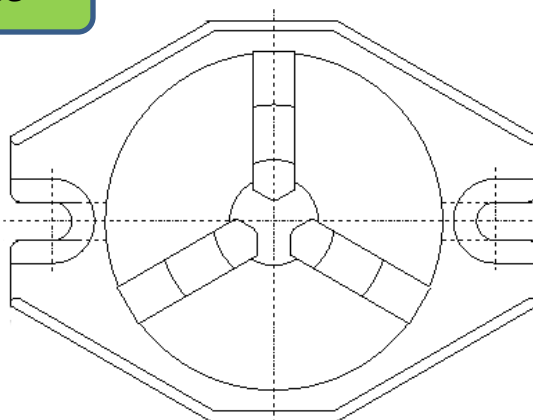
- ❑ body – high quality cast iron
- ❑ easily set within 0-90° angle between horizontal and vertical plates
- ❑ 5155 – accurate angle setting in 0-60° range by means of gauge blocks



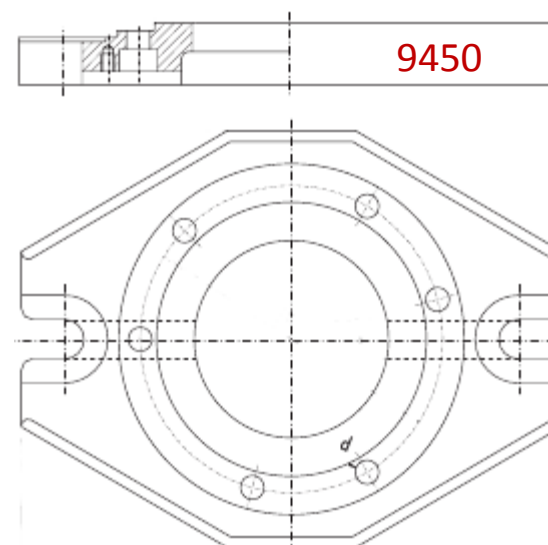
Self-centering fixtures



9450 - Base

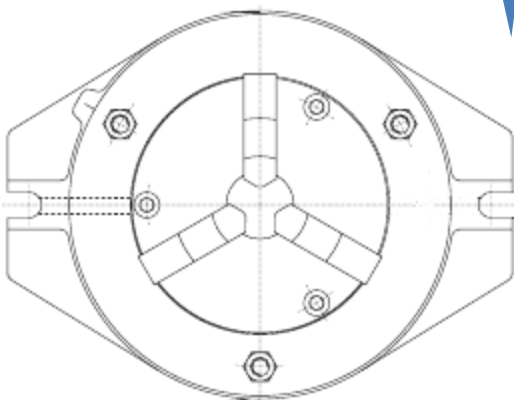
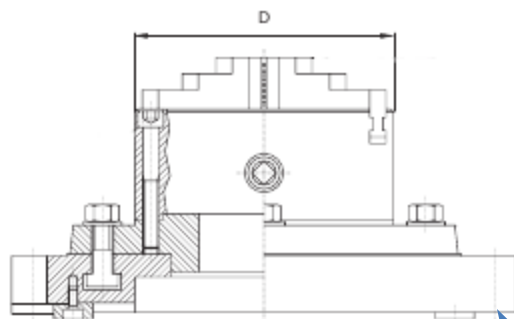


SIZES: 160÷250	Chuck 160÷250
9412	3105
9413	3204
9414	3205
9417	3605





Swivel self-centering fixtures 9455



9454 – Swivel base

	Chuck
9455-160	3274-160
9455-200	3274-200
9455-250	3274-250

