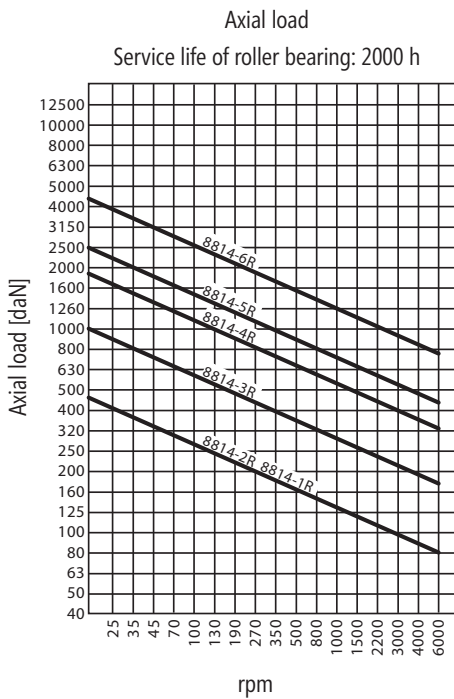
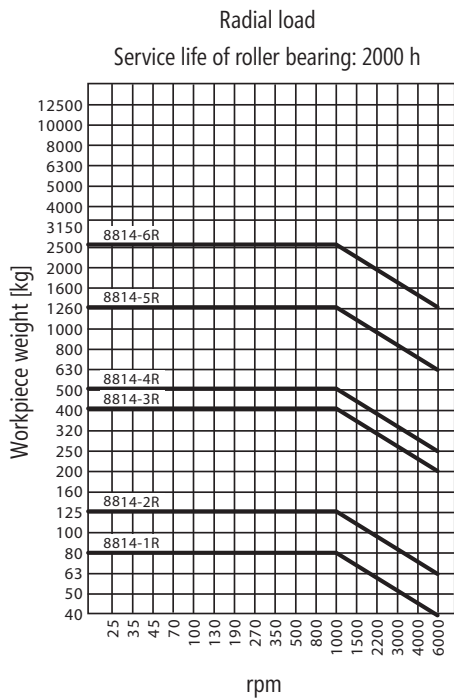
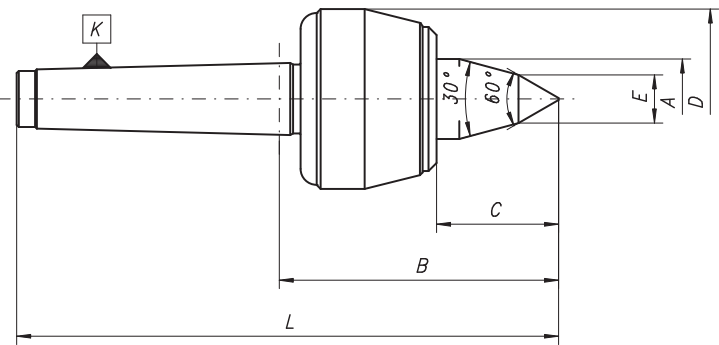


8814R

REVOLVING TAILSTOCK CENTRES WITH EXTENDED POINT

- For Heavy Duty use
- Max concentricity deviation 0,005



Type	K MT	A	B	C	D	E	L	Max. weight	Max. RPM	Max. runout	Part No.
8814-1R	1	15	66,5	23,0	36	9	120,0	80	7000	0,010	800006536
8814-2R	2	20	74,5	33,5	45	10	138,5	140	7000	0,005	800006537
8814-3R	3	25	92,0	43,5	60	12	173,0	400	5000	0,005	800006538
8814-4R	4	32	113,5	52,0	70	14	216,0	500	3800	0,005	800006539
8814-5R	5	40	144,3	65,3	90	16	272,8	1200	3000	0,005	800005509
8814-6R	6	50	170,5	77,5	105	18	352,5	2500	2600	0,010	800006540

NEW REVOLVING CENTRES

- For use on Copy Lathes and Milling Machines
- Body hardened and ground
- High runout accuracy and concentricity
- Rotation speeds up to 7000 rpm
- Max. workpiece weight up to 5000 kgs
- Service life of bearings up to 2000 operating hours



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NEW REVOLVING CENTRES FROM BISON



NEW





NEW REVOLVING CENTRES

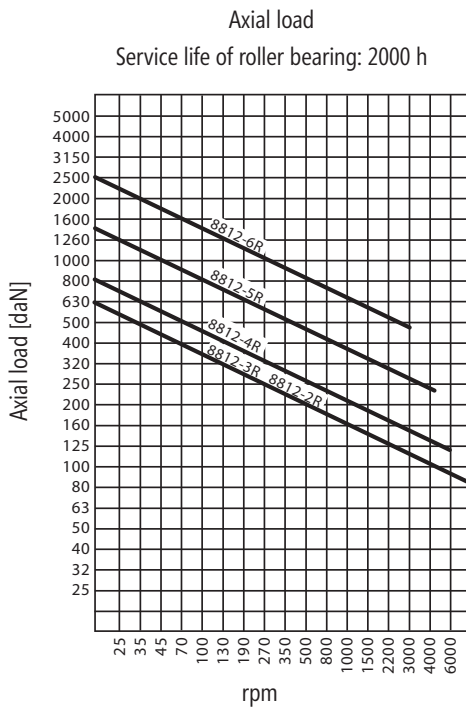
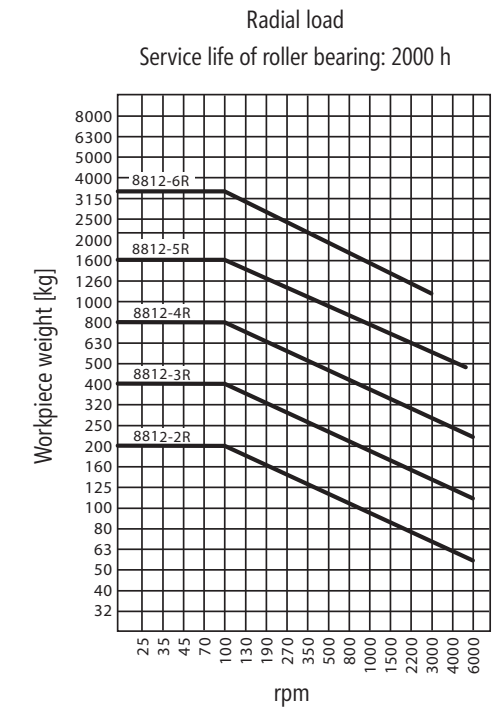
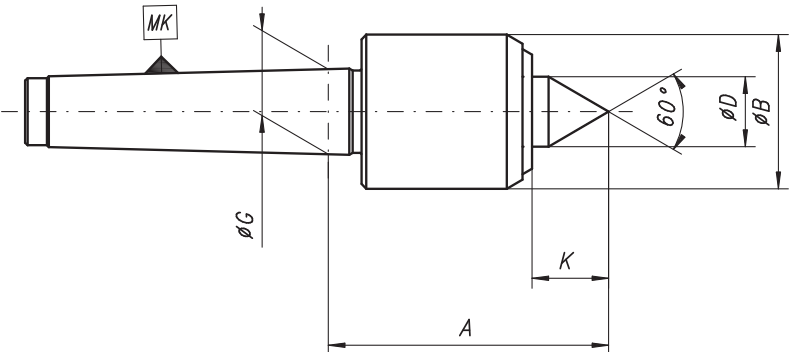
NEW REVOLVING CENTRES

NEW REVOLVING CENTRES

8812R

REVOLVING TAILSTOCK CENTRES WITH SMALLER BODY DIAMETER

- Small body with 60 degree tip angle for finish, rough turning and grinding use
- Max concentricity deviation 0,005

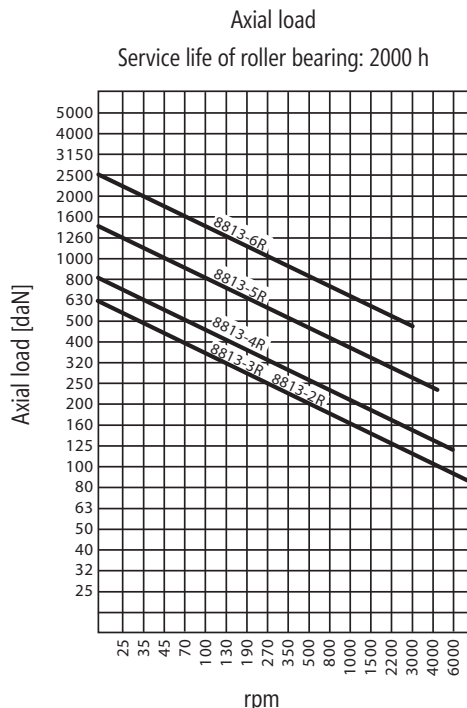
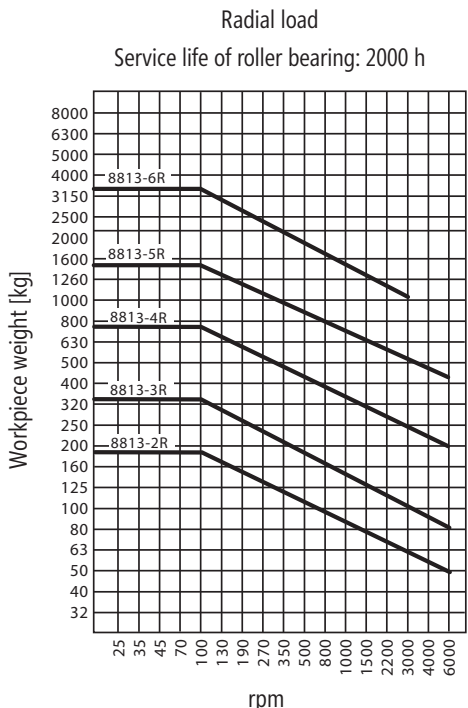
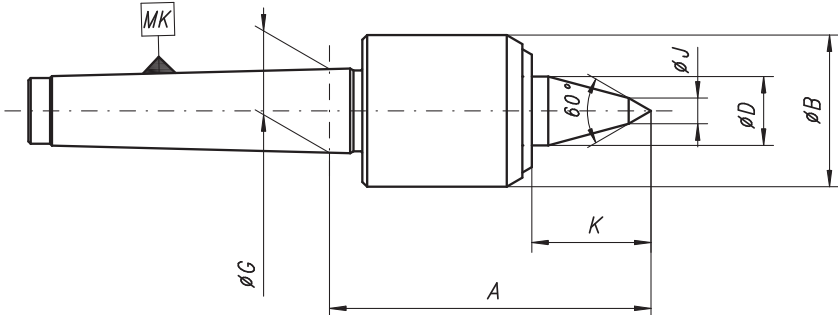


Type	K MT	A	B	D	G	K	Max. weight	Max. RPM	Max. runout	Part No.
8812-2R	2	62	32	15	17,780	18	200	7000	0,005	800006024
8812-3R	3	62	34	15	23,825	18	400	7000	0,005	800006705
8812-4R	4	75,5	42	20	31,267	25	800	6300	0,005	800006706
8812-5R	5	104	58	30	44,399	34	1600	4300	0,01	800006707
8812-6R	6	143	80	42	63,348	49	3500	3000	0,02	800006708

8813R

REVOLVING TAILSTOCK CENTRES WITH SMALLER BODY DIAMETER
WITH EXTENDED POINT

- Small body diameter with extended point for finish, rough turning and grinding use
- Max concentricity deviation 0,008

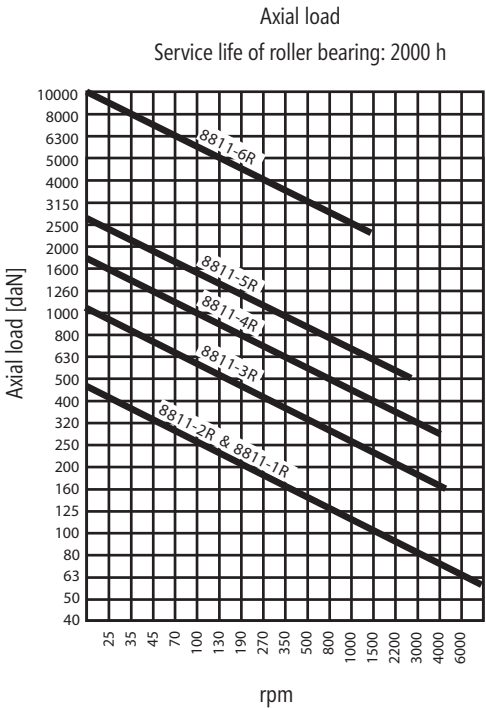
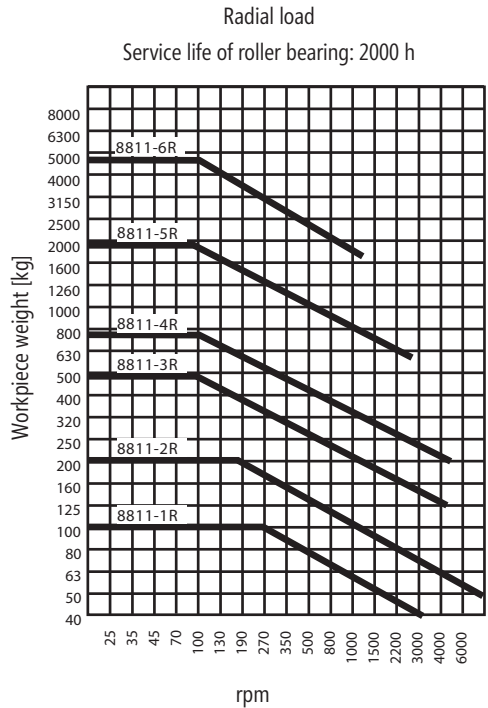
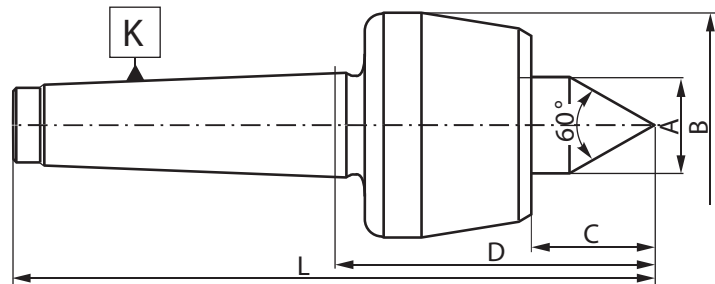


Type	K MT	A	B	D	G	K	J	Max. weight	Max. RPM	Max. runout	Part No.
8813-2R	2	73	32	15	17,780	29	10	170	7000	0,008	800006709
8813-3R	3	74	34	15	23,825	30	11	340	7000	0,008	800006710
8813-4R	4	88,5	42	20	31,267	38	13	700	6300	0,008	800006245
8813-5R	5	119	58	30	44,399	49	14	1400	4300	0,01	800006711
8813-6R	6	164	80	42	63,348	70	18	3000	3000	0,02	800006712

8811R

REVOLVING TAILSTOCK CENTRES WITH 60 DEGREE TIP ANGLE

- Large variety of models for different types of applications
- Max concentricity deviation 0,005



K MT	Max. weight	Max. RPM	Precision			Standard			A	B	C	D	L
			Type	Max. runout	Part No.	Type	Max. runout	Part No.					
1	100	7000				8811-1 R	0,005	800002515	15	36,0	17,0	60,5	114
2	200	7000	8811-2 RP	0,003	800002516	8811-2 R	0,005	800002517	20	45,0	23,5	64,5	128,5
3	400	6300	8811-3 RLP*	0,003	800003504	8811-3 RL*	0,005	800003505	22	50,0	27,5	70,0	151
3	500	5000	8811-3 RP	0,003	800002518	8811-3 R	0,005	800002519	25	60,0	30,5	79,0	160
4	800	3800	8811-4 RP	0,003	800002520	8811-4 R	0,005	800002521	32	70,0	40,0	101,5	204
5	2000	3000	8811-5 RP	0,005	800002522	8811-5 R	0,005	800002523	40	90,0	49,5	128	257,5
6	3500	2600				8811-6 R	0,01	800002524	50	105,0	57,5	152	334
6	5000	1500				8811-6 RC**	0,01	800003506	62,4	140,0	67,0	194	376

* Slim body design

** Heavy Duty