Tiertime
太尔时代

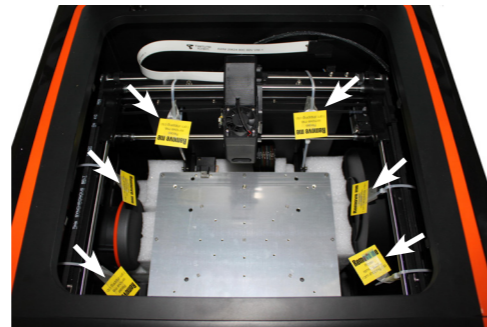**1** Remove the foam.

The foams on and under the build platform can be removed by hand without moving the platform.
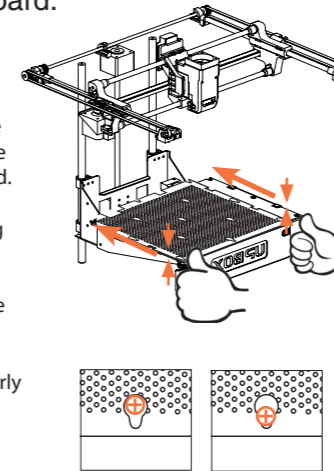
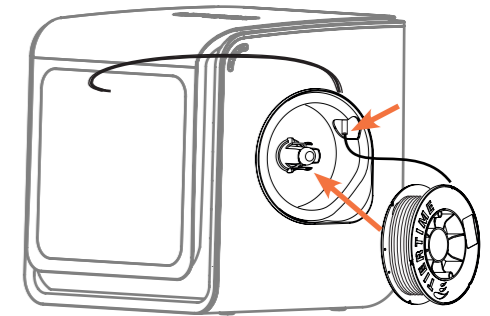**2** Remove the nylon ties from the smooth rods.

3 Install the perf board.

Position the perfboard on the build plaform make sure that the all of the flat head screws on the heating plate are inside the holes on the perfboard.

Press the perf board and the heating plate together at the lower left and lower right corners. Then slide the perfboard forward to lock it onto the heating plate.

Make sure all holes are locked properly so that the perf board is flat.
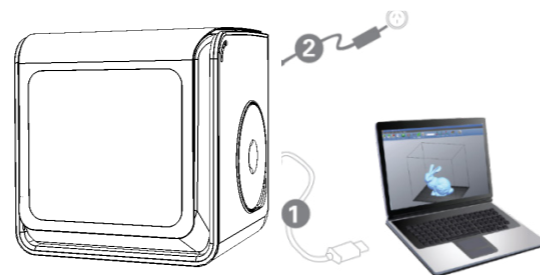
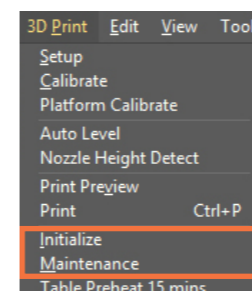**4** Install the filament spool and insert the filament into the filament guiding tube.

5 Download and install the latest Up Software from the support section of www.up3d.com.
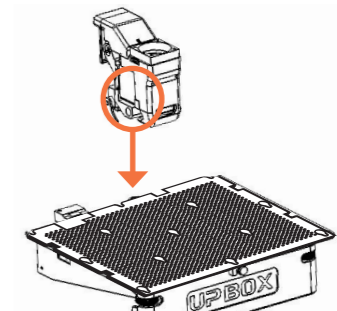
www

6 Plug in the power and USB cables. Turn on the printer. The printer driver will be installed automatically after connecting to the computer.
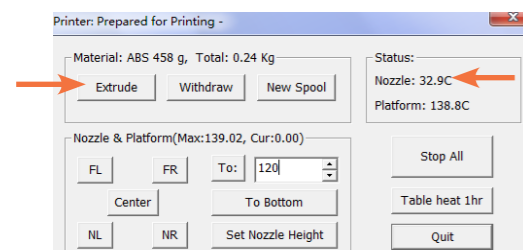
7 Click "Initialize" to start initialization. (After powering up, printer must be initialized for further operation)

3D Print   Edit   View   Tools
Setup
Calibrate
Platform Calibrate
Auto Level
Nozzle Height Detect
Print Preview
Print   Ctrl+P
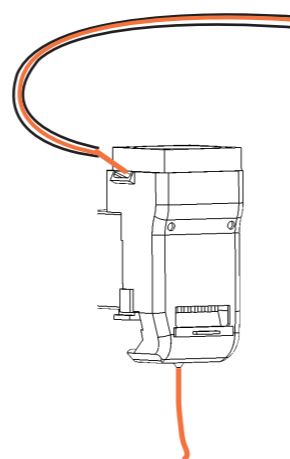Initialize
Maintenance
Table Preheat 15 mins

8 Choose "3D Print" - "Autolevel". The autoleveling probe will be released and make its measurements . After printers completes autoleveling, the nozzle height detection process will be initiated automatically.
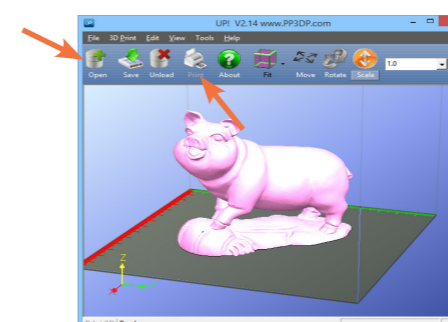
9 Choose "3D Print"- "Maintenance". Click extrude to begin heating the print head.

Printer: Prepared for Printing -
Material: ABS 458 g, Total: 0.24 Kg
Status:
Nozzle: 32.9C
Platform: 138.8C
Extrude   Withdraw   New Spool
Nozzle & Platform(Max:139.02, Cur:0.00)
FL   FR   To: 120
Center   To Bottom
NL   NR   Set Nozzle Height
Stop All
Table heat 1hr
Quit

10 When the printing temperature is reached, the printer will buzz and gently push the filament into the print head until it extrudes at the nozzle.

11 Load a model and press "Print".

UPI V2.14 www-PP3DP.com
File 3D Print Edit View Tools Help
Open Save Unload Print About Fit Move Rotate Scale
Print 3D: Ready

12 Press "OK" to begin processing the print.

Print
3D Printer
Printer: UP Plus 2(M)/92069   Preferences
Status: Prepared for Printing
Options: 0.20mm , Loose Fill   Nozzle
Material: ABS   Height: 121.3
Options
UnSolid Model   Quality: Normal
No raft   Heat platform   No
            after finish:
Pause at:
Enter the heights(mm) to pause
separated by commas (e.g. 7,6,13,38.2)
OK
Cancel