



TESTING

FITOTERM

FITOCLIMA

TEMPERATURE / HUMIDITY CONTROL 'WALK-IN' ENVIRONMENTAL
CHAMBERS FOR CLIMATE AND TEMPERATURE TESTING





ARALAB is a company specialized in designing, developing, manufacturing and servicing of high quality climatic chambers and controlled environment rooms.

Since 1985 we have been perfecting ways to create and control temperature, humidity, light, air flow and many other environmental conditions.

Only the highest quality components are used to manufacture our chambers so customers can have the best equipment for their research and testing purposes.

Control the environment, your own climate.



FitoTerm & FitoClima
temperature and humidity testing
chambers offer highly precise and
reproducible conditions for
climatic and temperature testing
in many industries.

COMMON APPLICATIONS INCLUDE:

- ENVIRONMENTAL TESTING
- ELECTRONICS, AUTOMOTIVE, AEROSPACE,
- BUILDING MATERIALS, MILITARY
- EQUIPMENT, MATERIALS IN GENERAL
- RESEARCH
- QUALITY CONTROL
- PRODUCTION FACILITIES

KEY FEATURES

- The most advanced technology in climate control
- Internal aerodynamic optimization to ensure uniformity of climatic conditions
- Time saving features with easily configurable testing programs that can run, start and stop automatically
- Highly resistant stainless steel interior for maximum durability and easy cleaning
- Able to comply with the most demanding testing standards and customer specifications
- Nonpolluting construction and cooling system
- Compliant with international standards and requirements EN, IEC, DIN, ISO, NP and UNE



Certified ISO:9001 for its Quality Management System



TEMPERATURE / HUMIDITY CONTROL 'WALK-IN' ENVIRONMENTAL CHAMBERS

TEMPERATURE AND HUMIDITY CONTROL

● ● ● ● FITOTERM CHAMBERS – TEMPERATURE ONLY

FITOTERM CHAMBERS	TEMPERATURE RANGE	HUMIDITY RANGE
FitoTerm E20	-20°C to +150°C	N/A
FitoTerm E40	-40°C to +150°C	N/A
FitoTerm E60	-60°C to +150°C	N/A

● ● ● ● FITOCLIMA CHAMBERS – TEMPERATURE AND HUMIDITY CONTROL

FITOTERM CHAMBERS	TEMPERATURE RANGE	HUMIDITY RANGE
FitoClima EP, EC & ECP 20	-20°C to +150°C	10 to 95% RH
FitoClima EP, EC & ECP 40	-40°C to +150°C	10 to 95% RH
FitoClima EP, EC & ECP 60	-60°C to +150°C	10 to 95% RH

Note: EP, EC & ECP refer to the humidity sensors. EP = Electronic Psychrometric; EC = Electronic Capacitive; ECP = Electronic Capacitive + Psychrometric

OTHER TECHNICAL CHARACTERISTICS

● ● ● ● FITOCLIMA / FITOTERM CHAMBERS

Performance in CLIMATIC testing range | only FITOCLIMA chambers

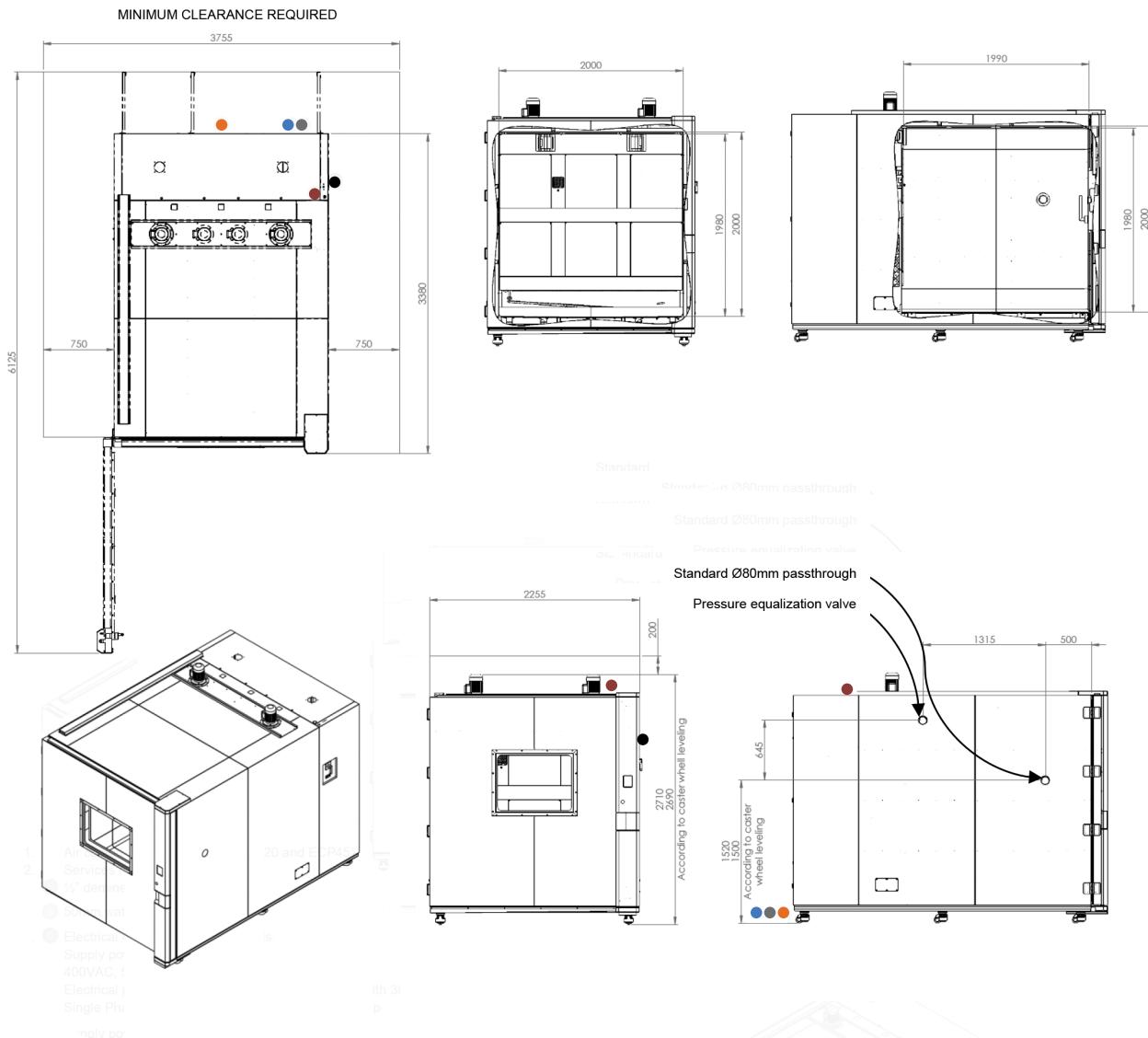
HEATING SPEED*		From 1,5°C to 5°C / minute
COOLING SPEED*		From 1°C to 5°C / minute Depending on model and compressor(s) power. Temperature change rates can be adjusted to fit customer requirements.
TEMPERATURE PRECISION		± 0,5°C
TEMPERATURE FLUCTUATION		± 1,0°C
TEMPERATURE UNIFORMITY		± 1,0°C
HUMIDITY RANGE ** (FITOCLIMA MODELS ONLY)		10% to 95% RH (** Humidity control possible in climatic range of 10°C to 95°C)
HUMIDITY PRECISION		± 1 % RH
HUMIDITY FLUCTUATION		± 2 % RH
HUMIDITY UNIFORMITY		± 2 % RH

* Please inform Aralab about the application or testing standard so we can provide with the most adequate solution. Aralab Testing chambers are configured and factory calibrated to comply with the necessary heating / cooling speed requirements.

DIMENSIONS AND DRAWINGS

• • • • FITOTERM / FITOCLIMA 8.000

EXTERNAL DIMENSIONS (HxWxD) (mm)		2.400 x 2.300 x 3.380
INTERNAL DIMENSIONS (HxWxD) (mm)		1.980 x 2.000 x 1.990



1. Standard refrigeration system is air cooled
2. Services hub installation needs:

- 1/2" demineralized water supply
- 50mm water drain at floor level
- Electrical cabinet installation needs:

Supply power ECP20:

400VAC, 50Hz, 55A / 3-Phase + Neutral + Ground
Electrical protection: Circuit breaker 3 x 63A + N with 300mA differential
Single Phase electrical cable RV-K 5G16 on the top

Supply power ECP45:

400VAC, 50Hz, 80A / 3-Phase + Neutral + Ground
Electrical protection: Circuit breaker 3 x 80A + N with 300mA differential
3-Phase electrical cable RV-K 3x25 + 2G35 on the top

Supply power ECP60:

400VAC, 50Hz, 125A / 3-Phase + Neutral + Ground
Electrical protection: Circuit breaker 3 x 125A + N with 300mA differential
3-Phase electrical cable RV-K 3x50 + 2G35 on the top

- RS232 (or RJ45) communications port
- Standard water cooled:

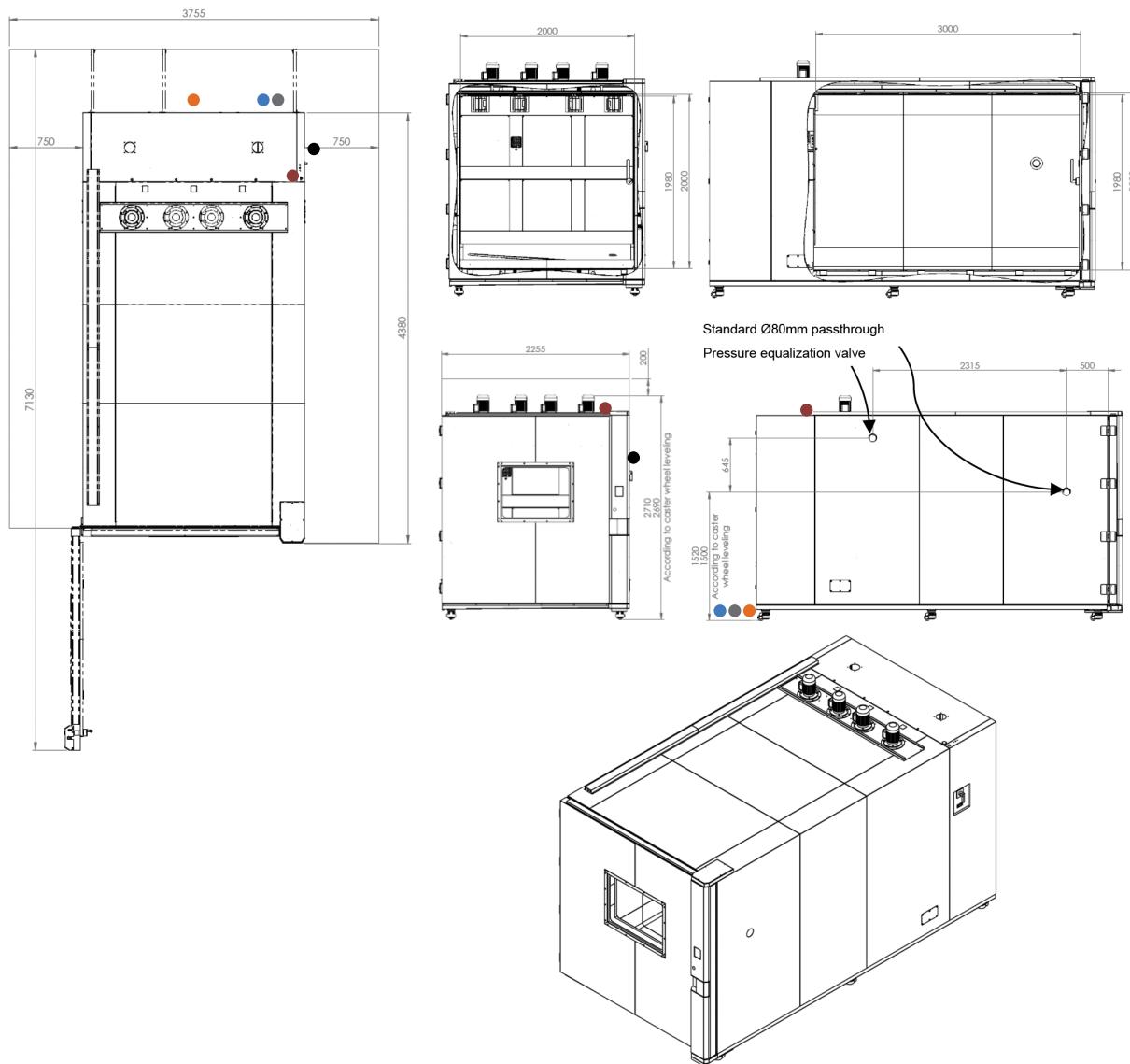
Water flow (at 25 °C):
up to 5000 litres/hour (for 45 °C models)
up to 10000 litres/hour (for 60 °C models)
Intake pressure: 2 to 5 bar
Water entry and exit pipe: 1" or 28mm
Differential pressure between entry and exit: ≥ 2,5 bars
Maximum temperature of water entry: 26 °C
Minimum temperature of water entry: 16 °C
Recommended temperature of water entry: 18 °C

DIMENSIONS AND DRAWINGS

• • • • FITOTERM FITOCLIMA 12.000

EXTERNAL DIMENSIONS (HxWxD) (mm)		2.400 x 2.300 x 4.380
INTERNAL DIMENSIONS (HxWxD) (mm)		1.980 x 2.000 x 3.000

MINIMUM CLEARANCE REQUIRED



1. Air cooled as an option (only ECP20 and ECP45)

2. Services hub installation needs:

- 1/2" demineralized water supply
- 50mm water drain at floor level

3. Electrical cabinet installation needs:

Supply power ECP20:

400VAC, 50Hz, 55A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 63A + N with 300mA differential
Single Phase electrical cable RV K 5G16 on the top

Supply power ECP45:

400VAC, 50Hz, 80A / 3-Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 80A + N with 300mA differential
3-Phase electrical cable RV-K 3x25 + 2G16 on the top

Supply power ECP60:

400VAC, 50Hz, 125A / 3 Phase + Neutral + Ground

Electrical protection: Circuit breaker 3 x 125A + N with 300mA differential
3-Phase electrical cable RV-K 3x50 + 2G35 on the top

● RS232 or RJ45 communications port

● Standard water cooled:

Water flow (at 20°C): up to 5000 litres/hour (at -45 °C models)
up to 10000 litres/hour (at -60 °C models)

Intake pressure: 2 to 5 bar

Water entry and exit pipe: 1" or 28mm

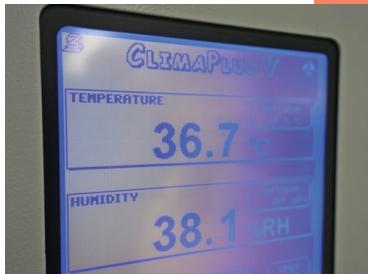
Differential pressure between entry and exit: ≥ 2,5 bars

Maximum temperature of water entry: 26 °C

Minimum temperature of water entry: 16 °C

Recommended temperature of water entry: 18 °C

EQUIPMENT DESCRIPTION



TEMPERATURE

TEMPERATURE PRECISION

(in the interior of the chamber, at 5 cm from walls, floor and top)

- In Time $\leq \pm 0,5^{\circ}\text{C}$
- In Space $\leq \pm 1,0^{\circ}\text{C}$

TEMPERATURE SENSORS

- One (1) PT 100 Class A, located in air treatment tunnel

HEATING

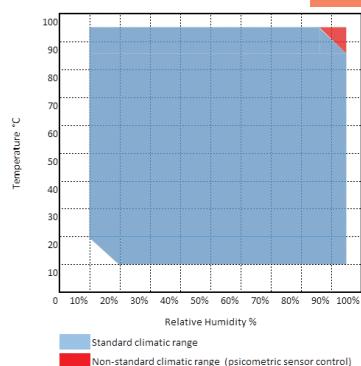
- By stainless steel electric heaters located in the air treatment tunnel

COOLING

- Mechanical compressor group Copeland Scroll (low noise, high efficiency) with enforced ventilation and without use of CFC's. In -60°C models water cooled condenser is used as standard. As an option the system can be cooled by an air condenser.

THERMAL SECURITY

- Safety thermostats with High / Low temperature configuration, with automatic stop of all heating systems. High / Low temperature alarms programmed in the controller, with mute function. This function won't stop the chamber and it's only used to record the occurrence and to call the attention of the users with an audible alarm.



HUMIDITY (FITOCLIMA CHAMBERS)

HUMIDITY PRECISION

(in the interior of the chamber, at 5 cm from walls, floor and ceiling)

- In Time $\leq \pm 1,0\%$ RH
- In Space $\leq \pm 2,0\%$ RH

HUMIDITY SENSORS

- To measure and control humidity Aralab has different sensor technologies: Psychometric, Capacitive, or both. Consult Aralab for technical support on the appropriate selection.

HUMIDITY / DRYING

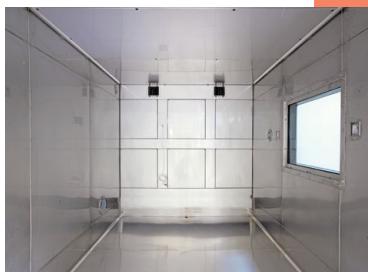
- Humidity: Through thermostatic bath with dew point control.
- Drying: Through thermostatic bath with dew point control and additional dry coil





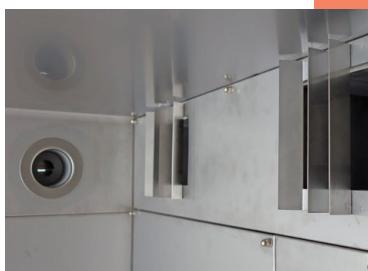
SECURITY

- Automatic stop function in case of water failure, with indication on the controller; High / Low Temperature alarms; High / Low humidity alarms;



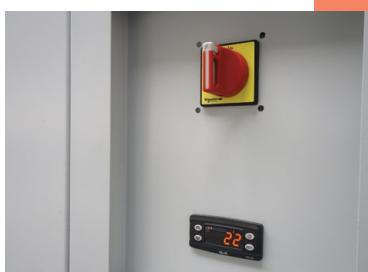
CONSTRUCTION

- Interior: AISI 304 hermetical welded, vapor tight, stainless steel
- Exterior: Zinc mild steel with epoxy coating finish (color RAL 7035)
- Insulation: Rock Wool
- Interior illumination: Halogen lamp 12V (only available with optional window)
- Door: Double silicone joints and anti-condensation heating frames. Automatic electric locks with emergency opening from the inside



AIR FLOW / VENTILATION

- Air Flow: Forced through 2 blowers installed at the back wall / top of the chamber.
- Air Renovation: By lateral port, also for compensating pressure.



CUT-OFF PANEL, SECURITY AND COMMUNICATIONS

Mounted on left lateral panel of the chamber and equipped with:

- High / Low safety thermostat
- Main Power switch
- Audible alarms
- RS232 (or RJ45) communications port



INCLUSIONS

- 1 lateral left panel entry port with Ø 80 mm
- 6 casters for leveling and safely parking
- Instructions manual in English (other languages upon request)
- 2 years warranty

CONTROLLER

CLIMA PLUS V

Programmable PLC exclusively developed for ARALAB chambers

Programmable easy to use controller with Touch Screen Display (168 x 112mm)

Resolution of 0.1°C for Temperature and 0.1% for Relative Humidity

High performance temperature and humidity control with value correction possibility in all ranges

Capability for creating 50 programs of 50 segments each

Non-volatile memory

Automatic restart of tests due to power failure, without losing data and restarting test where it was interrupted

Real-time monitoring of all functions and control of equipment.

Send all control settings and system software via RS232 to plant.

Possibility of programming a delay of the beginning of test

Monitoring and recording of all alarms

Possibility of performing events by external commands

Several outputs for connecting computers or other devices

Alarms management

Graphic representation of the tests ran

Graphical visualization of the test in the controller.

Possibility of running computer test programs and export them to the controller



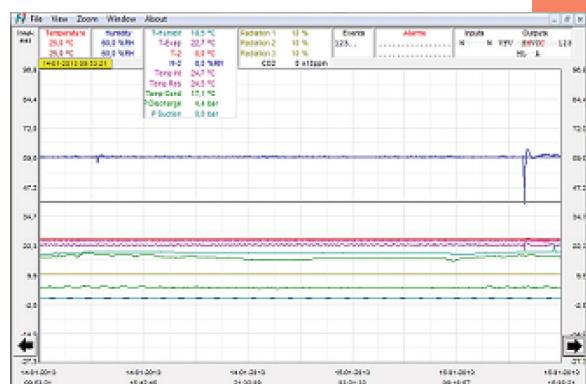
FITOLOG SOFTWARE

The FitoLog software pack is a set of applications designed to facilitate the managing, monitoring and recording of programs and data from the FitoClima chambers. It consists of 3 applications: **FitoLog**, **FitoLogView** and **FitoProgram**.



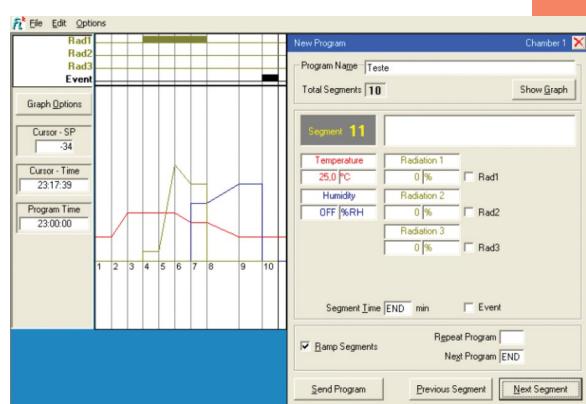
FITOLOG

Records and displays in real time all data and details related to the set-points, running variables and equipment behaviour. It also retrieves information about the active components of the chamber, running processes, errors, alarms and allows the configuration of periodic or alarm triggered remote notifications (by email or SMS, depending on existing connections and accessories).



FITOLOGVIEW

It is a working tool to process the data recorded by the FitoLog program. One can view, print and export the log contents to other file types, and analyse the data in other data management software (Excel, Star Office, Access or others).



FITOPROGRAM

This application simplifies the creation of programs and its integration on the chamber ClimaPlus controller. Up to 32 programs, each with 24 segments, can be designed and linked to create detailed environmental profiles and simulations.

NOTIFICATIONS, FAST DIAGNOSTICS AND PROMPT TROUBLESHOOTING

With FitoLog it is possible to gather data from each of the chambers systems, which makes it a very useful tool to diagnose any necessary maintenance. This tool works as the “black box” of the equipment, giving Aralab technicians the necessary data to remotely carry out a fast and efficient diagnostic. All that is needed is a FitoLog file.

MOST COMMON OPTIONAL ACCESSORIES

PLEASE CONSULT ARALAB FOR OTHER ITEMS

FitoLog software pack

Wireless and Ethernet connections for PC running FitoLog software

Observational anti condensation windows in multi layered glass

Water demineralizer (for FitoClima Chambers)

Water conductivity monitor (for FitoClima Chambers)

Additional entry ports

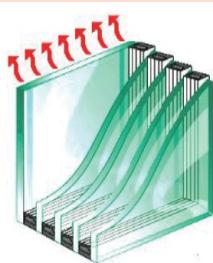
Temperature and Humidity calibration certificate from accredited external laboratory

ISO 17025 calibrations

Faster heating / cooling temperature change rates

Shaker/Slip table integration for climatic and vibration testing

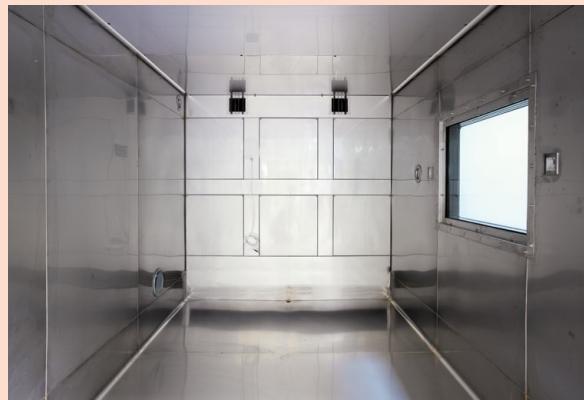
WINDOW OPTION



The observation window is composed of a multilayered glass with optimum levels of thermal insulation. The interior and exterior glasses have a heating system that is activated in cold cycles and damp heat to prevent condensation at the surface.



FITOCLIMA 8.000 WITH OBSERVATION WINDOW ON THE DOOR



INTERIOR VIEW OF FITOCLIMA 8.000 WITH LATERAL OBSERVATION WINDOW

INSTALLATION REQUIREMENTS

To ensure a correct functioning of the chamber, the following installation conditions are required:

INSTALLATION SITE

The place should be easily accessible, according to equipment dimensions and weight. It should have good air circulation and a room temperature between 10° and 26°C. The floor should be leveled and a minimum distance of 50cm from the walls and other equipment must be kept.

ELECTRICAL SUPPLY

Near the equipment with the specified requirements: 3/N/PE AC 400V 10%; 50Hz. Amperage will vary with specific requirements of temperature / humidity ranges as well as cooling and heating speeds.

HUMIDIFICATION CIRCUIT AND DEMINERALIZED WATER (FOR FITOCLIMA MODELS)

The humidification circuit works exclusively with distilled or demineralized water. For this circuit, a water admission pressure of 1 to 6 bares and conductivity of $\leq 5\mu$ Siemens is required.

WATER CIRCUIT FOR COOLING CONDENSER

(optionally, air condenser)

A cold water circuit is required for the cold system condenser. Technical characteristics:

- Water flow (at 25 °C): up to 5.000 liters/hour for -45°C models and 10.000 liters/hour for -60 °C models
- Intake pressure: 2 to 5 bar
- Water entry and exit pipe: 1" or 28mm
- Differential pressure between entry and exit: $> 0,5$ bars
- Maximum temperature of water entry: 26°C
- Minimum temperature of water entry: 16°C
- Recommended temperature of water entry: 18°C

DRAIN

At floor level and near the equipment. The draining of the humidification and cooling systems water is done by gravity. For a correct draining there should be a minimum inclination of 10° in a descending trajectory from the chambers draining pipe until the sewage system.

Features and specifications are subject to change. Aralab continuously studies ways to further develop its products to achieve better performances and overall product quality. As a result, characteristics and specifications provided in this document may be subject to changes.

Let's meet!
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Control the environment
Your own climate

