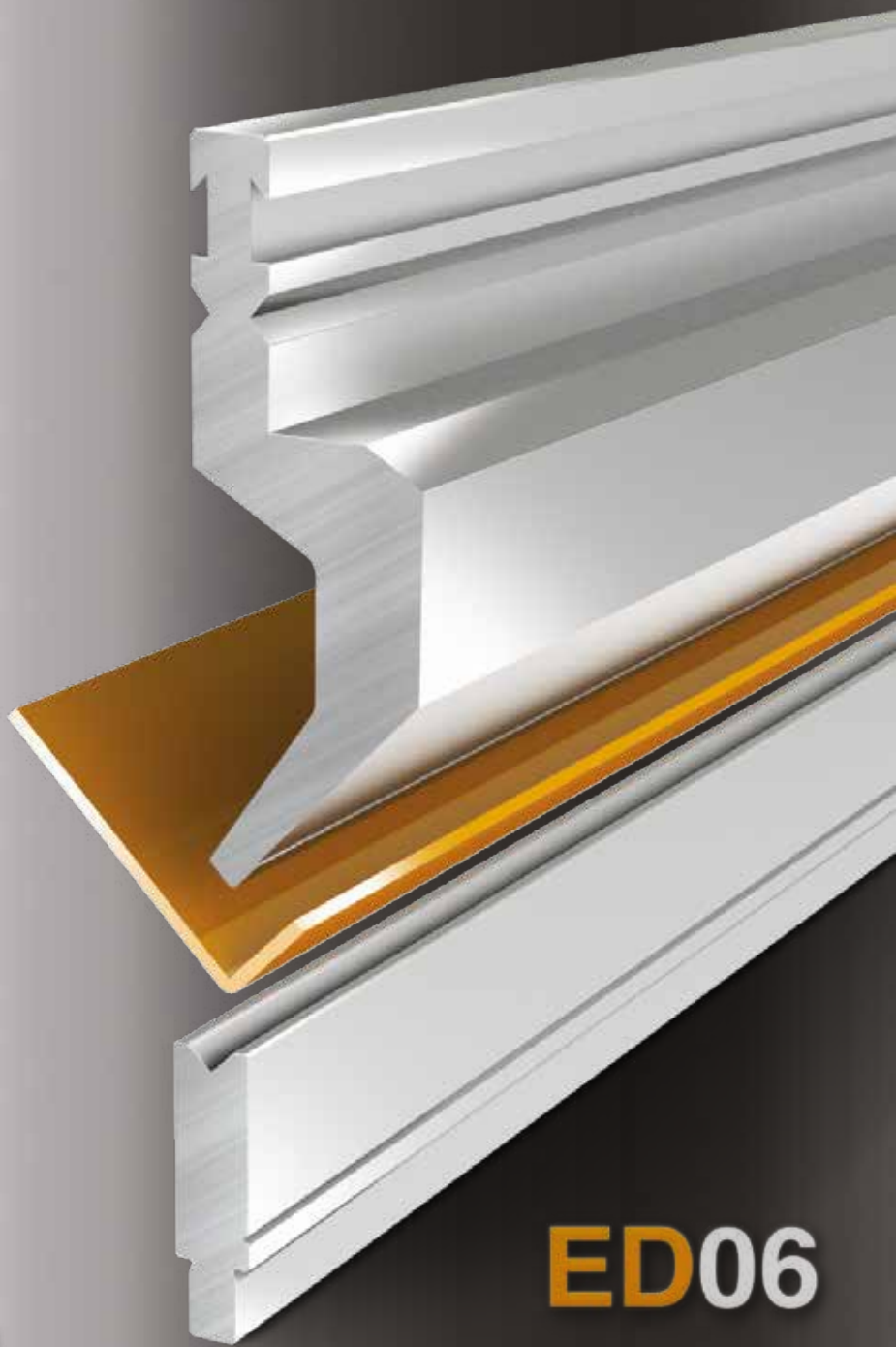


MECOS

DEFORMACIÓN DEL METAL



ED06

UTENSILI PER PRESSE PIEGATRICI



TOOLING FOR PRESS BRAKES



UTILLAJE PARA PLEGADORA



UTILLAJE PARA DOBRADEIRAS



OUTILS POUR PRESSE PLIEUSE



WERKZEUGE FÜR ABKANTPRESSEN



ORANGE LINE

UTILLAJE TIPO BEYELER / BYSTRONIC

WWW.MECOS.ES



EXPERIENCE & INNOVATION



Da più di 30 anni mettiamo la nostra esperienza al servizio del cliente, progettando e producendo utensili per tutti i tipi di presse piegatrici e cesoie. I prodotti Tecnostamp vengono interamente progettati e costruiti in Italia e commercializzati in tutto il mondo; la nostra azienda offre anche un efficiente servizio post-vendita garantito dalla competenza dei nostri tecnici e dall'assistenza telefonica dell'ufficio commerciale.



For over 30 years Tecnostamp designs and produces tools for all types of press brakes and shears, offering its experience to meet customer requirements. Tecnostamp products are fully designed and produced in Italy and they are sold worldwide; our company also offers an efficient after sales service guaranteed by the experience of our technicians and by the helpline of our sales department.



De más de 30 años, empleamos nuestra experiencia al servicio del cliente, proyectando y produciendo utillajes para todo tipo de prensas plegadoras y cizalladura. Tecnostamp produce en su propia fabrica todos los productos y comercializa en todo el mundo; nuestra empresa también ofrece un servicio post-venta eficiente garantizado por la experiencia de nuestros técnicos y la asistencia telefónica de oficina comercial.



Há mais de 30 anos que colocámos a nossa experiência ao serviço do cliente, projetando e produzindo ferramentas para todos de tipos de quinadoras/dobreadeiras e fesoura. Os produtos Tecnostamp são inteiramente projetados e construídos em Itália e comercializados em todo o mundo; a nossa empresa também oferece um serviço pós-venda eficiente garantido pela experiência dos nossos técnicos e pela assistência telefónica de nosso escritório de vendas.



Depuis plus de 30 ans, nous mettons notre expérience au service de la clientèle, avec la conception et la production d'outils pour presses plieuses et cisailles. Les produits Tecnostamp sont entièrement conçus et fabriqués en Italie et vendus dans le monde; notre entreprise offre un service après-vente garanti par la compétence de nos techniciens et l'assistance téléphonique de notre bureau commercial.



Seit mehr als 30 Jahren setzt Tecnostamp seine Erfahrung in der Kundenbetreuung, Entwicklung und der Herstellung von Abkantwerkzeuge für alle Typen von Abkantpressen ein und schert. Unsere Produkte werden komplett in Italien entworfen, hergestellt und weltweit verkauft. Unser Unternehmen bietet Ihnen auch einen effizienten After-Sales-Service durch das Know-How unserer Techniker und die Hotline unseres Vertriebsbüros.



OUR PRODUCT LINES



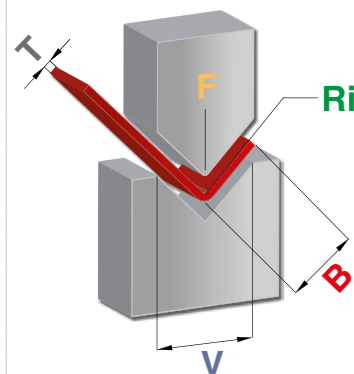
TABELLA DI PIEGATURA - BENDING CHART

FORZA NECESSARIA PER PIEGA A 90° IN ARIA DI LAMIERA CON RESISTENZA
 FORCE REQUIRED FOR 90° AIR BENDING, SHEET RESISTANCE
 FUERZA NECESARIA PARA PLEGAR A 90° CON LA RESISTENCIA
 FORÇA NECESSÁRIA PARA QUINAR/DOBRAR NO AR A 90° COM RESISTÊNCIA
 FORCE NÉCESSAIRE POUR LE PLIAGE EN L'AIR À 90 ° AVEC RÉSISTANCE
 ERFORDERLICHE PRESSKRAFT FÜR 90° FREIBIEGEN, ZUGFESTIGKEIT



R=45 Kg/mm

T	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	V
mm	4	5.5	7	8.5	11	14	17.5	22	28	35	45	55	71	89	113	140	175	B
	1	1.3	1.6	2	2.6	3.3	4	5	6.5	8	10	13	16	20	26	33	41	Ri
0.5	3																	
0.6	4	4																
0.8	7	5	4															
1	11	8	7	6														
1.2	16	12	10	8	6													
1.5		17	15	13	9	8												
2			27	22	17	13	11											
2.5				35	26	21	17	13										
3					38	30	24	19	15									
4						54	42	34	27	21								
5							67	52	42	33	26							
6								75	60	48	38	30						
8									107	85	68	53	43					
10										134	105	85	67	53				
12											153	120	96	78	60			
15												188	150	120	95	75		
20													270	215	170	135	108	F
																		t/m



SPESSORE LAMIERA IN MM - THICKNESS OF THE SHEET IN MM - ESPESOR DE CHAPA MM
 ESPESSURA DA CHAPA EM MM - ÉPAISSEUR DE TÔLE EN MM - MATERIALDICKE IN MM

FORZA IN TON /METRO - FORCE IN TON /METER - FUERZA TON/METRO
 FORÇA TON/METRO - FORCE EN TON/METRE - PRESSKRAFT IN T/M

RAGGIO INTERNO - INSIDE RADIUS - RADIO INTERIOR - RAO INTERNO - RAYON INTÉRIEUR - INNENRADIUS

BORDO MINIMO POSSIBILE - MINIMUM FLANGE LENGHT - ALA MINIMA
 ABA MINIMA - BORD MINI POSSIBLE - KÜRZESTE SCHENKELLANGE

LARGHEZZA DEL V - V-OPENING - APERTURA MATRIZ - ABERTURA DO V - LARGEUR DU VE - MATRIZENÖFFNUNGSWEITE V

T

F

Ri

B

V

CALCOLO DELLA FORZA PER PIEGA IN ARIA

CALCULATION OF FORCE FOR AIR BENDING

CÁLCULO DE LA FUERZA DE PLEGADO AL AIRE

CÁLCULO DE FORÇA DA QUINAGEM/DOBRA NO AR

CALCUL DE LA FORCE POUR PLIAGE EN L'AIR

BESTIMMUNG DER PRESSKRAFT

$$F = \frac{T^2 \times 2 \times R}{1.4 \times V} = \dots\dots\dots \text{Tons/mt}$$

ALLUMINIO - ALUMINIUM - ALUMINIO - ALUMINIO - ALUMINIUM - ALUMINIUM

R=20-25 KG/MMQ

ACCIAIO DOLCE - MILD STEEL - ACERO - AÇO - ACIER - STAHL

R=40-45 KG/MMQ

INOX - STAINLESS STEEL - INOX - INOX - ACIER INOXYDABLE - EDELSTAHL

R=65-70 KG/MMQ

RAPPORTO TRA SPESSORE DI LAMIERA E AMPIEZZA DEL V - SHEET THICKNESS / V- WIDTH

CHAPA ESPESSOR / ANCHO V - ESPESSURA DA CHAPA / LARGURA V

RAPPORT ÉPAISSEUR DE TÔLE / LARGEUR DU VE - MATERIALDICKE / MATRIZENÖFFNUNGSWEITE V

SPESSORE LAMIERA (mm) - SHEET THICKNESS (mm) - ESPESOR DE CHAPA (mm)	0.5 - 2.5	3 - 8	9 - 10	12 OR MORE
ESPESSURA DA CHAPA (mm) - ÉPAISSEUR DE TÔLE (mm) - MATERIALDICKE (mm)				
AMPIEZZA DEL V (mm) - V - WIDTH (mm) - ANCHO V (mm)	6 T	8 T	10 T	12 T
LARGURA V (mm) - LARGEUR DU VE (mm) - MATRIZENÖFFNUNGSWEITE V (mm)				

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TRATTAMENTI TERMICI E TIPO DI MATERIALE - HARDENED TREATMENT AND TYPE OF MATERIAL

TRATTAMENTI TERMICI - HARDENED TREATMENT - TRATAMIENTOS ENDURECIDOS - TRATAMENTOS TÉRMICOS - TRAITEMENTS THERMIQUES - HÄRTEBEHANDLUNG

GLI UTENSILI STANDARD E SPECIALI SONO TEMPRATI AD INDUZIONE SULLE PARTI USURABILI A 52-55 HRC.

THE STANDARD AND SPECIAL TOOLS ARE INDUCTION HARDENED TO 52-55 HRC ON WEAR PARTS.

LAS HERRAMIENTAS ESTÁNDAR Y ESPECIALES VIENEN TEMPLADAS POR INDUCCIÓN DE 52-55 HRC EN PIEZAS DE DESGASTE.

AS FERRAMENTAS STANDARD E ESPECIAIS SÃO TEMPERADAS POR INDUÇÃO 52-55 HRC NA ZONA DE DESGASTE.

LES OUTILS STANDARDS ET SPÉCIAUX SONT TREMPÉS PAR INDUCTION À 52-55 HRC SUR LES PARTIES TRAVAILLANTES.

DIE VERSCHLEISSTEILE DER STANDARD UND SONDERWERKZEUGE SIND INDUKTIV AUF 52-55HRC GEHÄRTET.

TRATTAMENTI ANTIUSURA - ANTIWEAR TREATMENT - TRATAMIENTOS ANTI-DESGASTE - TRATAMENTOS ANTI-DESGASTE - TRAITEMENTS ANTI-USURE - BEHANDLUNG FÜR VERSCHLEISSCHUTZ

A RICHIESTA DEL CLIENTE, SUGLI UTENSILI COSTRUITI IN 42CRM04, PUÒ ESSERE FATTO UN TRATTAMENTO ANTIUSURA DI NITRURAZIONE.

ON REQUEST ON THE TOOLING IN 42CRM04 TECNOSTAMP CAN MAKE AN ANTIWEAR-NITRIDING TREATMENT.

OPCIONALMENTE, AL UTILLAJE EN 42CRM04, SE LE PUEDE HACER UN TRATAMIENTO ANTI-DESGASTE – NITRURACIÓN.

A PEDIDO DO CLIENTE EM FERRAMENTAS FABRICADAS EM 42CRM04, TECNOSTAMP PODE FAZER UM TRATAMENTO DE NITRETAÇÃO ANTI-DESGASTE.

SUR DEMANDE LES OUTILS EN 42CRM04 PEUVENT SUBIR UN TRAITEMENT ANTI-USURE EN NITRURATION.

AUF ANFRAGE AUF DEM WERKZEUG IN 42CRM04 TECNOSTAMP KANN EINE ANTIVERSCHLEISS - NITRIERBEHANDLUNG ZU MACHEN.

TRATTAMENTI ANTIRUGGINE - RUSTING TREATMENT - TRATAMIENTOS ANTI-OXIDACIÓN - TRATAMENTOS ANTI OXIDAÇÃO - TRAITEMENTS ANTIROUILLE - BEHANDLUNG GEGEN ROST

A RICHIESTA DEL CLIENTE SUGLI UTENSILI PUÒ ESSERE FATTO IL TRATTAMENTO ANTI RUGGINE DI ZINCATURA.

AN ANTI RUST-GALVANIZED TREATMENT CAN BE MADE ON TOOLS ON REQUEST.

OPCIONALMENTE, A LOS UTILLAJES SE LES PUEDE DAR UN TRATAMIENTO ANTI-ÓXIDO-GALVANIZADO.

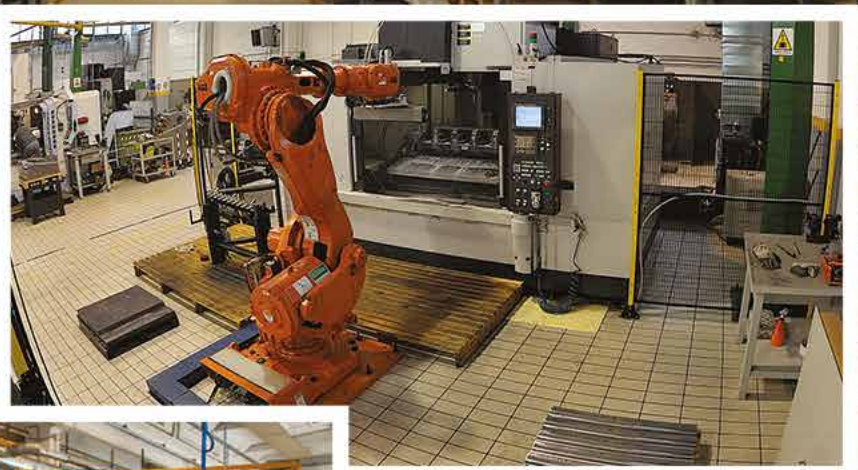
A PEDIDO DO CLIENTE, A TECNOSTAMP PODE FAZER UM TRATAMENTO ANTIFERRUGEM ZINCADO.

SUR DEMANDE UN TRAITEMENT ANTI-ROUILLE PEUT ÊTRE RÉALISÉ EN GALVANISÉ.

AUF ANFRAGE KANN TECNOSTAMP MEINE ANTI-ROST BEHANDLUNG ANBIETEN.

TIPO DI MATERIALE - TYPE OF MATERIAL - TIPO DE MATERIAL UTILIZADO - TIPO DE MATERIAL UTILIZADO - TYPE DE MATÉRIEL - ART DES MATERIALS

	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191). STEEL C45 (UNI EN 10083 W.1. : 1.1191). ACERO C45 (UNI EN 10083 W.1. : 1.1191). AÇO C45 (UNI EN 10083 W.1. : 1.1191). ACIER C45 (UNI EN 10083 W.1. : 1.1191). STAHL C45 (UNI EN 10083 W.1. : 1.1191).
	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL C45 (UNI EN 10083 W.1. : 1.1191) INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS. ACERO C45 (UNI EN 10083 W.1. : 1.1191) TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC). AÇO C45 (UNI EN 10083 W.1. : 1.1191) TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC). ACIER C45 (UNI EN 10083 W.1. : 1.1191) TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES. STAHL C45 (UNI EN 10083 W.1. : 1.1191), VERSCHLEISSTEILE INDUKTIV AUF (52-55HRC) GEHÄRTET.
	ACCIAIO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICATO R=80-85 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL C45 (UNI EN 10083 W.1. : 1.1191) HARDENED R=80-85 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PARTS. ACERO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICADO R=80-85 KG/MMQ TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC). AÇO C45 (UNI EN 10083 W.1. : 1.1191) BONIFICADO R=80-85 KG/MMQ TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC). ACIER C45 (UNI EN 10083 W.1. : 1.1191) RESISTANCE R = 80-85 KG/MMQ ET TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES. STAHL C45 (UNI EN 10083 W.1. : 1.1191) VERGÜTET R=80-85 KG/MM2 AN DEN ABNUTZUNGSKANTEN INDUKTIV GEHÄRTET AUF (52/55 HRC).
	ACCIAIO 42CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICATO R=95-105 KG/MMQ TEMPRATO AD INDUZIONE (52/55 HRC) SULLE PARTI USURABILI. STEEL 42 CRM04 (UNI EN 10083 W.1. : 1.7225) HARDENED R=95-105 KG/MMQ INDUCTION TEMPERED (52-55 HRC) ON WEAR PART. ACERO 42CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICADO R=95-105 KG/MMQ TEMPLADO A INDUCCIÓN EN ZONA DE DESGASTE (52/55 HRC). AÇO 42 CRM04 (UNI EN 10083 W.1. : 1.7225) BONIFICADO R=95-105 KG/MMQ TEMPERADO POR INDUÇÃO NAS ZONAS DE DESGASTE (52-55 HRC). ACIER 42 CRM04 (UNI EN 10083 W.1. : 1.7225) RESISTANCE R=95-105 KG/MMQ ET TREMPÉ PAR INDUCTION (52-55 HRC) SUR LES PARTIES TRAVAILLANTES. STAHL 42 CRM04 (UNI EN 10083 W.1. : 1.7225) VERGÜTET R=95-105 KG/MM2 AN DEN ABNUTZUNGSKANTEN INDUKTIV GEHÄRTET AUF (52/55 HRC).



PUNZONI PUNCHES EURO - BEYELER



ORANGE LINE

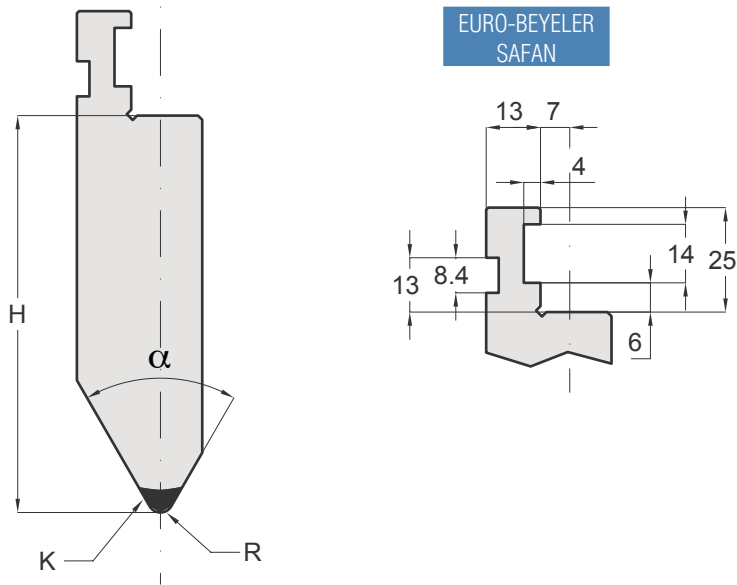
BYSTRONIC - BEYELER STYLE

PUNZONI - PUNCHES - PUNZONES

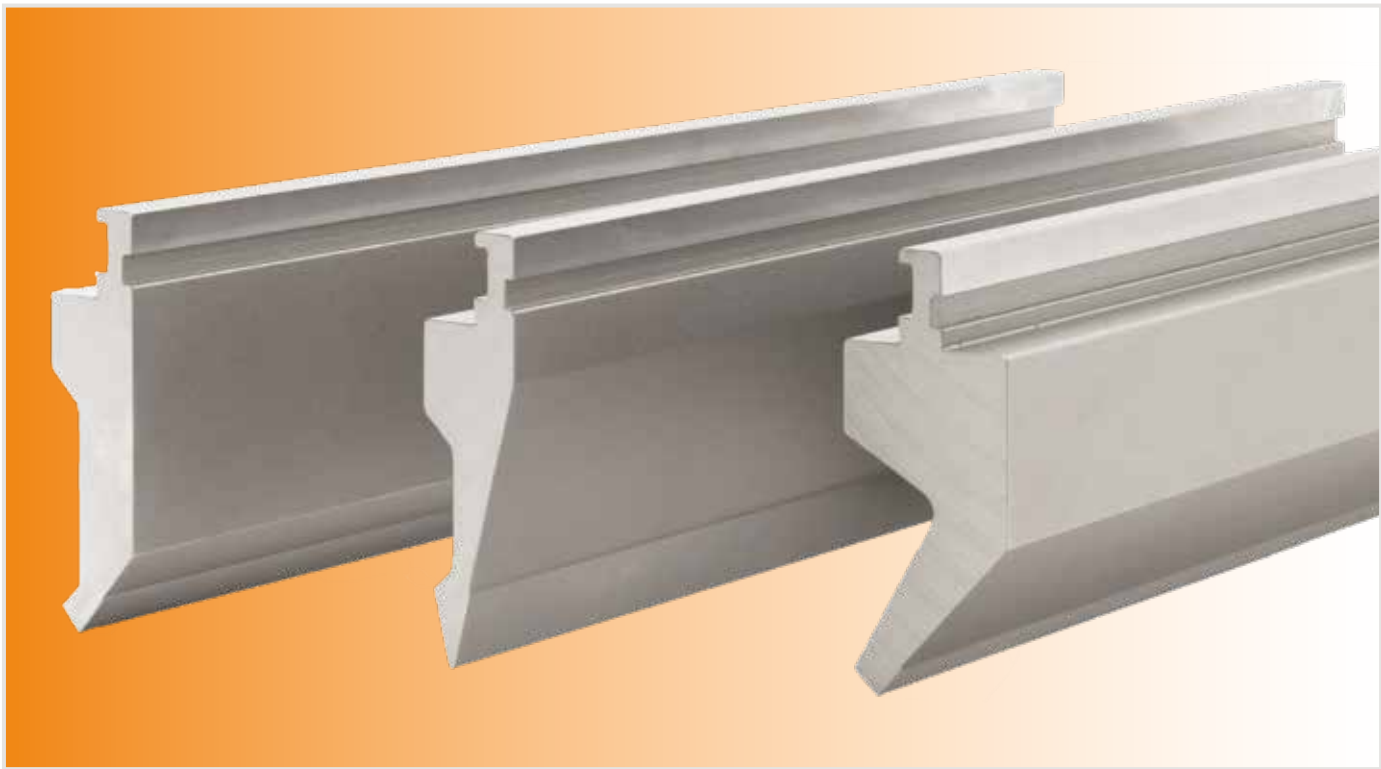
PUNÇÕES - POINÇONS - OBERWERKZEUGE

PUNZONI - PUNCHES EURO - BEYELER

I PUNZONI STANDARD SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100 / 200 / 300 mm - 500 mm E FRAZIONATI (550 mm)
THE PUNCHES ARE AVAILABLE IN THE FOLLOWING STANDARD LENGTHS: 100 / 200 / 300 mm - 500 mm AND SECTIONED (550 mm)
LOS PUNZONES ESTÁN DISPONIBLES EN STOCK Y EN LONGITUDES DE: 100 / 200 / 300 mm - 500 mm Y FRACCIONADOS (550 mm)
OS PUNÇÕES ESTÃO DISPONÍVEIS EM STOCK/ESTOQUE E EM COMPRIMENTOS DE: 100 / 200 / 300 mm - 500 mm E FRACIONADOS (550 mm)
LES POINÇONS STANDARD SONT DISPONIBLES EN LONGUEURS: 100 / 200 / 300 mm - 500 mm ET FRACTIONNÉS (550 mm)
STANDARD-OBERWERKZEUGE SIND IN DEN FOLGENDEN LÄNGEN AB LAGER ERHÄLTlich: 100 / 200 / 300 mm - 500 mm UND SEKTIONIERT LÄNGE (550 mm)



LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H = ALTEZZA	HEIGHT	ALTURA	ALTURA	HAUTEUR	STEMPELHÖHE
α = ANGOLO	ANGLE	ÂNGULO	ÂNGULO	ANGLE	WINKEL
R = RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
K = PARTI USURABILI	WEAR PARTS	ZONDA DE DESGASTE	ZONA DE DESGASTE	ZONES D'USURE	VERSCHLEISSTEILE



100 mm



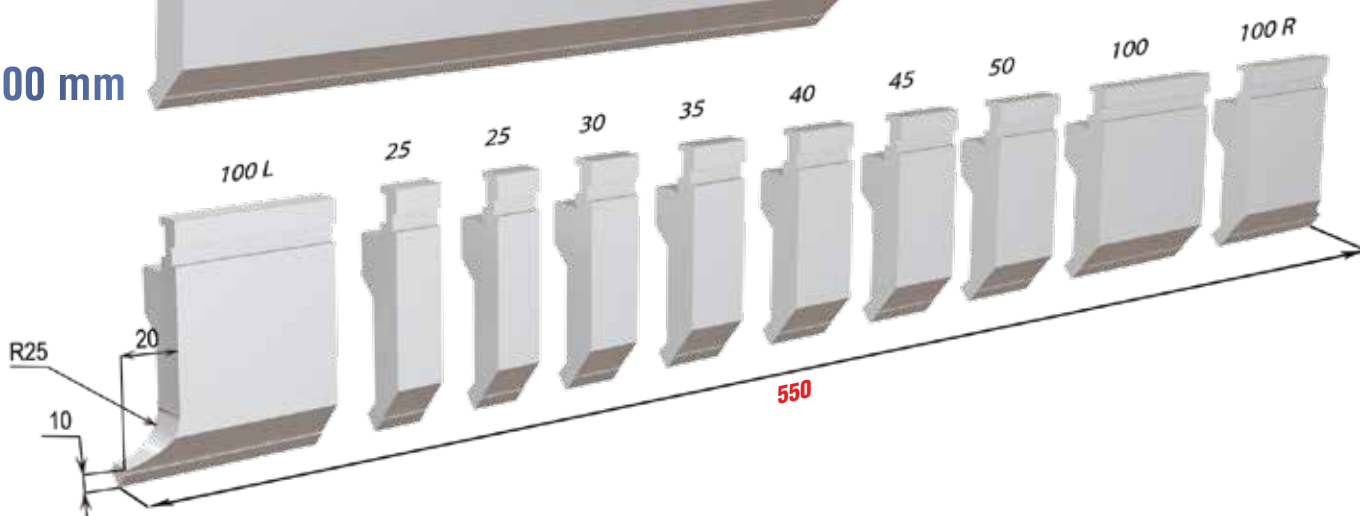
200 mm



300 mm



500 mm



550 mm

IL CARICO MASSIMO DELLE SCARPETTE CORRISPONDE AL 30% DEL CARICO MASSIMO INDICATO SUL PUNZONE.

THE FMAX OF THE HORN EXTENSIONS IS 30% OF THE FMAX OF THE PUNCH.

LA CARGA MÁXIMA EN LA BIGORNIAS, ES EL 30% DEL TONELAJE MÁXIMO INDICADO EN LOS PUNZONES.

A CARGA MÁXIMA NAS BIGORNAS É DE 30% DA TONELAGEM TOTAL MÁXIMA INDICADA PARA O PUNÇÃO.

LA FMAX DES BIGORNES REPRESÉNTÉ 30% DE LA FMAX DU POINÇON.

DIE FMAX DER HORNSTÜCKE BETRÄGT 30% DER FMAX DES STEMPELS

LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.040	86°	1.00	95.00	75	

86°

LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.020	80°	1.00	95.00	75	

80°

LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.010	60°	3.00	95.00	100	

60°

LENGTH	100	200	300	500
SECTION	550			

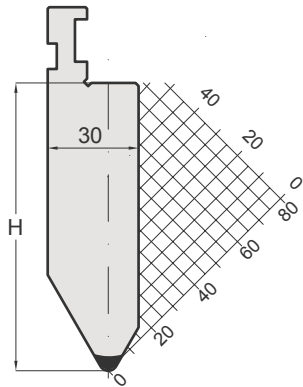
CODE	α	R	H	T/Mt	Mt
14.030	28°	1.00	95.00	70	

28°

LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.060	80°	1.00	175.00	80	

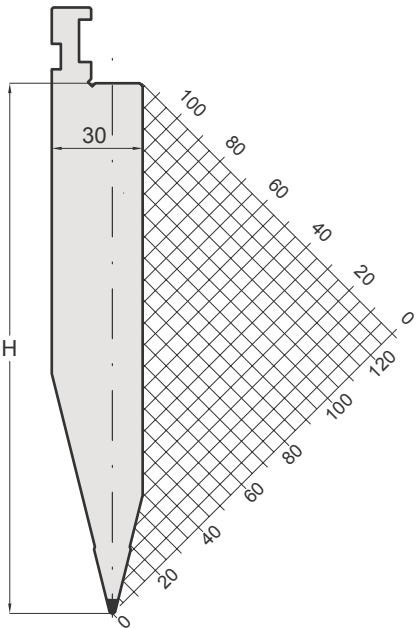
80°



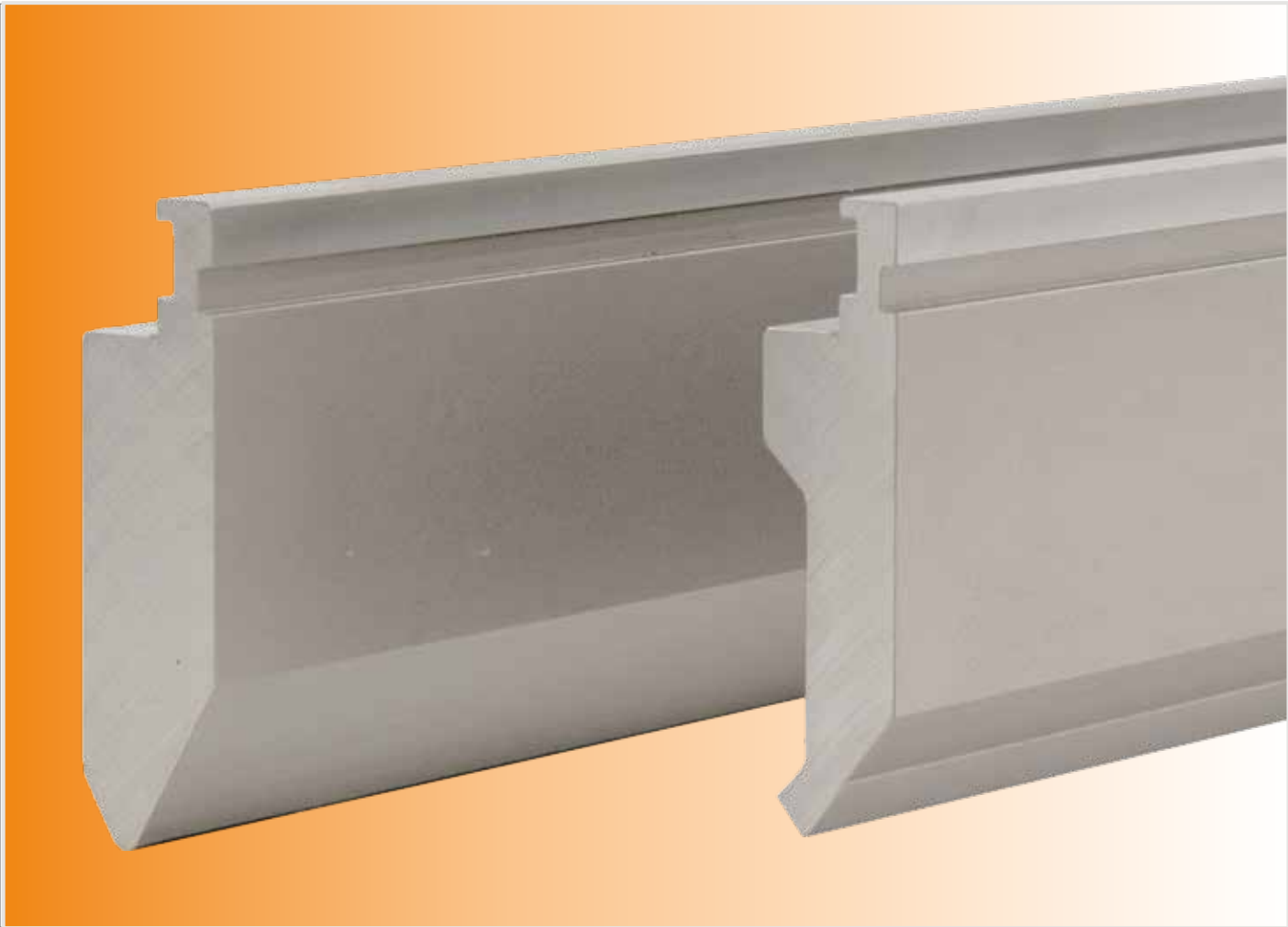
LENGTH	100	200	300	500
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.050	28°	1.00	175.00	100	

28°



LENGTH	100	200	300	500
SECTION	550			





PUNZONI PUNCHES BEYELER RF-A



ORANGE LINE

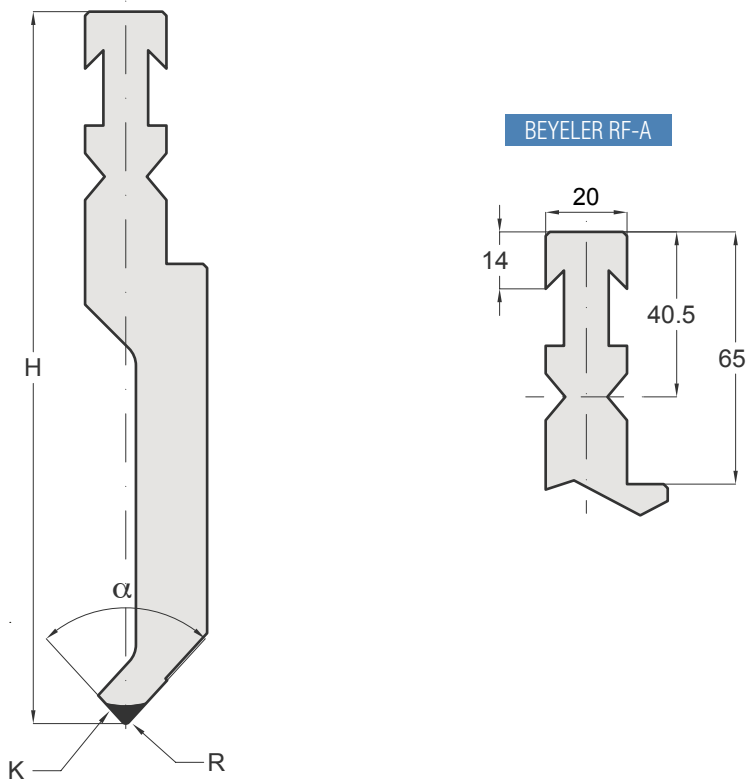
BYSTRONIC - BEYELER STYLE

PUNZONI - PUNCHES - PUNZONES

PUNÇÕES - POINÇONS - OBERWERKZEUGE

PUNZONI - PUNCHES BEYELER RF-A

I PUNZONI STANDARD SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100 / 200 / 300 mm - 515 mm E FRAZIONATI (550 mm)
THE PUNCHES ARE AVAILABLE IN THE FOLLOWING STANDARD LENGTHS: 100 / 200 / 300 mm - 515 mm AND SECTIONED (550 mm)
LOS PUNZONES ESTÁN DISPONIBLES EN STOCK Y EN LONGITUDES DE: 100 / 200 / 300 mm - 515 mm Y FRACCIONADOS (550 mm)
OS PUNÇÕES ESTÃO DISPONÍVEIS EM ESTOQUE E EM COMPRIMENTOS DE: 100 / 200 / 300 mm - 515 mm E FRACIONADOS (550 mm)
LES POINÇONS STANDARD SONT DISPONIBLES EN LONGUEURS: 100 / 200 / 300 mm - 515 mm ET FRACTIONNÉS (550 mm)
STANDARD-OBERWERKZEUGE SIND IN DEN FOLGENDEN LÄNGEN AB LAGER ERHÄLTICH: 100 / 200 / 300 mm - 515 mm UND SEKTIONIERT E LÄNGE (550 mm)



LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H = ALTEZZA	HEIGHT	ALTURA	ALTURA	HAUTEUR	STEMPELHÖHE
α = ANGOLO	ANGLE	ÁNGULO	ÂNGULO	ANGLE	WINKEL
R = RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
K = PARTI USURABILI	WEAR PARTS	ZONA DE DESGASTE	ZONA DE DESGASTE	ZONES D'USURE	VERSCHLEISSTEILE



100 mm



200 mm



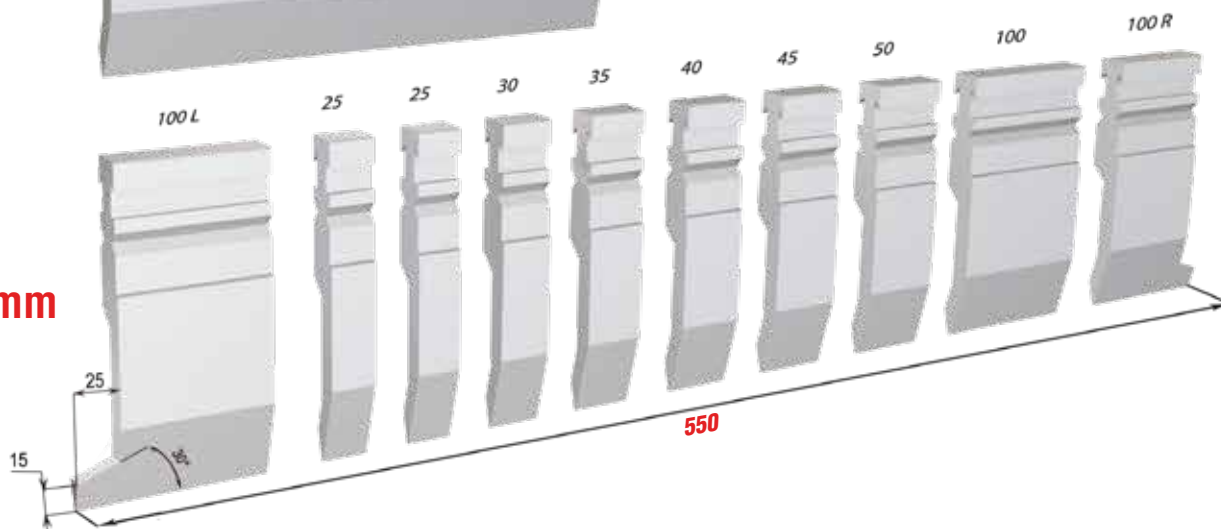
300 mm



515 mm



550 mm



IL CARICO MASSIMO DELLE SCARPETTE CORRISPONDE AL 30% DEL CARICO MASSIMO INDICATO SUL PUNZONE.
 THE FMAX OF THE HORN EXTENSIONS IS 30% OF THE FMAX OF THE PUNCH.
 LA CARGA MÁXIMA EN LA BIGORNIAS, ES EL 30% DEL TONELAJE MÁXIMO INDICADO EN LOS PUNZONES.
 A CARGA MÁXIMA NAS BIGORNAS É DE 30% DA TONELAGEM TOTAL MÁXIMA INDICADA PARA O PUNÇÃO.
 LA FMAX DES BIGORNES REPRÉSENTE 30% DE LA FMAX DU POINÇON.
 DIE FMAX DER HORNSTÜCKE BETRÄGT 30% DER FMAX DES STEMPELS

LENGTH	100	200	300	515
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.150	85°	1.00	175.00	130	

85°

LENGTH | 100 200 300 515
SECTION | 550

CODE	α	R	H	T/Mt	Mt
14.151	85°	1.00	175.00	130	

85°

LENGTH | 100 200 300 515
SECTION | 550

CODE	α	R	H	T/Mt	Mt
14.152	85°	1.50	175.00	90	

85°

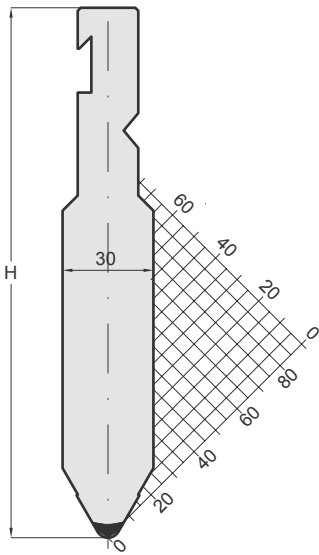
LENGTH | 100 200 300 515
SECTION | 550

CODE	α	R	H	T/Mt	Mt
14.156	85°	1.00	175.00	100	

85°

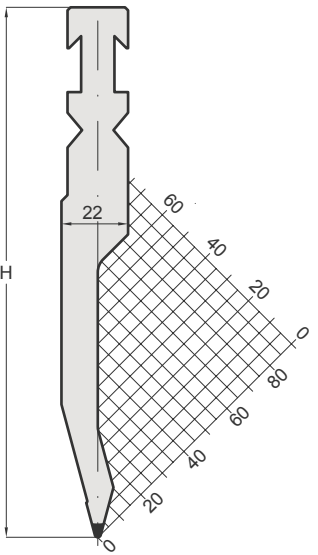
LENGTH | 100 200 300 515
SECTION | 550

CODE	α	R	H	T/Mt	Mt
14.157	60°	4.00	175.00	160	



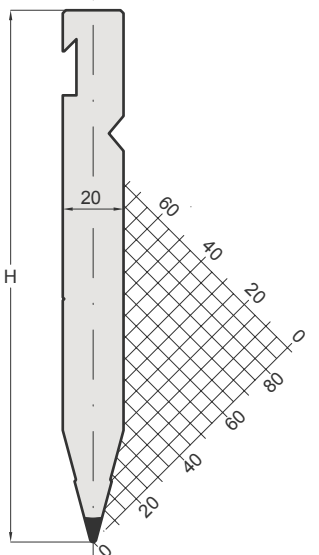
LENGTH	100	200	300	515
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.153	30°	1.00	175.00	100	



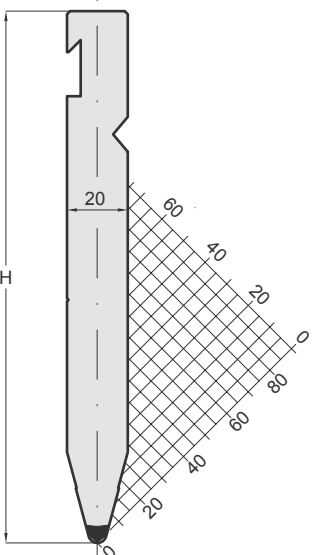
LENGTH	100	200	300	515
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.154	30°	1.00	175.00	150	

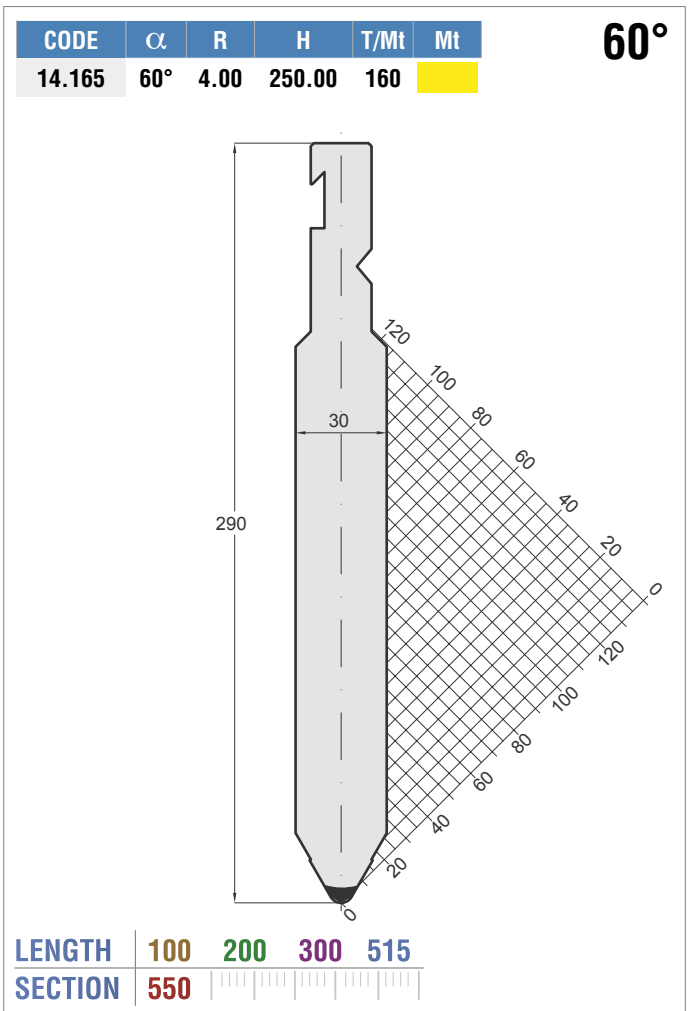
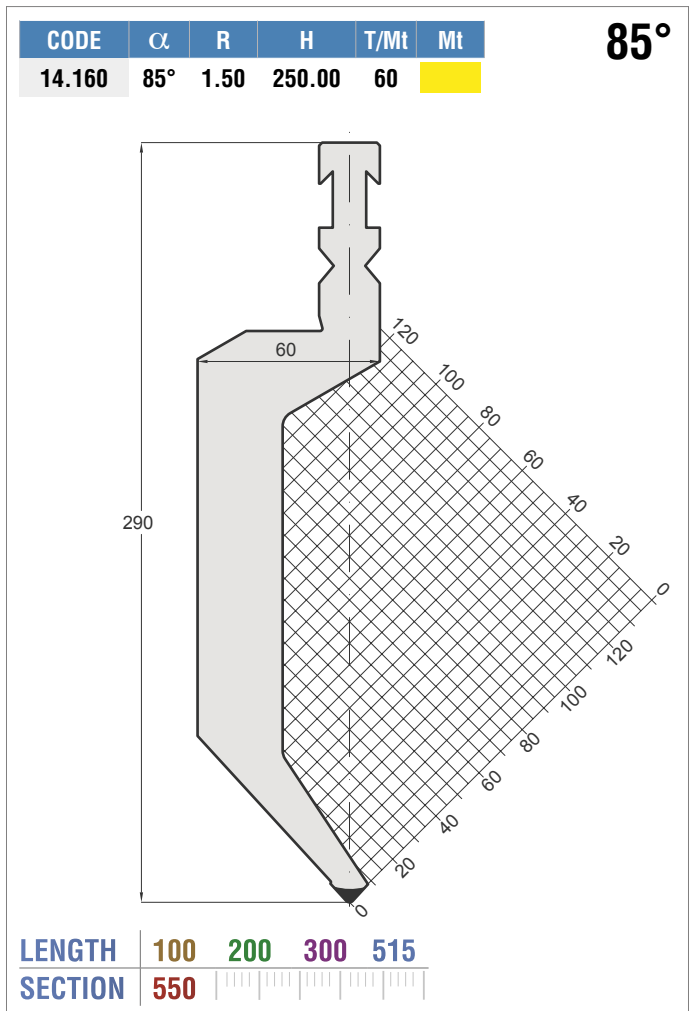
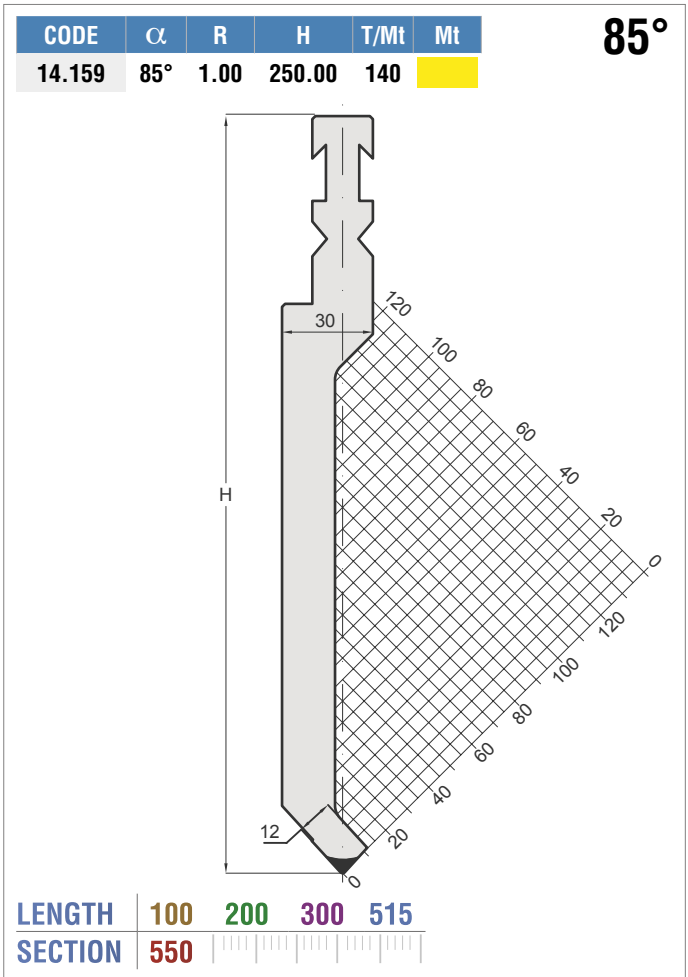
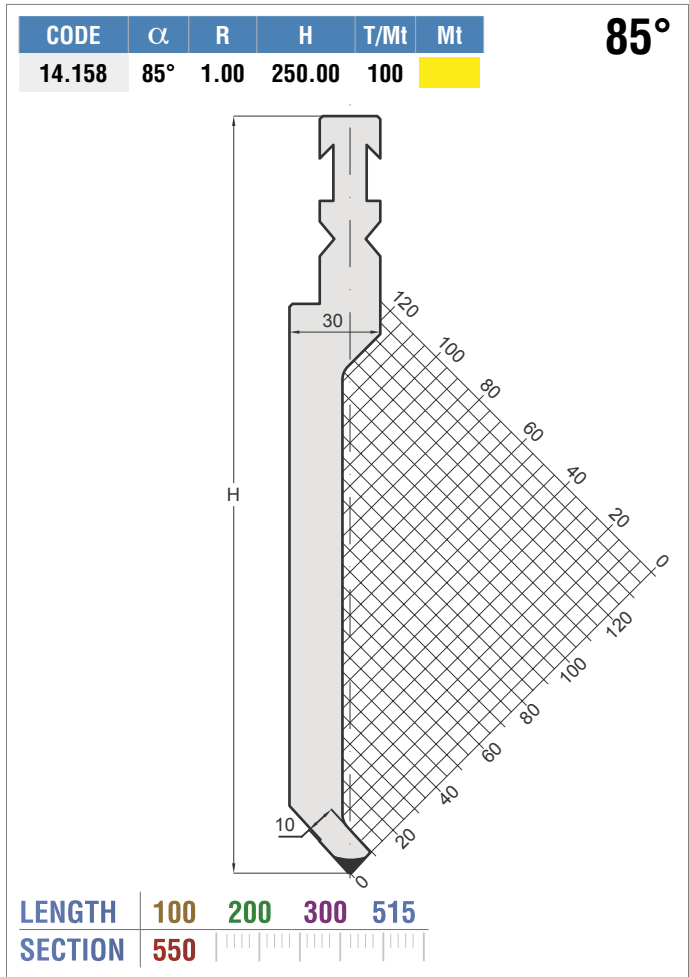


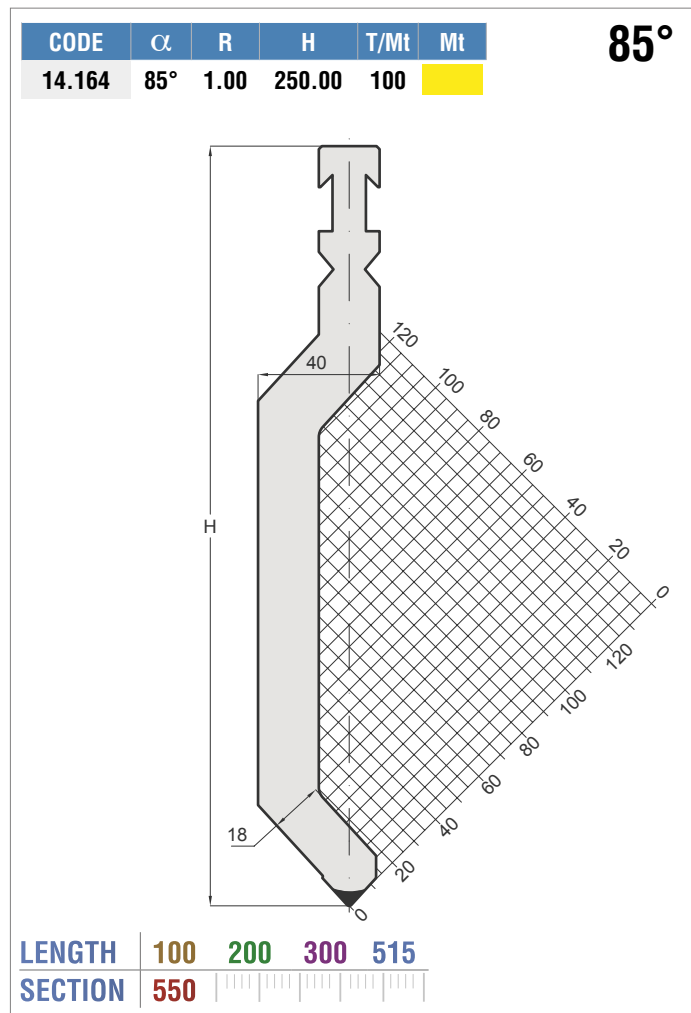
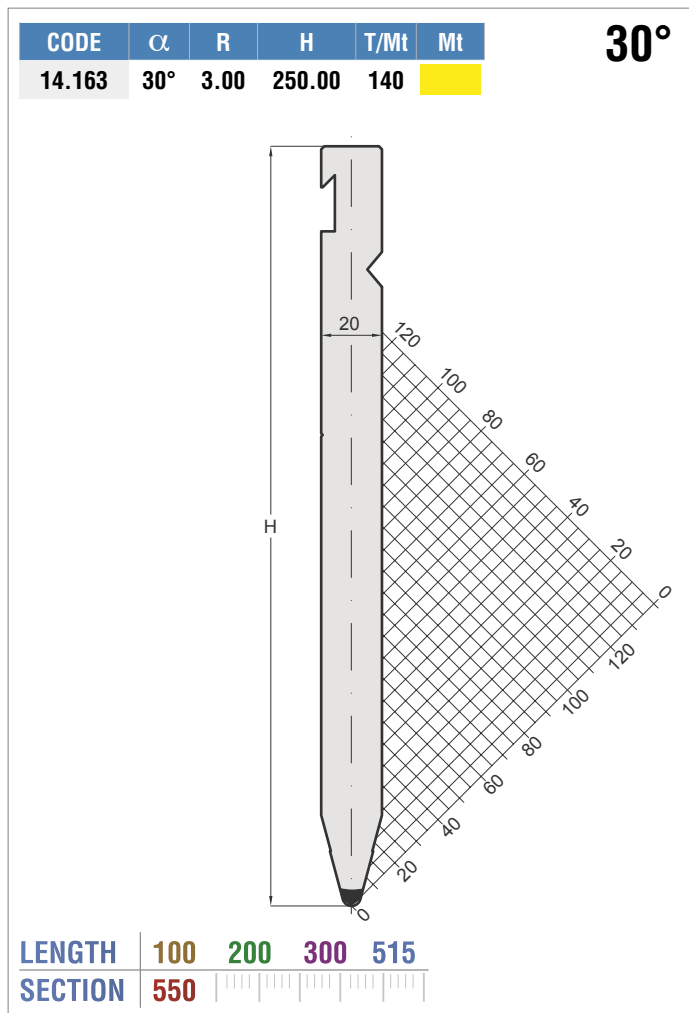
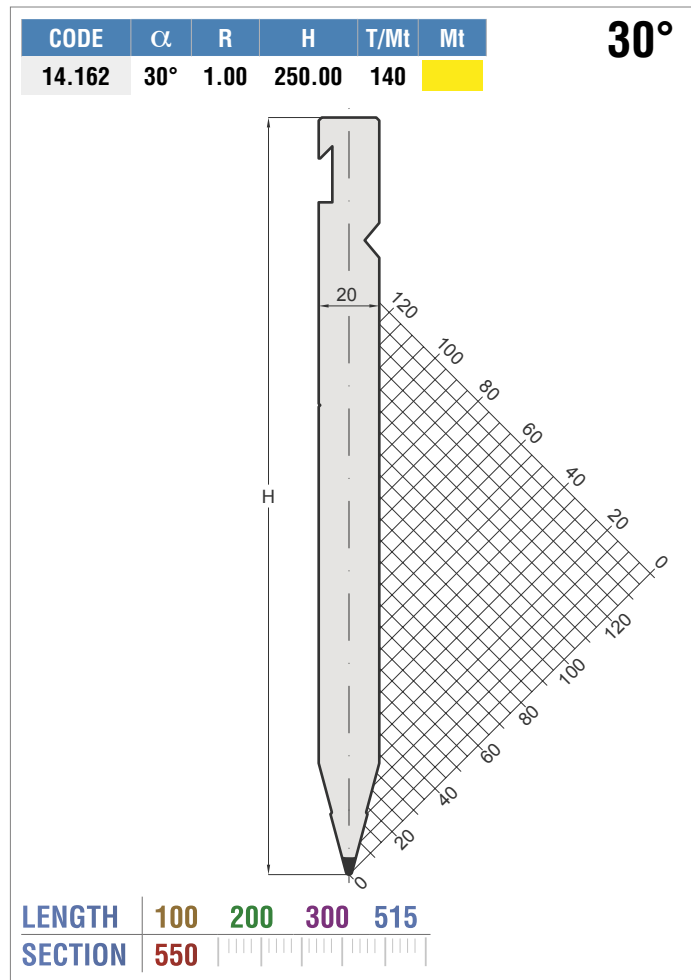
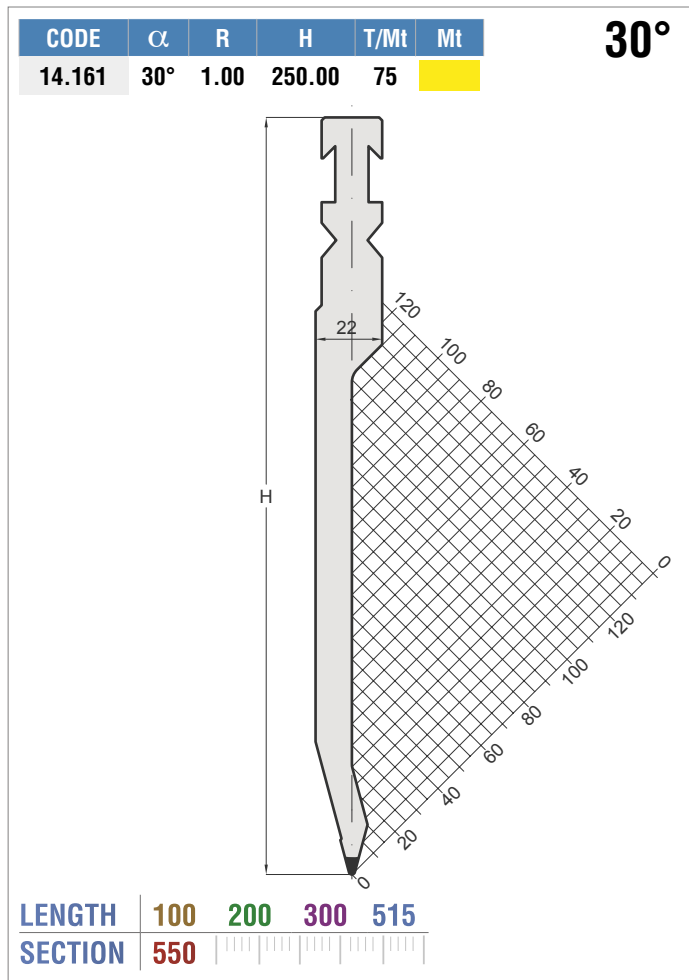
LENGTH	100	200	300	515
SECTION	550			

CODE	α	R	H	T/Mt	Mt
14.155	30°	3.00	175.00	160	



LENGTH	100	200	300	515
SECTION	550			







LAME E SUPPORTO PER LAME BLADES AND HOLDERS BLADES



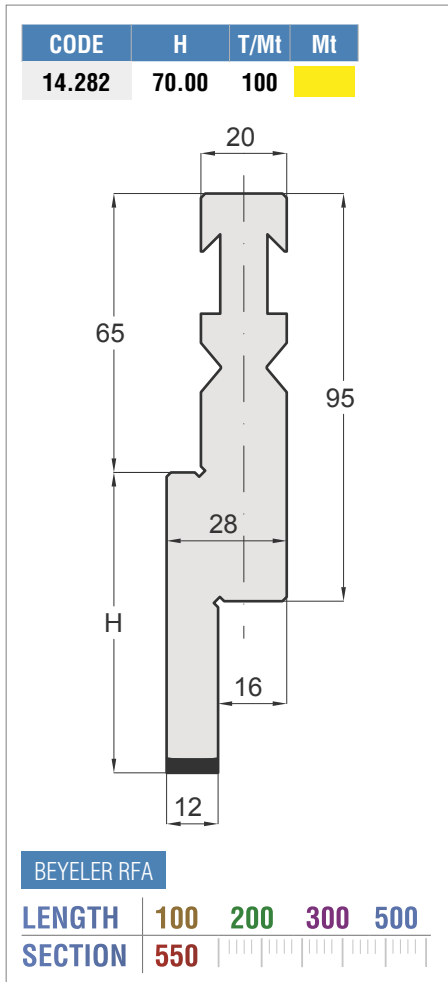
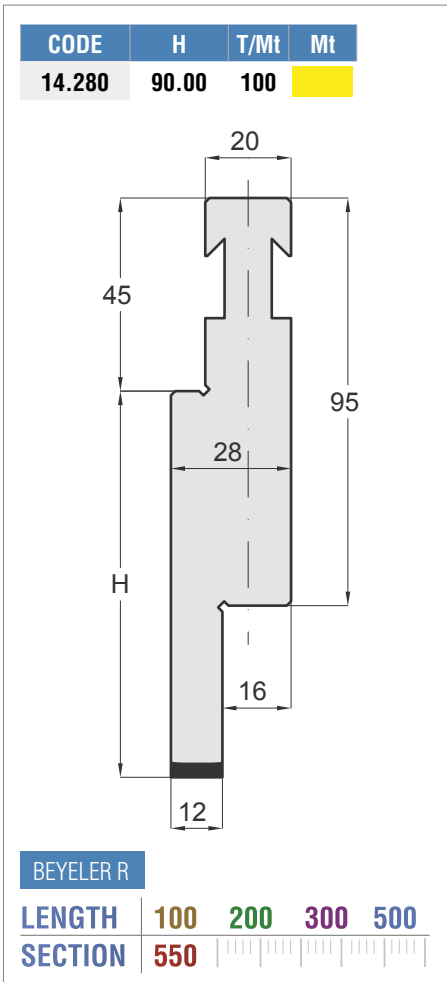
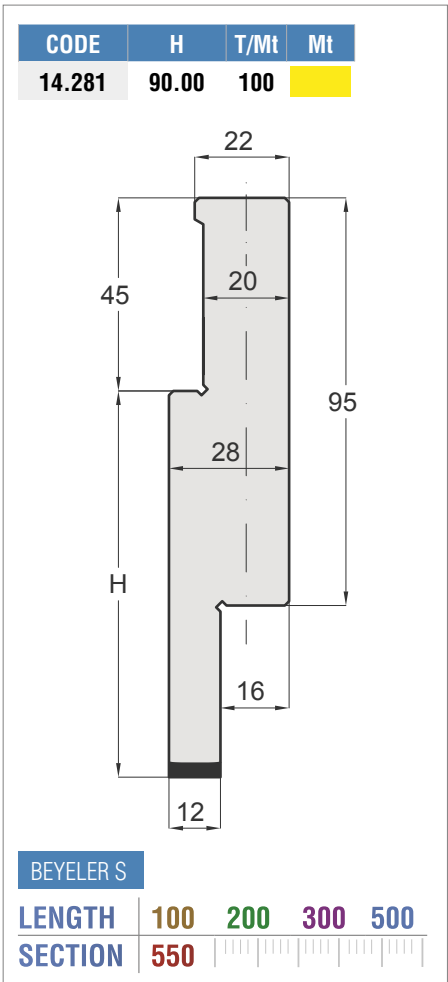
ORANGE LINE

BYSTRONIC - BEYELER STYLE

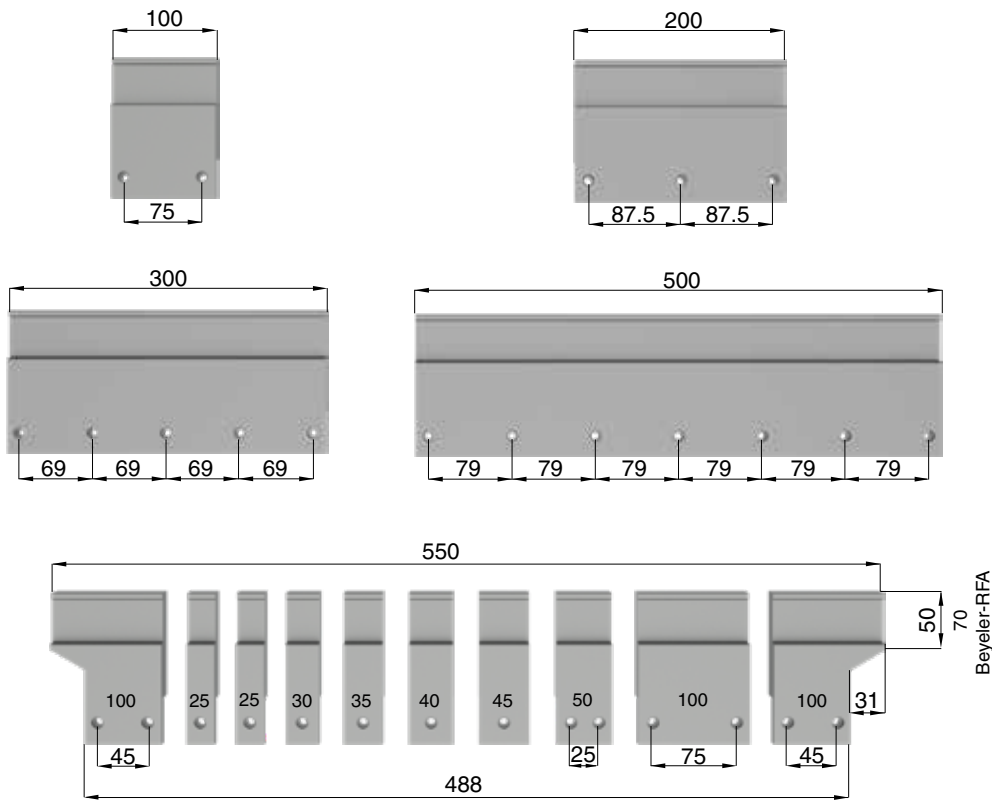
LAME E SUPPORTI PER LAME - BLADES AND HOLDERS FOR BLADES

CUCHILLAS Y SOPORTES - LÂMINAS E SUPORTES

LAMES ET SUPPORTS LAMES - KLINGEN UND KLINGENHALTER



LUNGHEZZA STANDARD - STANDARD LENGTH - LONGITUD STANDARD - COMPRIMENTO PADRÃO - LONGUEUR STANDARD - STANDARD - LÄNGE
LUNGHEZZA FRAZIONATO - SECTIONED LENGTH - LONGITUD FRACCIONADO - COMPRIMENTO FRACIONADO - LONGUEUR FRACTIONNÉE - SEKTIONIERT LÄNGE

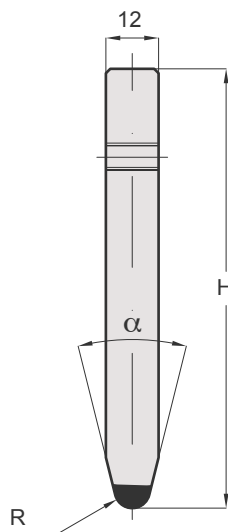


LAME - BLADES 28° / 84° / 86°

LAMA - BLADE - CUCHILLAS - LÂMINAS - LAMES - KLINGEN

CODE	α	R	H	T/Mt	Mt
15.776	86°	1.00	100.00	100	
15.774	84°	1.00	100.00	100	
15.769	28°	6.00	100.00	100	
15.768	28°	5.00	100.00	100	
15.767	28°	4.00	100.00	100	
15.766	28°	3.00	100.00	100	
15.765	28°	2.00	100.00	100	
15.763	28°	1.00	100.00	100	
15.761	28°	0.50	100.00	100	

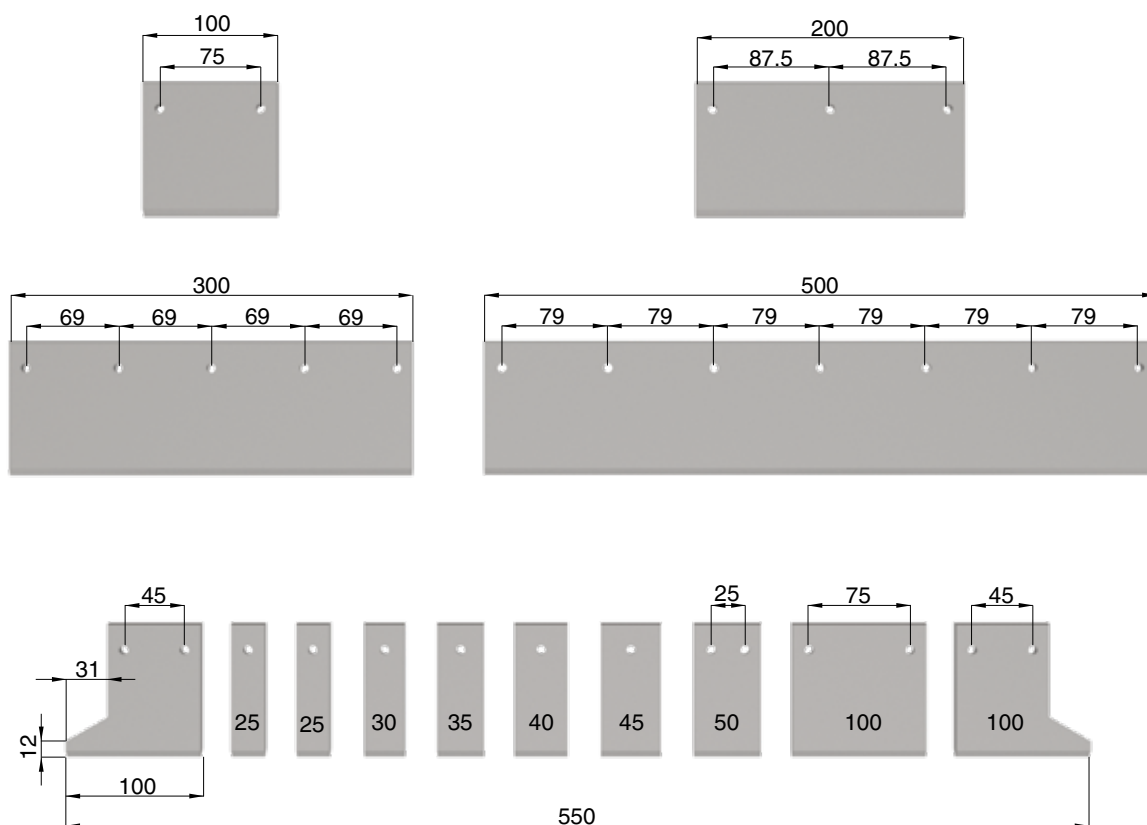
86°
84°
28°



LENGTH	100	200	300	500
SECTION	550			

LUNGHEZZA STANDARD - STANDARD LENGTH - LONGITUD STANDARD - COMPRIMENTO PADRÃO - LONGUEUR STANDARD - STANDARD - LÄNGE

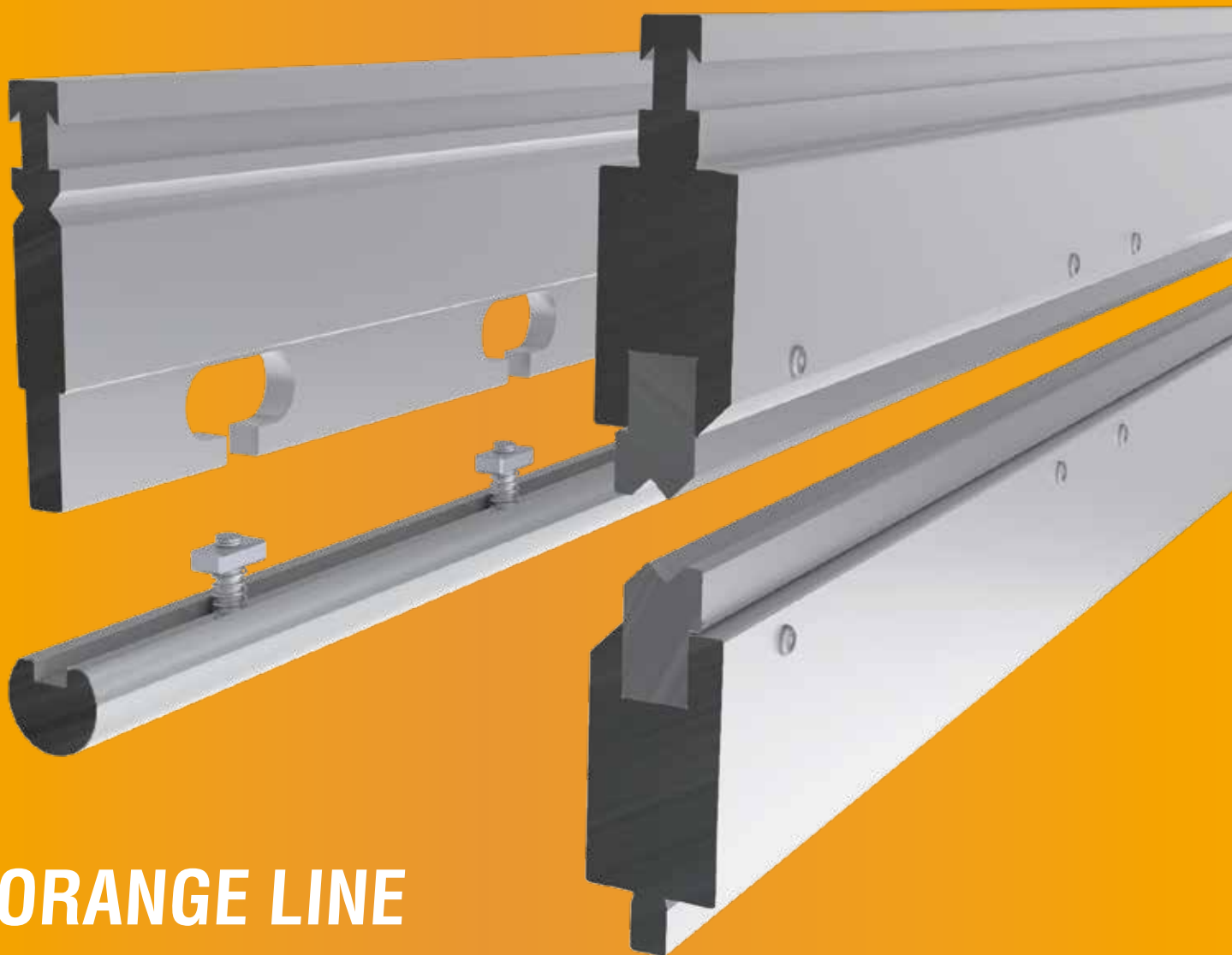
LUNGHEZZA FRAZIONATO - SECTIONED LENGTH - LONGITUD FRACCIONADO - COMPRIMENTO FRACIONADO - LONGUEUR FRACTIONNÉE - SEKTIONIERTE LÄNGE





SUPPORTI E INSERTI A ZETA Z TOOL HOLDERS AND Z TOOL INSERTS

SUPPORTI E INSERTI RAGGIATI HOLDERS AND RADIUS INSERTS



ORANGE LINE

BYSTRONIC - BEYELER STYLE

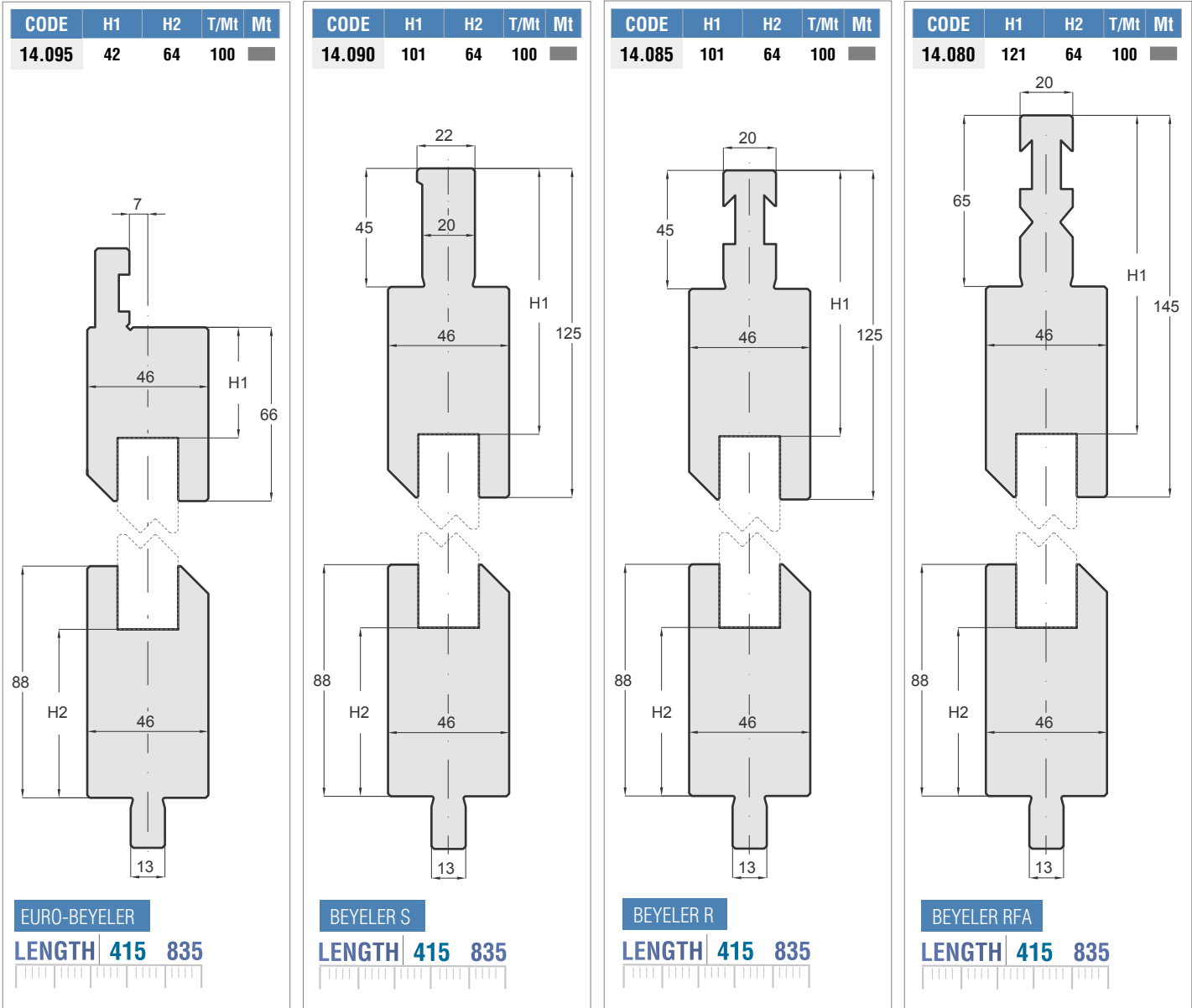
INSERTI A Z E INSERTI RAGGIATI - RADIUS AND Z INSERTS

INSERTOS PARA Z E INSERTOS DE RADIO - INSERTOS DE RAIOS E EM Z

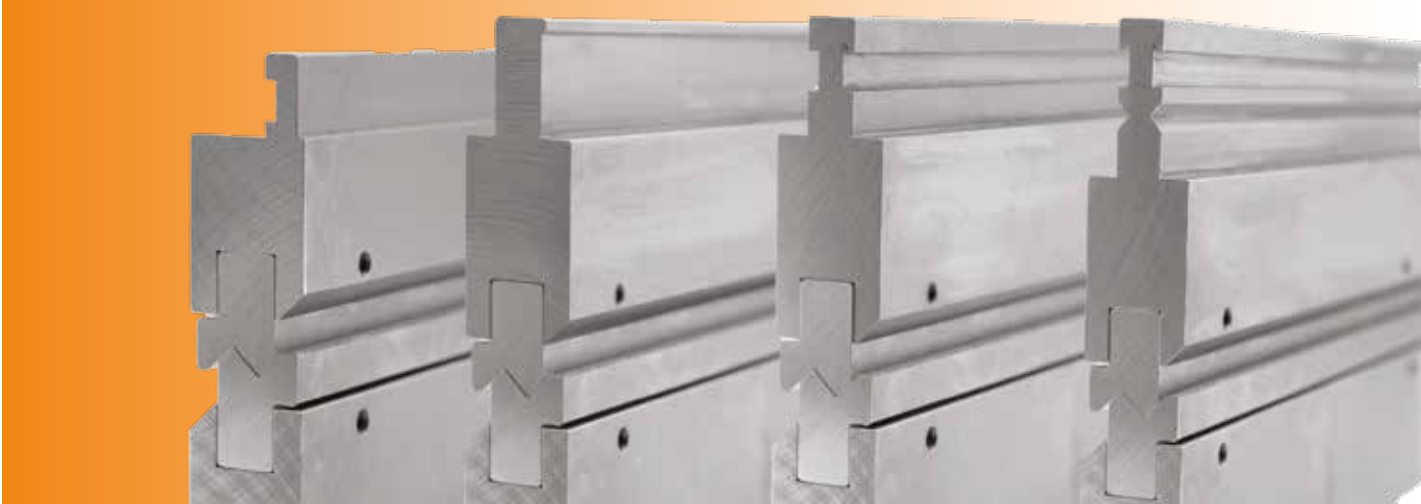
OUTILS EN Z ET RAYON - Z-WERKZEUGEINSÄTZE UND RADIENLINEALE

SUPPORTI PER INSERTI A (Z) - Z TOOL HOLDERS

SUPPORTI PER INSERTI A Z - HOLDER FOR Z INSERT - CONTENEDORES PARA INSERTOS PARA Z
SUPPORTES PARA INSERTOS EM Z - SUPPORTS POUR OUTILS EN Z - HALTERPAAR FÜR Z-WERKZEUGEINSÄTZE



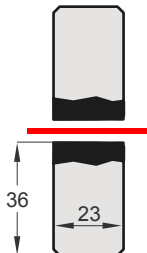
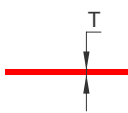
		LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
Z	=	SALTO A Z	Z OFFSET	SALTO DE Z	DEGRAU DO Z	TAILLE DU Z	Z-GRÖSSE
α	=	ANGOLO	ANGLE	ÂNGULO	ÂNGULO	ANGLE	WINKEL
T	=	SPESSORE MAX	MAX THICKNESS	ESPEJOR MÁXIMO	ESPESSURA MÁXIMA	EPAISSEUR MAX	MAX. BLECHSTÄRKE
T/mt	=	CARICO MAX	MAX LOAD	TONELAJE MÁXIMO	TONELAGEM MÁXIMA	TONNAGE MAX	MAX. BELASTBARKEIT
Mt	=	MATERIALE	MATERIAL	MATERIAL	MATERIAL	MATÉRIEL	MATERIAL



INSERTI A (Z) - Z TOOL INSERTS

INSERTI A Z - JOGGLE (Z) INSERTS - INSERTOS PARA Z
INSERTOS EM Z - OUTILS EN Z - Z-WERKZEUGEINSÄTZE

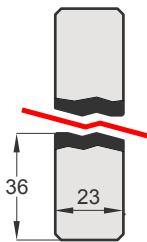
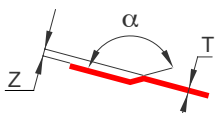
CODE	Z	α	T	T/Mt	Mt
40.500				100	

LENGTH 415 835

CODE	Z	α	T	T/Mt	Mt
40.510	1.00	160°	1 mm	100	
40.515	1.50	160°	1,2 mm	100	
40.520	2.00	150°	1,5 mm	100	
40.525	2.50	140°	1,5 mm	100	

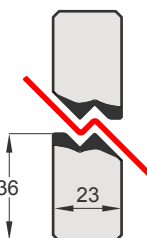
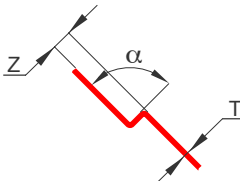
160°
150°
140°

LENGTH 415 835

CODE	Z	α	T	T/Mt	Mt
40.511	1.00	90°	0,5 mm	100	
40.516	1.50	90°	0,5 mm	100	
40.521	2.00	90°	0,5 mm	100	
40.526	2.50	90°	0,8 mm	100	
40.530	3.00	90°	1 mm	100	
40.535	3.50	90°	1 mm	100	
40.540	4.00	90°	1,2 mm	100	
40.545	4.50	90°	1,2 mm	100	
40.550	5.00	90°	1,5 mm	100	
40.555	5.50	90°	1,5 mm	100	
40.560	6.00	90°	1,5 mm	100	
40.565	6.50	90°	1,5 mm	100	
40.570	7.00	90°	1,5 mm	100	
40.575	7.50	90°	1,6 mm	100	
40.580	8.00	90°	1,6 mm	100	

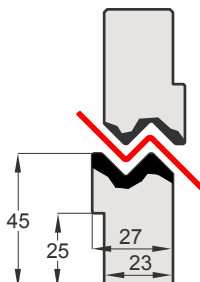
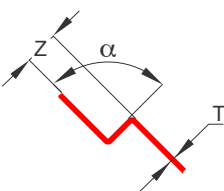
90°

LENGTH 415 835

CODE	Z	α	T	T/Mt	Mt
40.585	8.50	90°	2 mm	100	
40.590	9.00	90°	2 mm	100	
40.610	10.00	90°	2 mm	100	
40.611	11.00	90°	2 mm	100	
40.612	12.00	90°	2 mm	100	

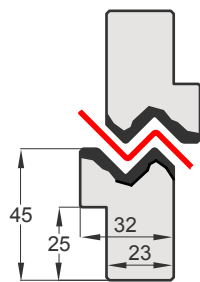
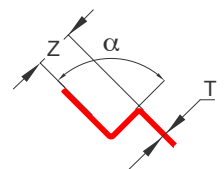
90°

LENGTH 415 835

CODE	Z	α	T	T/Mt	Mt
40.613	13.00	90°	2,5 mm	100	
40.614	14.00	90°	2,5 mm	100	
40.615	15.00	90°	3 mm	100	

90°

LENGTH 415 835

CODE	H	T/Mt	Mt
14.251	140.00	80	

Technical drawing of the BEYELER S holder. It shows a vertical profile with a top width of 22, an inner width of 20, and a bottom width of 14. The total height is labeled H. A dashed line indicates the mounting area at the base.

BEYELER S

LENGTH 412 830

CODE	H	T/Mt	Mt
14.250	140.00	80	

Technical drawing of the BEYELER R holder. It shows a vertical profile with a top width of 20, an inner width of 14, and a total height of H. A dashed line indicates the mounting area at the base.

BEYELER R

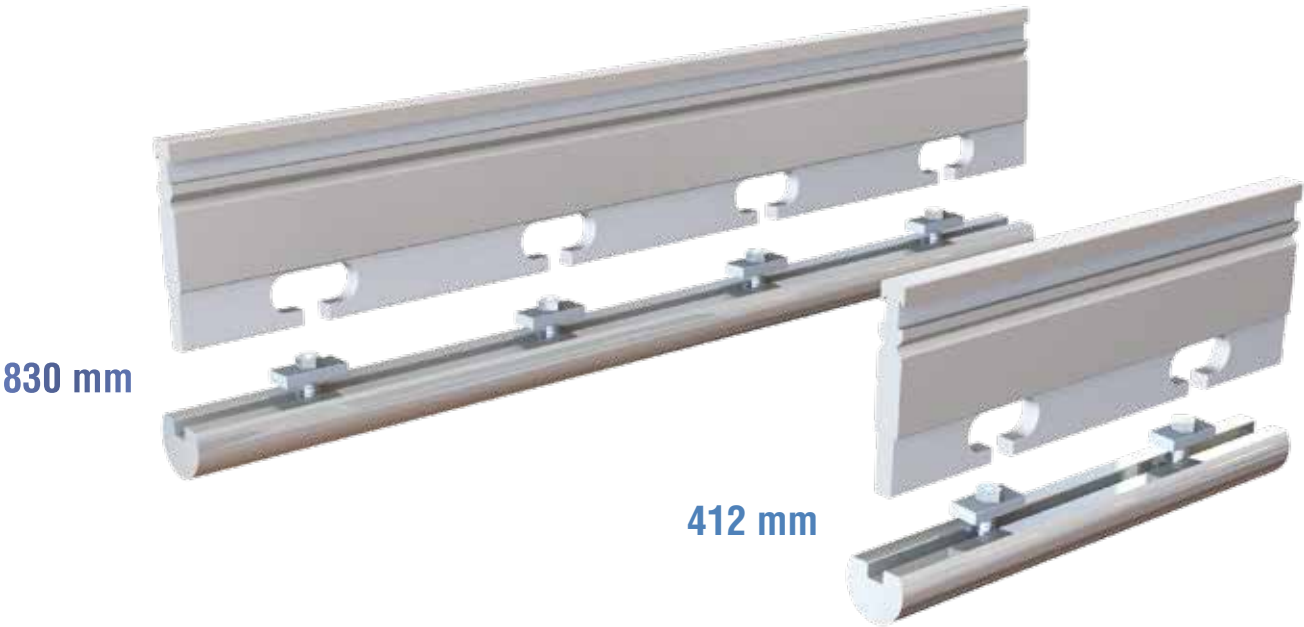
LENGTH 412 830

CODE	H	T/Mt	Mt
14.252	140.00	80	

Technical drawing of the BEYELER RFA holder. It shows a vertical profile with a top width of 20, an inner width of 14, and a total height of H. A dashed line indicates the mounting area at the base.

BEYELER RFA

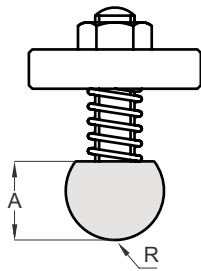
LENGTH 412 830



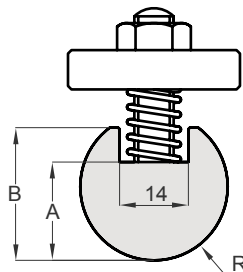
INSERTI RAGGIATI - RADIUS INSERTS

INSERTI RAGGIATI/PIANI - RADIUS/PLAN INSERTS - INSERTOS DE RADIO/PLANO - INSERTOS DE RAIQ/PLANO - INSERTS A RAYONNER/ECRASER - WERKZEUGTRÄGER FÜR RADIIENLINEALE/ZUDRÜCKEINSÄTZE

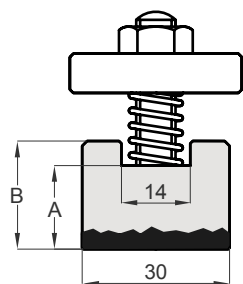
ACCIAIO - STEEL C45



LENGTH 415 835



LENGTH 415 835



LENGTH 415 835

CODE

Mt

R

A

B

10.300

7.00

11.50

10.301

7.50

11.50

10.302

8.00

13.00

10.303

9.00

16.00

10.304

10.00

16.00

10.305

11.00

16.00

10.306

11.50

19.00

10.307

12.00

20.00

10.308

12.50

16.00

21.00

10.309

13.00

17.00

23.00

10.310

14.00

19.00

25.00

10.311

15.00

20.00

27.00

10.312

16.00

21.00

28.00

10.313

17.00

21.50

31.50

10.314

17.50

22.00

32.00

10.315

19.00

25.00

32.00

10.316

20.00

24.00

34.00

10.317

22.50

25.00

33.00

10.318

25.00

29.00

39.00

10.319

27.50

34.00

44.00

10.320

30.00

34.00

44.00

10.321

35.00

45.00

55.00

10.322

40.00

45.00

55.00

10.323

45.00

50.00

60.00

10.324

50.00

54.00

64.00

10.325

17.00

22.00

CODE

Mt

11.300

11.301

11.302

11.303

11.304

11.305

11.306

11.307

11.308

11.309

11.310

11.311

11.312

11.313

11.314

11.315

11.316

11.317

11.318

11.319

11.320

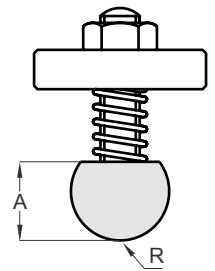
11.321

11.322

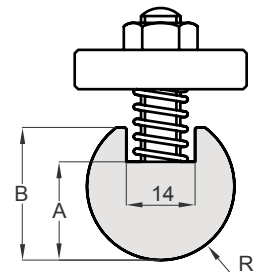
11.323

11.324

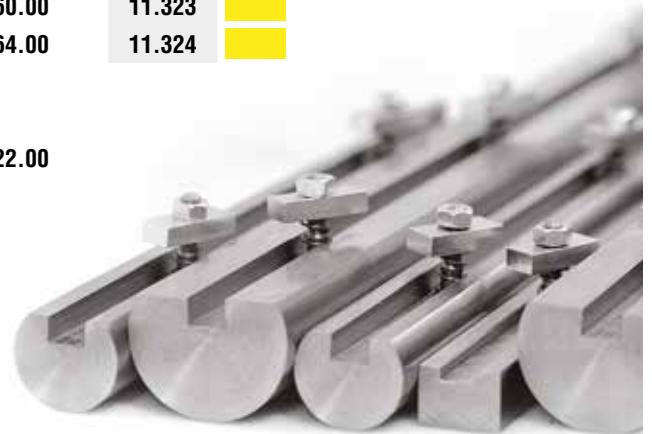
STEEL 42CrMo4 (UNI EN 10083-93)
NITRIDED 60-62 HRC



LENGTH 415 835



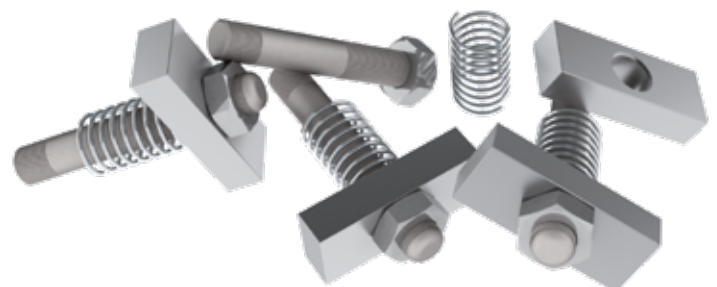
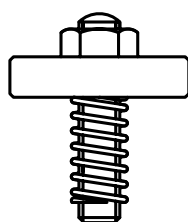
LENGTH 415 835

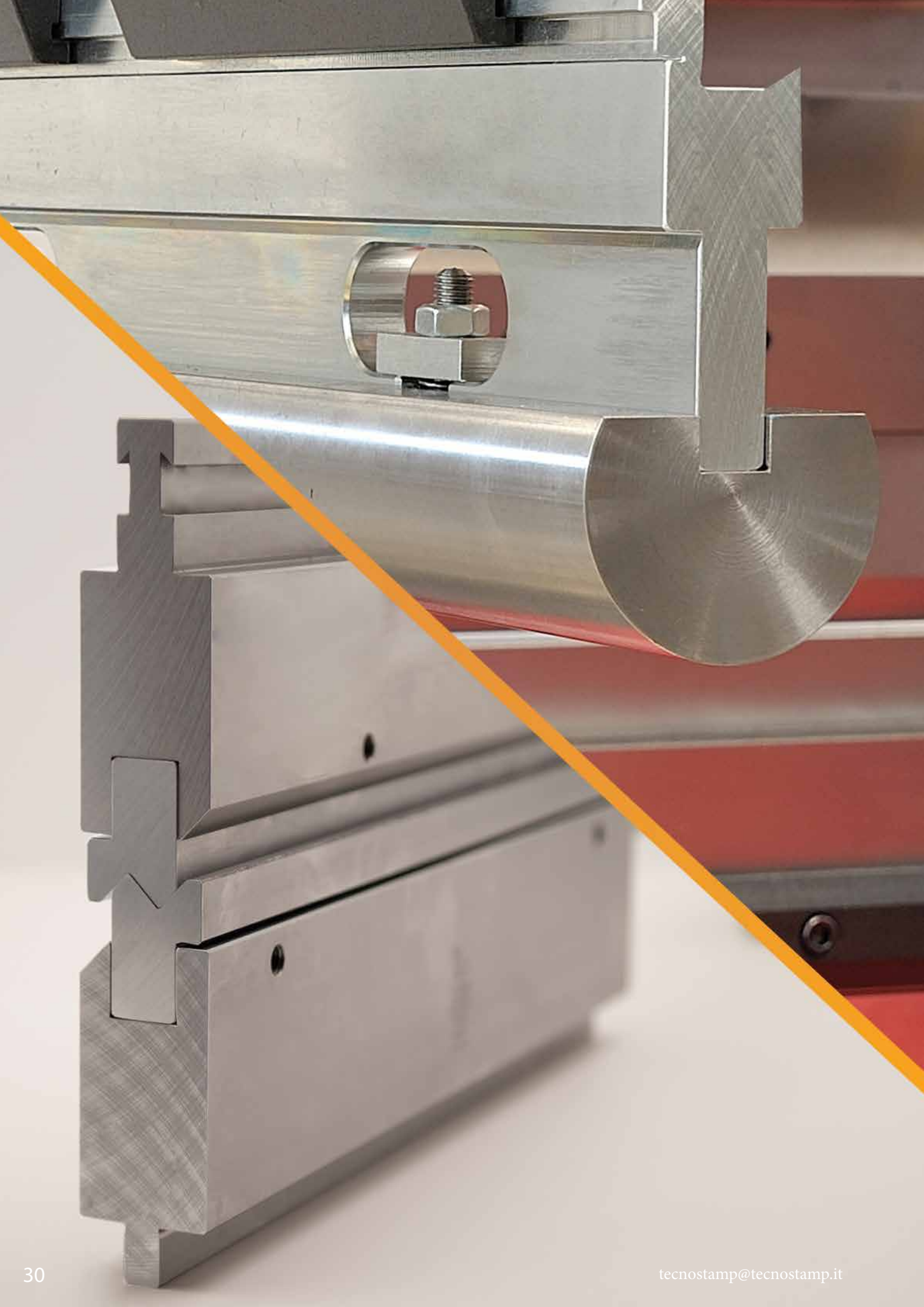


PARTI DI RICAMBIO - SPARE PARTS - RECAMBIOS - PEÇAS DE SUBSTITUIÇÃO - PIÈCES DE RECHANGE - ERSATZTEILE

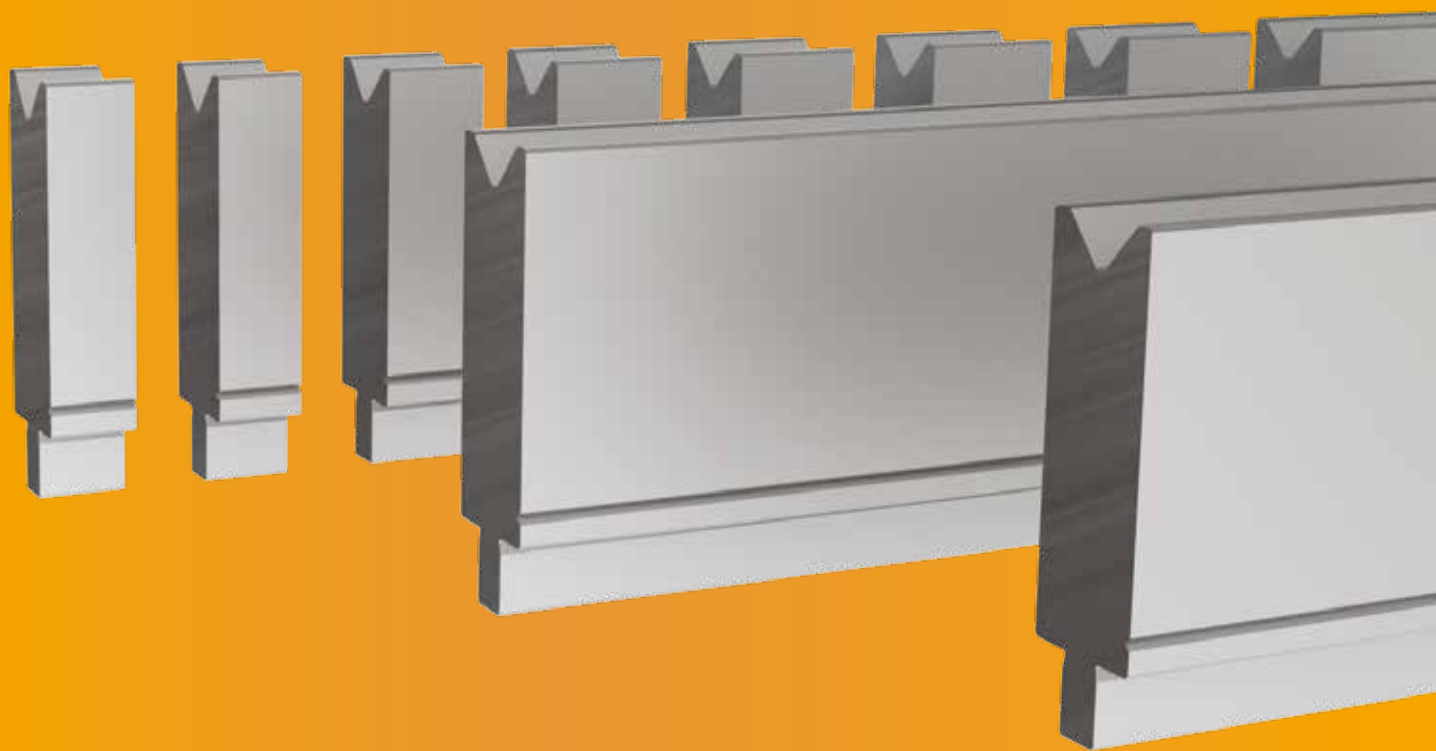
CODE

40.002





MATRICI DIES



ORANGE LINE

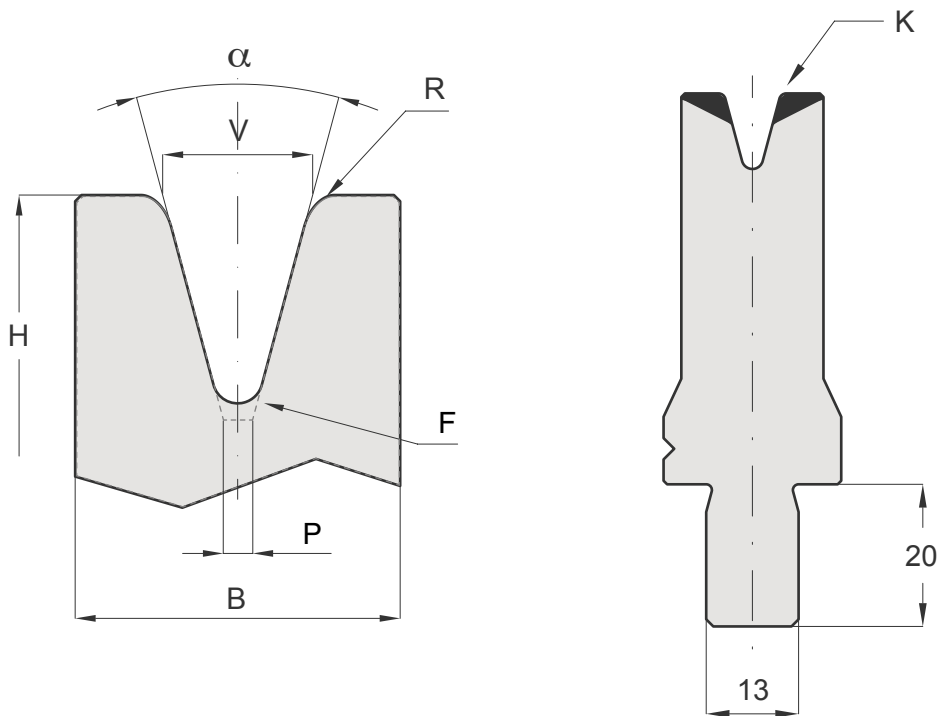
BYSTRONIC - BEYELER STYLE

MATRICI - DIES - MATRICES

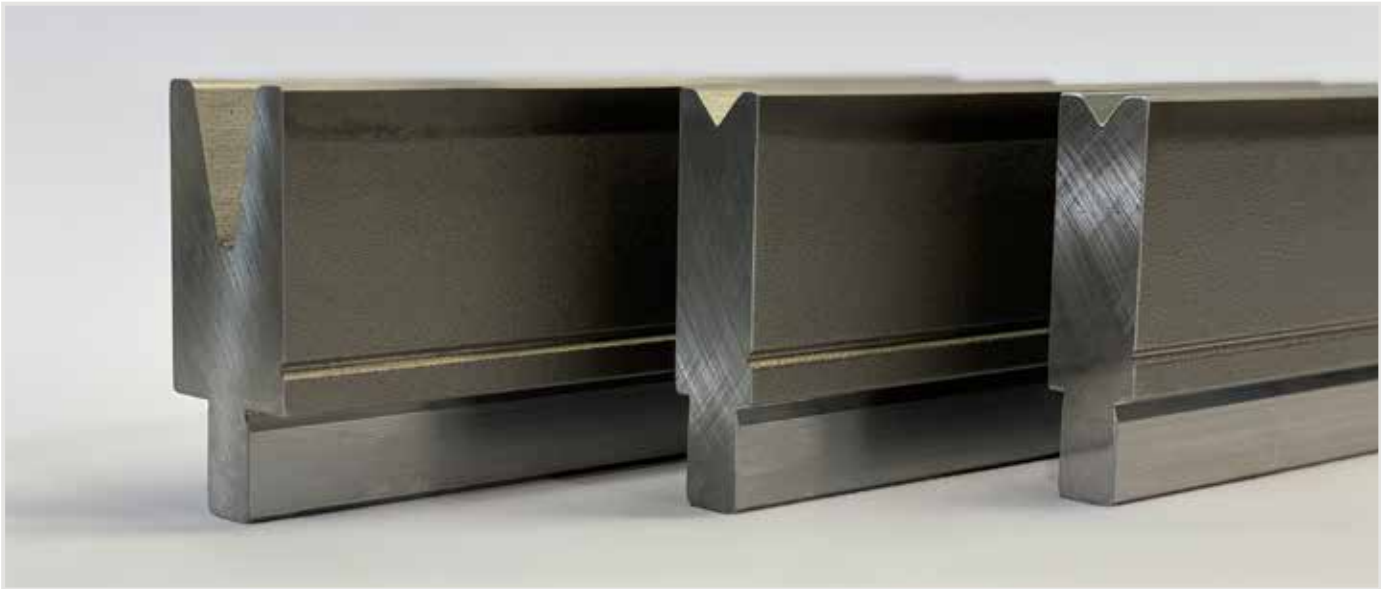
MATRIZES - MATRICES - MATRIZEN

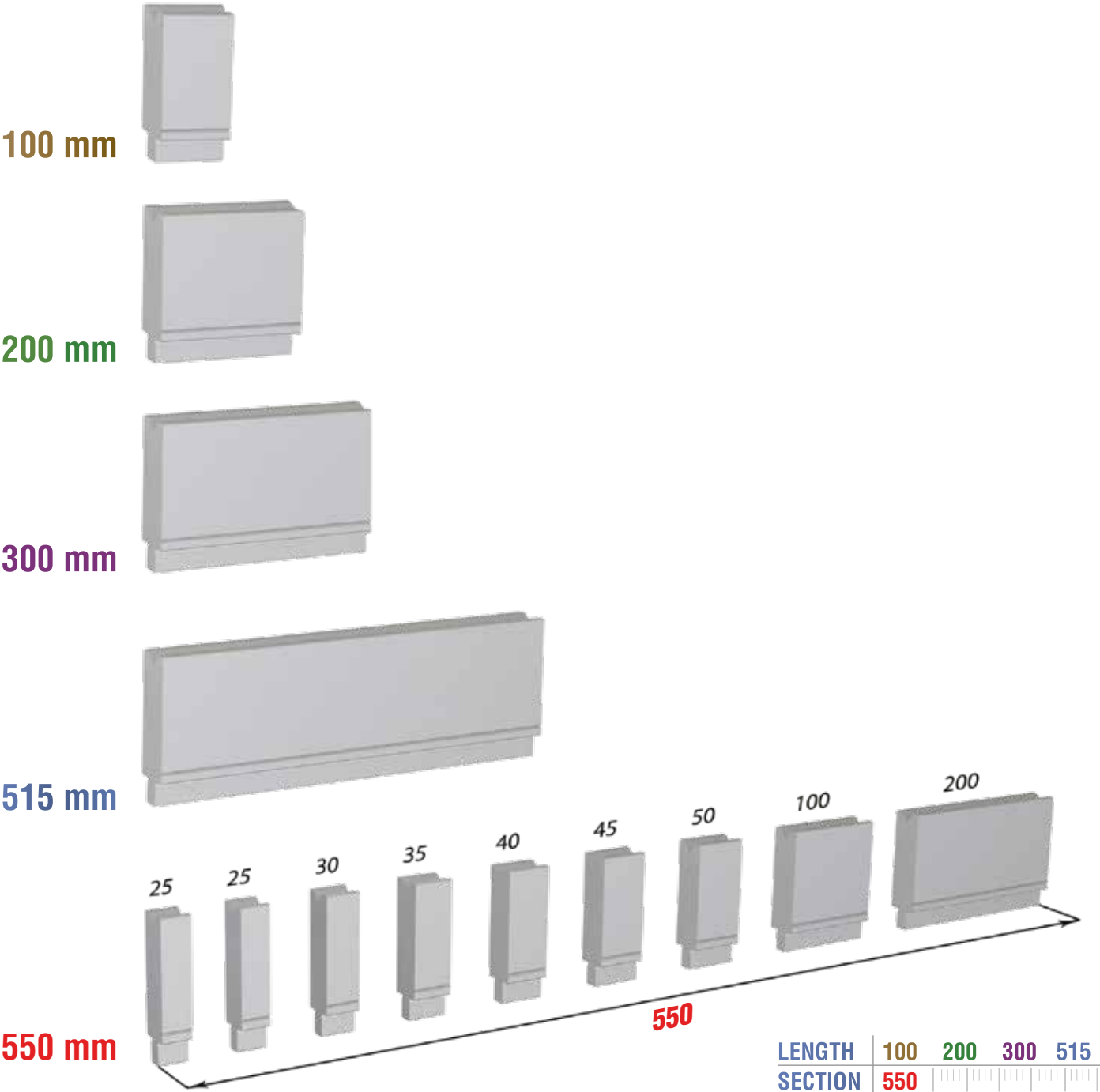
MATRICI - DIES

LE MATRICI STANDARD SONO DISPONIBILI A MAGAZZINO NELLE LUNGHEZZE DI: 100 / 200 / 300 mm - 515 mm E FRAZIONATI (550 mm)
STANDARD DIES ARE AVAILABLE ON STOCK IN THE FOLLOWING STANDARD LENGTHS: 100 / 200 / 300 mm - 515 mm AND SECTIONED (550 mm)
LAS MATRICES ESTÁN DISPONIBLES EN STOCK Y EN LONGITUDES DE: 100 / 200 / 300 mm - 515 mm Y FRACCIONADOS (550 mm)
AS MATRIZES ESTÃO DISPONÍVEIS EM STOCK/ESTOQUE NOS COMPRIMENTOS: 100 / 200 / 300 mm - 515 mm E FRACIONADOS (550 mm)
LES MATRICES STANDARDS SONT DISPONIBLES EN LONGUEURS: 100 / 200 / 300 mm - 515 mm ET FRACTIONNÉES (550 mm)
DIE AB LAGER LIEFERBAREN STANDARD-MATRIZEN SIND IN FOLGENDEN LÄNGEN ERHÄLTLICH: 100 / 200 / 300 mm - 515 mm DER UND SEKTIONIERT LÄNGE (550 mm)



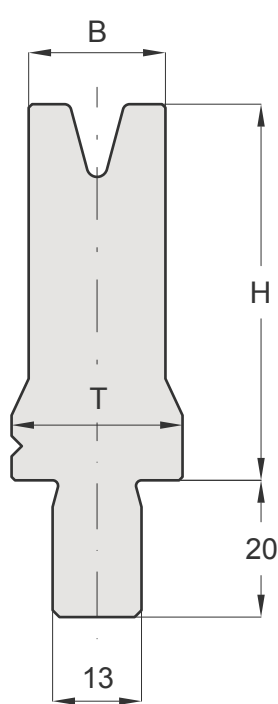
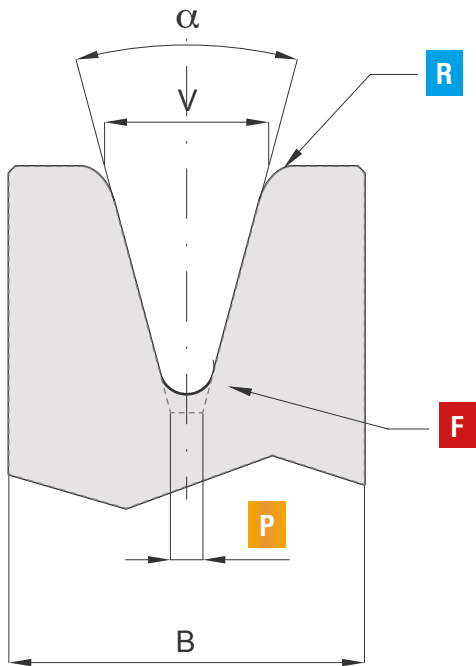
		LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
H	=	ALTEZZA	HEIGHT	ALTURA	ALTURA	HAUTEUR	STEMPELHÖHE
α	=	ANGOLO	ANGLE	ÂNGULO	ÂNGULO	ANGLE	WINKEL
R	=	RAGGIO	RADIUS	RADIO	RAIO	RAYON	RADIUS
K	=	PARTI USURABILI	WEAR PARTS	ZONDA DE DESGASTE	ZONA DE DESGASTE	ZONES D'USURE	VERSCHLEISSTEILE
B	=	BASE	WIDTH	BASE	BASE	BASE	BREITE
V	=	AMPIEZZA CAVA	DIE OPENING	APERTURA DE V	ABERTURA DO V	LARGEUR VE	ÖFFNUNGSWEITE
F	=	FONDO MATRICE	BOTTOM DIES	FONDO MATRIZ	FUNDO DA MATRIZ	FOND MATRICE	MATRIZENGRUND
P	=	PIANO	FLAT	PLANO	PLANO	PLAN	FLÄCHE





MATRICI - DIES H=55 / H=65 / H=85 / H=105

MATRICI - DIES - MATRICES - MATRIZES - MATRICES - MATRIZEN

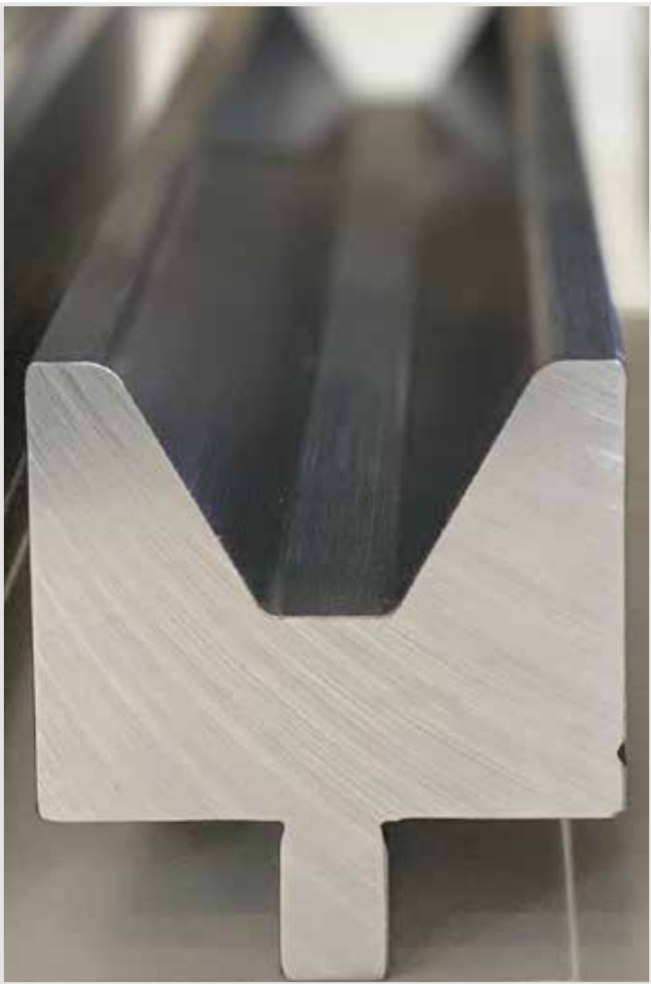


80°
60°
30°

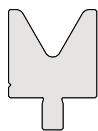
	LEGENDA	LEGEND	LEYENDA	LEGENDA	LÉGENDE	LEGENDE
F	= FONDO MATRICE	= BOTTOM DIE	= FONDO MATRIZ	= FUNDO DA MATRIZ	= FOND MATRICE	= MATRIZENGUND
R	= RAGGIO	= RADIUS	= RADIO	= RAIO	= RAYON	= RADIUS
P	= PIANO	= FLAT	= PLANO	= PLANO	= PLAN	= FLÄCHE

LENGTH	100	200	300	515
SECTION	550			

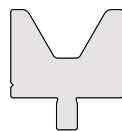
CODE	α	V	R	H	B	T	F	T/mt	Mt
24.080	80°	80	10,00	65	100	100	P15,0	140	
24.180	80°	100	12,00	85	125	125	P15,0	180	
24.120	80°	120	15,00	105	160	160	P35,0	200	
24.040	60°	40	5,00	55	55	55	R5,0	80	
24.050	60°	50	5,00	55	70	70	P15,0	100	
24.060	60°	60	7,00	65	80	80	P15,0	60	
24.306	30°	6	0.75	55	20	25	R0,7	40	
24.308	30°	8	1,00	55	20	25	R1,5	30	
24.310	30°	10	1,00	55	20	25	R1,5	20	
24.312	30°	12	1.5	55	25	25	R1,5	25	
24.017	30°	16	2,00	55	30	30	P5,0	45	
24.320	30°	20	2.5	55	30	30	P4,0	15	
24.018	30°	24	2,00	55	40	40	P8,0	50	
24.332	30°	32	4,00	55	55	55	P14,0	30	



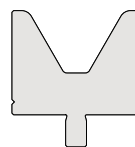
24.040



24.050



24.060



24.306



24.308



24.310



24.312



24.017



24.018



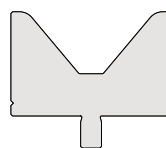
24.320



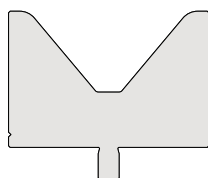
24.332



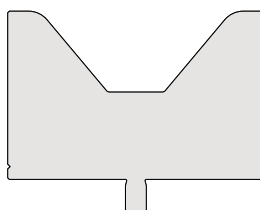
24.080



24.180



24.120





PIEGASCHIACCIA HEMMING TOOLS



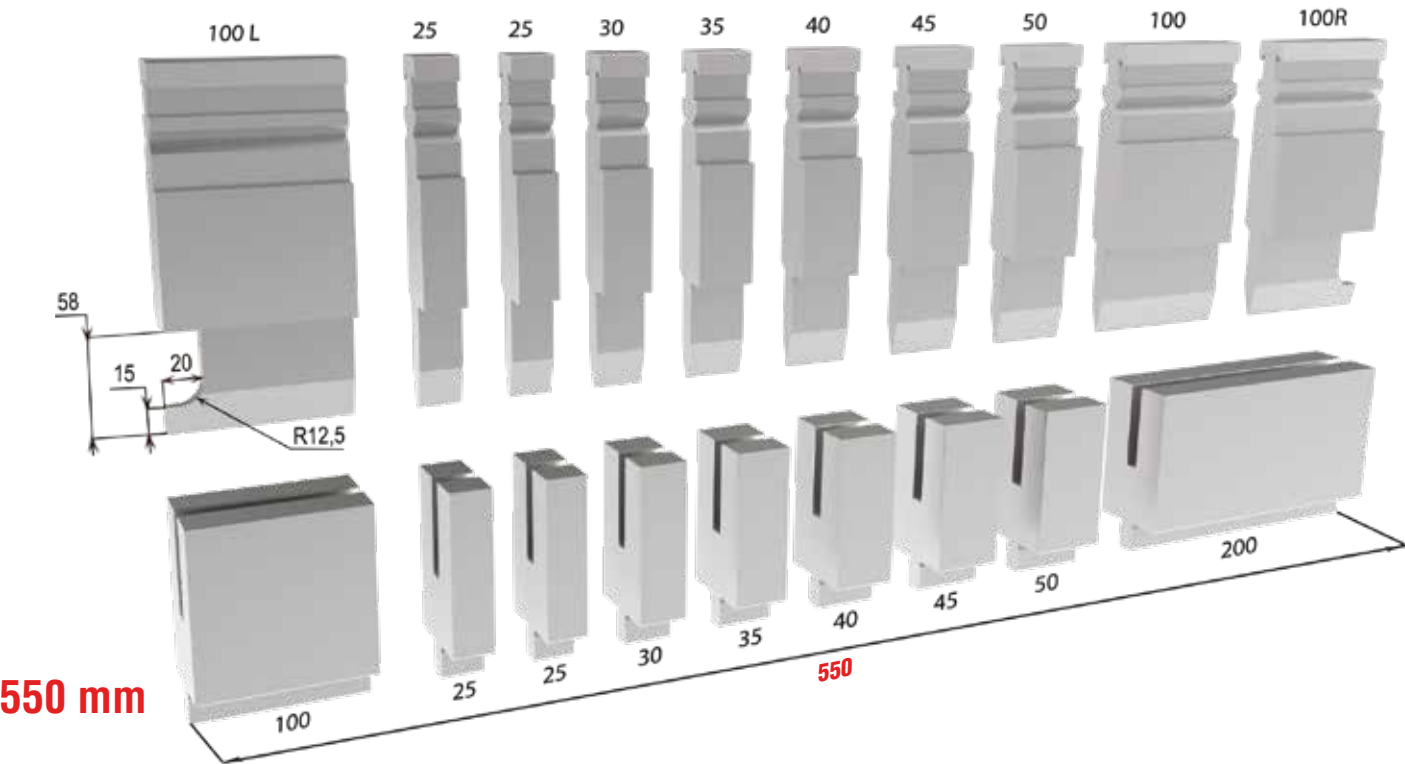
ORANGE LINE

BYSTRONIC - BEYELER STYLE

PIEGASCHIACCIA - HEMMING TOOLS

UTILLAJE PLEGAR/APLASTAR - FERRAMENTA ESMAGAMENTO/AMASSAMENTO

OUTIL À ÉCRASER - ZUDRÜCKWERKZEUGE



IL CARICO MASSIMO DELLE SCARPETTE CORRISPONDE AL 30% DEL CARICO MASSIMO INDICATO SUL PUNZONE.
THE FMAX OF THE HORN EXTENSIONS IS 30% OF THE FMAX OF THE PUNCH.
LA CARGA MÁXIMA EN LA BIGORNIAS, ES EL 30% DEL TONELAJE MÁXIMO INDICADO EN LOS PUNZONES.
A CARGA MÁXIMA NAS BIGORNAS É DE 30% DA TONELAGEM TOTAL MÁXIMA INDICADA PARA O PUNÇÃO.
LA FMAX DES BIGORNES REPRESÉNTÉ 30% DE LA FMAX DU POINÇON.
DIE FMAX DER HORNSTÜCKE BETRÄGT 30% DER FMAX DES STEMPELS

LENGTH	100	200	300	500
SECTION	550			

PIEGASCHIACCIA - HEMMING TOOLS

PIEGASCHIACCIA - HEMMING TOOLS - UTILLAJE PLEGAR/APLSTAR - FERRAMENTA ESMAGAMENTO/AMASSAMENTO - OUTIL À ÉCRASER - ZUDRÜCKWERKZEUGE

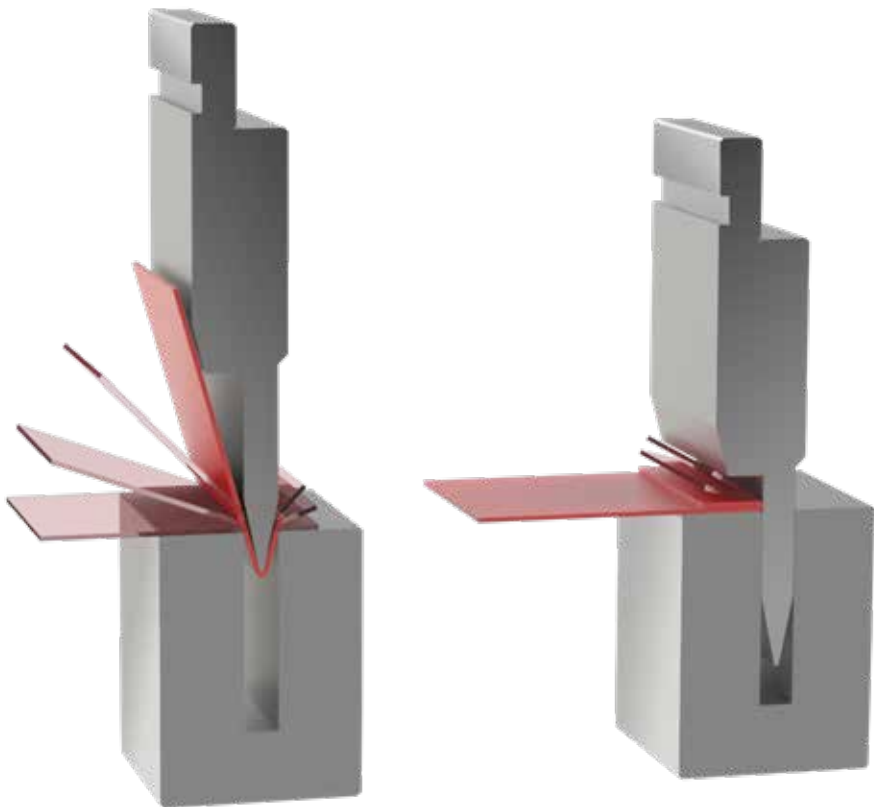
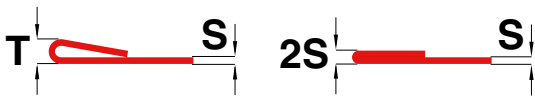


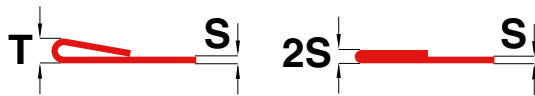
TABELLA DI PIEGATURA - BENDING CHART - TABLA DE PLEGADO - TABELA DE QUINAGEM/DOBRA - ABAQUE DE PLIAGE - PRESSKRAFTTABELLE

MATERIAL ACC.R ~ 40 Kg/MM²

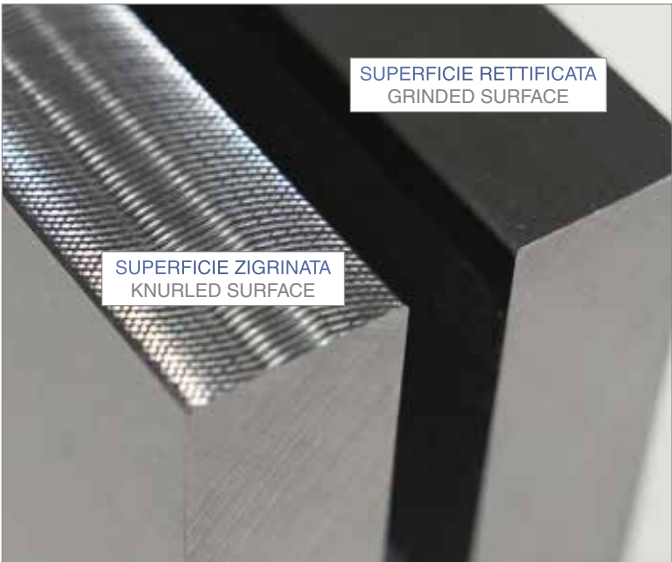


MATERIAL ACC.R ~ 40 Kg/MM ²				
S (mm)	(t/m)	T (mm)	(t/m)	2S(mm)
0,6	9	3	23	1,2
0,8	12	3	32	1,6
1,0	15	3,5	40	2,0
1,25	17	3,5	50	2,5
1,5	22	4,6	63	3,0
2,0	30	5,5	80	4,0
2,5	55	6,5	90	5,0
3,0	70	8,0	100	6,0

MATERIAL ACC.R ~ 70 Kg/MM²



MATERIAL ACC.R ~ 70 Kg/MM ²				
S (mm)	(t/m)	T (mm)	(t/m)	2S(mm)
0,6	15	3	35	1,2
0,8	20	3	50	1,6
1,0	25	3,5	60	2,0
1,25	26	3,5	80	2,5
1,5	38	4,6	95	3,0
2,0	50	5,5	130	4,0



CODE	α	R	H	T/Mt	Mt
14.908	24°	0.60	195.00	80	

LENGTH 100 200 300 500
SECTION 550

CODE	α	R	H	T/Mt	Mt
14.910	24°	0.60	195.00	80	

LENGTH 100 200 300 500
SECTION 550

CODE	α	R	H	T/Mt	Mt
14.912	24°	0.60	195.00	80	

LENGTH 100 200 300 500
SECTION 550

CODE	R	H	T/Mt	Mt
25.992	1.00	100.00	50	

SUPERFICIE ZIGRINATA
KNURLED SURFACE

SUPERFICIE RETTIFICATA
GRINDED SURFACE

Max sp 1mm Max tk 1mm Máx. esp 1mm
Max esp 1mm Max t 1mm Max t 1mm

LENGTH 100 200 300 500
SECTION 550

CODE	R	H	T/Mt	Mt
25.994	1.00	100.00	50	

SUPERFICIE ZIGRINATA
KNURLED SURFACE

SUPERFICIE RETTIFICATA
GRINDED SURFACE

Max sp 1,5mm Max tk 1,5mm Máx. esp 1,5mm
Max esp 1,5mm Max t 1,5mm Max t 1,5mm

LENGTH 100 200 300 500
SECTION 550

CODE	R	H	T/Mt	Mt
25.995	1.00	100.00	50	

SUPERFICIE ZIGRINATA
KNURLED SURFACE

SUPERFICIE RETTIFICATA
GRINDED SURFACE

Max sp 2mm Max tk 2mm Máx. esp 2mm
Max esp 2mm Max t 2mm Max t 2mm

LENGTH 100 200 300 500
SECTION 550

CODE	α	PAGE
10.300		29
10.301		29
10.302		29
10.303		29
10.304		29
10.305		29
10.306		29
10.307		29
10.308		29
10.309		29
10.310		29
10.311		29
10.312		29
10.313		29
10.314		29
10.315		29
10.316		29
10.317		29
10.318		29
10.319		29
10.320		29
10.321		29
10.322		29
10.323		29
10.324		29
10.325		29
11.300		29
11.301		29
11.302		29
11.303		29
11.304		29
11.305		29
11.306		29
11.307		29
11.308		29
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11.311		29
11.312		29
11.313		29
11.314		29
11.315		29
11.316		29
11.317		29
11.318		29
11.319		29
11.320		29
11.321		29
11.322		29
11.323		29
11.324		29
14.010	60°	10

CODE	α	PAGE
14.020	80°	10
14.030	28°	10
14.040	86°	10
14.050	28°	11
14.060	80°	11
14.080		26
14.085		26
14.090		26
14.095		26
14.150	85°	16
14.151	85°	16
14.152	85°	16
14.153	30°	17
14.154	30°	17
14.155	30°	17
14.156	85°	16
14.157	60°	17
14.158	85°	18
14.159	85°	18
14.160	85°	18
14.161	30°	19
14.162	30°	19
14.163	30°	19
14.164	85°	19
14.165	60°	18
14.250		28
14.251		28
14.252		28
14.280		22
14.281		22
14.282		22
14.908	24°	40
14.910	24°	40
14.912	24°	40
15.761	28°	23
15.763	28°	23
15.765	28°	23
15.766	28°	23
15.767	28°	23
15.768	28°	23
15.769	28°	23
15.774	84°	23
15.776	86°	23
24.017	30°	34
24.018	30°	34
24.040	60°	34
24.050	60°	34
24.060	60°	34
24.080	30°	34
24.120	30°	34
24.180	30°	34
24.306	30°	34

CODE	α	PAGE
24.308	30°	34
24.310	30°	34
24.312	80°	34
24.320	80°	34
24.332	80°	34
25.992		40
25.994		40
25.995		40
40.002		29
40.500		27
40.510	160°	27
40.511	90°	27
40.515	160°	27
40.516	90°	27
40.520	150°	27
40.521	90°	27
40.525	140°	27
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40.590	90°	27
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40.613	90°	27
40.614	90°	27
40.615	90°	27



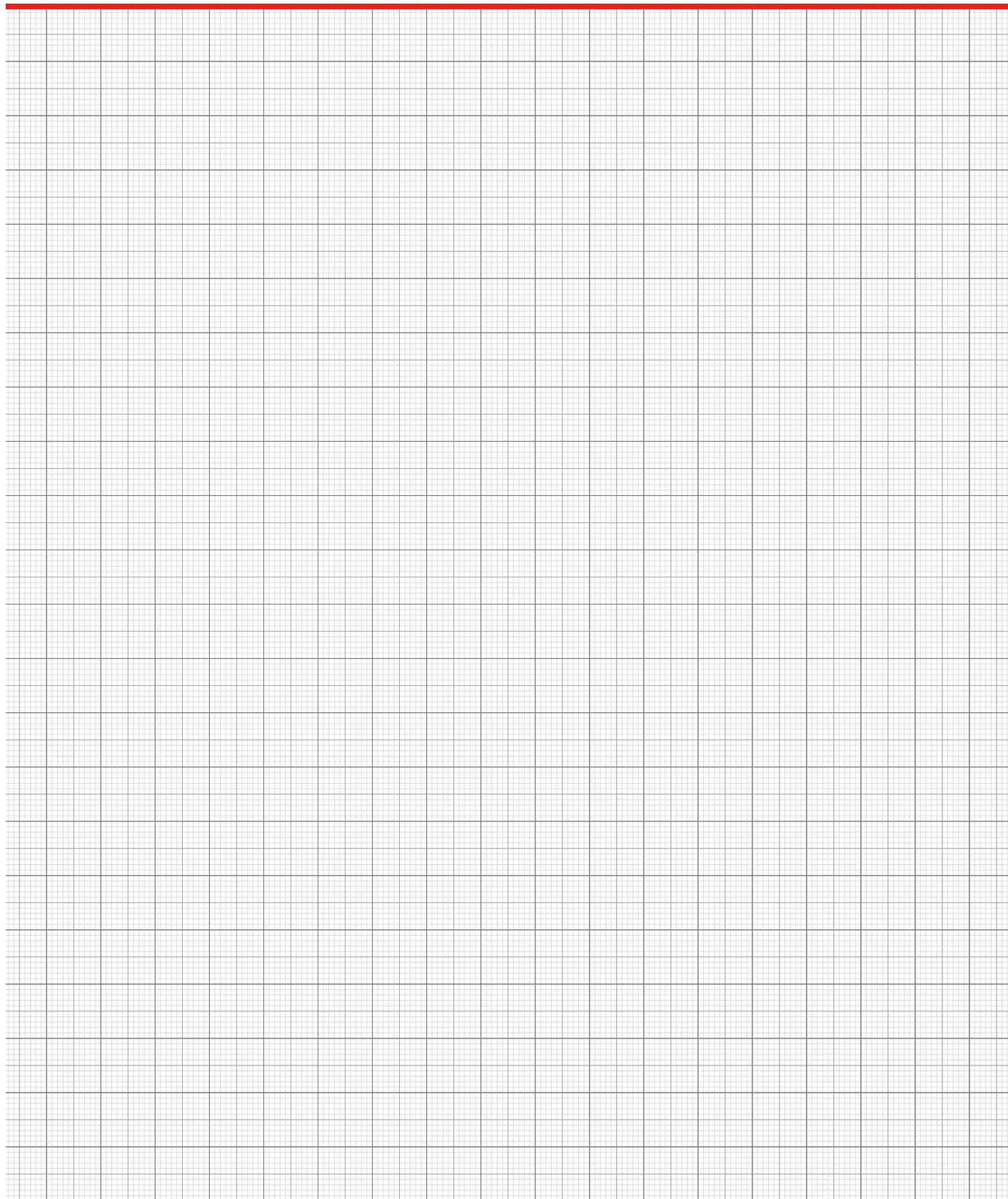
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tecnostamp@tecnostamp.it

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BLUE LINE

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COLGAR
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HÄMMERLE
EHT
NEWTON
WEINBRENNER**



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TOOLS**



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PRESS
BRAKES**



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BLADES**



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PRESS
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REFURBISHED
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BRAKES**



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LES CATALOGUES SONT DISPONIBLES SUR LE SITE WEB
DIE KATALOGE SIND AUF DER WEBSITE VERFÜGBAR



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