

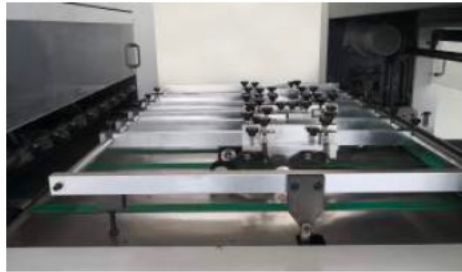
MHC 1100BL 1300BL 1500BL 1650BL 1900BL Semi-automatic Die Cutting Machine With Feeding Table (two times position function) 半自动前沿送纸平压平模切机(二次定位)



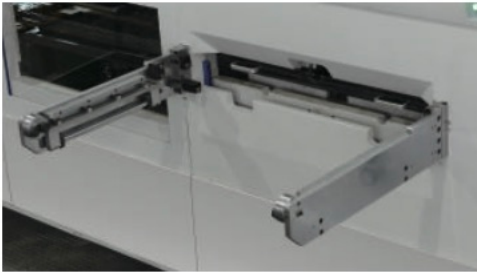
Two Times Position Function

MHC系列 " 创新型 " 半自动前沿送纸平压平模切机，是我公司在原先半自动平压平模切机上加装了前沿输送机构装置,瓦楞纸板等在递纸时经过二组压辊与二次定位功能使产品更加平整，提高了模切的精度与速度。本产品结合国内外同类产品的优越性能研制开发的适用于高档彩盒、彩箱模切的专用设备。本机采用高强度叼纸牙排。先进的开牙叼纸机构能适应各类型纸板、卡纸、瓦楞纸；前后定位及侧定位机构使纸张的模切精度得以保证。具备高精度间歇机构；动作迅速的气动离合，气动锁版。使用可编程控制器及人机界面，数字显示机器的工作速度。加工张数。总运行时间；机器的故障显示使故障排除操作非常方便。应用变频控制器控制主电机无级调速，运行平稳。本机多处设有传感器和安全设置，保障机器正常工作和人身安全。

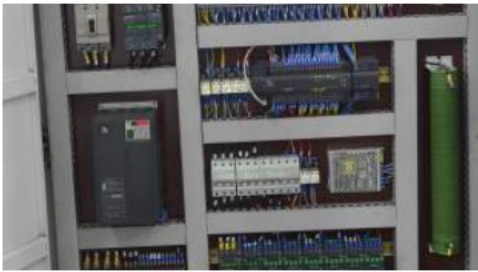
MHC series "INNOVATION" Semi-automatic Die Cutting Machine is equipped with front conveyor delivery mechanism. The two groups of pressing wheels and two times positioning function will make the products more flat, and improve the accuracy and speed. The machine's development is combined with advantages of similar products in domestic and over seas, is special equipment for packing products such as cartons and paper boxes. Gripper bars with high intensity are applicable to all kinds of cardboard, paperboard and corrugated paper. Frontal, back and side registration mechanism ensures great precision of die-cutting. Other parts are adopted such as intermittent mechanism with high precision, air clutch, pneumatic locking mechanism, programmable controller and man-machine interface. The interface can display various digital information of machine such as working speed, amount of paper processed, total running time, etc. It is easy to eliminate troubles according to the display of trouble shooting. Transducer is adopted to control the main motor in achieving step-less speed variation.



输送带 Transportation Unit



模切部 Die Cutting Unit



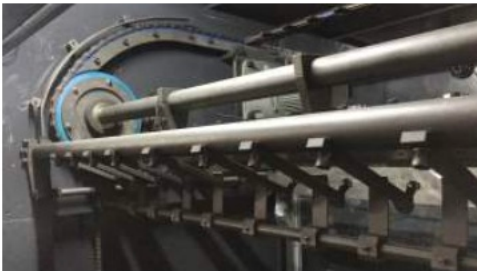
电器部 Electric Appliance Unit



采用台湾精铸合金青铜，具有良好减磨性和抗胶合能力。精密加工后由高级技师精细刮削而成。精度高、无噪音、磨损小。
Worm Gear: It adopts bronze alloy from taiwan It Has The feature high precision ,low noise and low abrasion.



清废部 Stripping Unit



主链条驱动：德国品牌高精链条，性能更优越
Main Chain Drive: High Precision Chain (Germany Brand) Performance Is More Superior



电脑控制与监控部：人机界面，可视化操作
Computer Control And Monitoring Section: Human Interface, Visualization Operations

主要技术参数 Main technical parameter						
类别 / 型号	Model	1100BL/BLC型	1300BL/BLC型	1500BL/BLC型	1650BL/BLC型	1900BL/BLC型
最大纸张幅面	Max. paper size	1100 × 790(mm)	1300 × 940(mm)	1500 × 1100(mm)	1650 × 1200(mm)	1900 × 1400(mm)
最小纸张幅面	Min. paper size	400 × 350(mm)	470 × 420(mm)	470 × 420(mm)	550 × 500(mm)	650 × 550(mm)
最大模切尺寸	Max. die-cutting size	1070 × 770(mm)	1280 × 920(mm)	1480 × 1080(mm)	1620 × 1180(mm)	1870 × 1380(mm)
机器最高速度	Max. working speed	6000(s/h)	5000(s/h)	5000(s/h)	4000(s/h)	3500(s/h)
额定总功率	Rated power	11kw	13.5kw	13.5kw	19.7kw	22kw
最大工作压力	Max. working pressure	300(t)	300(t)	300(t)	300(t)	300(t)
机器重量	Machine weight	14/15(t)	16/17(t)	18/19(t)	21/22(t)	29/30(t)
整机尺寸	Overall dimension(BL)	6200 × 4000 × 2300(mm)	6672 × 4400 × 2300(mm)	7582 × 4600 × 2300(mm)	7978 × 5000 × 2500(mm)	8218 × 5300 × 2500(mm)
	(BLC)	7200 × 4000 × 2300(mm)	7700 × 4400 × 2300(mm)	8830 × 4600 × 2300(mm)	9337 × 5000 × 2500(mm)	9732 × 5300 × 2500(mm)
(长含预上纸轨道 L:paper prepared track included 宽含脚踏板 W:platform included)						
纸张适用范围	Scope of application	E、B、C、A和AB瓦楞纸板 E、B、C、A and AB flute corrugated paper (1~8.5mm thickness)				