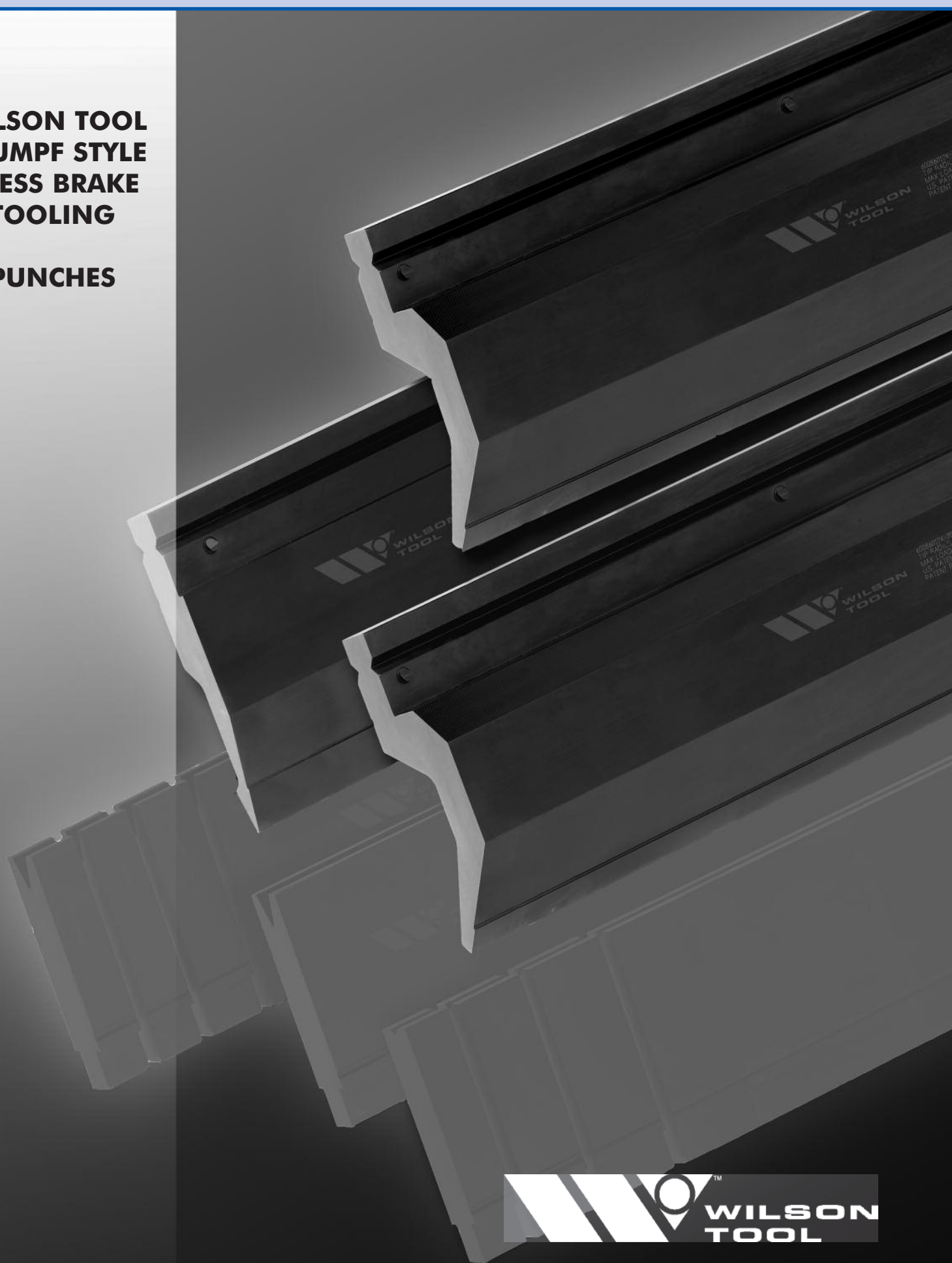


**WILSON TOOL  
TRUMPF STYLE  
PRESS BRAKE  
TOOLING**

**PUNCHES**



## Punches

|                    |                             |
|--------------------|-----------------------------|
| Page 3.....        | Click & Lock                |
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## DIES

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60024



60025



60026



60027



60028

## Punch Profile - Button Chart

| Punch Profile | Button Assembly |
|---------------|-----------------|
| E600          | 60027           |
| E605          | 60027           |
| E601          | 60025           |
| E602          | 60024           |
| E603          | 60026           |
| E604          | 60024           |
| E610          | 60028           |
| E611          | 60026           |
| E612          | 60026           |
| E613          | 60026           |
| E614          | 60026           |

Wilson Tool has developed an innovative push button, enabling the punch to be clicked in and out vertically. This together with high quality manufacturing, makes a more efficient and versatile alternative.

The button is in all punches up to 100mm long, the rest have pins in as standard. Buttons can be put in as an option on lengths over 100mm, at extra cost, but only if the weights are under 12.7kg.

| Cat.No. | Description                    | Price |
|---------|--------------------------------|-------|
| 60024   | WT Punch Button Assembly - 8mm |       |
| 980130  | Push Button Safety Tang        |       |
| 980156  | Safety Tang Shoulder Bolt      |       |
| 980171  | Safety Tang Logo Plug          |       |
| 980157  | Spring                         |       |

| Cat.No. | Description                     | Price |
|---------|---------------------------------|-------|
| 60025   | WT Punch Button Assembly - 15mm |       |
| 980130  | Push Button Safety Tang         |       |
| 980152  | Button Extension 15mm           |       |
| 980156  | Safety Tang Shoulder Bolt       |       |
| 50079   | Safety Tang Logo Plug, Small    |       |
| 980157  | Spring                          |       |

| Cat.No. | Description                     | Price £ |
|---------|---------------------------------|---------|
| 60026   | WT Punch Button Assembly - 25mm |         |
| 980130  | Push Button Safety Tang         |         |
| 980153  | Button Extension 25mm           |         |
| 980156  | Safety Tang Shoulder Bolt       |         |
| 50079   | Safety Tang Logo Plug, Small    |         |
| 980157  | Spring                          |         |

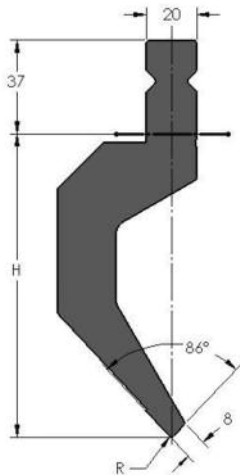
| Cat.No. | Description                     | Price £ |
|---------|---------------------------------|---------|
| 60027   | WT Punch Button Assembly - 39mm |         |
| 980130  | Push Button Safety Tang         |         |
| 980154  | Button Extension 39mm           |         |
| 980156  | Safety Tang Shoulder Bolt       |         |
| 50079   | Safety Tang Logo Plug, Small    |         |
| 980157  | Spring                          |         |

| Cat.No. | Description                     | Price £ |
|---------|---------------------------------|---------|
| 60028   | WT Punch Button Assembly - 50mm |         |
| 980130  | Push Button Safety Tang         |         |
| 980155  | Button Extension 50mm           |         |
| 980156  | Safety Tang Shoulder Bolt       |         |
| 50079   | Safety Tang Logo Plug, Small    |         |
| 980157  | Spring                          |         |

# Punches

## SWAN-NECK PUNCH

| WILSON PROFILE | E600    |
|----------------|---------|
| TRUMPF PROFILE | OW200/K |
| RADIUS         | R1      |
| ANGLE          | 86°     |
| HEIGHT         | 120     |



MAXIMUM LOADING: 800 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60086010-4050B |         |
| Length 3050 | E60086010-3050B |         |
| Length 2550 | E60086010-2550B |         |
| Length 2050 | E60086010-2050B |         |
| Length 1250 | E60086010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E60086010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E60086010-500  |         |
| 300         | E60086010-300  |         |
| 200         | E60086010-200  |         |
| Horn right  | E60086010-100R |         |
| Horn left   | E60086010-100L |         |
| 100         | E60086010-100  |         |
| 50          | E60086010-50   |         |
| 45          | E60086010-45   |         |
| 40          | E60086010-40   |         |
| 35          | E60086010-35   |         |
| 30          | E60086010-30   |         |
| 25          | E60086010-25   |         |

## MODIFIED PUNCH TIP RADII

| E600 | R0.5  | R1.6  | R2    | R2.3 | RADIUS |
|------|-------|-------|-------|------|--------|
|      | 86°   | 86°   | 86°   | 86°  | ANGLE  |
|      | 119.8 | 119.2 | 119.2 | 119  | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60086005-4050B | E60086016-4050B | E60086020-4050B | E60086023-4050B | P.O.A   |
| Length 3050 | E60086005-3050B | E60086016-3050B | E60086020-3050B | E60086023-3050B | P.O.A   |
| Length 2550 | E60086005-2550B | E60086016-2550B | E60086020-2550B | E60086023-2550B | P.O.A   |
| Length 2050 | E60086005-2050B | E60086016-2050B | E60086020-2050B | E60086023-2050B | P.O.A   |
| Length 1250 | E60086005-1250B | E60086016-1250B | E60086020-1250B | E60086023-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60086005-4050A | E60086016-4050A | E60086020-4050A | E60086023-4050A | P.O.A   |
| Length 3050 | E60086005-3050A | E60086016-3050A | E60086020-3050A | E60086023-3050A | P.O.A   |
| Length 2550 | E60086005-2550A | E60086016-2550A | E60086020-2550A | E60086023-2550A | P.O.A   |
| Length 2050 | E60086005-2050A | E60086016-2050A | E60086020-2050A | E60086023-2050A | P.O.A   |
| Length 1250 | E60086005-1250A | E60086016-1250A | E60086020-1250A | E60086023-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E60086005-250 | E60086016-250 | E60086020-250 | E60086023-250 | P.O.A   |

### SINGLE

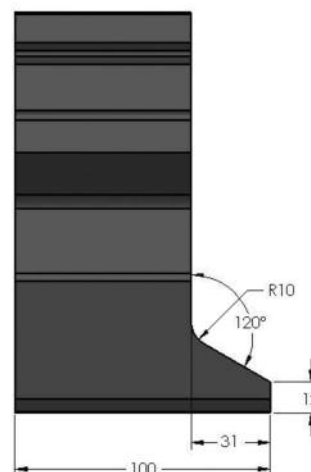
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E60086005-500  | E60086016-500  | E60086020-500  | E60086023-500  | P.O.A   |
| 300         | E60086005-300  | E60086016-300  | E60086020-300  | E60086023-300  | P.O.A   |
| 200         | E60086005-200  | E60086016-200  | E60086020-200  | E60086023-200  | P.O.A   |
| Horn right  | E60086005-100R | E60086016-100R | E60086020-100R | E60086023-100R | P.O.A   |
| Horn left   | E60086005-100L | E60086016-100L | E60086020-100L | E60086023-100L | P.O.A   |
| 100         | E60086005-100  | E60086016-100  | E60086020-100  | E60086023-100  | P.O.A   |
| 50          | E60086005-50   | E60086016-50   | E60086020-50   | E60086023-50   | P.O.A   |
| 45          | E60086005-45   | E60086016-45   | E60086020-45   | E60086023-45   | P.O.A   |
| 40          | E60086005-40   | E60086016-40   | E60086020-40   | E60086023-40   | P.O.A   |
| 35          | E60086005-35   | E60086016-35   | E60086020-35   | E60086023-35   | P.O.A   |
| 30          | E60086005-30   | E60086016-30   | E60086020-30   | E60086023-30   | P.O.A   |
| 25          | E60086005-25   | E60086016-25   | E60086020-25   | E60086023-25   | P.O.A   |

Dimensions in (mm)

## SWAN-NECK PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60086010-4050A | P.O.A   |
| Length 3050 | E60086010-3050A | P.O.A   |
| Length 2550 | E60086010-2550A | P.O.A   |
| Length 2050 | E60086010-2050A |         |
| Length 1250 | E60086010-1250A |         |



### MODIFIED PUNCH TIP RADII

| E600 | R2.5 | R3    | R3.2  | R4    | RADIUS |
|------|------|-------|-------|-------|--------|
|      | 86°  | 86°   | 86°   | 86°   | ANGLE  |
|      | 119  | 118.7 | 118.6 | 118.3 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60086025-4050B | E60086030-4050B | E60086032-4050B | E60086040-4050B | P.O.A   |
| Length 3050 | E60086025-3050B | E60086030-3050B | E60086032-3050B | E60086040-3050B | P.O.A   |
| Length 2550 | E60086025-2550B | E60086030-2550B | E60086032-2550B | E60086040-2550B | P.O.A   |
| Length 2050 | E60086025-2050B | E60086030-2050B | E60086032-2050B | E60086040-2050B | P.O.A   |
| Length 1250 | E60086025-1250B | E60086030-1250B | E60086032-1250B | E60086040-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60086025-4050A | E60086030-4050A | E60086032-4050A | E60086040-4050A | P.O.A   |
| Length 3050 | E60086025-3050A | E60086030-3050A | E60086032-3050A | E60086040-3050A | P.O.A   |
| Length 2550 | E60086025-2550A | E60086030-2550A | E60086032-2550A | E60086040-2550A | P.O.A   |
| Length 2050 | E60086025-2050A | E60086030-2050A | E60086032-2050A | E60086040-2050A | P.O.A   |
| Length 1250 | E60086025-1250A | E60086030-1250A | E60086032-1250A | E60086040-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E60086025-250 | E60086030-250 | E60086032-250 | E60086040-250 | P.O.A   |

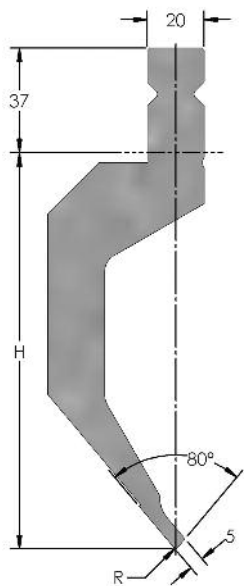
### SINGLE

| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E60086025-500  | E60086030-500  | E60086032-500  | E60086040-500  | P.O.A   |
| 300         | E60086025-300  | E60086030-300  | E60086032-300  | E60086040-300  | P.O.A   |
| 200         | E60086025-200  | E60086030-200  | E60086032-200  | E60086040-200  | P.O.A   |
| Horn right  | E60086025-100R | E60086030-100R | E60086032-100R | E60086040-100R | P.O.A   |
| Horn left   | E60086025-100L | E60086030-100L | E60086032-100L | E60086040-100L | P.O.A   |
| 100         | E60086025-100  | E60086030-100  | E60086032-100  | E60086040-100  | P.O.A   |
| 50          | E60086025-50   | E60086030-50   | E60086032-50   | E60086040-50   | P.O.A   |
| 45          | E60086025-45   | E60086030-45   | E60086032-45   | E60086040-45   | P.O.A   |
| 40          | E60086025-40   | E60086030-40   | E60086032-40   | E60086040-40   | P.O.A   |
| 35          | E60086025-35   | E60086030-35   | E60086032-35   | E60086040-35   | P.O.A   |
| 30          | E60086025-30   | E60086030-30   | E60086032-30   | E60086040-30   | P.O.A   |
| 25          | E60086025-25   | E60086030-25   | E60086032-25   | E60086040-25   | P.O.A   |

Dimensions in (mm)

# Punches

## THIN TIP PUNCH



| WILSON PROFILE | E605    |
|----------------|---------|
| TRUMPF PROFILE | OW280/K |
| RADIUS         | R0.5    |
| ANGLE          | 80°     |
| HEIGHT         | 140     |

MAXIMUM LOADING: 400 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60580005-4050B |         |
| Length 3050 | E60580005-3050B |         |
| Length 2550 | E60580005-2550B |         |
| Length 2050 | E60580005-2050B |         |
| Length 1250 | E60580005-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E60580005-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E60580005-500  |         |
| 300         | E60580005-300  |         |
| 200         | E60580005-200  |         |
| Horn right  | E60580005-100R |         |
| Horn left   | E60580005-100L |         |
| 100         | E60580005-100  |         |
| 50          | E60580005-50   |         |
| 45          | E60580005-45   |         |
| 40          | E60580005-40   |         |
| 35          | E60580005-35   |         |
| 30          | E60580005-30   |         |
| 25          | E60580005-25   |         |

## MODIFIED PUNCH TIP RADII

| E605 |  |  |  |  | RADIUS |
|------|--|--|--|--|--------|
|      |  |  |  |  | ANGLE  |
|      |  |  |  |  | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 |          |          |          |          | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 |          |          |          |          | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 250         |          |          |          |          | P.O.A   |

### SINGLE

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 500         |          |          |          |          | P.O.A   |
| 300         |          |          |          |          | P.O.A   |
| 200         |          |          |          |          | P.O.A   |
| Horn right  |          |          |          |          | P.O.A   |
| Horn left   |          |          |          |          | P.O.A   |
| 100         |          |          |          |          | P.O.A   |
| 50          |          |          |          |          | P.O.A   |
| 45          |          |          |          |          | P.O.A   |
| 40          |          |          |          |          | P.O.A   |
| 35          |          |          |          |          | P.O.A   |
| 30          |          |          |          |          | P.O.A   |
| 25          |          |          |          |          | P.O.A   |

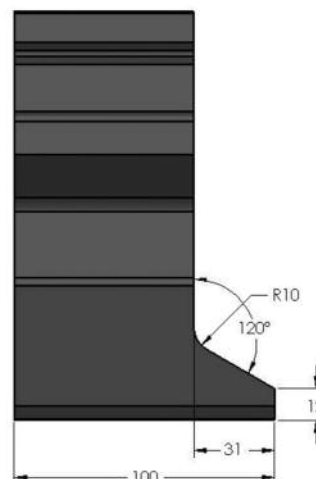
Dimensions in (mm)

Other Radii Available on Request

## THIN TIP PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60580005-4050A | P.O.A   |
| Length 3050 | E60580005-3050A | P.O.A   |
| Length 2550 | E60580005-2550A | P.O.A   |
| Length 2050 | E60580005-2050A |         |
| Length 1250 | E60580005-1250A |         |



## MODIFIED PUNCH TIP RADII

| E605 |  |  |  |  | RADIUS |
|------|--|--|--|--|--------|
|      |  |  |  |  | ANGLE  |
|      |  |  |  |  | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 |          |          |          |          | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 |          |          |          |          | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

## SECTIONALISED

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 250         |          |          |          |          | P.O.A   |

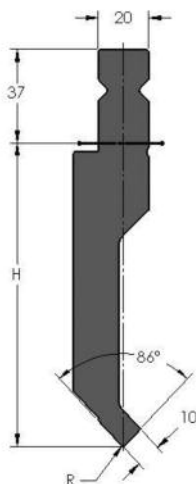
## SINGLE

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 500         |          |          |          |          | P.O.A   |
| 300         |          |          |          |          | P.O.A   |
| 200         |          |          |          |          | P.O.A   |
| Horn right  |          |          |          |          | P.O.A   |
| Horn left   |          |          |          |          | P.O.A   |
| 100         |          |          |          |          | P.O.A   |
| 50          |          |          |          |          | P.O.A   |
| 45          |          |          |          |          | P.O.A   |
| 40          |          |          |          |          | P.O.A   |
| 35          |          |          |          |          | P.O.A   |
| 30          |          |          |          |          | P.O.A   |
| 25          |          |          |          |          | P.O.A   |

# Punches

## GOOSE-NECK PUNCH

|                       |                |
|-----------------------|----------------|
| <b>WILSON PROFILE</b> | <b>E601</b>    |
| <b>TRUMPF PROFILE</b> | <b>OW201/K</b> |
| RADIUS                | R1             |
| ANGLE                 | 86°            |
| HEIGHT                | 120            |



**MAXIMUM LOADING: 800 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60186010-4050B |         |
| Length 3050 | E60186010-3050B |         |
| Length 2550 | E60186010-2550B |         |
| Length 2050 | E60186010-2050B |         |
| Length 1250 | E60186010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E60186010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E60186010-500  |         |
| 300         | E60186010-300  |         |
| 200         | E60186010-200  |         |
| Horn right  | E60186010-100R |         |
| Horn left   | E60186010-100L |         |
| 100         | E60186010-100  |         |
| 50          | E60186010-50   |         |
| 45          | E60186010-45   |         |
| 40          | E60186010-40   |         |
| 35          | E60186010-35   |         |
| 30          | E60186010-30   |         |
| 25          | E60186010-25   |         |

## MODIFIED PUNCH TIP RADII

| E601 | R0.5  | R1.6  | R2    | R2.3 | RADIUS |
|------|-------|-------|-------|------|--------|
|      | 86°   | 86°   | 86°   | 86°  | ANGLE  |
|      | 119.8 | 119.4 | 119.2 | 119  | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60186005-4050B | E60186016-4050B | E60186020-4050B | E60186023-4050B | P.O.A   |
| Length 3050 | E60186005-3050B | E60186016-3050B | E60186020-3050B | E60186023-3050B | P.O.A   |
| Length 2550 | E60186005-2550B | E60186016-2550B | E60186020-2550B | E60186023-2550B | P.O.A   |
| Length 2050 | E60186005-2050B | E60186016-2050B | E60186020-2050B | E60186023-2050B | P.O.A   |
| Length 1250 | E60186005-1250B | E60186016-1250B | E60186020-1250B | E60186023-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60186005-4050A | E60186016-4050A | E60186020-4050A | E60186023-4050A | P.O.A   |
| Length 3050 | E60186005-3050A | E60186016-3050A | E60186020-3050A | E60186023-3050A | P.O.A   |
| Length 2550 | E60186005-2550A | E60186016-2550A | E60186020-2550A | E60186023-2550A | P.O.A   |
| Length 2050 | E60186005-2050A | E60186016-2050A | E60186020-2050A | E60186023-2050A | P.O.A   |
| Length 1250 | E60186005-1250A | E60186016-1250A | E60186020-1250A | E60186023-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E60186005-250 | E60186016-250 | E60186020-250 | E60186023-250 | P.O.A   |

### SINGLE

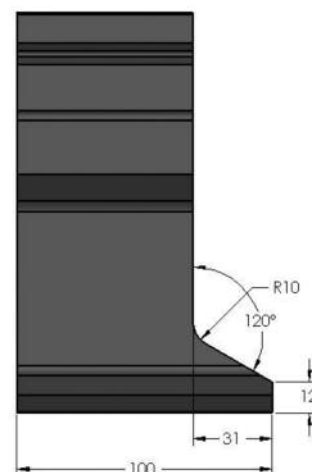
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E60186005-500  | E60186016-500  | E60186020-500  | E60186023-500  | P.O.A   |
| 300         | E60186005-300  | E60186016-300  | E60186020-300  | E60186023-300  | P.O.A   |
| 200         | E60186005-200  | E60186016-200  | E60186020-200  | E60186023-200  | P.O.A   |
| Horn right  | E60186005-100R | E60186016-100R | E60186020-100R | E60186023-100R | P.O.A   |
| Horn left   | E60186005-100L | E60186016-100L | E60186020-100L | E60186023-100L | P.O.A   |
| 100         | E60186005-100  | E60186016-100  | E60186020-100  | E60186023-100  | P.O.A   |
| 50          | E60186005-50   | E60186016-50   | E60186020-50   | E60186023-50   | P.O.A   |
| 45          | E60186005-45   | E60186016-45   | E60186020-45   | E60186023-45   | P.O.A   |
| 40          | E60186005-40   | E60186016-40   | E60186020-40   | E60186023-40   | P.O.A   |
| 35          | E60186005-35   | E60186016-35   | E60186020-35   | E60186023-35   | P.O.A   |
| 30          | E60186005-30   | E60186016-30   | E60186020-30   | E60186023-30   | P.O.A   |
| 25          | E60186005-25   | E60186016-25   | E60186020-25   | E60186023-25   | P.O.A   |

Dimensions in (mm)

## GOOSE-NECK PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60186010-4050A | P.O.A   |
| Length 3050 | E60186010-3050A | P.O.A   |
| Length 2550 | E60186010-2550A | P.O.A   |
| Length 2050 | E60186010-2050A |         |
| Length 1250 | E60186010-1250A |         |



### MODIFIED PUNCH TIP RADII

| E601 | R2.5 | R3    | R3.2  | R4    | RADIUS |
|------|------|-------|-------|-------|--------|
|      | 86°  | 86°   | 86°   | 86°   | ANGLE  |
|      | 119  | 118.8 | 118.6 | 118.2 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60186025-4050B | E60186030-4050B | E60186032-4050B | E60186040-4050B | P.O.A   |
| Length 3050 | E60186025-3050B | E60186030-3050B | E60186032-3050B | E60186040-3050B | P.O.A   |
| Length 2550 | E60186025-2550B | E60186030-2550B | E60186032-2550B | E60186040-2550B | P.O.A   |
| Length 2050 | E60186025-2050B | E60186030-2050B | E60186032-2050B | E60186040-2050B | P.O.A   |
| Length 1250 | E60186025-1250B | E60186030-1250B | E60186032-1250B | E60186040-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60186025-4050A | E60186030-4050A | E60186032-4050A | E60186040-4050A | P.O.A   |
| Length 3050 | E60186025-3050A | E60186030-3050A | E60186032-3050A | E60186040-3050A | P.O.A   |
| Length 2550 | E60186025-2550A | E60186030-2550A | E60186032-2550A | E60186040-2550A | P.O.A   |
| Length 2050 | E60186025-2050A | E60186030-2050A | E60186032-2050A | E60186040-2050A | P.O.A   |
| Length 1250 | E60186025-1250A | E60186030-1250A | E60186032-1250A | E60186040-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E60186025-250 | E60186030-250 | E60186032-250 | E60186040-250 | P.O.A   |

### SINGLE

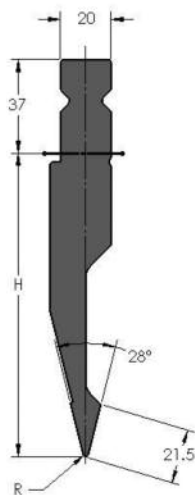
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E60186025-500  | E60186030-500  | E60186032-500  | E60186040-500  | P.O.A   |
| 300         | E60186025-300  | E60186030-300  | E60186032-300  | E60186040-300  | P.O.A   |
| 200         | E60186025-200  | E60186030-200  | E60186032-200  | E60186040-200  | P.O.A   |
| Horn right  | E60186025-100R | E60186030-100R | E60186032-100R | E60186040-100R | P.O.A   |
| Horn left   | E60186025-100L | E60186030-100L | E60186032-100L | E60186040-100L | P.O.A   |
| 100         | E60186025-100  | E60186030-100  | E60186032-100  | E60186040-100  | P.O.A   |
| 50          | E60186025-50   | E60186030-50   | E60186032-50   | E60186040-50   | P.O.A   |
| 45          | E60186025-45   | E60186030-45   | E60186032-45   | E60186040-45   | P.O.A   |
| 40          | E60186025-40   | E60186030-40   | E60186032-40   | E60186040-40   | P.O.A   |
| 35          | E60186025-35   | E60186030-35   | E60186032-35   | E60186040-35   | P.O.A   |
| 30          | E60186025-30   | E60186030-30   | E60186032-30   | E60186040-30   | P.O.A   |
| 25          | E60186025-25   | E60186030-25   | E60186032-25   | E60186040-25   | P.O.A   |

Dimensions in (mm)

# Punches

## POINTED WITH RECESS PUNCH

| WILSON PROFILE | E602    |
|----------------|---------|
| TRUMPF PROFILE | OW202/K |
| RADIUS         | R1      |
| ANGLE          | 28°     |
| HEIGHT         | 120     |



MAXIMUM LOADING: 600 KN/m (BENDING)

MAXIMUM LOADING: 1000 KN/m (FLATTENING)

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60228010-4050B |         |
| Length 3050 | E60228010-3050B |         |
| Length 2550 | E60228010-2550B |         |
| Length 2050 | E60228010-2050B |         |
| Length 1250 | E60228010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E60228010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E60228010-500  |         |
| 300         | E60228010-300  |         |
| 200         | E60228010-200  |         |
| Horn right  | E60228010-100R |         |
| Horn left   | E60228010-100L |         |
| 100         | E60228010-100  |         |
| 50          | E60228010-50   |         |
| 45          | E60228010-45   |         |
| 40          | E60228010-40   |         |
| 35          | E60228010-35   |         |
| 30          | E60228010-30   |         |
| 25          | E60228010-25   |         |

## MODIFIED PUNCH TIP RADII

| E602 | R0.5  | R1.6  | R2  | R2.3  | RADIUS |
|------|-------|-------|-----|-------|--------|
|      | 28°   | 28°   | 28° | 28°   | ANGLE  |
|      | 119.8 | 117.2 | 116 | 115.1 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60228005-4050B | E60228016-4050B | E60228020-4050B | E60228023-4050B | P.O.A   |
| Length 3050 | E60228005-3050B | E60228016-3050B | E60228020-3050B | E60228023-3050B | P.O.A   |
| Length 2550 | E60228005-2550B | E60228016-2550B | E60228020-2550B | E60228023-2550B | P.O.A   |
| Length 2050 | E60228005-2050B | E60228016-2050B | E60228020-2050B | E60228023-2050B | P.O.A   |
| Length 1250 | E60228005-1250B | E60228016-1250B | E60228020-1250B | E60228023-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60228005-4050A | E60228016-4050A | E60228020-4050A | E60228023-4050A | P.O.A   |
| Length 3050 | E60228005-3050A | E60228016-3050A | E60228020-3050A | E60228023-3050A | P.O.A   |
| Length 2550 | E60228005-2550A | E60228016-2550A | E60228020-2550A | E60228023-2550A | P.O.A   |
| Length 2050 | E60228005-2050A | E60228016-2050A | E60228020-2050A | E60228023-2050A | P.O.A   |
| Length 1250 | E60228005-1250A | E60228016-1250A | E60228020-1250A | E60228023-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E60228005-250 | E60228016-250 | E60228020-250 | E60228023-250 | P.O.A   |

### SINGLE

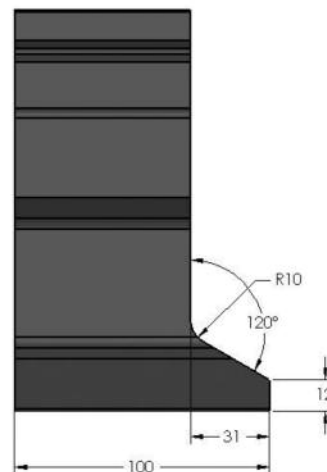
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E60228005-500  | E60228016-500  | E60228020-500  | E60228023-500  | P.O.A   |
| 300         | E60228005-300  | E60228016-300  | E60228020-300  | E60228023-300  | P.O.A   |
| 200         | E60228005-200  | E60228016-200  | E60228020-200  | E60228023-200  | P.O.A   |
| Horn right  | E60228005-100R | E60228016-100R | E60228020-100R | E60228023-100R | P.O.A   |
| Horn left   | E60228005-100L | E60228016-100L | E60228020-100L | E60228023-100L | P.O.A   |
| 100         | E60228005-100  | E60228016-100  | E60228020-100  | E60228023-100  | P.O.A   |
| 50          | E60228005-50   | E60228016-50   | E60228020-50   | E60228023-50   | P.O.A   |
| 45          | E60228005-45   | E60228016-45   | E60228020-45   | E60228023-45   | P.O.A   |
| 40          | E60228005-40   | E60228016-40   | E60228020-40   | E60228023-40   | P.O.A   |
| 35          | E60228005-35   | E60228016-35   | E60228020-35   | E60228023-35   | P.O.A   |
| 30          | E60228005-30   | E60228016-30   | E60228020-30   | E60228023-30   | P.O.A   |
| 25          | E60228005-25   | E60228016-25   | E60228020-25   | E60228023-25   | P.O.A   |

Dimensions in (mm)

## POINTED WITH RECESS PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60228010-4050A | P.O.A   |
| Length 3050 | E60228010-3050A | P.O.A   |
| Length 2550 | E60228010-2550A | P.O.A   |
| Length 2050 | E60228010-2050A |         |
| Length 1250 | E60228010-1250A |         |



### MODIFIED PUNCH TIP RADII

| E602 | R2.5  | R3    | R3.2  | R4    | RADIUS |
|------|-------|-------|-------|-------|--------|
|      | 28°   | 28°   | 28°   | 28°   | ANGLE  |
|      | 114.4 | 112.8 | 112.7 | 109.8 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60228025-4050B | E60228030-4050B | E60228032-4050B | E60228040-4050B | P.O.A   |
| Length 3050 | E60228025-3050B | E60228030-3050B | E60228032-3050B | E60228040-3050B | P.O.A   |
| Length 2550 | E60228025-2550B | E60228030-2550B | E60228032-2550B | E60228040-2550B | P.O.A   |
| Length 2050 | E60228025-2050B | E60228030-2050B | E60228032-2050B | E60228040-2050B | P.O.A   |
| Length 1250 | E60228025-1250B | E60228030-1250B | E60228032-1250B | E60228040-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60228025-4050A | E60228030-4050A | E60228032-4050A | E60228040-4050A | P.O.A   |
| Length 3050 | E60228025-3050A | E60228030-3050A | E60228032-3050A | E60228040-3050A | P.O.A   |
| Length 2550 | E60228025-2550A | E60228030-2550A | E60228032-2550A | E60228040-2550A | P.O.A   |
| Length 2050 | E60228025-2050A | E60228030-2050A | E60228032-2050A | E60228040-2050A | P.O.A   |
| Length 1250 | E60228025-1250A | E60228030-1250A | E60228032-1250A | E60228040-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E60228025-250 | E60228030-250 | E60228032-250 | E60228040-250 | P.O.A   |

### SINGLE

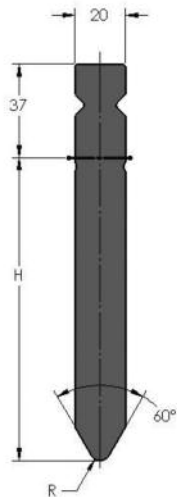
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E60228025-500  | E60228030-500  | E60228032-500  | E60228040-500  | P.O.A   |
| 300         | E60228025-300  | E60228030-300  | E60228032-300  | E60228040-300  | P.O.A   |
| 200         | E60228025-200  | E60228030-200  | E60228032-200  | E60228040-200  | P.O.A   |
| Horn right  | E60228025-100R | E60228030-100R | E60228032-100R | E60228040-100R | P.O.A   |
| Horn left   | E60228025-100L | E60228030-100L | E60228032-100L | E60228040-100L | P.O.A   |
| 100         | E60228025-100  | E60228030-100  | E60228032-100  | E60228040-100  | P.O.A   |
| 50          | E60228025-50   | E60228030-50   | E60228032-50   | E60228040-50   | P.O.A   |
| 45          | E60228025-45   | E60228030-45   | E60228032-45   | E60228040-45   | P.O.A   |
| 40          | E60228025-40   | E60228030-40   | E60228032-40   | E60228040-40   | P.O.A   |
| 35          | E60228025-35   | E60228030-35   | E60228032-35   | E60228040-35   | P.O.A   |
| 30          | E60228025-30   | E60228030-30   | E60228032-30   | E60228040-30   | P.O.A   |
| 25          | E60228025-25   | E60228030-25   | E60228032-25   | E60228040-25   | P.O.A   |

Dimensions in (mm)

# Punches

## POINTED/BOTTOMING PUNCH

|                       |                |
|-----------------------|----------------|
| <b>WILSON PROFILE</b> | <b>E604</b>    |
| <b>TRUMPF PROFILE</b> | <b>OW203/K</b> |
| RADIUS                | R4             |
| ANGLE                 | 60°            |
| HEIGHT                | 120            |



**MAXIMUM LOADING: 1600 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60460040-4050B |         |
| Length 3050 | E60460040-3050B |         |
| Length 2550 | E60460040-2550B |         |
| Length 2050 | E60460040-2050B |         |
| Length 1250 | E60460040-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E60460040-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E60460040-500  |         |
| 300         | E60460040-300  |         |
| 200         | E60460040-200  |         |
| Horn right  | E60460040-100R |         |
| Horn left   | E60460040-100L |         |
| 100         | E60460040-100  |         |
| 50          | E60460040-50   |         |
| 45          | E60460040-45   |         |
| 40          | E60460040-40   |         |
| 35          | E60460040-35   |         |
| 30          | E60460040-30   |         |
| 25          | E60460040-25   |         |

## MODIFIED PUNCH TIP RADII

| E604 | R2<br>60°<br>119.8 | R2.5<br>60°<br>119.8 | R3<br>60°<br>119.8 | R4.7<br>60°<br>119.1 | RADIUS<br>ANGLE<br>HEIGHT |
|------|--------------------|----------------------|--------------------|----------------------|---------------------------|
|------|--------------------|----------------------|--------------------|----------------------|---------------------------|

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60460020-4050B | E60460025-4050B | E60460030-4050B | E60460047-4050B | P.O.A   |
| Length 3050 | E60460020-3050B | E60460025-3050B | E60460030-3050B | E60460047-3050B | P.O.A   |
| Length 2550 | E60460020-2550B | E60460025-2550B | E60460030-2550B | E60460047-2550B | P.O.A   |
| Length 2050 | E60460020-2050B | E60460025-2050B | E60460030-2050B | E60460047-2050B | P.O.A   |
| Length 1250 | E60460020-1250B | E60460025-1250B | E60460030-1250B | E60460047-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E60460020-4050A | E60460025-4050A | E60460030-4050A | E60460047-4050A | P.O.A   |
| Length 3050 | E60460020-3050A | E60460025-3050A | E60460030-3050A | E60460047-3050A | P.O.A   |
| Length 2550 | E60460020-2550A | E60460025-2550A | E60460030-2550A | E60460047-2550A | P.O.A   |
| Length 2050 | E60460020-2050A | E60460025-2050A | E60460030-2050A | E60460047-2050A | P.O.A   |
| Length 1250 | E60460020-1250A | E60460025-1250A | E60460030-1250A | E60460047-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E60460020-250 | E60460025-250 | E60460030-250 | E60460047-250 | P.O.A   |

### SINGLE

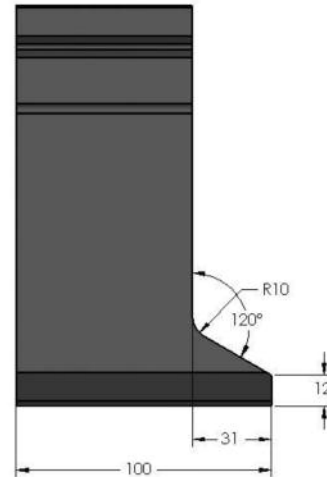
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E60460020-500  | E60460025-500  | E60460030-500  | E60460047-500  | P.O.A   |
| 300         | E60460020-300  | E60460025-300  | E60460030-300  | E60460047-300  | P.O.A   |
| 200         | E60460020-200  | E60460025-200  | E60460030-200  | E60460047-200  | P.O.A   |
| Horn right  | E60460020-100R | E60460025-100R | E60460030-100R | E60460047-100R | P.O.A   |
| Horn left   | E60460020-100L | E60460025-100L | E60460030-100L | E60460047-100L | P.O.A   |
| 100         | E60460020-100  | E60460025-100  | E60460030-100  | E60460047-100  | P.O.A   |
| 50          | E60460020-50   | E60460025-50   | E60460030-50   | E60460047-50   | P.O.A   |
| 45          | E60460020-45   | E60460025-45   | E60460030-45   | E60460047-45   | P.O.A   |
| 40          | E60460020-40   | E60460025-40   | E60460030-40   | E60460047-40   | P.O.A   |
| 35          | E60460020-35   | E60460025-35   | E60460030-35   | E60460047-35   | P.O.A   |
| 30          | E60460020-30   | E60460025-30   | E60460030-30   | E60460047-30   | P.O.A   |
| 25          | E60460020-25   | E60460025-25   | E60460030-25   | E60460047-25   | P.O.A   |

Dimensions in (mm)

## POINTED/BOTTOMING PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60460040-4050A | P.O.A   |
| Length 3050 | E60460040-3050A | P.O.A   |
| Length 2550 | E60460040-2550A | P.O.A   |
| Length 2050 | E60460040-2050A |         |
| Length 1250 | E60460040-1250A |         |



### MODIFIED PUNCH TIP RADII

| E604 | R5<br>60°<br>118.8 | R6<br>60°<br>117.6 | R6.4<br>60°<br>117.2 | - | RADIUS<br>ANGLE<br>HEIGHT |
|------|--------------------|--------------------|----------------------|---|---------------------------|
|------|--------------------|--------------------|----------------------|---|---------------------------|

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO. | PRICE £ |
|-------------|-----------------|-----------------|-----------------|----------|---------|
| Length 4050 | E60460050-4050B | E60460060-4050B | E60460064-4050B | -        | P.O.A   |
| Length 3050 | E60460050-3050B | E60460060-3050B | E60460064-3050B |          | P.O.A   |
| Length 2550 | E60460050-2550B | E60460060-2550B | E60460064-2550B |          | P.O.A   |
| Length 2050 | E60460050-2050B | E60460060-2050B | E60460064-2050B |          | P.O.A   |
| Length 1250 | E60460050-1250B | E60460060-1250B | E60460064-1250B |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO. | PRICE £ |
|-------------|-----------------|-----------------|-----------------|----------|---------|
| Length 4050 | E60460050-4050A | E60460060-4050A | E60460064-4050A | -        | P.O.A   |
| Length 3050 | E60460050-3050A | E60460060-3050A | E60460064-3050A |          | P.O.A   |
| Length 2550 | E60460050-2550A | E60460060-2550A | E60460064-2550A |          | P.O.A   |
| Length 2050 | E60460050-2050A | E60460060-2050A | E60460064-2050A |          | P.O.A   |
| Length 1250 | E60460050-1250A | E60460060-1250A | E60460064-1250A |          | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO. | PRICE £ |
|-------------|---------------|---------------|---------------|----------|---------|
| 250         | E60460050-250 | E60460060-250 | E60460064-250 | -        | P.O.A   |

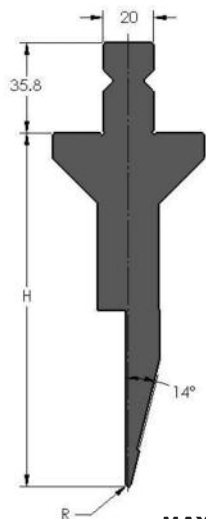
### SINGLE

| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO. | PRICE £ |
|-------------|----------------|----------------|----------------|----------|---------|
| 500         | E60460050-500  | E60460060-500  | E60460064-500  | -        | P.O.A   |
| 300         | E60460050-300  | E60460060-300  | E60460064-300  |          | P.O.A   |
| 200         | E60460050-200  | E60460060-200  | E60460064-200  |          | P.O.A   |
| Horn right  | E60460050-100R | E60460060-100R | E60460064-100R |          | P.O.A   |
| Horn left   | E60460050-100L | E60460060-100L | E60460064-100L |          | P.O.A   |
| 100         | E60460050-100  | E60460060-100  | E60460064-100  |          | P.O.A   |
| 50          | E60460050-50   | E60460060-50   | E60460064-50   |          | P.O.A   |
| 45          | E60460050-45   | E60460060-45   | E60460064-45   |          | P.O.A   |
| 40          | E60460050-40   | E60460060-40   | E60460064-40   |          | P.O.A   |
| 35          | E60460050-35   | E60460060-35   | E60460064-35   |          | P.O.A   |
| 30          | E60460050-30   | E60460060-30   | E60460064-30   |          | P.O.A   |
| 25          | E60460050-25   | E60460060-25   | E60460064-25   |          | P.O.A   |

Dimensions in (mm)

# Punches

## POINTED WITH FLATTENED SPOT PUNCH



| WILSON PROFILE | E603  |
|----------------|-------|
| TRUMPF PROFILE | OW210 |
| RADIUS         | R1    |
| ANGLE          | 28°   |
| HEIGHT         | 140   |

MAXIMUM LOADING: 400 KN/m (BENDING)  
MAXIMUM LOADING: 1300 KN/m (FLATTENING)

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60328010-4050B |         |
| Length 3050 | E60328010-3050B |         |
| Length 2550 | E60328010-2550B |         |
| Length 2050 | E60328010-2050B |         |
| Length 1250 | E60328010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E60328010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E60328010-500  |         |
| 300         | E60328010-300  |         |
| 200         | E60328010-200  |         |
| Horn right  | E60328010-100R |         |
| Horn left   | E60328010-100L |         |
| 100         | E60328010-100  |         |
| 50          | E60328010-50   |         |
| 45          | E60328010-45   |         |
| 40          | E60328010-40   |         |
| 35          | E60328010-35   |         |
| 30          | E60328010-30   |         |
| 25          | E60328010-25   |         |

## MODIFIED PUNCH TIP RADII

| E603 | R0.5  | - | - | - | RADIUS |
|------|-------|---|---|---|--------|
|      | 28°   |   |   |   | ANGLE  |
|      | 139.8 |   |   |   | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|-----------------|----------|----------|----------|---------|
| Length 4050 | E60328005-4050B | -        | -        | -        | P.O.A   |
| Length 3050 | E60328005-3050B |          |          |          | P.O.A   |
| Length 2550 | E60328005-2550B |          |          |          | P.O.A   |
| Length 2050 | E60328005-2050B |          |          |          | P.O.A   |
| Length 1250 | E60328005-1250B |          |          |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|-----------------|----------|----------|----------|---------|
| Length 4050 | E60328005-4050A | -        | -        | -        | P.O.A   |
| Length 3050 | E60328005-3050A |          |          |          | P.O.A   |
| Length 2550 | E60328005-2550A |          |          |          | P.O.A   |
| Length 2050 | E60328005-2050A |          |          |          | P.O.A   |
| Length 1250 | E60328005-1250A |          |          |          | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|---------------|----------|----------|----------|---------|
| 250         | E60328005-250 | -        | -        | -        | P.O.A   |

### SINGLE

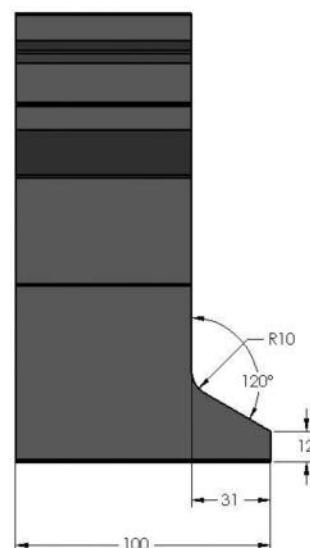
| DESCRIPTION | CAT. NO.       | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------------|----------|----------|----------|---------|
| 500         | E60328005-500  | -        | -        | -        | P.O.A   |
| 300         | E60328005-300  |          |          |          | P.O.A   |
| 200         | E60328005-200  |          |          |          | P.O.A   |
| Horn right  | E60328005-100R |          |          |          | P.O.A   |
| Horn left   | E60328005-100L |          |          |          | P.O.A   |
| 100         | E60328005-100  |          |          |          | P.O.A   |
| 50          | E60328005-50   |          |          |          | P.O.A   |
| 45          | E60328005-45   |          |          |          | P.O.A   |
| 40          | E60328005-40   |          |          |          | P.O.A   |
| 35          | E60328005-35   |          |          |          | P.O.A   |
| 30          | E60328005-30   |          |          |          | P.O.A   |
| 25          | E60328005-25   |          |          |          | P.O.A   |

Dimensions in (mm)

## POINTED WITH FLATTENED SPOT PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E60328010-4050A | P.O.A   |
| Length 3050 | E60328010-3050A | P.O.A   |
| Length 2550 | E60328010-2550A | P.O.A   |
| Length 2050 | E60328010-2050A |         |
| Length 1250 | E60328010-1250A |         |



### MODIFIED PUNCH TIP RADII

| E603 | - | - | - | - | RADIUS |
|------|---|---|---|---|--------|
|      |   |   |   |   | ANGLE  |
|      |   |   |   |   | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 | -        | -        | -        | -        | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 | -        | -        | -        | -        | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 250         | -        | -        | -        | -        | P.O.A   |

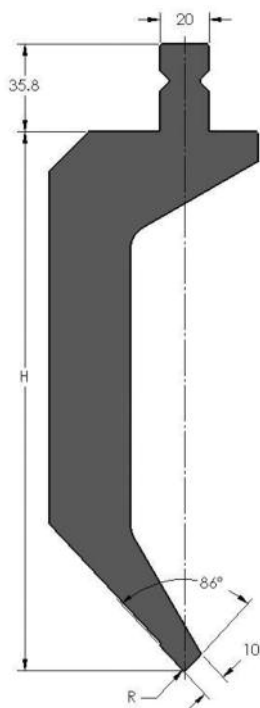
### SINGLE

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 500         | -        | -        | -        | -        | P.O.A   |
| 300         |          |          |          |          | P.O.A   |
| 200         |          |          |          |          | P.O.A   |
| Horn right  |          |          |          |          | P.O.A   |
| Horn left   |          |          |          |          | P.O.A   |
| 100         |          |          |          |          | P.O.A   |
| 50          |          |          |          |          | P.O.A   |
| 45          |          |          |          |          | P.O.A   |
| 40          |          |          |          |          | P.O.A   |
| 35          |          |          |          |          | P.O.A   |
| 30          |          |          |          |          | P.O.A   |
| 25          |          |          |          |          | P.O.A   |

Dimensions in (mm)

# Punches

## SWAN-NECK PUNCH



|                       |                |
|-----------------------|----------------|
| <b>WILSON PROFILE</b> | <b>E610</b>    |
| <b>TRUMPF PROFILE</b> | <b>OW200/S</b> |
| RADIUS                | R1             |
| ANGLE                 | 86°            |
| HEIGHT                | 220            |

**MAXIMUM LOADING: 800 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61086010-4050B |         |
| Length 3050 | E61086010-3050B |         |
| Length 2550 | E61086010-2550B |         |
| Length 2050 | E61086010-2050B |         |
| Length 1250 | E61086010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E61086010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 300         | E61086010-300  |         |
| 200         | E61086010-200  |         |
| Horn right  | E61086010-100R |         |
| Horn left   | E61086010-100L |         |
| 100         | E61086010-100  |         |
| 50          | E61086010-50   |         |
| 45          | E61086010-45   |         |
| 40          | E61086010-40   |         |
| 35          | E61086010-35   |         |
| 30          | E61086010-30   |         |
| 25          | E61086010-25   |         |

## MODIFIED PUNCH TIP RADII

| E610 | R0.5  | R1.6  | R2    | R2.3 | RADIUS |
|------|-------|-------|-------|------|--------|
|      | 86°   | 86°   | 86°   | 86°  | ANGLE  |
|      | 219.8 | 219.2 | 219.2 | 219  | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61086005-4050B | E61086016-4050B | E61086020-4050B | E61086023-4050B | P.O.A   |
| Length 3050 | E61086005-3050B | E61086016-3050B | E61086020-3050B | E61086023-3050B | P.O.A   |
| Length 2550 | E61086005-2550B | E61086016-2550B | E61086020-2550B | E61086023-2550B | P.O.A   |
| Length 2050 | E61086005-2050B | E61086016-2050B | E61086020-2050B | E61086023-2050B | P.O.A   |
| Length 1250 | E61086005-1250B | E61086016-1250B | E61086020-1250B | E61086023-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61086005-4050A | E61086016-4050A | E61086020-4050A | E61086023-4050A | P.O.A   |
| Length 3050 | E61086005-3050A | E61086016-3050A | E61086020-3050A | E61086023-3050A | P.O.A   |
| Length 2550 | E61086005-2550A | E61086016-2550A | E61086020-2550A | E61086023-2550A | P.O.A   |
| Length 2050 | E61086005-2050A | E61086016-2050A | E61086020-2050A | E61086023-2050A | P.O.A   |
| Length 1250 | E61086005-1250A | E61086016-1250A | E61086020-1250A | E61086023-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E61086005-250 | E61086016-250 | E61086020-250 | E61086023-250 | P.O.A   |

### SINGLE

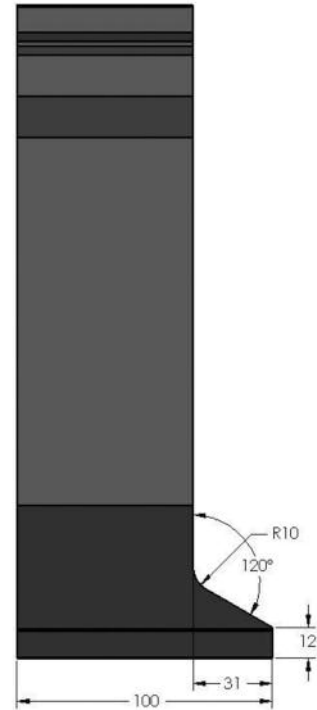
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 300         | E61086005-300  | E61086016-300  | E61086020-300  | E61086023-300  | P.O.A   |
| 200         | E61086005-200  | E61086016-200  | E61086020-200  | E61086023-200  | P.O.A   |
| Horn right  | E61086005-100R | E61086016-100R | E61086020-100R | E61086023-100R | P.O.A   |
| Horn left   | E61086005-100L | E61086016-100L | E61086020-100L | E61086023-100L | P.O.A   |
| 100         | E61086005-100  | E61086016-100  | E61086020-100  | E61086023-100  | P.O.A   |
| 50          | E61086005-50   | E61086016-50   | E61086020-50   | E61086023-50   | P.O.A   |
| 45          | E61086005-45   | E61086016-45   | E61086020-45   | E61086023-45   | P.O.A   |
| 40          | E61086005-40   | E61086016-40   | E61086020-40   | E61086023-40   | P.O.A   |
| 35          | E61086005-35   | E61086016-35   | E61086020-35   | E61086023-35   | P.O.A   |
| 30          | E61086005-30   | E61086016-30   | E61086020-30   | E61086023-30   | P.O.A   |
| 25          | E61086005-25   | E61086016-25   | E61086020-25   | E61086023-25   | P.O.A   |

Dimensions in (mm)

## SWAN-NECK PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61086010-4050A | P.O.A   |
| Length 3050 | E61086010-3050A | P.O.A   |
| Length 2550 | E61086010-2550A | P.O.A   |
| Length 2050 | E61086010-2050A |         |
| Length 1250 | E61086010-1250A |         |



### MODIFIED PUNCH TIP RADII

| E610 | R2.5  | R3    | R3.2  | R4    | RADIUS |
|------|-------|-------|-------|-------|--------|
|      | 86°   | 86°   | 86°   | 86°   | ANGLE  |
|      | 218.7 | 218.5 | 218.5 | 218.3 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61086025-4050B | E61086030-4050B | E61086032-4050B | E61086040-4050B | P.O.A   |
| Length 3050 | E61086025-3050B | E61086030-3050B | E61086032-3050B | E61086040-3050B | P.O.A   |
| Length 2550 | E61086025-2550B | E61086030-2550B | E61086032-2550B | E61086040-2550B | P.O.A   |
| Length 2050 | E61086025-2050B | E61086030-2050B | E61086032-2050B | E61086040-2050B | P.O.A   |
| Length 1250 | E61086025-1250B | E61086030-1250B | E61086032-1250B | E61086040-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61086025-4050A | E61086030-4050A | E61086032-4050A | E61086040-4050A | P.O.A   |
| Length 3050 | E61086025-3050A | E61086030-3050A | E61086032-3050A | E61086040-3050A | P.O.A   |
| Length 2550 | E61086025-2550A | E61086030-2550A | E61086032-2550A | E61086040-2550A | P.O.A   |
| Length 2050 | E61086025-2050A | E61086030-2050A | E61086032-2050A | E61086040-2050A | P.O.A   |
| Length 1250 | E61086025-1250A | E61086030-1250A | E61086032-1250A | E61086040-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E61086025-250 | E61086030-250 | E61086032-250 | E61086040-250 | P.O.A   |

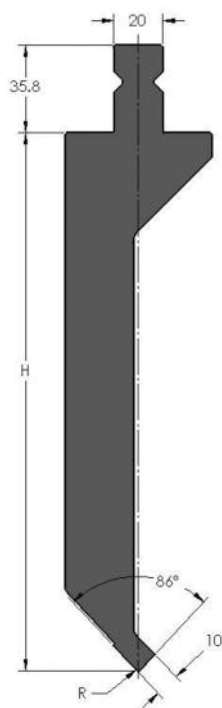
### SINGLE

| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 300         | E61086025-300  | E61086030-300  | E61086032-300  | E61086040-300  | P.O.A   |
| 200         | E61086025-200  | E61086030-200  | E61086032-200  | E61086040-200  | P.O.A   |
| Horn right  | E61086025-100R | E61086030-100R | E61086032-100R | E61086040-100R | P.O.A   |
| Horn left   | E61086025-100L | E61086030-100L | E61086032-100L | E61086040-100L | P.O.A   |
| 100         | E61086025-100  | E61086030-100  | E61086032-100  | E61086040-100  | P.O.A   |
| 50          | E61086025-50   | E61086030-50   | E61086032-50   | E61086040-50   | P.O.A   |
| 45          | E61086025-45   | E61086030-45   | E61086032-45   | E61086040-45   | P.O.A   |
| 40          | E61086025-40   | E61086030-40   | E61086032-40   | E61086040-40   | P.O.A   |
| 35          | E61086025-35   | E61086030-35   | E61086032-35   | E61086040-35   | P.O.A   |
| 30          | E61086025-30   | E61086030-30   | E61086032-30   | E61086040-30   | P.O.A   |
| 25          | E61086025-25   | E61086030-25   | E61086032-25   | E61086040-25   | P.O.A   |

Dimensions in (mm)

# Punches

## GOOSE-NECK PUNCH



| WILSON PROFILE | E611    |
|----------------|---------|
| TRUMPF PROFILE | OW201/S |
| RADIUS         | R1      |
| ANGLE          | 86°     |
| HEIGHT         | 220     |

MAXIMUM LOADING: 800 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61186010-4050B |         |
| Length 3050 | E61186010-3050B |         |
| Length 2550 | E61186010-2550B |         |
| Length 2050 | E61186010-2050B |         |
| Length 1250 | E61186010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E61186010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 300         | E61186010-300  |         |
| 200         | E61186010-200  |         |
| Horn right  | E61186010-100R |         |
| Horn left   | E61186010-100L |         |
| 100         | E61186010-100  |         |
| 50          | E61186010-50   |         |
| 45          | E61186010-45   |         |
| 40          | E61186010-40   |         |
| 35          | E61186010-35   |         |
| 30          | E61186010-30   |         |
| 25          | E61186010-25   |         |

## MODIFIED PUNCH TIP RADII

| E611 | R0.5  | R1.6  | R2    | R2.3 | RADIUS |
|------|-------|-------|-------|------|--------|
|      | 86°   | 86°   | 86°   | 86°  | ANGLE  |
|      | 219.8 | 219.4 | 219.2 | 219  | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61186005-4050B | E61186016-4050B | E61186020-4050B | E61186023-4050B | P.O.A   |
| Length 3050 | E61186005-3050B | E61186016-3050B | E61186020-3050B | E61186023-3050B | P.O.A   |
| Length 2550 | E61186005-2550B | E61186016-2550B | E61186020-2550B | E61186023-2550B | P.O.A   |
| Length 2050 | E61186005-2050B | E61186016-2050B | E61186020-2050B | E61186023-2050B | P.O.A   |
| Length 1250 | E61186005-1250B | E61186016-1250B | E61186020-1250B | E61186023-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61186005-4050A | E61186016-4050A | E61186020-4050A | E61186023-4050A | P.O.A   |
| Length 3050 | E61186005-3050A | E61186016-3050A | E61186020-3050A | E61186023-3050A | P.O.A   |
| Length 2550 | E61186005-2550A | E61186016-2550A | E61186020-2550A | E61186023-2550A | P.O.A   |
| Length 2050 | E61186005-2050A | E61186016-2050A | E61186020-2050A | E61186023-2050A | P.O.A   |
| Length 1250 | E61186005-1250A | E61186016-1250A | E61186020-1250A | E61186023-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E61186005-250 | E61186016-250 | E61186020-250 | E61186023-250 | P.O.A   |

### SINGLE

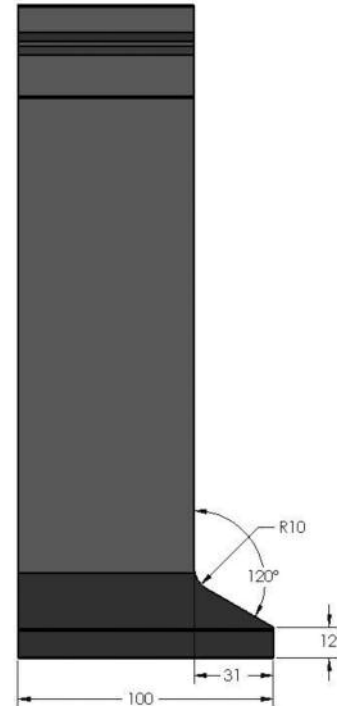
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 300         | E61186005-300  | E61186016-300  | E61186020-300  | E61186023-300  | P.O.A   |
| 200         | E61186005-200  | E61186016-200  | E61186020-200  | E61186023-200  | P.O.A   |
| Horn right  | E61186005-100R | E61186016-100R | E61186020-100R | E61186023-100R | P.O.A   |
| Horn left   | E61186005-100L | E61186016-100L | E61186020-100L | E61186023-100L | P.O.A   |
| 100         | E61186005-100  | E61186016-100  | E61186020-100  | E61186023-100  | P.O.A   |
| 50          | E61186005-50   | E61186016-50   | E61186020-50   | E61186023-50   | P.O.A   |
| 45          | E61186005-45   | E61186016-45   | E61186020-45   | E61186023-45   | P.O.A   |
| 40          | E61186005-40   | E61186016-40   | E61186020-40   | E61186023-40   | P.O.A   |
| 35          | E61186005-35   | E61186016-35   | E61186020-35   | E61186023-35   | P.O.A   |
| 30          | E61186005-30   | E61186016-30   | E61186020-30   | E61186023-30   | P.O.A   |
| 25          | E61186005-25   | E61186016-25   | E61186020-25   | E61186023-25   | P.O.A   |

Dimensions in (mm)

## GOOSE-NECK PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61186010-4050A | P.O.A   |
| Length 3050 | E61186010-3050A | P.O.A   |
| Length 2550 | E61186010-2550A | P.O.A   |
| Length 2050 | E61186010-2050A |         |
| Length 1250 | E61186010-1250A |         |



### MODIFIED PUNCH TIP RADII

| E611 | R2.5  | R3    | R3.2  | R4    | RADIUS |
|------|-------|-------|-------|-------|--------|
|      | 86°   | 86°   | 86°   | 86°   | ANGLE  |
|      | 218.7 | 218.8 | 218.6 | 218.3 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61186025-4050B | E61186030-4050B | E61186032-4050B | E61186040-4050B | P.O.A   |
| Length 3050 | E61186025-3050B | E61186030-3050B | E61186032-3050B | E61186040-3050B | P.O.A   |
| Length 2550 | E61186025-2550B | E61186030-2550B | E61186032-2550B | E61186040-2550B | P.O.A   |
| Length 2050 | E61186025-2050B | E61186030-2050B | E61186032-2050B | E61186040-2050B | P.O.A   |
| Length 1250 | E61186025-1250B | E61186030-1250B | E61186032-1250B | E61186040-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61186025-4050A | E61186030-4050A | E61186032-4050A | E61186040-4050A | P.O.A   |
| Length 3050 | E61186025-3050A | E61186030-3050A | E61186032-3050A | E61186040-3050A | P.O.A   |
| Length 2550 | E61186025-2550A | E61186030-2550A | E61186032-2550A | E61186040-2550A | P.O.A   |
| Length 2050 | E61186025-2050A | E61186030-2050A | E61186032-2050A | E61186040-2050A | P.O.A   |
| Length 1250 | E61186025-1250A | E61186030-1250A | E61186032-1250A | E61186040-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E61186025-250 | E61186030-250 | E61186032-250 | E61186040-250 | P.O.A   |

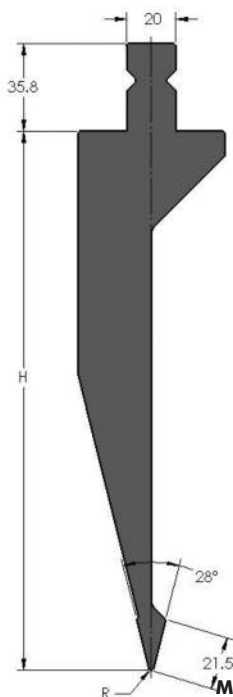
### SINGLE

| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 300         | E61186025-300  | E61186030-300  | E61186032-300  | E61186040-300  | P.O.A   |
| 200         | E61186025-200  | E61186030-200  | E61186032-200  | E61186040-200  | P.O.A   |
| Horn right  | E61186025-100R | E61186030-100R | E61186032-100R | E61186040-100R | P.O.A   |
| Horn left   | E61186025-100L | E61186030-100L | E61186032-100L | E61186040-100L | P.O.A   |
| 100         | E61186025-100  | E61186030-100  | E61186032-100  | E61186040-100  | P.O.A   |
| 50          | E61186025-50   | E61186030-50   | E61186032-50   | E61186040-50   | P.O.A   |
| 45          | E61186025-45   | E61186030-45   | E61186032-45   | E61186040-45   | P.O.A   |
| 40          | E61186025-40   | E61186030-40   | E61186032-40   | E61186040-40   | P.O.A   |
| 35          | E61186025-35   | E61186030-35   | E61186032-35   | E61186040-35   | P.O.A   |
| 30          | E61186025-30   | E61186030-30   | E61186032-30   | E61186040-30   | P.O.A   |
| 25          | E61186025-25   | E61186030-25   | E61186032-25   | E61186040-25   | P.O.A   |

Dimensions in (mm)

# Punches

## POINTED WITH RECESS PUNCH



| WILSON PROFILE | E612    |
|----------------|---------|
| TRUMPF PROFILE | OW202/S |
| RADIUS         | R1      |
| ANGLE          | 28°     |
| HEIGHT         | 220     |

MAXIMUM LOADING: 600 KN/m (BENDING)

MAXIMUM LOADING: 1000 KN/m (FLATTENING)

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61228010-4050B |         |
| Length 3050 | E61228010-3050B |         |
| Length 2550 | E61228010-2550B |         |
| Length 2050 | E61228010-2050B |         |
| Length 1250 | E61228010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E61228010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E61228010-500  |         |
| 300         | E61228010-300  |         |
| 200         | E61228010-200  |         |
| Horn right  | E61228010-100R |         |
| Horn left   | E61228010-100L |         |
| 100         | E61228010-100  |         |
| 50          | E61228010-50   |         |
| 45          | E61228010-45   |         |
| 40          | E61228010-40   |         |
| 35          | E61228010-35   |         |
| 30          | E61228010-30   |         |
| 25          | E61228010-25   |         |

## MODIFIED PUNCH TIP RADII

| E612 | R0.5  | R1.6  | R2  | R2.3  | RADIUS |
|------|-------|-------|-----|-------|--------|
|      | 28°   | 28°   | 28° | 28°   | ANGLE  |
|      | 219.8 | 217.8 | 216 | 215.6 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61228005-4050B | E61228016-4050B | E61228020-4050B | E61228023-4050B | P.O.A   |
| Length 3050 | E61228005-3050B | E61228016-3050B | E61228020-3050B | E61228023-3050B | P.O.A   |
| Length 2550 | E61228005-2550B | E61228016-2550B | E61228020-2550B | E61228023-2550B | P.O.A   |
| Length 2050 | E61228005-2050B | E61228016-2050B | E61228020-2050B | E61228023-2050B | P.O.A   |
| Length 1250 | E61228005-1250B | E61228016-1250B | E61228020-1250B | E61228023-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61228005-4050A | E61228016-4050A | E61228020-4050A | E61228023-4050A | P.O.A   |
| Length 3050 | E61228005-3050A | E61228016-3050A | E61228020-3050A | E61228023-3050A | P.O.A   |
| Length 2550 | E61228005-2550A | E61228016-2550A | E61228020-2550A | E61228023-2550A | P.O.A   |
| Length 2050 | E61228005-2050A | E61228016-2050A | E61228020-2050A | E61228023-2050A | P.O.A   |
| Length 1250 | E61228005-1250A | E61228016-1250A | E61228020-1250A | E61228023-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E61228005-250 | E61228016-250 | E61228020-250 | E61228023-250 | P.O.A   |

### SINGLE

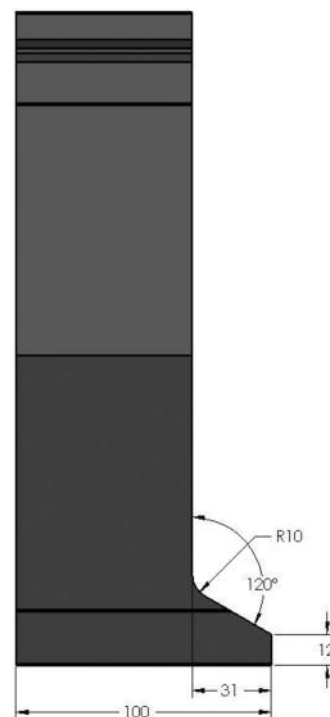
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E61228005-500  | E61228016-500  | E61228020-500  | E61228023-500  | P.O.A   |
| 300         | E61228005-300  | E61228016-300  | E61228020-300  | E61228023-300  | P.O.A   |
| 200         | E61228005-200  | E61228016-200  | E61228020-200  | E61228023-200  | P.O.A   |
| Horn right  | E61228005-100R | E61228016-100R | E61228020-100R | E61228023-100R | P.O.A   |
| Horn left   | E61228005-100L | E61228016-100L | E61228020-100L | E61228023-100L | P.O.A   |
| 100         | E61228005-100  | E61228016-100  | E61228020-100  | E61228023-100  | P.O.A   |
| 50          | E61228005-50   | E61228016-50   | E61228020-50   | E61228023-50   | P.O.A   |
| 45          | E61228005-45   | E61228016-45   | E61228020-45   | E61228023-45   | P.O.A   |
| 40          | E61228005-40   | E61228016-40   | E61228020-40   | E61228023-40   | P.O.A   |
| 35          | E61228005-35   | E61228016-35   | E61228020-35   | E61228023-35   | P.O.A   |
| 30          | E61228005-30   | E61228016-30   | E61228020-30   | E61228023-30   | P.O.A   |
| 25          | E61228005-25   | E61228016-25   | E61228020-25   | E61228023-25   | P.O.A   |

Dimensions in (mm)

## POINTED WITH RECESS PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61228010-4050A | P.O.A   |
| Length 3050 | E61228010-3050A | P.O.A   |
| Length 2550 | E61228010-2550A | P.O.A   |
| Length 2050 | E61228010-2050A |         |
| Length 1250 | E61228010-1250A |         |



## MODIFIED PUNCH TIP RADII

| E612 | R2.5 | R3    | R3.2  | R4    | RADIUS |
|------|------|-------|-------|-------|--------|
|      | 28°  | 28°   | 28°   | 28°   | ANGLE  |
|      | 214  | 212.8 | 212.7 | 209.8 | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61228025-4050B | E61228030-4050B | E61228032-4050B | E61228040-4050B | P.O.A   |
| Length 3050 | E61228025-3050B | E61228030-3050B | E61228032-3050B | E61228040-3050B | P.O.A   |
| Length 2550 | E61228025-2550B | E61228030-2550B | E61228032-2550B | E61228040-2550B | P.O.A   |
| Length 2050 | E61228025-2050B | E61228030-2050B | E61228032-2050B | E61228040-2050B | P.O.A   |
| Length 1250 | E61228025-1250B | E61228030-1250B | E61228032-1250B | E61228040-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61228025-4050A | E61228030-4050A | E61228032-4050A | E61228040-4050A | P.O.A   |
| Length 3050 | E61228025-3050A | E61228030-3050A | E61228032-3050A | E61228040-3050A | P.O.A   |
| Length 2550 | E61228025-2550A | E61228030-2550A | E61228032-2550A | E61228040-2550A | P.O.A   |
| Length 2050 | E61228025-2050A | E61228030-2050A | E61228032-2050A | E61228040-2050A | P.O.A   |
| Length 1250 | E61228025-1250A | E61228030-1250A | E61228032-1250A | E61228040-1250A | P.O.A   |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E61228025-250 | E61228030-250 | E61228032-250 | E61228040-250 | P.O.A   |

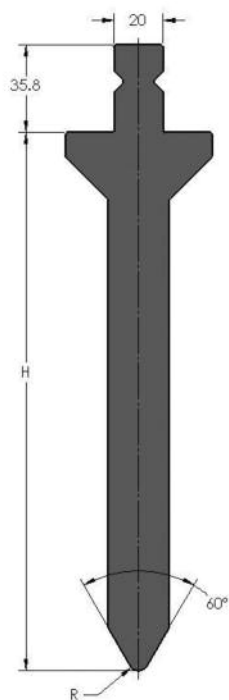
## SINGLE

| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 500         | E61228025-500  | E61228030-500  | E61228032-500  | E61228040-500  | P.O.A   |
| 300         | E61228025-300  | E61228030-300  | E61228032-300  | E61228040-300  | P.O.A   |
| 200         | E61228025-200  | E61228030-200  | E61228032-200  | E61228040-200  | P.O.A   |
| Horn right  | E61228025-100R | E61228030-100R | E61228032-100R | E61228040-100R | P.O.A   |
| Horn left   | E61228025-100L | E61228030-100L | E61228032-100L | E61228040-100L | P.O.A   |
| 100         | E61228025-100  | E61228030-100  | E61228032-100  | E61228040-100  | P.O.A   |
| 50          | E61228025-50   | E61228030-50   | E61228032-50   | E61228040-50   | P.O.A   |
| 45          | E61228025-45   | E61228030-45   | E61228032-45   | E61228040-45   | P.O.A   |
| 40          | E61228025-40   | E61228030-40   | E61228032-40   | E61228040-40   | P.O.A   |
| 35          | E61228025-35   | E61228030-35   | E61228032-35   | E61228040-35   | P.O.A   |
| 30          | E61228025-30   | E61228030-30   | E61228032-30   | E61228040-30   | P.O.A   |
| 25          | E61228025-25   | E61228030-25   | E61228032-25   | E61228040-25   | P.O.A   |

Dimensions in (mm)

# Punches

## POINTED/BOTTOMING PUNCH



|                       |                |
|-----------------------|----------------|
| <b>WILSON PROFILE</b> | <b>E614</b>    |
| <b>TRUMPF PROFILE</b> | <b>OW203/S</b> |
| RADIUS                | R4             |
| ANGLE                 | 60°            |
| HEIGHT                | 220            |

MAXIMUM LOADING: 1600 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61460040-4050B |         |
| Length 3050 | E61460040-3050B |         |
| Length 2550 | E61460040-2550B |         |
| Length 2050 | E61460040-2050B |         |
| Length 1250 | E61460040-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E61460040-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 300         | E61460040-300  |         |
| 200         | E61460040-200  |         |
| Horn right  | E61460040-100R |         |
| Horn left   | E61460040-100L |         |
| 100         | E61460040-100  |         |
| 50          | E61460040-50   |         |
| 45          | E61460040-45   |         |
| 40          | E61460040-40   |         |
| 35          | E61460040-35   |         |
| 30          | E61460040-30   |         |
| 25          | E61460040-25   |         |

## MODIFIED PUNCH TIP RADII

| E614 | R2<br>60°<br>219.8 | R2.5<br>60°<br>219.8 | R3<br>60°<br>219.8 | R4.7<br>60°<br>219 | RADIUS<br>ANGLE<br>HEIGHT |
|------|--------------------|----------------------|--------------------|--------------------|---------------------------|
|------|--------------------|----------------------|--------------------|--------------------|---------------------------|

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61460020-4050B | E61460025-4050B | E61460030-4050B | E61460047-4050B | P.O.A   |
| Length 3050 | E61460020-3050B | E61460025-3050B | E61460030-3050B | E61460047-3050B | P.O.A   |
| Length 2550 | E61460020-2550B | E61460025-2550B | E61460030-2550B | E61460047-2550B | P.O.A   |
| Length 2050 | E61460020-2050B | E61460025-2050B | E61460030-2050B | E61460047-2050B | P.O.A   |
| Length 1250 | E61460020-1250B | E61460025-1250B | E61460030-1250B | E61460047-1250B | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO.        | PRICE £ |
|-------------|-----------------|-----------------|-----------------|-----------------|---------|
| Length 4050 | E61460020-4050A | E61460025-4050A | E61460030-4050A | E61460047-4050A | P.O.A   |
| Length 3050 | E61460020-3050A | E61460025-3050A | E61460030-3050A | E61460047-3050A | P.O.A   |
| Length 2550 | E61460020-2550A | E61460025-2550A | E61460030-2550A | E61460047-2550A | P.O.A   |
| Length 2050 | E61460020-2050A | E61460025-2050A | E61460030-2050A | E61460047-2050A | P.O.A   |
| Length 1250 | E61460020-1250A | E61460025-1250A | E61460030-1250A | E61460047-1250A | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO.      | PRICE £ |
|-------------|---------------|---------------|---------------|---------------|---------|
| 250         | E61460020-250 | E61460025-250 | E61460030-250 | E61460047-250 | P.O.A   |

### SINGLE

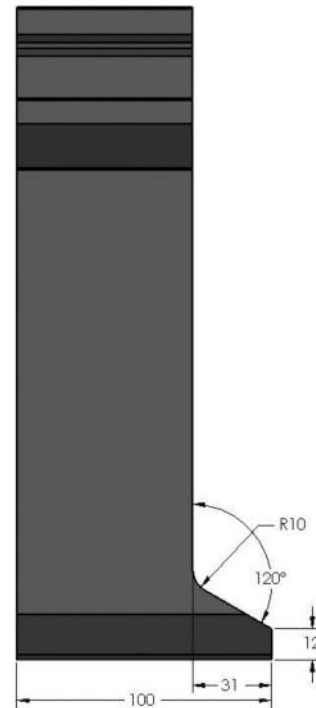
| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO.       | PRICE £ |
|-------------|----------------|----------------|----------------|----------------|---------|
| 300         | E61460020-300  | E61460025-300  | E61460030-300  | E61460047-300  | P.O.A   |
| 200         | E61460020-200  | E61460025-200  | E61460030-200  | E61460047-200  | P.O.A   |
| Horn right  | E61460020-100R | E61460025-100R | E61460030-100R | E61460047-100R | P.O.A   |
| Horn left   | E61460020-100L | E61460025-100L | E61460030-100L | E61460047-100L | P.O.A   |
| 100         | E61460020-100  | E61460025-100  | E61460030-100  | E61460047-100  | P.O.A   |
| 50          | E61460020-50   | E61460025-50   | E61460030-50   | E61460047-50   | P.O.A   |
| 45          | E61460020-45   | E61460025-45   | E61460030-45   | E61460047-45   | P.O.A   |
| 40          | E61460020-40   | E61460025-40   | E61460030-40   | E61460047-40   | P.O.A   |
| 35          | E61460020-35   | E61460025-35   | E61460030-35   | E61460047-35   | P.O.A   |
| 30          | E61460020-30   | E61460025-30   | E61460030-30   | E61460047-30   | P.O.A   |
| 25          | E61460020-25   | E61460025-25   | E61460030-25   | E61460047-25   | P.O.A   |

Dimensions in (mm)

## POINTED/BOTTOMING PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61460040-4050A | P.O.A   |
| Length 3050 | E61460040-3050A | P.O.A   |
| Length 2550 | E61460040-2550A | P.O.A   |
| Length 2050 | E61460040-2050A |         |
| Length 1250 | E61460040-1250A |         |



### MODIFIED PUNCH TIP RADII

| E614 | R5<br>60° | R6<br>60° | R6.4<br>60° | - | RADIUS<br>ANGLE<br>HEIGHT |
|------|-----------|-----------|-------------|---|---------------------------|
|      | 218.6     | 217.6     | 217.2       |   |                           |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO. | PRICE £ |
|-------------|-----------------|-----------------|-----------------|----------|---------|
| Length 4050 | E61460050-4050B | E61460060-4050B | E61460064-4050B | -        | P.O.A   |
| Length 3050 | E61460050-3050B | E61460060-3050B | E61460064-3050B |          | P.O.A   |
| Length 2550 | E61460050-2550B | E61460060-2550B | E61460064-2550B |          | P.O.A   |
| Length 2050 | E61460050-2050B | E61460060-2050B | E61460064-2050B |          | P.O.A   |
| Length 1250 | E61460050-1250B | E61460060-1250B | E61460064-1250B |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO.        | CAT. NO.        | CAT. NO. | PRICE £ |
|-------------|-----------------|-----------------|-----------------|----------|---------|
| Length 4050 | E61460050-4050A | E61460060-4050A | E61460064-4050A | -        | P.O.A   |
| Length 3050 | E61460050-3050A | E61460060-3050A | E61460064-3050A |          | P.O.A   |
| Length 2550 | E61460050-2550A | E61460060-2550A | E61460064-2550A |          | P.O.A   |
| Length 2050 | E61460050-2050A | E61460060-2050A | E61460064-2050A |          | P.O.A   |
| Length 1250 | E61460050-1250A | E61460060-1250A | E61460064-1250A |          | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO.      | CAT. NO.      | CAT. NO. | PRICE £ |
|-------------|---------------|---------------|---------------|----------|---------|
| 250         | E61460050-250 | E61460060-250 | E61460064-250 | -        | P.O.A   |

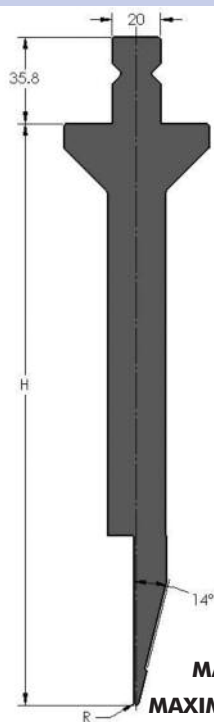
### SINGLE

| DESCRIPTION | CAT. NO.       | CAT. NO.       | CAT. NO.       | CAT. NO. | PRICE £ |
|-------------|----------------|----------------|----------------|----------|---------|
| 300         | E61460050-300  | E61460060-300  | E61460064-300  | -        | P.O.A   |
| 200         | E61460050-200  | E61460060-200  | E61460064-200  |          | P.O.A   |
| Horn right  | E61460050-100R | E61460060-100R | E61460064-100R |          | P.O.A   |
| Horn left   | E61460050-100L | E61460060-100L | E61460064-100L |          | P.O.A   |
| 100         | E61460050-100  | E61460060-100  | E61460064-100  |          | P.O.A   |
| 50          | E61460050-50   | E61460060-50   | E61460064-50   |          | P.O.A   |
| 45          | E61460050-45   | E61460060-45   | E61460064-45   |          | P.O.A   |
| 40          | E61460050-40   | E61460060-40   | E61460064-40   |          | P.O.A   |
| 35          | E61460050-35   | E61460060-35   | E61460064-35   |          | P.O.A   |
| 30          | E61460050-30   | E61460060-30   | E61460064-30   |          | P.O.A   |
| 25          | E61460050-25   | E61460060-25   | E61460064-25   |          | P.O.A   |

Dimensions in (mm)

# Punches

## POINTED WITH FLATTENED SPOT PUNCH



|                       |                |
|-----------------------|----------------|
| <b>WILSON PROFILE</b> | <b>E613</b>    |
| <b>TRUMPF PROFILE</b> | <b>OW210/S</b> |
| RADIUS                | R1             |
| ANGLE                 | 28°            |
| HEIGHT                | 240            |

**MAXIMUM LOADING: 400 KN/m (BENDING)**  
**MAXIMUM LOADING: 1300 KN/m (FLATTENING)**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61328010-4050B |         |
| Length 3050 | E61328010-3050B |         |
| Length 2550 | E61328010-2550B |         |
| Length 2050 | E61328010-2050B |         |
| Length 1250 | E61328010-1250B |         |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE £ |
|-------------|---------------|---------|
| Length 250  | E61328010-250 |         |

### SINGLE

| DESCRIPTION | CAT. NO.       | PRICE £ |
|-------------|----------------|---------|
| 500         | E61328010-500  |         |
| 300         | E61328010-300  |         |
| 200         | E61328010-200  |         |
| Horn right  | E61328010-100R |         |
| Horn left   | E61328010-100L |         |
| 100         | E61328010-100  |         |
| 50          | E61328010-50   |         |
| 45          | E61328010-45   |         |
| 40          | E61328010-40   |         |
| 35          | E61328010-35   |         |
| 30          | E61328010-30   |         |
| 25          | E61328010-25   |         |

## MODIFIED PUNCH TIP RADII

|             |       |   |   |   |        |
|-------------|-------|---|---|---|--------|
| <b>E613</b> | R0.5  | - | - | - | RADIUS |
|             | 28°   |   |   |   | ANGLE  |
|             | 239.8 |   |   |   | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO.        | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|-----------------|----------|----------|----------|---------|
| Length 4050 | E61328005-4050B | -        | -        | -        | P.O.A   |
| Length 3050 | E61328005-3050B |          |          |          | P.O.A   |
| Length 2550 | E61328005-2550B |          |          |          | P.O.A   |
| Length 2050 | E61328005-2050B |          |          |          | P.O.A   |
| Length 1250 | E61328005-1250B |          |          |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO.        | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|-----------------|----------|----------|----------|---------|
| Length 4050 | E61328005-4050A | -        | -        | -        | P.O.A   |
| Length 3050 | E61328005-3050A |          |          |          | P.O.A   |
| Length 2550 | E61328005-2550A |          |          |          | P.O.A   |
| Length 2050 | E61328005-2050A |          |          |          | P.O.A   |
| Length 1250 | E61328005-1250A |          |          |          | P.O.A   |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|---------------|----------|----------|----------|---------|
| 250         | E61328005-250 | -        | -        | -        | P.O.A   |

### SINGLE

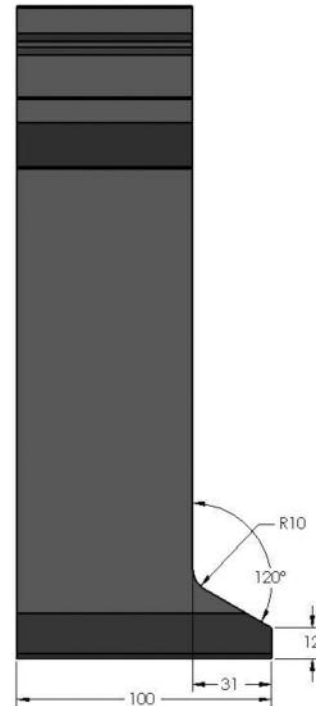
| DESCRIPTION | CAT. NO.       | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------------|----------|----------|----------|---------|
| 500         | E61328005-500  | -        | -        | -        | P.O.A   |
| 300         | E61328005-300  |          |          |          | P.O.A   |
| 200         | E61328005-200  |          |          |          | P.O.A   |
| Horn right  | E61328005-100R |          |          |          | P.O.A   |
| Horn left   | E61328005-100L |          |          |          | P.O.A   |
| 100         | E61328005-100  |          |          |          | P.O.A   |
| 50          | E61328005-50   |          |          |          | P.O.A   |
| 45          | E61328005-45   |          |          |          | P.O.A   |
| 40          | E61328005-40   |          |          |          | P.O.A   |
| 35          | E61328005-35   |          |          |          | P.O.A   |
| 30          | E61328005-30   |          |          |          | P.O.A   |
| 25          | E61328005-25   |          |          |          | P.O.A   |

Dimensions in (mm)

## POINTED WITH FLATTENED SPOT PUNCH

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE £ |
|-------------|-----------------|---------|
| Length 4050 | E61328010-4050A | P.O.A   |
| Length 3050 | E61328010-3050A | P.O.A   |
| Length 2550 | E61328010-2550A | P.O.A   |
| Length 2050 | E61328010-2050A |         |
| Length 1250 | E61328010-1250A |         |



### MODIFIED PUNCH TIP RADII

| E613 | - | - | - | - | RADIUS |
|------|---|---|---|---|--------|
|      |   |   |   |   | ANGLE  |
|      |   |   |   |   | HEIGHT |

### VERSION B

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 | -        | -        | -        | -        | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

### VERSION A

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| Length 4050 | -        | -        | -        | -        | P.O.A   |
| Length 3050 |          |          |          |          | P.O.A   |
| Length 2550 |          |          |          |          | P.O.A   |
| Length 2050 |          |          |          |          | P.O.A   |
| Length 1250 |          |          |          |          | P.O.A   |

### SECTIONALISED

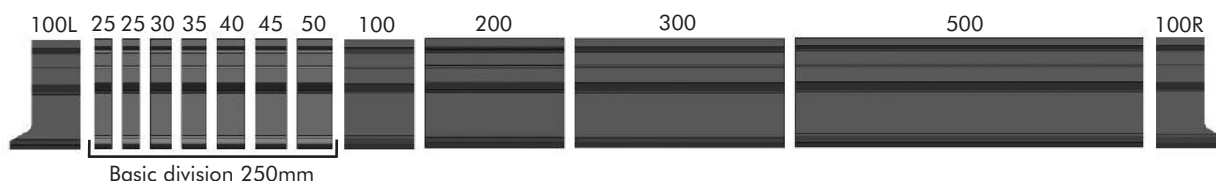
| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 250         | -        | -        | -        | -        | P.O.A   |

### SINGLE

| DESCRIPTION | CAT. NO. | CAT. NO. | CAT. NO. | CAT. NO. | PRICE £ |
|-------------|----------|----------|----------|----------|---------|
| 500         | -        | -        | -        | -        | P.O.A   |
| 300         |          |          |          |          | P.O.A   |
| 200         |          |          |          |          | P.O.A   |
| Horn right  |          |          |          |          | P.O.A   |
| Horn left   |          |          |          |          | P.O.A   |
| 100         |          |          |          |          | P.O.A   |
| 50          |          |          |          |          | P.O.A   |
| 45          |          |          |          |          | P.O.A   |
| 40          |          |          |          |          | P.O.A   |
| 35          |          |          |          |          | P.O.A   |
| 30          |          |          |          |          | P.O.A   |
| 25          |          |          |          |          | P.O.A   |

Dimensions in (mm)

## SYSTEM DIVISION VERSION B



| SET   | 100L | 250X | 100 | 200 | 300 | 500 | 100R |
|-------|------|------|-----|-----|-----|-----|------|
| 1250B | 1    | 1    | 1   | 2   | 1   | 0   | 1    |
| 2050B | 1    | 1    | 1   | 1   | 1   | 2   | 1    |
| 2550B | 1    | 1    | 1   | 1   | 1   | 3   | 1    |
| 3050B | 1    | 1    | 1   | 1   | 1   | 4   | 1    |
| 4050B | 1    | 1    | 1   | 1   | 1   | 6   | 1    |

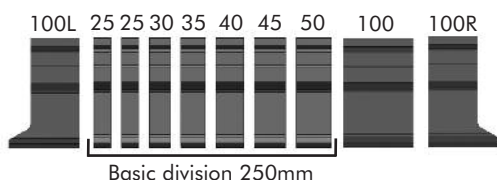
For Punches: E61086010, E61186010, E61328010 & E61460040 ONLY

| SET   | 100L | 250X | 100 | 200 | 300 |  | 100R |
|-------|------|------|-----|-----|-----|--|------|
| 1250B | 1    | 1    | 1   | 2   | 1   |  | 1    |
| 2050B | 1    | 1    | 1   | 3   | 3   |  | 1    |
| 2550B | 1    | 1    | 1   | 4   | 4   |  | 1    |
| 3050B | 1    | 1    | 1   | 5   | 5   |  | 1    |
| 4050B | 1    | 1    | 1   | 7   | 7   |  | 1    |

### BENEFITS

- High flexibility
- Short tool set-up time
- Low purchase cost
- Fewer tool change-overs
- Version most often selected and recommended

## SYSTEM DIVISION VERSION A



| SET   | 100L | 250X | 100 | 100R |
|-------|------|------|-----|------|
| 1250A | 1    | 1    | 8   | 1    |
| 2050A | 1    | 1    | 16  | 1    |
| 2550A | 1    | 1    | 21  | 1    |
| 3050A | 1    | 1    | 26  | 1    |
| 4050A | 1    | 1    | 36  | 1    |

### BENEFITS

- Maximum flexibility
- Minimum tool set-up time
- Weight of the individual part pieces very low
- All tools can be loaded vertically and horizontally

## SYSTEM DIVISION VERSION B/A

The combination of a punch block A-division and a die block in B-division will not cause any problems.

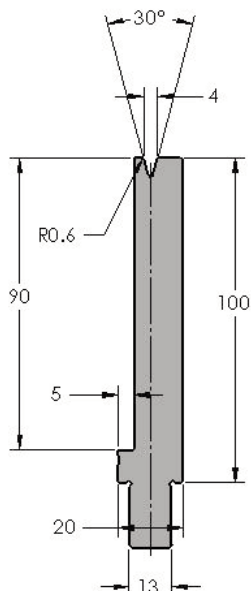
The button is in all punches up to 100mm long, the rest have pins in as standard. Buttons can be put in as an option on lengths over 100mm, at extra cost, but only if the weights are under 12.7kg.

# Die V-Opening = 4mm & 5mm

## DIES

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65130004</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S-W4/30°</b> |
| V-OPENING              | 4                  |
| ANGLE                  | 30°                |
| HEIGHT                 | 100                |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 150 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130004-4050B |       |
| Length 3050 | E65130004-3050B |       |
| Length 2550 | E65130004-2550B |       |
| Length 2050 | E65130004-2050B |       |
| Length 1250 | E65130004-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130004-4050A |       |
| Length 3050 | E65130004-3050A |       |
| Length 2550 | E65130004-2550A |       |
| Length 2050 | E65130004-2050A |       |
| Length 1250 | E65130004-1250A |       |

### SECTIONALISED

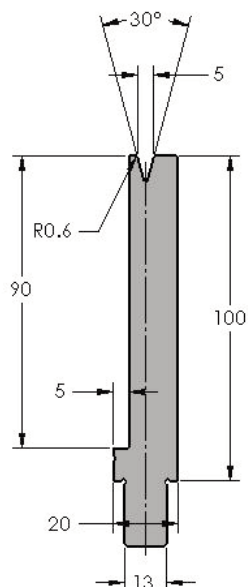
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65130004-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65130004-500 |       |
| 300         | E65130004-300 |       |
| 200         | E65130004-200 |       |
| 100         | E65130004-100 |       |
| 50          | E65130004-50  |       |
| 45          | E65130004-45  |       |
| 40          | E65130004-40  |       |
| 35          | E65130004-35  |       |
| 30          | E65130004-30  |       |
| 25          | E65130004-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65130005</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S-W5/30°</b> |
| V-OPENING              | 5                  |
| ANGLE                  | 30°                |
| HEIGHT                 | 100                |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 150 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130005-4050B |       |
| Length 3050 | E65130005-3050B |       |
| Length 2550 | E65130005-2550B |       |
| Length 2050 | E65130005-2050B |       |
| Length 1250 | E65130005-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130005-4050A |       |
| Length 3050 | E65130005-3050A |       |
| Length 2550 | E65130005-2550A |       |
| Length 2050 | E65130005-2050A |       |
| Length 1250 | E65130005-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65130005-250 |       |

### SINGLE

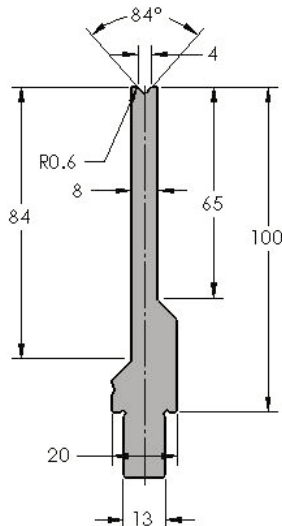
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65130005-500 |       |
| 300         | E65130005-300 |       |
| 200         | E65130005-200 |       |
| 100         | E65130005-100 |       |
| 50          | E65130005-50  |       |
| 45          | E65130005-45  |       |
| 40          | E65130005-40  |       |
| 35          | E65130005-35  |       |
| 30          | E65130005-30  |       |
| 25          | E65130005-25  |       |

Dimensions in mm

# Die V-Opening = 4mm & 5mm

## DIES

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65184004</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S-W4/84°</b> |
| V-OPENING              | 4                  |
| ANGLE                  | 84°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 250 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184004-4050B |       |
| Length 3050 | E65184004-3050B |       |
| Length 2550 | E65184004-2550B |       |
| Length 2050 | E65184004-2050B |       |
| Length 1250 | E65184004-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184004-4050A |       |
| Length 3050 | E65184004-3050A |       |
| Length 2550 | E65184004-2550A |       |
| Length 2050 | E65184004-2050A |       |
| Length 1250 | E65184004-1250A |       |

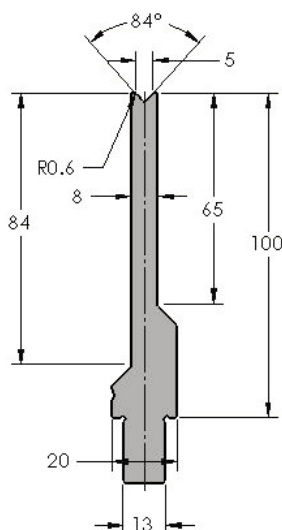
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65184004-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65184004-500 |       |
| 300         | E65184004-300 |       |
| 200         | E65184004-200 |       |
| 100         | E65184004-100 |       |
| 50          | E65184004-50  |       |
| 45          | E65184004-45  |       |
| 40          | E65184004-40  |       |
| 35          | E65184004-35  |       |
| 30          | E65184004-30  |       |
| 25          | E65184004-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65184005</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S-W5/84°</b> |
| V-OPENING              | 5                  |
| ANGLE                  | 84°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 250 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184005-4050B |       |
| Length 3050 | E65184005-3050B |       |
| Length 2550 | E65184005-2550B |       |
| Length 2050 | E65184005-2050B |       |
| Length 1250 | E65184005-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184005-4050A |       |
| Length 3050 | E65184005-3050A |       |
| Length 2550 | E65184005-2550A |       |
| Length 2050 | E65184005-2050A |       |
| Length 1250 | E65184005-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65184005-250 |       |

### SINGLE

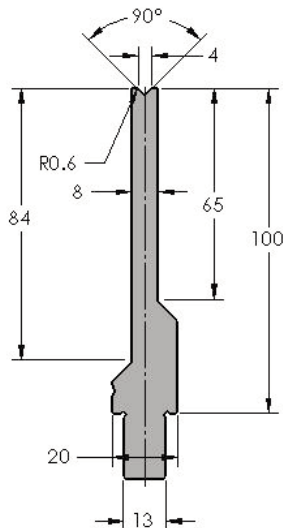
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65184005-500 |       |
| 300         | E65184005-300 |       |
| 200         | E65184005-200 |       |
| 100         | E65184005-100 |       |
| 50          | E65184005-50  |       |
| 45          | E65184005-45  |       |
| 40          | E65184005-40  |       |
| 35          | E65184005-35  |       |
| 30          | E65184005-30  |       |
| 25          | E65184005-25  |       |

Dimensions in mm

# Die V-Opening = 4mm & 5mm

## DIES

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65190004</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S-W4/90°</b> |
| V-OPENING              | 4                  |
| ANGLE                  | 90°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 250 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65190004-4050B |       |
| Length 3050 | E65190004-3050B |       |
| Length 2550 | E65190004-2550B |       |
| Length 2050 | E65190004-2050B |       |
| Length 1250 | E65190004-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65190004-4050A |       |
| Length 3050 | E65190004-3050A |       |
| Length 2550 | E65190004-2550A |       |
| Length 2050 | E65190004-2050A |       |
| Length 1250 | E65190004-1250A |       |

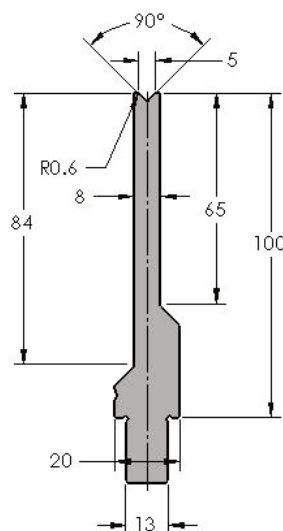
## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65190004-250 |       |

## SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65190004-500 |       |
| 300         | E65190004-300 |       |
| 200         | E65190004-200 |       |
| 100         | E65190004-100 |       |
| 50          | E65190004-50  |       |
| 45          | E65190004-45  |       |
| 40          | E65190004-40  |       |
| 35          | E65190004-35  |       |
| 30          | E65190004-30  |       |
| 25          | E65190004-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65190005</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S-W5/90°</b> |
| V-OPENING              | 5                  |
| ANGLE                  | 90°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 390 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65190005-4050B |       |
| Length 3050 | E65190005-3050B |       |
| Length 2550 | E65190005-2550B |       |
| Length 2050 | E65190005-2050B |       |
| Length 1250 | E65190005-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65190005-4050A |       |
| Length 3050 | E65190005-3050A |       |
| Length 2550 | E65190005-2550A |       |
| Length 2050 | E65190005-2050A |       |
| Length 1250 | E65190005-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65190005-250 |       |

## SINGLE

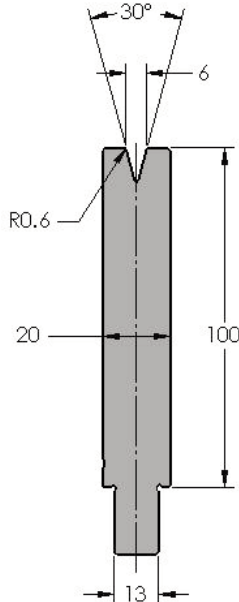
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65190005-500 |       |
| 300         | E65190005-300 |       |
| 200         | E65190005-200 |       |
| 100         | E65190005-100 |       |
| 50          | E65190005-50  |       |
| 45          | E65190005-45  |       |
| 40          | E65190005-40  |       |
| 35          | E65190005-35  |       |
| 30          | E65190005-30  |       |
| 25          | E65190005-25  |       |

Dimensions in mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030006</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV001 30°</b> |
| V-OPENING              | 6                |
| ANGLE                  | 30°              |
| HEIGHT                 | 100              |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030006-4050B |       |
| Length 3050 | E65030006-3050B |       |
| Length 2550 | E65030006-2550B |       |
| Length 2050 | E65030006-2050B |       |
| Length 1250 | E65030006-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030006-4050A |       |
| Length 3050 | E65030006-3050A |       |
| Length 2550 | E65030006-2550A |       |
| Length 2050 | E65030006-2050A |       |
| Length 1250 | E65030006-1250A |       |

### SECTIONALISED

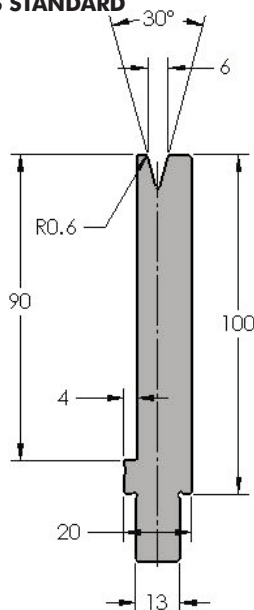
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030006-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030006-500 |       |
| 300         | E65030006-300 |       |
| 200         | E65030006-200 |       |
| 100         | E65030006-100 |       |
| 50          | E65030006-50  |       |
| 45          | E65030006-45  |       |
| 40          | E65030006-40  |       |
| 35          | E65030006-35  |       |
| 30          | E65030006-30  |       |
| 25          | E65030006-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65130006</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV001/S 30°</b> |
| V-OPENING              | 6                  |
| ANGLE                  | 30°                |
| HEIGHT                 | 100                |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 170 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130006-4050B |       |
| Length 3050 | E65130006-3050B |       |
| Length 2550 | E65130006-2550B |       |
| Length 2050 | E65130006-2050B |       |
| Length 1250 | E65130006-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130006-4050A |       |
| Length 3050 | E65130006-3050A |       |
| Length 2550 | E65130006-2550A |       |
| Length 2050 | E65130006-2050A |       |
| Length 1250 | E65130006-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65130006-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65130006-500 |       |
| 300         | E65130006-300 |       |
| 200         | E65130006-200 |       |
| 100         | E65130006-100 |       |
| 50          | E65130006-50  |       |
| 45          | E65130006-45  |       |
| 40          | E65130006-40  |       |
| 35          | E65130006-35  |       |
| 30          | E65130006-30  |       |
| 25          | E65130006-25  |       |

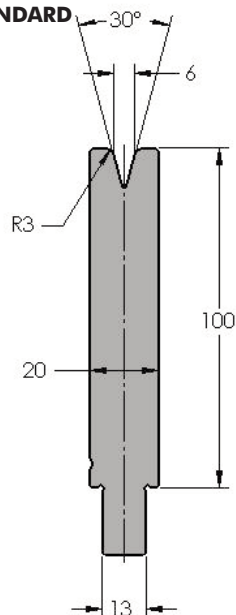
Dimensions in mm

# Die V-Opening = 6mm

## DIES

|                        |                     |
|------------------------|---------------------|
| <b>WILSON CAT. NO.</b> | <b>E65230006</b>    |
| <b>TRUMPF CAT. NO.</b> | <b>EV001 R3 30°</b> |
| V-OPENING              | 6                   |
| ANGLE                  | 30°                 |
| HEIGHT                 | 100                 |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230006-4050B |       |
| Length 3050 | E65230006-3050B |       |
| Length 2550 | E65230006-2550B |       |
| Length 2050 | E65230006-2050B |       |
| Length 1250 | E65230006-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230006-4050A |       |
| Length 3050 | E65230006-3050A |       |
| Length 2550 | E65230006-2550A |       |
| Length 2050 | E65230006-2050A |       |
| Length 1250 | E65230006-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65230006-250 |       |

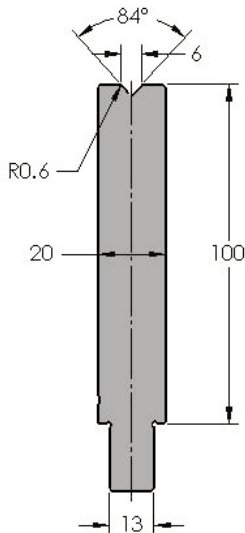
## SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65230006-500 |       |
| 300         | E65230006-300 |       |
| 200         | E65230006-200 |       |
| 100         | E65230006-100 |       |
| 50          | E65230006-50  |       |
| 45          | E65230006-45  |       |
| 40          | E65230006-40  |       |
| 35          | E65230006-35  |       |
| 30          | E65230006-30  |       |
| 25          | E65230006-25  |       |

# Die V-Opening = 6mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65084006</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV W6/84°</b> |
| V-OPENING              | 6                |
| ANGLE                  | 84°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084006-4050B |       |
| Length 3050 | E65084006-3050B |       |
| Length 2550 | E65084006-2550B |       |
| Length 2050 | E65084006-2050B |       |
| Length 1250 | E65084006-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084006-4050A |       |
| Length 3050 | E65084006-3050A |       |
| Length 2550 | E65084006-2550A |       |
| Length 2050 | E65084006-2050A |       |
| Length 1250 | E65084006-1250A |       |

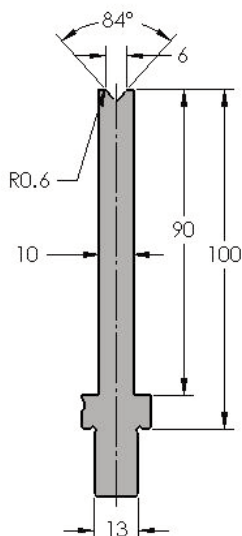
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65084006-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65084006-500 |       |
| 300         | E65084006-300 |       |
| 200         | E65084006-200 |       |
| 100         | E65084006-100 |       |
| 50          | E65084006-50  |       |
| 45          | E65084006-45  |       |
| 40          | E65084006-40  |       |
| 35          | E65084006-35  |       |
| 30          | E65084006-30  |       |
| 25          | E65084006-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65184006</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S W6/84°</b> |
| V-OPENING              | 6                  |
| ANGLE                  | 84°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 250 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184006-4050B |       |
| Length 3050 | E65184006-3050B |       |
| Length 2550 | E65184006-2550B |       |
| Length 2050 | E65184006-2050B |       |
| Length 1250 | E65184006-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184006-4050A |       |
| Length 3050 | E65184006-3050A |       |
| Length 2550 | E65184006-2550A |       |
| Length 2050 | E65184006-2050A |       |
| Length 1250 | E65184006-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65184006-250 |       |

### SINGLE

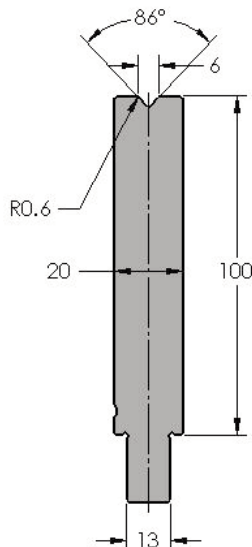
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65184006-500 |       |
| 300         | E65184006-300 |       |
| 200         | E65184006-200 |       |
| 100         | E65184006-100 |       |
| 50          | E65184006-50  |       |
| 45          | E65184006-45  |       |
| 40          | E65184006-40  |       |
| 35          | E65184006-35  |       |
| 30          | E65184006-30  |       |
| 25          | E65184006-25  |       |

Dimensions in mm

# Die V-Opening = 6mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086006</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV020 86°</b> |
| V-OPENING              | 6                |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086006-4050B |       |
| Length 3050 | E65086006-3050B |       |
| Length 2550 | E65086006-2550B |       |
| Length 2050 | E65086006-2050B |       |
| Length 1250 | E65086006-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086006-4050A |       |
| Length 3050 | E65086006-3050A |       |
| Length 2550 | E65086006-2550A |       |
| Length 2050 | E65086006-2050A |       |
| Length 1250 | E65086006-1250A |       |

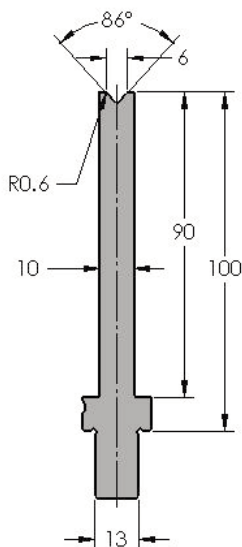
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086006-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086006-500 |       |
| 300         | E65086006-300 |       |
| 200         | E65086006-200 |       |
| 100         | E65086006-100 |       |
| 50          | E65086006-50  |       |
| 45          | E65086006-45  |       |
| 40          | E65086006-40  |       |
| 35          | E65086006-35  |       |
| 30          | E65086006-30  |       |
| 25          | E65086006-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65186006</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV020/S 86°</b> |
| V-OPENING              | 6                  |
| ANGLE                  | 86°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 240 KN/m**

Dimensions in mm

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186006-4050B |       |
| Length 3050 | E65186006-3050B |       |
| Length 2550 | E65186006-2550B |       |
| Length 2050 | E65186006-2050B |       |
| Length 1250 | E65186006-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186006-4050A |       |
| Length 3050 | E65186006-3050A |       |
| Length 2550 | E65186006-2550A |       |
| Length 2050 | E65186006-2050A |       |
| Length 1250 | E65186006-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65186006-250 |       |

### SINGLE

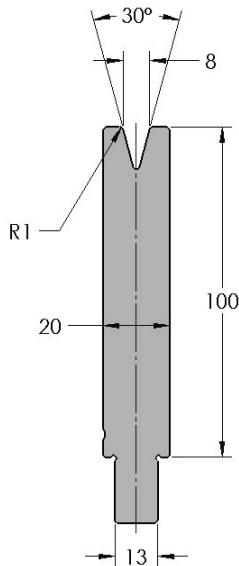
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65186006-500 |       |
| 300         | E65186006-300 |       |
| 200         | E65186006-200 |       |
| 100         | E65186006-100 |       |
| 50          | E65186006-50  |       |
| 45          | E65186006-45  |       |
| 40          | E65186006-40  |       |
| 35          | E65186006-35  |       |
| 30          | E65186006-30  |       |
| 25          | E65186006-25  |       |

# Die V-Opening = 8mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030008</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV002 30°</b> |
| V-OPENING              | 8                |
| ANGLE                  | 30°              |
| HEIGHT                 | 100              |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030008-4050B |       |
| Length 3050 | E65030008-3050B |       |
| Length 2550 | E65030008-2550B |       |
| Length 2050 | E65030008-2050B |       |
| Length 1250 | E65030008-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030008-4050A |       |
| Length 3050 | E65030008-3050A |       |
| Length 2550 | E65030008-2550A |       |
| Length 2050 | E65030008-2050A |       |
| Length 1250 | E65030008-1250A |       |

### SECTIONALISED

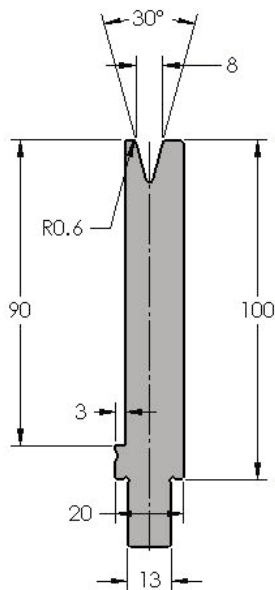
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030008-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030008-500 |       |
| 300         | E65030008-300 |       |
| 200         | E65030008-200 |       |
| 100         | E65030008-100 |       |
| 50          | E65030008-50  |       |
| 45          | E65030008-45  |       |
| 40          | E65030008-40  |       |
| 35          | E65030008-35  |       |
| 30          | E65030008-30  |       |
| 25          | E65030008-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65130008</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV002/S 30°</b> |
| V-OPENING              | 8                  |
| ANGLE                  | 30°                |
| HEIGHT                 | 100                |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 200 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130008-4050B |       |
| Length 3050 | E65130008-3050B |       |
| Length 2550 | E65130008-2550B |       |
| Length 2050 | E65130008-2050B |       |
| Length 1250 | E65130008-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130008-4050A |       |
| Length 3050 | E65130008-3050A |       |
| Length 2550 | E65130008-2550A |       |
| Length 2050 | E65130008-2050A |       |
| Length 1250 | E65130008-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65130008-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65130008-500 |       |
| 300         | E65130008-300 |       |
| 200         | E65130008-200 |       |
| 100         | E65130008-100 |       |
| 50          | E65130008-50  |       |
| 45          | E65130008-45  |       |
| 40          | E65130008-40  |       |
| 35          | E65130008-35  |       |
| 30          | E65130008-30  |       |
| 25          | E65130008-25  |       |

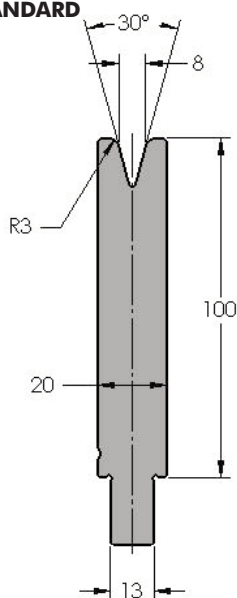
Dimensions in mm

# Die V-Opening = 8mm

## DIES

|                        |                     |
|------------------------|---------------------|
| <b>WILSON CAT. NO.</b> | <b>E65230008</b>    |
| <b>TRUMPF CAT. NO.</b> | <b>EV002 R3 30°</b> |
| V-OPENING              | 8                   |
| ANGLE                  | 30°                 |
| HEIGHT                 | 100                 |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230008-4050B |       |
| Length 3050 | E65230008-3050B |       |
| Length 2550 | E65230008-2550B |       |
| Length 2050 | E65230008-2050B |       |
| Length 1250 | E65230008-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230008-4050A |       |
| Length 3050 | E65230008-3050A |       |
| Length 2550 | E65230008-2550A |       |
| Length 2050 | E65230008-2050A |       |
| Length 1250 | E65230008-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65230008-250 |       |

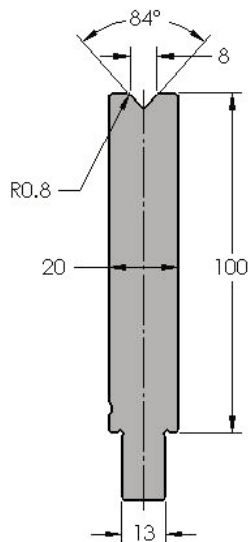
### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65230008-500 |       |
| 300         | E65230008-300 |       |
| 200         | E65230008-200 |       |
| 100         | E65230008-100 |       |
| 50          | E65230008-50  |       |
| 45          | E65230008-45  |       |
| 40          | E65230008-40  |       |
| 35          | E65230008-35  |       |
| 30          | E65230008-30  |       |
| 25          | E65230008-25  |       |

# Die V-Opening = 8mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65084008</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV W8/84°</b> |
| V-OPENING              | 8                |
| ANGLE                  | 84°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084008-4050B |       |
| Length 3050 | E65084008-3050B |       |
| Length 2550 | E65084008-2550B |       |
| Length 2050 | E65084008-2050B |       |
| Length 1250 | E65084008-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084008-4050A |       |
| Length 3050 | E65084008-3050A |       |
| Length 2550 | E65084008-2550A |       |
| Length 2050 | E65084008-2050A |       |
| Length 1250 | E65084008-1250A |       |

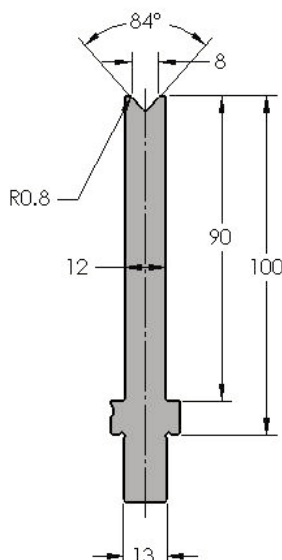
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65084008-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65084008-500 |       |
| 300         | E65084008-300 |       |
| 200         | E65084008-200 |       |
| 100         | E65084008-100 |       |
| 50          | E65084008-50  |       |
| 45          | E65084008-45  |       |
| 40          | E65084008-40  |       |
| 35          | E65084008-35  |       |
| 30          | E65084008-30  |       |
| 25          | E65084008-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65184008</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S W8/84°</b> |
| V-OPENING              | 8                  |
| ANGLE                  | 84°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 350 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184008-4050B |       |
| Length 3050 | E65184008-3050B |       |
| Length 2550 | E65184008-2550B |       |
| Length 2050 | E65184008-2050B |       |
| Length 1250 | E65184008-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184008-4050A |       |
| Length 3050 | E65184008-3050A |       |
| Length 2550 | E65184008-2550A |       |
| Length 2050 | E65184008-2050A |       |
| Length 1250 | E65184008-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65184008-250 |       |

### SINGLE

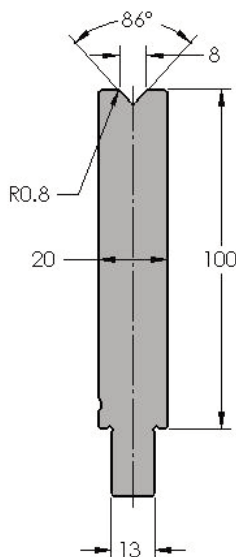
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65184008-500 |       |
| 300         | E65184008-300 |       |
| 200         | E65184008-200 |       |
| 100         | E65184008-100 |       |
| 50          | E65184008-50  |       |
| 45          | E65184008-45  |       |
| 40          | E65184008-40  |       |
| 35          | E65184008-35  |       |
| 30          | E65184008-30  |       |
| 25          | E65184008-25  |       |

Dimensions in mm

# Die V-Opening = 8mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086008</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV021 86°</b> |
| V-OPENING              | 8                |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086008-4050B |       |
| Length 3050 | E65086008-3050B |       |
| Length 2550 | E65086008-2550B |       |
| Length 2050 | E65086008-2050B |       |
| Length 1250 | E65086008-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086008-4050A |       |
| Length 3050 | E65086008-3050A |       |
| Length 2550 | E65086008-2550A |       |
| Length 2050 | E65086008-2050A |       |
| Length 1250 | E65086008-1250A |       |

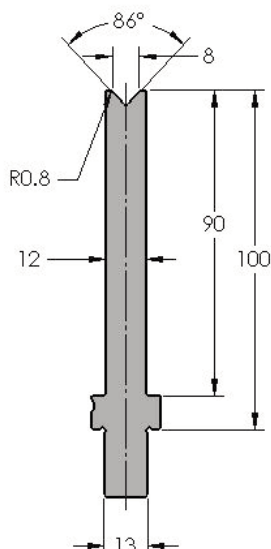
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086008-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086008-500 |       |
| 300         | E65086008-300 |       |
| 200         | E65086008-200 |       |
| 100         | E65086008-100 |       |
| 50          | E65086008-50  |       |
| 45          | E65086008-45  |       |
| 40          | E65086008-40  |       |
| 35          | E65086008-35  |       |
| 30          | E65086008-30  |       |
| 25          | E65086008-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65186008</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV021/S 86°</b> |
| V-OPENING              | 8                  |
| ANGLE                  | 86°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 310 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186008-4050B |       |
| Length 3050 | E65186008-3050B |       |
| Length 2550 | E65186008-2550B |       |
| Length 2050 | E65186008-2050B |       |
| Length 1250 | E65186008-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186008-4050A |       |
| Length 3050 | E65186008-3050A |       |
| Length 2550 | E65186008-2550A |       |
| Length 2050 | E65186008-2050A |       |
| Length 1250 | E65186008-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65186008-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65186008-500 |       |
| 300         | E65186008-300 |       |
| 200         | E65186008-200 |       |
| 100         | E65186008-100 |       |
| 50          | E65186008-50  |       |
| 45          | E65186008-45  |       |
| 40          | E65186008-40  |       |
| 35          | E65186008-35  |       |
| 30          | E65186008-30  |       |
| 25          | E65186008-25  |       |

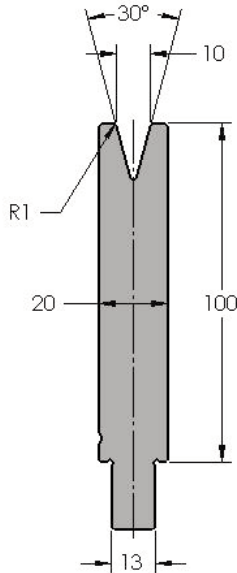
Dimensions in mm

# Die V-Opening = 10mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030010</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV003 30°</b> |
| V-OPENING              | 10               |
| ANGLE                  | 30°              |
| HEIGHT                 | 100              |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030010-4050B |       |
| Length 3050 | E65030010-3050B |       |
| Length 2550 | E65030010-2550B |       |
| Length 2050 | E65030010-2050B |       |
| Length 1250 | E65030010-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030010-4050A |       |
| Length 3050 | E65030010-3050A |       |
| Length 2550 | E65030010-2550A |       |
| Length 2050 | E65030010-2050A |       |
| Length 1250 | E65030010-1250A |       |

### SECTIONALISED

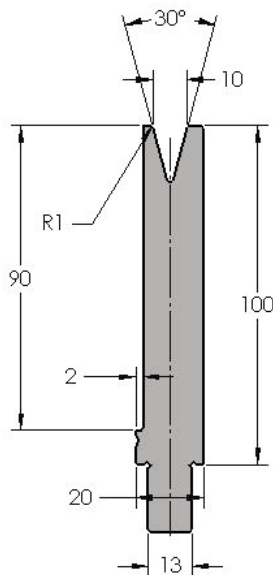
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030010-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030010-500 |       |
| 300         | E65030010-300 |       |
| 200         | E65030010-200 |       |
| 100         | E65030010-100 |       |
| 50          | E65030010-50  |       |
| 45          | E65030010-45  |       |
| 40          | E65030010-40  |       |
| 35          | E65030010-35  |       |
| 30          | E65030010-30  |       |
| 25          | E65030010-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65130010</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV003/S 30°</b> |
| V-OPENING              | 10                 |
| ANGLE                  | 30°                |
| HEIGHT                 | 100                |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 200 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130010-4050B |       |
| Length 3050 | E65130010-3050B |       |
| Length 2550 | E65130010-2550B |       |
| Length 2050 | E65130010-2050B |       |
| Length 1250 | E65130010-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130010-4050A |       |
| Length 3050 | E65130010-3050A |       |
| Length 2550 | E65130010-2550A |       |
| Length 2050 | E65130010-2050A |       |
| Length 1250 | E65130010-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65130010-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65130010-500 |       |
| 300         | E65130010-300 |       |
| 200         | E65130010-200 |       |
| 100         | E65130010-100 |       |
| 50          | E65130010-50  |       |
| 45          | E65130010-45  |       |
| 40          | E65130010-40  |       |
| 35          | E65130010-35  |       |
| 30          | E65130010-30  |       |
| 25          | E65130010-25  |       |

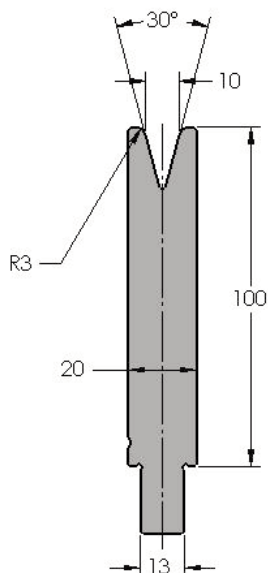
Dimensions in mm

# Die V-Opening = 10mm

## DIES

|                        |                     |
|------------------------|---------------------|
| <b>WILSON CAT. NO.</b> | <b>E65230010</b>    |
| <b>TRUMPF CAT. NO.</b> | <b>EV003 R3 30°</b> |
| V-OPENING              | 10                  |
| ANGLE                  | 30°                 |
| HEIGHT                 | 100                 |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230010-4050B |       |
| Length 3050 | E65230010-3050B |       |
| Length 2550 | E65230010-2550B |       |
| Length 2050 | E65230010-2050B |       |
| Length 1250 | E65230010-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230010-4050A |       |
| Length 3050 | E65230010-3050A |       |
| Length 2550 | E65230010-2550A |       |
| Length 2050 | E65230010-2050A |       |
| Length 1250 | E65230010-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65230010-250 |       |

### SINGLE

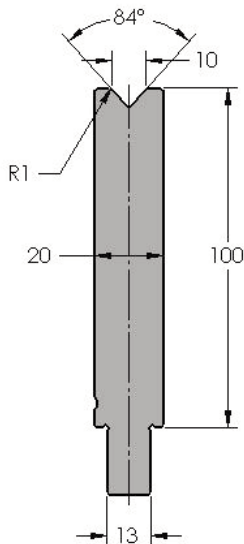
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65230010-500 |       |
| 300         | E65230010-300 |       |
| 200         | E65230010-200 |       |
| 100         | E65230010-100 |       |
| 50          | E65230010-50  |       |
| 45          | E65230010-45  |       |
| 40          | E65230010-40  |       |
| 35          | E65230010-35  |       |
| 30          | E65230010-30  |       |
| 25          | E65230010-25  |       |

Dimensions in mm

# Die V-Opening = 10mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65084010</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W10/84°</b> |
| V-OPENING              | 10                |
| ANGLE                  | 84°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084010-4050B |       |
| Length 3050 | E65084010-3050B |       |
| Length 2550 | E65084010-2550B |       |
| Length 2050 | E65084010-2050B |       |
| Length 1250 | E65084010-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084010-4050A |       |
| Length 3050 | E65084010-3050A |       |
| Length 2550 | E65084010-2550A |       |
| Length 2050 | E65084010-2050A |       |
| Length 1250 | E65084010-1250A |       |

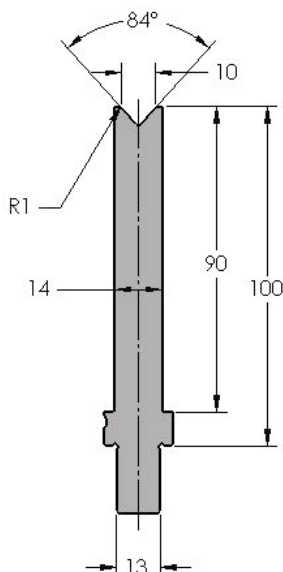
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65084010-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65084010-500 |       |
| 300         | E65084010-300 |       |
| 200         | E65084010-200 |       |
| 100         | E65084010-100 |       |
| 50          | E65084010-50  |       |
| 45          | E65084010-45  |       |
| 40          | E65084010-40  |       |
| 35          | E65084010-35  |       |
| 30          | E65084010-30  |       |
| 25          | E65084010-25  |       |

|                        |                     |
|------------------------|---------------------|
| <b>WILSON CAT. NO.</b> | <b>E65184010</b>    |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S W10/84°</b> |
| V-OPENING              | 10                  |
| ANGLE                  | 84°                 |
| HEIGHT                 | 100                 |



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184010-4050B |       |
| Length 3050 | E65184010-3050B |       |
| Length 2550 | E65184010-2550B |       |
| Length 2050 | E65184010-2050B |       |
| Length 1250 | E65184010-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184010-4050A |       |
| Length 3050 | E65184010-3050A |       |
| Length 2550 | E65184010-2550A |       |
| Length 2050 | E65184010-2050A |       |
| Length 1250 | E65184010-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65184010-250 |       |

### SINGLE

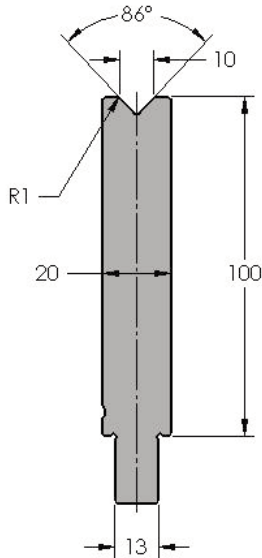
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65184010-500 |       |
| 300         | E65184010-300 |       |
| 200         | E65184010-200 |       |
| 100         | E65184010-100 |       |
| 50          | E65184010-50  |       |
| 45          | E65184010-45  |       |
| 40          | E65184010-40  |       |
| 35          | E65184010-35  |       |
| 30          | E65184010-30  |       |
| 25          | E65184010-25  |       |

Dimensions in mm

# Die V-Opening = 10mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086010</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV022 86°</b> |
| V-OPENING              | 10               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086010-4050B |       |
| Length 3050 | E65086010-3050B |       |
| Length 2550 | E65086010-2550B |       |
| Length 2050 | E65086010-2050B |       |
| Length 1250 | E65086010-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086010-4050A |       |
| Length 3050 | E65086010-3050A |       |
| Length 2550 | E65086010-2550A |       |
| Length 2050 | E65086010-2050A |       |
| Length 1250 | E65086010-1250A |       |

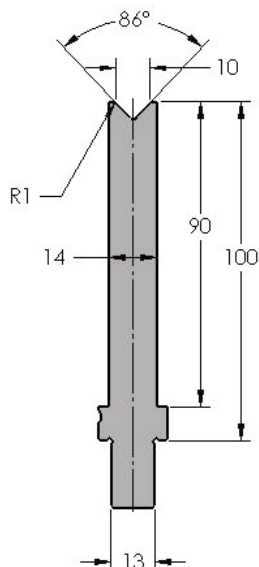
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086010-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086010-500 |       |
| 300         | E65086010-300 |       |
| 200         | E65086010-200 |       |
| 100         | E65086010-100 |       |
| 50          | E65086010-50  |       |
| 45          | E65086010-45  |       |
| 40          | E65086010-40  |       |
| 35          | E65086010-35  |       |
| 30          | E65086010-30  |       |
| 25          | E65086010-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65186010</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV022/S 86°</b> |
| V-OPENING              | 10                 |
| ANGLE                  | 86°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 380 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186010-4050B |       |
| Length 3050 | E65186010-3050B |       |
| Length 2550 | E65186010-2550B |       |
| Length 2050 | E65186010-2050B |       |
| Length 1250 | E65186010-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186010-4050A |       |
| Length 3050 | E65186010-3050A |       |
| Length 2550 | E65186010-2550A |       |
| Length 2050 | E65186010-2050A |       |
| Length 1250 | E65186010-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65186010-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65186010-500 |       |
| 300         | E65186010-300 |       |
| 200         | E65186010-200 |       |
| 100         | E65186010-100 |       |
| 50          | E65186010-50  |       |
| 45          | E65186010-45  |       |
| 40          | E65186010-40  |       |
| 35          | E65186010-35  |       |
| 30          | E65186010-30  |       |
| 25          | E65186010-25  |       |

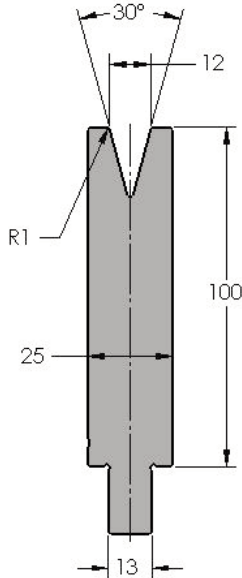
Dimensions in mm

# Die V-Opening = 12mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030012</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV004 30°</b> |
| V-OPENING              | 12               |
| ANGLE                  | 30°              |
| HEIGHT                 | 100              |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030012-4050B |       |
| Length 3050 | E65030012-3050B |       |
| Length 2550 | E65030012-2550B |       |
| Length 2050 | E65030012-2050B |       |
| Length 1250 | E65030012-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030012-4050A |       |
| Length 3050 | E65030012-3050A |       |
| Length 2550 | E65030012-2550A |       |
| Length 2050 | E65030012-2050A |       |
| Length 1250 | E65030012-1250A |       |

### SECTIONALISED

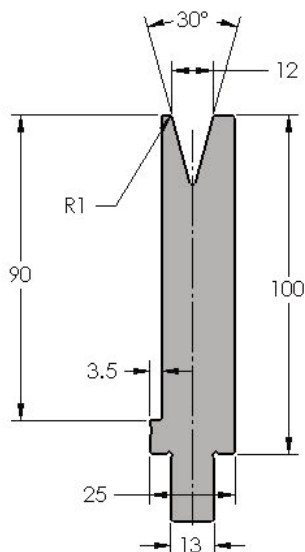
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030012-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030012-500 |       |
| 300         | E65030012-300 |       |
| 200         | E65030012-200 |       |
| 100         | E65030012-100 |       |
| 50          | E65030012-50  |       |
| 45          | E65030012-45  |       |
| 40          | E65030012-40  |       |
| 35          | E65030012-35  |       |
| 30          | E65030012-30  |       |
| 25          | E65030012-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65130012</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV004/S 30°</b> |
| V-OPENING              | 12                 |
| ANGLE                  | 30°                |
| HEIGHT                 | 100                |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 200 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130012-4050B |       |
| Length 3050 | E65130012-3050B |       |
| Length 2550 | E65130012-2550B |       |
| Length 2050 | E65130012-2050B |       |
| Length 1250 | E65130012-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65130012-4050A |       |
| Length 3050 | E65130012-3050A |       |
| Length 2550 | E65130012-2550A |       |
| Length 2050 | E65130012-2050A |       |
| Length 1250 | E65130012-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65130012-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65130012-500 |       |
| 300         | E65130012-300 |       |
| 200         | E65130012-200 |       |
| 100         | E65130012-100 |       |
| 50          | E65130012-50  |       |
| 45          | E65130012-45  |       |
| 40          | E65130012-40  |       |
| 35          | E65130012-35  |       |
| 30          | E65130012-30  |       |
| 25          | E65130012-25  |       |

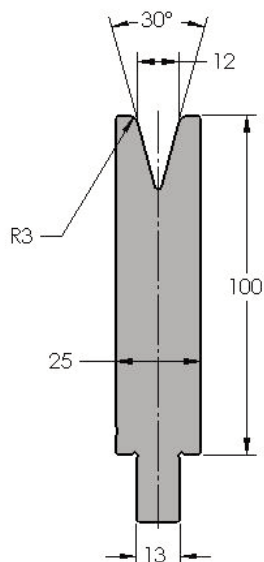
Dimensions in mm

# Die V-Opening = 12mm

## DIES

|                        |                     |
|------------------------|---------------------|
| <b>WILSON CAT. NO.</b> | <b>E65230012</b>    |
| <b>TRUMPF CAT. NO.</b> | <b>EV004 R3 30°</b> |
| V-OPENING              | 12                  |
| ANGLE                  | 30°                 |
| HEIGHT                 | 100                 |

## BOLT HOLES STANDARD



**MAXIMUM LOADING: 400 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230012-4050B |       |
| Length 3050 | E65230012-3050B |       |
| Length 2550 | E65230012-2550B |       |
| Length 2050 | E65230012-2050B |       |
| Length 1250 | E65230012-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230012-4050A |       |
| Length 3050 | E65230012-3050A |       |
| Length 2550 | E65230012-2550A |       |
| Length 2050 | E65230012-2050A |       |
| Length 1250 | E65230012-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65230012-250 |       |

## SINGLE

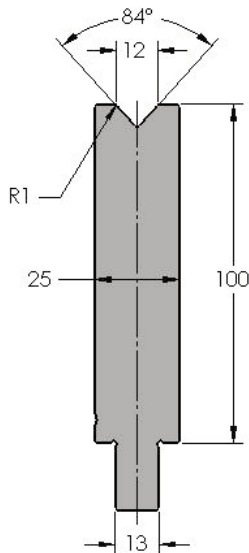
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65230012-500 |       |
| 300         | E65230012-300 |       |
| 200         | E65230012-200 |       |
| 100         | E65230012-100 |       |
| 50          | E65230012-50  |       |
| 45          | E65230012-45  |       |
| 40          | E65230012-40  |       |
| 35          | E65230012-35  |       |
| 30          | E65230012-30  |       |
| 25          | E65230012-25  |       |

Dimensions in mm

# Die V-Opening = 12mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65084012</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W12/84°</b> |
| V-OPENING              | 12                |
| ANGLE                  | 84°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084012-4050B |       |
| Length 3050 | E65084012-3050B |       |
| Length 2550 | E65084012-2550B |       |
| Length 2050 | E65084012-2050B |       |
| Length 1250 | E65084012-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084012-4050A |       |
| Length 3050 | E65084012-3050A |       |
| Length 2550 | E65084012-2550A |       |
| Length 2050 | E65084012-2050A |       |
| Length 1250 | E65084012-1250A |       |

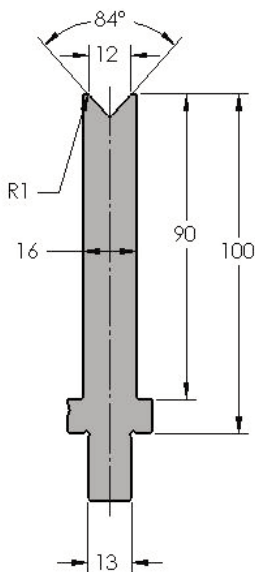
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65084012-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65084012-500 |       |
| 300         | E65084012-300 |       |
| 200         | E65084012-200 |       |
| 100         | E65084012-100 |       |
| 50          | E65084012-50  |       |
| 45          | E65084012-45  |       |
| 40          | E65084012-40  |       |
| 35          | E65084012-35  |       |
| 30          | E65084012-30  |       |
| 25          | E65084012-25  |       |

|                        |                     |
|------------------------|---------------------|
| <b>WILSON CAT. NO.</b> | <b>E65184012</b>    |
| <b>TRUMPF CAT. NO.</b> | <b>EV/S W12/84°</b> |
| V-OPENING              | 12                  |
| ANGLE                  | 84°                 |
| HEIGHT                 | 100                 |



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184012-4050B |       |
| Length 3050 | E65184012-3050B |       |
| Length 2550 | E65184012-2550B |       |
| Length 2050 | E65184012-2050B |       |
| Length 1250 | E65184012-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65184012-4050A |       |
| Length 3050 | E65184012-3050A |       |
| Length 2550 | E65184012-2550A |       |
| Length 2050 | E65184012-2050A |       |
| Length 1250 | E65184012-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65184012-250 |       |

### SINGLE

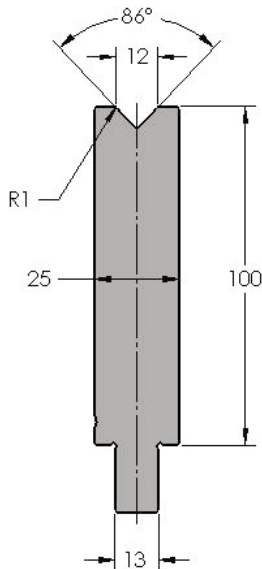
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65184012-500 |       |
| 300         | E65184012-300 |       |
| 200         | E65184012-200 |       |
| 100         | E65184012-100 |       |
| 50          | E65184012-50  |       |
| 45          | E65184012-45  |       |
| 40          | E65184012-40  |       |
| 35          | E65184012-35  |       |
| 30          | E65184012-30  |       |
| 25          | E65184012-25  |       |

Dimensions in mm

# Die V-Opening = 12mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086012</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV023 86°</b> |
| V-OPENING              | 12               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086012-4050B |       |
| Length 3050 | E65086012-3050B |       |
| Length 2550 | E65086012-2550B |       |
| Length 2050 | E65086012-2050B |       |
| Length 1250 | E65086012-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086012-4050A |       |
| Length 3050 | E65086012-3050A |       |
| Length 2550 | E65086012-2550A |       |
| Length 2050 | E65086012-2050A |       |
| Length 1250 | E65086012-1250A |       |

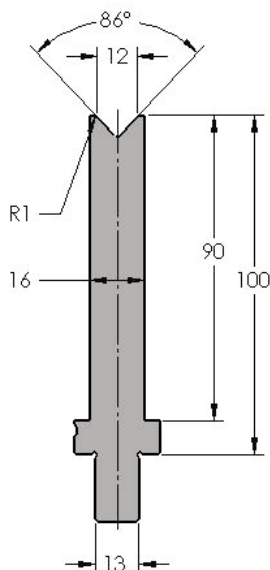
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086012-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086012-500 |       |
| 300         | E65086012-300 |       |
| 200         | E65086012-200 |       |
| 100         | E65086012-100 |       |
| 50          | E65086012-50  |       |
| 45          | E65086012-45  |       |
| 40          | E65086012-40  |       |
| 35          | E65086012-35  |       |
| 30          | E65086012-30  |       |
| 25          | E65086012-25  |       |

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65186012</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV023/S 86°</b> |
| V-OPENING              | 12                 |
| ANGLE                  | 86°                |
| HEIGHT                 | 100                |



**MAXIMUM LOADING: 400 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186012-4050B |       |
| Length 3050 | E65186012-3050B |       |
| Length 2550 | E65186012-2550B |       |
| Length 2050 | E65186012-2050B |       |
| Length 1250 | E65186012-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65186012-4050A |       |
| Length 3050 | E65186012-3050A |       |
| Length 2550 | E65186012-2550A |       |
| Length 2050 | E65186012-2050A |       |
| Length 1250 | E65186012-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65186012-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65186012-500 |       |
| 300         | E65186012-300 |       |
| 200         | E65186012-200 |       |
| 100         | E65186012-100 |       |
| 50          | E65186012-50  |       |
| 45          | E65186012-45  |       |
| 40          | E65186012-40  |       |
| 35          | E65186012-35  |       |
| 30          | E65186012-30  |       |
| 25          | E65186012-25  |       |

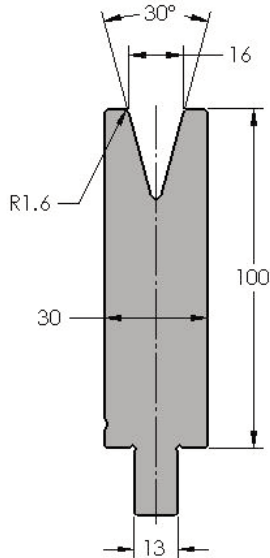
Dimensions in mm

# Die V-Opening = 16mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030016</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV005 30°</b> |
| V-OPENING              | 16               |
| ANGLE                  | 30°              |
| HEIGHT                 | 100              |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030016-4050B |       |
| Length 3050 | E65030016-3050B |       |
| Length 2550 | E65030016-2550B |       |
| Length 2050 | E65030016-2050B |       |
| Length 1250 | E65030016-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030016-4050A |       |
| Length 3050 | E65030016-3050A |       |
| Length 2550 | E65030016-2550A |       |
| Length 2050 | E65030016-2050A |       |
| Length 1250 | E65030016-1250A |       |

### SECTIONALISED

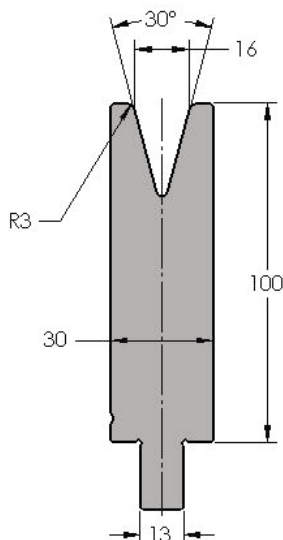
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030016-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030016-500 |       |
| 300         | E65030016-300 |       |
| 200         | E65030016-200 |       |
| 100         | E65030016-100 |       |
| 50          | E65030016-50  |       |
| 45          | E65030016-45  |       |
| 40          | E65030016-40  |       |
| 35          | E65030016-35  |       |
| 30          | E65030016-30  |       |
| 25          | E65030016-25  |       |

|                        |                     |
|------------------------|---------------------|
| <b>WILSON CAT. NO.</b> | <b>E65230016</b>    |
| <b>TRUMPF CAT. NO.</b> | <b>EV005 R3 30°</b> |
| V-OPENING              | 16                  |
| ANGLE                  | 30°                 |
| HEIGHT                 | 100                 |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230016-4050B |       |
| Length 3050 | E65230016-3050B |       |
| Length 2550 | E65230016-2550B |       |
| Length 2050 | E65230016-2050B |       |
| Length 1250 | E65230016-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65230016-4050A |       |
| Length 3050 | E65230016-3050A |       |
| Length 2550 | E65230016-2550A |       |
| Length 2050 | E65230016-2050A |       |
| Length 1250 | E65230016-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65230016-250 |       |

### SINGLE

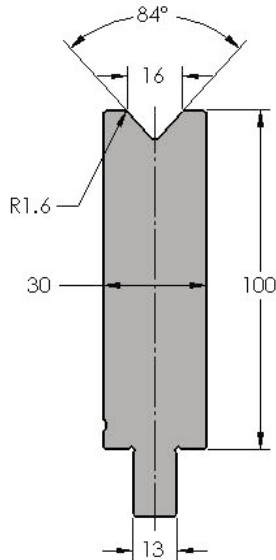
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65230016-500 |       |
| 300         | E65230016-300 |       |
| 200         | E65230016-200 |       |
| 100         | E65230016-100 |       |
| 50          | E65230016-50  |       |
| 45          | E65230016-45  |       |
| 40          | E65230016-40  |       |
| 35          | E65230016-35  |       |
| 30          | E65230016-30  |       |
| 25          | E65230016-25  |       |

Dimensions in mm

# Die V-Opening = 16mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65084016</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W16/84°</b> |
| V-OPENING              | 16                |
| ANGLE                  | 84°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 700 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084016-4050B |       |
| Length 3050 | E65084016-3050B |       |
| Length 2550 | E65084016-2550B |       |
| Length 2050 | E65084016-2050B |       |
| Length 1250 | E65084016-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084016-4050A |       |
| Length 3050 | E65084016-3050A |       |
| Length 2550 | E65084016-2550A |       |
| Length 2050 | E65084016-2050A |       |
| Length 1250 | E65084016-1250A |       |

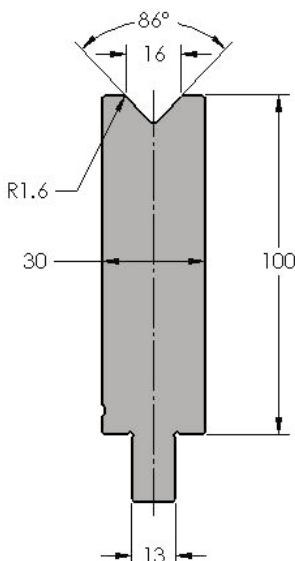
## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65084016-250 |       |

## SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65084016-500 |       |
| 300         | E65084016-300 |       |
| 200         | E65084016-200 |       |
| 100         | E65084016-100 |       |
| 50          | E65084016-50  |       |
| 45          | E65084016-45  |       |
| 40          | E65084016-40  |       |
| 35          | E65084016-35  |       |
| 30          | E65084016-30  |       |
| 25          | E65084016-25  |       |

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086016</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV024 86°</b> |
| V-OPENING              | 16               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 700 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086016-4050B |       |
| Length 3050 | E65086016-3050B |       |
| Length 2550 | E65086016-2550B |       |
| Length 2050 | E65086016-2050B |       |
| Length 1250 | E65086016-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086016-4050A |       |
| Length 3050 | E65086016-3050A |       |
| Length 2550 | E65086016-2550A |       |
| Length 2050 | E65086016-2050A |       |
| Length 1250 | E65086016-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086016-250 |       |

## SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086016-500 |       |
| 300         | E65086016-300 |       |
| 200         | E65086016-200 |       |
| 100         | E65086016-100 |       |
| 50          | E65086016-50  |       |
| 45          | E65086016-45  |       |
| 40          | E65086016-40  |       |
| 35          | E65086016-35  |       |
| 30          | E65086016-30  |       |
| 25          | E65086016-25  |       |

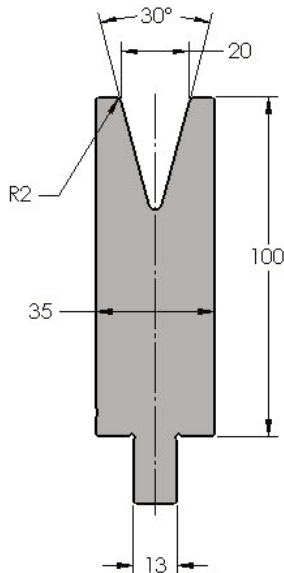
Dimensions in mm

# Die V-Opening = 20mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030020</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV006 30°</b> |
| V-OPENING              | 20               |
| ANGLE                  | 30°              |
| HEIGHT                 | 100              |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 600 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030020-4050B |       |
| Length 3050 | E65030020-3050B |       |
| Length 2550 | E65030020-2550B |       |
| Length 2050 | E65030020-2050B |       |
| Length 1250 | E65030020-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030020-4050A |       |
| Length 3050 | E65030020-3050A |       |
| Length 2550 | E65030020-2550A |       |
| Length 2050 | E65030020-2050A |       |
| Length 1250 | E65030020-1250A |       |

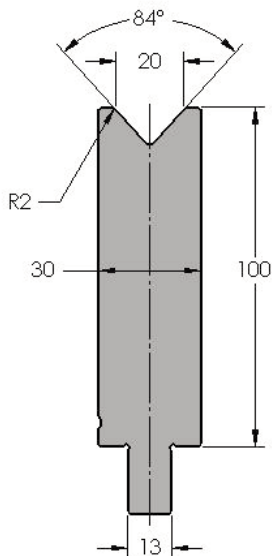
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030020-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030020-500 |       |
| 300         | E65030020-300 |       |
| 200         | E65030020-200 |       |
| 100         | E65030020-100 |       |
| 50          | E65030020-50  |       |
| 45          | E65030020-45  |       |
| 40          | E65030020-40  |       |
| 35          | E65030020-35  |       |
| 30          | E65030020-30  |       |
| 25          | E65030020-25  |       |

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65084020</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W20/84°</b> |
| V-OPENING              | 20                |
| ANGLE                  | 84°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 700 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084020-4050B |       |
| Length 3050 | E65084020-3050B |       |
| Length 2550 | E65084020-2550B |       |
| Length 2050 | E65084020-2050B |       |
| Length 1250 | E65084020-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65084020-4050A |       |
| Length 3050 | E65084020-3050A |       |
| Length 2550 | E65084020-2550A |       |
| Length 2050 | E65084020-2050A |       |
| Length 1250 | E65084020-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65084020-250 |       |

### SINGLE

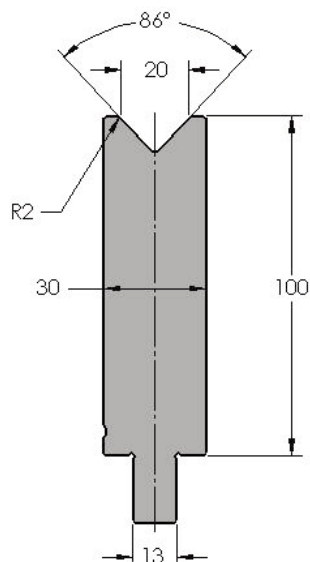
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65084020-500 |       |
| 300         | E65084020-300 |       |
| 200         | E65084020-200 |       |
| 100         | E65084020-100 |       |
| 50          | E65084020-50  |       |
| 45          | E65084020-45  |       |
| 40          | E65084020-40  |       |
| 35          | E65084020-35  |       |
| 30          | E65084020-30  |       |
| 25          | E65084020-25  |       |

Dimensions in mm

# Die V-Opening = 20mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086020</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV025 86°</b> |
| V-OPENING              | 20               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 700 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086020-4050B |       |
| Length 3050 | E65086020-3050B |       |
| Length 2550 | E65086020-2550B |       |
| Length 2050 | E65086020-2050B |       |
| Length 1250 | E65086020-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086020-4050A |       |
| Length 3050 | E65086020-3050A |       |
| Length 2550 | E65086020-2550A |       |
| Length 2050 | E65086020-2050A |       |
| Length 1250 | E65086020-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086020-250 |       |

## SINGLE

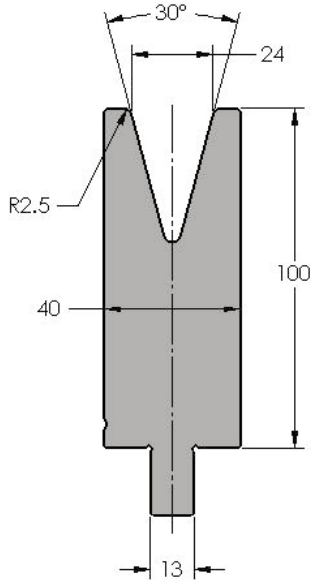
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086020-500 |       |
| 300         | E65086020-300 |       |
| 200         | E65086020-200 |       |
| 100         | E65086020-100 |       |
| 50          | E65086020-50  |       |
| 45          | E65086020-45  |       |
| 40          | E65086020-40  |       |
| 35          | E65086020-35  |       |
| 30          | E65086020-30  |       |
| 25          | E65086020-25  |       |

# Die V-Opening = 24mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030024</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV007 30°</b> |
| V-OPENING              | 24               |
| ANGLE                  | 30°              |
| HEIGHT                 | 100              |

### BOLT HOLES STANDARD



**MAXIMUM LOADING: 650 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030024-4050B |       |
| Length 3050 | E65030024-3050B |       |
| Length 2550 | E65030024-2550B |       |
| Length 2050 | E65030024-2050B |       |
| Length 1250 | E65030024-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030024-4050A |       |
| Length 3050 | E65030024-3050A |       |
| Length 2550 | E65030024-2550A |       |
| Length 2050 | E65030024-2050A |       |
| Length 1250 | E65030024-1250A |       |

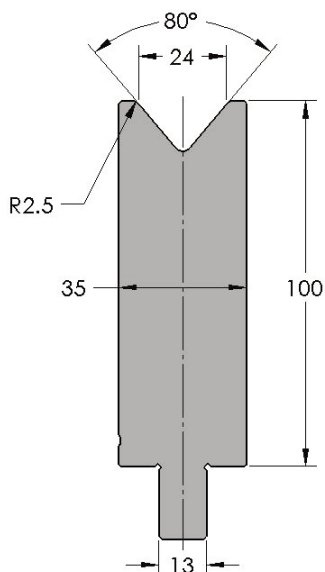
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030024-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030024-500 |       |
| 300         | E65030024-300 |       |
| 200         | E65030024-200 |       |
| 100         | E65030024-100 |       |
| 50          | E65030024-50  |       |
| 45          | E65030024-45  |       |
| 40          | E65030024-40  |       |
| 35          | E65030024-35  |       |
| 30          | E65030024-30  |       |
| 25          | E65030024-25  |       |

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080024</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W24/80°</b> |
| V-OPENING              | 24                |
| ANGLE                  | 80°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 700 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080024-4050B |       |
| Length 3050 | E65080024-3050B |       |
| Length 2550 | E65080024-2550B |       |
| Length 2050 | E65080024-2050B |       |
| Length 1250 | E65080024-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080024-4050A |       |
| Length 3050 | E65080024-3050A |       |
| Length 2550 | E65080024-2550A |       |
| Length 2050 | E65080024-2050A |       |
| Length 1250 | E65080024-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080024-250 |       |

### SINGLE

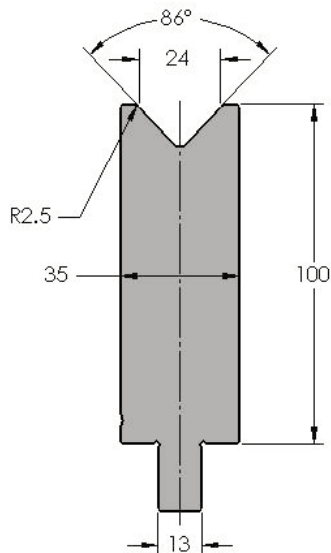
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65080024-500 |       |
| 300         | E65080024-300 |       |
| 200         | E65080024-200 |       |
| 100         | E65080024-100 |       |
| 50          | E65080024-50  |       |
| 45          | E65080024-45  |       |
| 40          | E65080024-40  |       |
| 35          | E65080024-35  |       |
| 30          | E65080024-30  |       |
| 25          | E65080024-25  |       |

Dimensions in mm

# Die V-Opening = 24mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086024</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV026 86°</b> |
| V-OPENING              | 24               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 700 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086024-4050B |       |
| Length 3050 | E65086024-3050B |       |
| Length 2550 | E65086024-2550B |       |
| Length 2050 | E65086024-2050B |       |
| Length 1250 | E65086024-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086024-4050A |       |
| Length 3050 | E65086024-3050A |       |
| Length 2550 | E65086024-2550A |       |
| Length 2050 | E65086024-2050A |       |
| Length 1250 | E65086024-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086024-250 |       |

## SINGLE

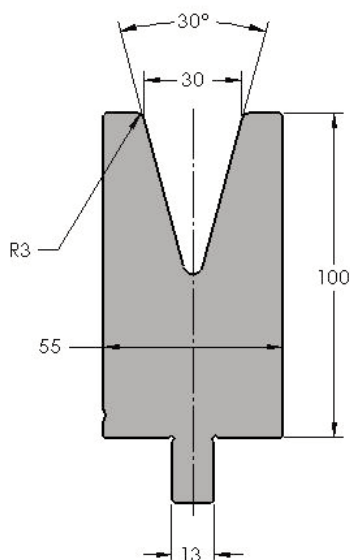
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086024-500 |       |
| 300         | E65086024-300 |       |
| 200         | E65086024-200 |       |
| 100         | E65086024-100 |       |
| 50          | E65086024-50  |       |
| 45          | E65086024-45  |       |
| 40          | E65086024-40  |       |
| 35          | E65086024-35  |       |
| 30          | E65086024-30  |       |
| 25          | E65086024-25  |       |

# Die V-Opening = 30mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65030030</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W30/30°</b> |
| V-OPENING              | 30                |
| ANGLE                  | 30°               |
| HEIGHT                 | 100               |

### BOLT HOLES STANDARD



MAXIMUM LOADING: 900 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030030-4050B |       |
| Length 3050 | E65030030-3050B |       |
| Length 2550 | E65030030-2550B |       |
| Length 2050 | E65030030-2050B |       |
| Length 1250 | E65030030-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65030030-4050A |       |
| Length 3050 | E65030030-3050A |       |
| Length 2550 | E65030030-2550A |       |
| Length 2050 | E65030030-2050A |       |
| Length 1250 | E65030030-1250A |       |

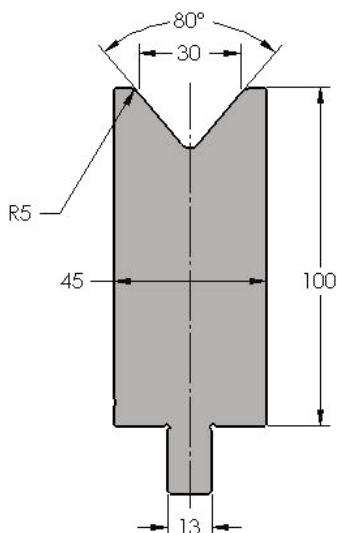
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65030030-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65030030-500 |       |
| 300         | E65030030-300 |       |
| 200         | E65030030-200 |       |
| 100         | E65030030-100 |       |
| 50          | E65030030-50  |       |
| 45          | E65030030-45  |       |
| 40          | E65030030-40  |       |
| 35          | E65030030-35  |       |
| 30          | E65030030-30  |       |
| 25          | E65030030-25  |       |

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080030</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W30/80°</b> |
| V-OPENING              | 30                |
| ANGLE                  | 80°               |
| HEIGHT                 | 100               |



MAXIMUM LOADING: 900 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080030-4050B |       |
| Length 3050 | E65080030-3050B |       |
| Length 2550 | E65080030-2550B |       |
| Length 2050 | E65080030-2050B |       |
| Length 1250 | E65080030-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080030-4050A |       |
| Length 3050 | E65080030-3050A |       |
| Length 2550 | E65080030-2550A |       |
| Length 2050 | E65080030-2050A |       |
| Length 1250 | E65080030-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080030-250 |       |

### SINGLE

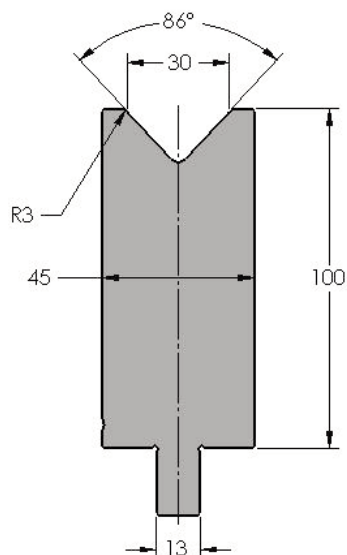
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65080030-500 |       |
| 300         | E65080030-300 |       |
| 200         | E65080030-200 |       |
| 100         | E65080030-100 |       |
| 50          | E65080030-50  |       |
| 45          | E65080030-45  |       |
| 40          | E65080030-40  |       |
| 35          | E65080030-35  |       |
| 30          | E65080030-30  |       |
| 25          | E65080030-25  |       |

Dimensions in mm

# Die V-Opening = 30mm

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086030</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV027 86°</b> |
| V-OPENING              | 30               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 750 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086030-4050B |       |
| Length 3050 | E65086030-3050B |       |
| Length 2550 | E65086030-2550B |       |
| Length 2050 | E65086030-2050B |       |
| Length 1250 | E65086030-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086030-4050A |       |
| Length 3050 | E65086030-3050A |       |
| Length 2550 | E65086030-2550A |       |
| Length 2050 | E65086030-2050A |       |
| Length 1250 | E65086030-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086030-250 |       |

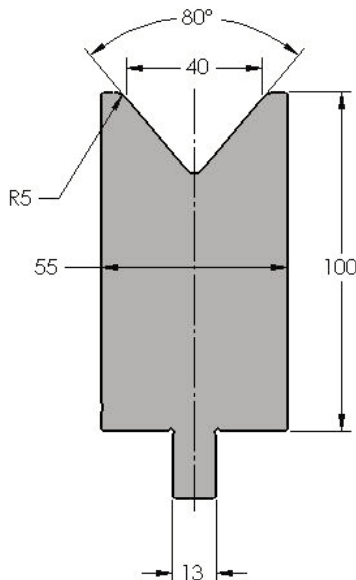
## SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086030-500 |       |
| 300         | E65086030-300 |       |
| 200         | E65086030-200 |       |
| 100         | E65086030-100 |       |
| 50          | E65086030-50  |       |
| 45          | E65086030-45  |       |
| 40          | E65086030-40  |       |
| 35          | E65086030-35  |       |
| 30          | E65086030-30  |       |
| 25          | E65086030-25  |       |

# Die V-Opening = 40mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080040</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W40/80°</b> |
| V-OPENING              | 40                |
| ANGLE                  | 80°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 1200 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080040-4050B |       |
| Length 3050 | E65080040-3050B |       |
| Length 2550 | E65080040-2550B |       |
| Length 2050 | E65080040-2050B |       |
| Length 1250 | E65080040-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080040-4050A |       |
| Length 3050 | E65080040-3050A |       |
| Length 2550 | E65080040-2550A |       |
| Length 2050 | E65080040-2050A |       |
| Length 1250 | E65080040-1250A |       |

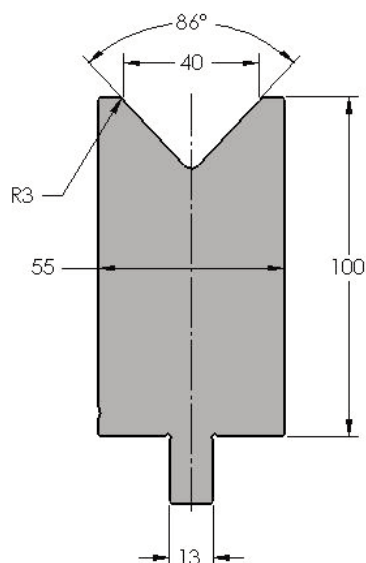
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080040-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65080040-500 |       |
| 300         | E65080040-300 |       |
| 200         | E65080040-200 |       |
| 100         | E65080040-100 |       |
| 50          | E65080040-50  |       |
| 45          | E65080040-45  |       |
| 40          | E65080040-40  |       |
| 35          | E65080040-35  |       |
| 30          | E65080040-30  |       |
| 25          | E65080040-25  |       |

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086040</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV028 86°</b> |
| V-OPENING              | 40               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 1200 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086040-4050B |       |
| Length 3050 | E65086040-3050B |       |
| Length 2550 | E65086040-2550B |       |
| Length 2050 | E65086040-2050B |       |
| Length 1250 | E65086040-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086040-4050A |       |
| Length 3050 | E65086040-3050A |       |
| Length 2550 | E65086040-2550A |       |
| Length 2050 | E65086040-2050A |       |
| Length 1250 | E65086040-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086040-250 |       |

### SINGLE

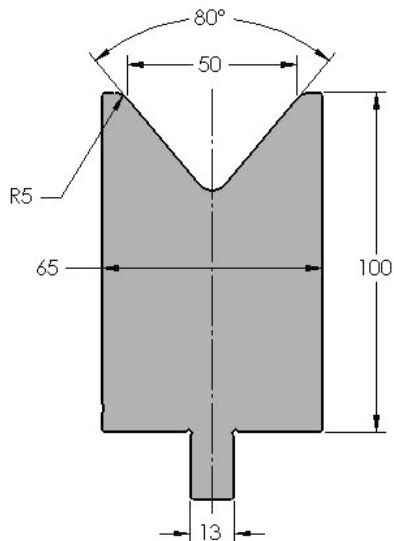
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65086040-500 |       |
| 300         | E65086040-300 |       |
| 200         | E65086040-200 |       |
| 100         | E65086040-100 |       |
| 50          | E65086040-50  |       |
| 45          | E65086040-45  |       |
| 40          | E65086040-40  |       |
| 35          | E65086040-35  |       |
| 30          | E65086040-30  |       |
| 25          | E65086040-25  |       |

Dimensions in mm

# Die V-Opening = 50mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080050</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W50/80°</b> |
| V-OPENING              | 50                |
| ANGLE                  | 80°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 1500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080050-4050B |       |
| Length 3050 | E65080050-3050B |       |
| Length 2550 | E65080050-2550B |       |
| Length 2050 | E65080050-2050B |       |
| Length 1250 | E65080050-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080050-4050A |       |
| Length 3050 | E65080050-3050A |       |
| Length 2550 | E65080050-2550A |       |
| Length 2050 | E65080050-2050A |       |
| Length 1250 | E65080050-1250A |       |

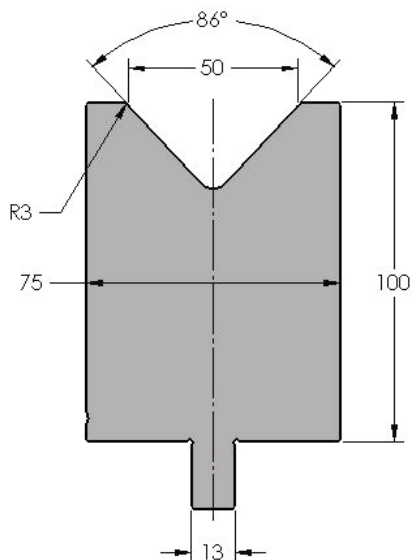
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080050-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65080050-500 |       |
| 300         | E65080050-300 |       |
| 200         | E65080050-200 |       |
| 100         | E65080050-100 |       |
| 50          | E65080050-50  |       |
| 45          | E65080050-45  |       |
| 40          | E65080050-40  |       |
| 35          | E65080050-35  |       |
| 30          | E65080050-30  |       |
| 25          | E65080050-25  |       |

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65086050</b> |
| <b>TRUMPF CAT. NO.</b> | <b>EV029 86°</b> |
| V-OPENING              | 50               |
| ANGLE                  | 86°              |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 1500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086050-4050B |       |
| Length 3050 | E65086050-3050B |       |
| Length 2550 | E65086050-2550B |       |
| Length 2050 | E65086050-2050B |       |
| Length 1250 | E65086050-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65086050-4050A |       |
| Length 3050 | E65086050-3050A |       |
| Length 2550 | E65086050-2550A |       |
| Length 2050 | E65086050-2050A |       |
| Length 1250 | E65086050-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65086050-250 |       |

### SINGLE

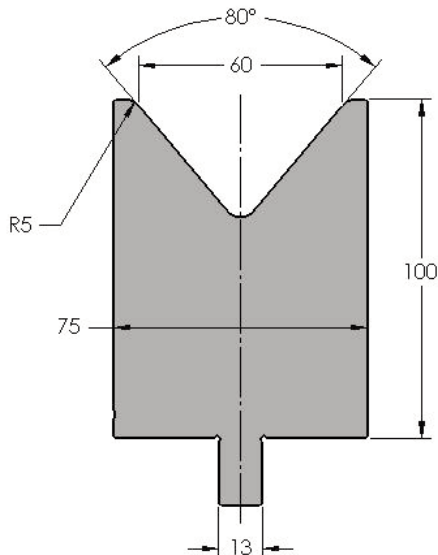
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 300         | E65086050-300 |       |
| 200         | E65086050-200 |       |
| 100         | E65086050-100 |       |
| 50          | E65086050-50  |       |
| 45          | E65086050-45  |       |
| 40          | E65086050-40  |       |
| 35          | E65086050-35  |       |
| 30          | E65086050-30  |       |
| 25          | E65086050-25  |       |

Dimensions in mm

# Die V-Opening = 60mm - 70mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080060</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W60/80°</b> |
| V-OPENING              | 60                |
| ANGLE                  | 80°               |
| HEIGHT                 | 100               |



MAXIMUM LOADING: 1500 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080060-4050B |       |
| Length 3050 | E65080060-3050B |       |
| Length 2550 | E65080060-2550B |       |
| Length 2050 | E65080060-2050B |       |
| Length 1250 | E65080060-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080060-4050A |       |
| Length 3050 | E65080060-3050A |       |
| Length 2550 | E65080060-2550A |       |
| Length 2050 | E65080060-2050A |       |
| Length 1250 | E65080060-1250A |       |

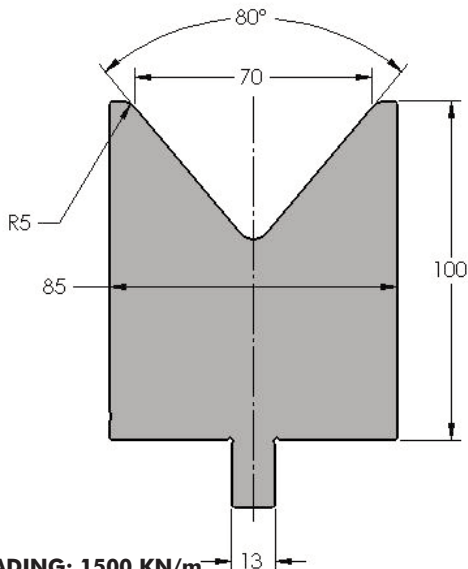
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080060-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 300         | E65080060-300 |       |
| 200         | E65080060-200 |       |
| 100         | E65080060-100 |       |
| 50          | E65080060-50  |       |
| 45          | E65080060-45  |       |
| 40          | E65080060-40  |       |
| 35          | E65080060-35  |       |
| 30          | E65080060-30  |       |
| 25          | E65080060-25  |       |

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080070</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W70/80°</b> |
| V-OPENING              | 70                |
| ANGLE                  | 80°               |
| HEIGHT                 | 100               |



MAXIMUM LOADING: 1500 KN/m

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080070-4050B |       |
| Length 3050 | E65080070-3050B |       |
| Length 2550 | E65080070-2550B |       |
| Length 2050 | E65080070-2050B |       |
| Length 1250 | E65080070-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080070-4050A |       |
| Length 3050 | E65080070-3050A |       |
| Length 2550 | E65080070-2550A |       |
| Length 2050 | E65080070-2050A |       |
| Length 1250 | E65080070-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080070-250 |       |

### SINGLE

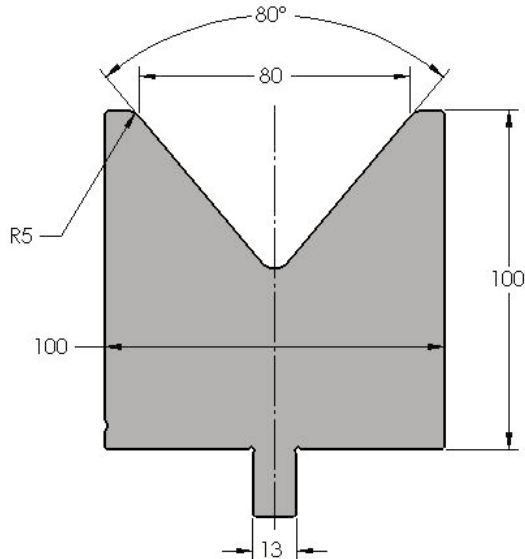
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 300         | E65080070-300 |       |
| 200         | E65080070-200 |       |
| 100         | E65080070-100 |       |
| 50          | E65080070-50  |       |
| 45          | E65080070-45  |       |
| 40          | E65080070-40  |       |
| 35          | E65080070-35  |       |
| 30          | E65080070-30  |       |
| 25          | E65080070-25  |       |

Dimensions in mm

# Die V-Opening = 80mm - 90mm

## DIES

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080080</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W80/80°</b> |
| V-OPENING              | 80                |
| ANGLE                  | 80°               |
| HEIGHT                 | 100               |



**MAXIMUM LOADING: 1500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080080-4050B |       |
| Length 3050 | E65080080-3050B |       |
| Length 2550 | E65080080-2550B |       |
| Length 2050 | E65080080-2050B |       |
| Length 1250 | E65080080-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080080-4050A |       |
| Length 3050 | E65080080-3050A |       |
| Length 2550 | E65080080-2550A |       |
| Length 2050 | E65080080-2050A |       |
| Length 1250 | E65080080-1250A |       |

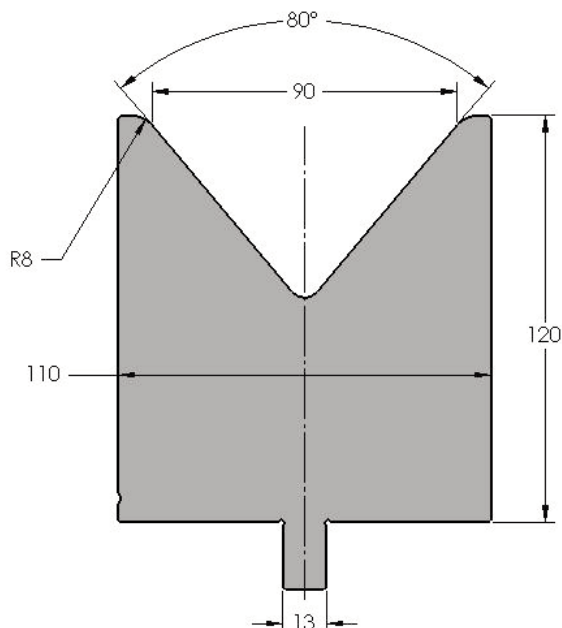
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080080-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 300         | E65080080-300 |       |
| 200         | E65080080-200 |       |
| 100         | E65080080-100 |       |
| 50          | E65080080-50  |       |
| 45          | E65080080-45  |       |
| 40          | E65080080-40  |       |
| 35          | E65080080-35  |       |
| 30          | E65080080-30  |       |
| 25          | E65080080-25  |       |

|                        |                   |
|------------------------|-------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080090</b>  |
| <b>TRUMPF CAT. NO.</b> | <b>EV W90/80°</b> |
| V-OPENING              | 90                |
| ANGLE                  | 80°               |
| HEIGHT                 | 120               |



**MAXIMUM LOADING: 1500 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080090-4050B |       |
| Length 3050 | E65080090-3050B |       |
| Length 2550 | E65080090-2550B |       |
| Length 2050 | E65080090-2050B |       |
| Length 1250 | E65080090-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080090-4050A |       |
| Length 3050 | E65080090-3050A |       |
| Length 2550 | E65080090-2550A |       |
| Length 2050 | E65080090-2050A |       |
| Length 1250 | E65080090-1250A |       |

### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080090-250 |       |

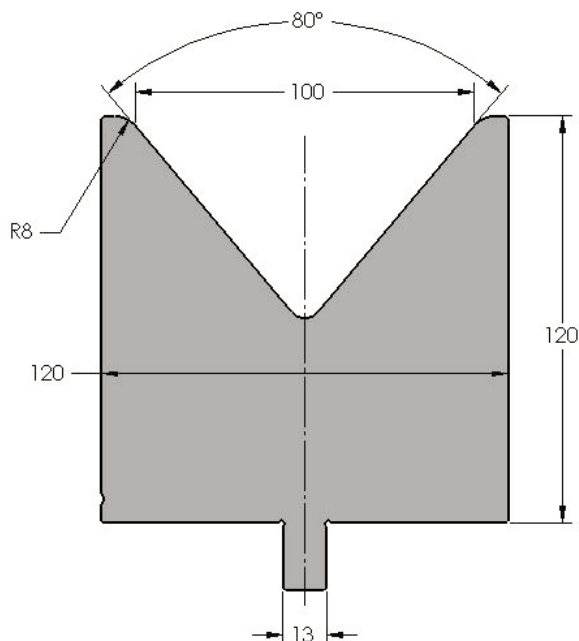
### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 200         | E65080090-200 |       |
| 100         | E65080090-100 |       |
| 50          | E65080090-50  |       |
| 45          | E65080090-45  |       |
| 40          | E65080090-40  |       |
| 35          | E65080090-35  |       |
| 30          | E65080090-30  |       |
| 25          | E65080090-25  |       |

Dimensions in mm

## DIES

|                        |                    |
|------------------------|--------------------|
| <b>WILSON CAT. NO.</b> | <b>E65080100</b>   |
| <b>TRUMPF CAT. NO.</b> | <b>EV W100/80°</b> |
| V-OPENING              | 100                |
| ANGLE                  | 80°                |
| HEIGHT                 | 120                |



**MAXIMUM LOADING: 1500 KN/m**

## VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080100-4050B |       |
| Length 3050 | E65080100-3050B |       |
| Length 2550 | E65080100-2550B |       |
| Length 2050 | E65080100-2050B |       |
| Length 1250 | E65080100-1250B |       |

## VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65080100-4050A |       |
| Length 3050 | E65080100-3050A |       |
| Length 2550 | E65080100-2550A |       |
| Length 2050 | E65080100-2050A |       |
| Length 1250 | E65080100-1250A |       |

## SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65080100-250 |       |

## SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 200         | E65080100-200 |       |
| 100         | E65080100-100 |       |
| 50          | E65080100-50  |       |
| 45          | E65080100-45  |       |
| 40          | E65080100-40  |       |
| 35          | E65080100-35  |       |
| 30          | E65080100-30  |       |
| 25          | E65080100-25  |       |

Dimensions in mm

**UK**  
**Ireland**

Tel (Free): 0800 012 1475  
Tel (Free): 1-800 709 009

Fax (Free): 0800 012 1476  
Fax (Free): 1-800 535 538

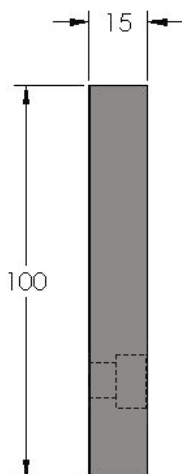
email: [pb.sales@wilsontool.eu.com](mailto:pb.sales@wilsontool.eu.com)



# Hemming

## DIES

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65300001</b> |
| <b>TRUMPF CAT. NO.</b> | <b>ZDL</b>       |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 1300 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65300001-4050B |       |
| Length 3050 | E65300001-3050B |       |
| Length 2550 | E65300001-2550B |       |
| Length 2050 | E65300001-2050B |       |
| Length 1250 | E65300001-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65300001-4050A |       |
| Length 3050 | E65300001-3050A |       |
| Length 2550 | E65300001-2550A |       |
| Length 2050 | E65300001-2050A |       |
| Length 1250 | E65300001-1250A |       |

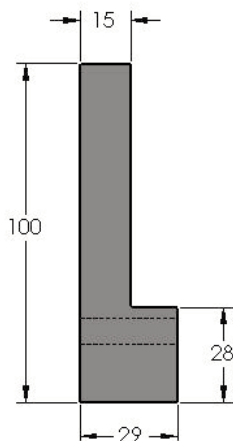
### SECTIONALISED

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65300001-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65300001-500 |       |
| 300         | E65300001-300 |       |
| 200         | E65300001-200 |       |
| 100         | E65300001-100 |       |
| 50          | E65300001-50  |       |
| 45          | E65300001-45  |       |
| 40          | E65300001-40  |       |
| 35          | E65300001-35  |       |
| 30          | E65300001-30  |       |
| 25          | E65300001-25  |       |

|                        |                  |
|------------------------|------------------|
| <b>WILSON CAT. NO.</b> | <b>E65300002</b> |
| <b>TRUMPF CAT. NO.</b> | <b>FWZ</b>       |
| HEIGHT                 | 100              |



**MAXIMUM LOADING: 1200 KN/m**

### VERSION B

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65300002-4050B |       |
| Length 3050 | E65300002-3050B |       |
| Length 2550 | E65300002-2550B |       |
| Length 2050 | E65300002-2050B |       |
| Length 1250 | E65300002-1250B |       |

### VERSION A

| DESCRIPTION | CAT. NO.        | PRICE |
|-------------|-----------------|-------|
| Length 4050 | E65300002-4050A |       |
| Length 3050 | E65300002-3050A |       |
| Length 2550 | E65300002-2550A |       |
| Length 2050 | E65300002-2050A |       |
| Length 1250 | E65300002-1250A |       |

### SECTIONALISED

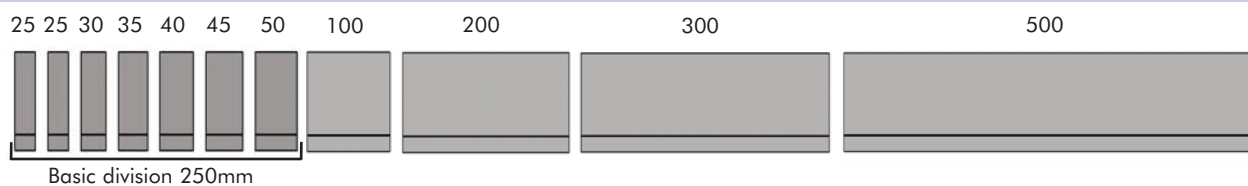
| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| Length 250  | E65300002-250 |       |

### SINGLE

| DESCRIPTION | CAT. NO.      | PRICE |
|-------------|---------------|-------|
| 500         | E65300002-500 |       |
| 300         | E65300002-300 |       |
| 200         | E65300002-200 |       |
| 100         | E65300002-100 |       |
| 50          | E65300002-50  |       |
| 45          | E65300002-45  |       |
| 40          | E65300002-40  |       |
| 35          | E65300002-35  |       |
| 30          | E65300002-30  |       |
| 25          | E65300002-25  |       |

Dimensions in mm

## SYSTEM DIVISION VERSION B



| SET   | 250X | 100 | 200 | 300 | 500 |
|-------|------|-----|-----|-----|-----|
| 1250B | 1    | 3   | 2   | 1   | 0   |
| 2050B | 1    | 3   | 1   | 1   | 2   |
| 2550B | 1    | 3   | 1   | 1   | 3   |
| 3050B | 1    | 3   | 1   | 1   | 4   |
| 4050B | 1    | 3   | 1   | 1   | 6   |

For Dies: E65086050, E65080060, E65080070 & E65080080 ONLY

| SET   | 250X | 100 | 200 | 300 |
|-------|------|-----|-----|-----|
| 1250B | 1    | 3   | 2   | 1   |
| 2050B | 1    | 3   | 3   | 3   |
| 2550B | 1    | 3   | 4   | 4   |
| 3050B | 1    | 3   | 5   | 5   |
| 4050B | 1    | 3   | 7   | 7   |

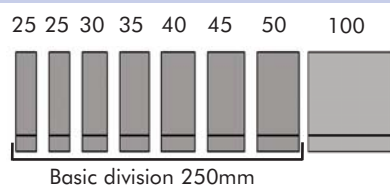
For Dies: E65080090 & E65080100 ONLY

| SET   | 250X | 100 | 200 |
|-------|------|-----|-----|
| 1250B | 1    | 4   | 3   |
| 2050B | 1    | 6   | 6   |
| 2550B | 1    | 7   | 8   |
| 3050B | 1    | 8   | 10  |
| 4050B | 1    | 10  | 14  |

## BENEFITS

- High flexibility
- Short tool set-up time
- Low purchase cost
- Fewer tool change-overs
- Version most often selected and recommended

## SYSTEM DIVISION VERSION A



| SET   | 250X | 100 |
|-------|------|-----|
| 1250B | 1    | 10  |
| 2050B | 1    | 18  |
| 2550B | 1    | 23  |
| 3050B | 1    | 28  |
| 4050B | 1    | 38  |

## BENEFITS

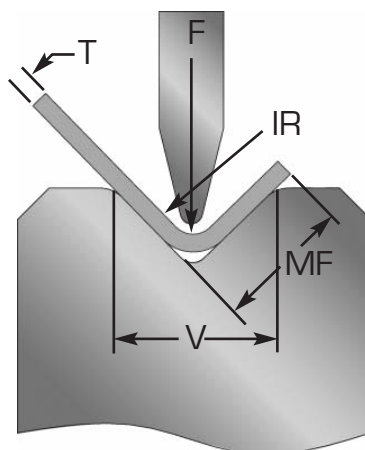
- Maximum flexibility
- Minimum tool set-up time
- Weight of the individual part pieces very low

## SYSTEM DIVISION VERSION B/A

The combination of a punch block A-division and a die block in B-division will not cause any problems.

# Press Force Table

## REQUIRED PRESS FORCE FOR 90° AIR BENDS



Material 400 N/mm<sup>2</sup> Mild Steel

|      | 6   | 8   | 10  | 12   | 16   | 20   | 24   | 30   | 40   | 50   | 60   | 70   | 80   | 90   | 100  | 120 | V  |
|------|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|-----|----|
|      | 4.5 | 6   | 7.5 | 9    | 12   | 15   | 18   | 22.5 | 30   | 37.5 | 45   | 52.5 | 60   | 67.5 | 75   | 90  | MF |
|      | 1   | 1.3 | 1.6 | 1.9  | 2.6  | 3.2  | 3.8  | 4.8  | 6.4  | 8    | 9.6  | 11   | 13   | 14   | 16   | 19  | IR |
| 0.75 | 52* | 39  | 31  | 26   |      |      |      |      |      |      |      |      |      |      |      |     |    |
| 1    | 93  | 70* | 56  | 47   | 35   |      |      |      |      |      |      |      |      |      |      |     |    |
| 1.25 | 145 | 109 | 87* | 73   | 55   | 44   |      |      |      |      |      |      |      |      |      |     |    |
| 1.5  | 209 | 157 | 126 | 105* | 79   | 63   |      |      |      |      |      |      |      |      |      |     |    |
| 1.75 |     | 214 | 171 | 143* | 107  | 86   | 71   |      |      |      |      |      |      |      |      |     |    |
| 2    |     |     | 223 | 186  | 140* | 112  | 93   |      |      |      |      |      |      |      |      |     |    |
| 2.5  |     |     |     | 291  | 218  | 175* | 145  | 116  |      |      |      |      |      |      |      |     |    |
| 3    |     |     |     |      | 314  | 251  | 209* | 168  | 126  |      |      |      |      |      |      |     |    |
| 3.5  |     |     |     |      | 428  | 342  | 285  | 228* | 171  | 137  |      |      |      |      |      |     |    |
| 4    |     |     |     |      |      | 447  | 372  | 298* | 223  | 179  | 149  |      |      |      |      |     |    |
| 4.5  |     |     |     |      |      | 566  | 471  | 377  | 283* | 226  | 189  | 162  |      |      |      |     |    |
| 5    |     |     |     |      |      |      |      | 466  | 349* | 279  | 233  | 200  | 175  |      |      |     |    |
| 6    |     |     |     |      |      |      |      | 670  | 503  | 402* | 335  | 287  | 251  | 223  |      |     |    |
| 7    |     |     |     |      |      |      |      |      | 684  | 547* | 456* | 391  | 342  | 304  | 274  |     |    |
| 8    |     |     |     |      |      |      |      |      |      | 715  | 596* | 511* | 447  | 397  | 358  | 298 |    |
| 10   |     |     |     |      |      |      |      |      |      |      |      | 798* | 698* | 621  | 559  | 466 |    |
| 12   |     |     |     |      |      |      |      |      |      |      |      |      | 1005 | 894* | 804* | 670 |    |

F/m

F in kN. T, MF, V, IR in mm.

Optimum Die\*

Material 700 N/mm<sup>2</sup> Stainless Steel

|      | 6   | 8    | 10   | 12   | 16   | 20   | 24   | 30   | 40   | 50   | 60   | 70    | 80    | 90    | 100   | 120  | V  |
|------|-----|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|-------|------|----|
|      | 4.5 | 6    | 7.5  | 9    | 12   | 15   | 18   | 22.5 | 30   | 37.5 | 45   | 52.5  | 60    | 67.5  | 75    | 90   | MF |
|      | 1   | 1.3  | 1.6  | 1.9  | 2.6  | 3.2  | 3.8  | 4.8  | 6.4  | 8    | 9.6  | 11    | 13    | 14    | 16    | 19   | IR |
| 0.75 | 87* | 65   | 52   | 44   |      |      |      |      |      |      |      |       |       |       |       |      |    |
| 1    | 155 | 116* | 93   | 78   | 58   |      |      |      |      |      |      |       |       |       |       |      |    |
| 1.25 | 242 | 182  | 145* | 121  | 91   | 73   |      |      |      |      |      |       |       |       |       |      |    |
| 1.5  | 349 | 262  | 209  | 175* | 131  | 105  |      |      |      |      |      |       |       |       |       |      |    |
| 1.75 |     | 356  | 285  | 238* | 178* | 143  | 119  |      |      |      |      |       |       |       |       |      |    |
| 2    |     |      | 372  | 310  | 233* | 186  | 155  |      |      |      |      |       |       |       |       |      |    |
| 2.5  |     |      |      | 485  | 364  | 291* | 242  | 194  |      |      |      |       |       |       |       |      |    |
| 3    |     |      |      |      | 524  | 419  | 349* | 279  | 209  |      |      |       |       |       |       |      |    |
| 3.5  |     |      |      |      |      | 570  | 475  | 380* | 285  | 228  |      |       |       |       |       |      |    |
| 4    |     |      |      |      |      |      | 621  | 497* | 372  | 298  | 248  |       |       |       |       |      |    |
| 4.5  |     |      |      |      |      |      |      | 628  | 471* | 377  | 314  | 269   |       |       |       |      |    |
| 5    |     |      |      |      |      |      |      |      | 582* | 466  | 388  | 333   | 291   |       |       |      |    |
| 6    |     |      |      |      |      |      |      |      | 838  | 670* | 559  | 479   | 419   |       |       |      |    |
| 7    |     |      |      |      |      |      |      |      |      | 912* | 760* | 652   | 570   | 507   |       |      |    |
| 8    |     |      |      |      |      |      |      |      |      | 1192 | 993* | 851*  | 745   | 662   | 596   |      |    |
| 10   |     |      |      |      |      |      |      |      |      |      |      | 1330* | 1164* | 1034  | 931   | 776  |    |
| 12   |     |      |      |      |      |      |      |      |      |      |      |       | 1675  | 1490* | 1340* | 1118 |    |

F/m

F in kN. T, MF, V, IR in mm.

Optimum Die\*



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